Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	LT	M	CTD						

Test Group: AITR1392-ASU1-LT-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Longitudinal Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength (1), ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-LT-C-M1-CTD-1	10.065	1.0074	0.0859	0.0054	NT		279.970	273.289	18.72	18.268	NT
AITR1392-ASU1-LT-C-M1-CTD-2	10.065	1.0077	0.0867	0.0054	NT		285.536	281.210	19.30	19.010	NT
AITR1392-ASU1-LT-C-M1-CTD-3	10.067	1.0085	0.0851	0.0053	NT		282.186	272.887	19.17	18.540	NT
AITR1392-ASU1-LT-C-M1-CTD-4	10.063	1.0085	0.0853	0.0053	NT		NT	NT	20.01	19.389	NT
AITR1392-ASU1-LT-C-M1-CTD-5	10.068	1.0089	0.0864	0.0054	NT		280.152	275.059	NT	NT	NT
AITR1392-ASU1-LT-C-M2-CTD-1	10.064	1.0066	0.0846	0.0053	NT		281.016	270.265	18.86	18.134	NT
AITR1392-ASU1-LT-C-M2-CTD-2	10.067	1.0063	0.0845	0.0053	NT		279.547	268.429	19.42	18.645	NT
AITR1392-ASU1-LT-C-M2-CTD-3	10.061	1.0073	0.0837	0.0052	NT		291.998	277.841	18.72	17.814	NT
AITR1392-ASU1-LT-C-M2-CTD-4	10.064	1.0075	0.0829	0.0052	NT		275.252	259.300	19.61	18.475	NT
AITR1392-ASU1-LT-C-M2-CTD-5	10.067	1.0070	0.0856	0.0053	NT		NT	NT	NT	NT	NT
Minimum	10.0610	1.0063	0.0829	0.0052			275.252	259.300	18.715	17.814	
Maximum	10.0675	1.0089	0.0867	0.0054			291.998	281.210	20.011	19.389	
Average	10.0650	1.0076	0.0851	0.0053			281.957	272.285	19.226	18.534	
Standard Deviation	0.0021	0.0008	0.0012	0.0001			4.965	6.624	0.457	0.496	
Coefficient of Variation (%)	0.02	0.08	1.37	1.37			1.76	2.43	2.38	2.68	
No. Specimens	10	10	10	10			8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable
(1) Derived in accordance with AI/TR/1392 Table 3a , note (1)

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	LT	M	RTD						

Test Group: AITR1392-ASU1-LT-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Longitudinal Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength (1), ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-LT-C-M1-RTD-1	10.066	1.0091	0.0867	0.0054	NT		278.821	274.597	18.45	18.174	NT
AITR1392-ASU1-LT-C-M1-RTD-2	10.064	1.0090	0.0880	0.0055	NT		280.149	280.043	18.22	18.208	NT
AITR1392-ASU1-LT-C-M1-RTD-3	10.070	1.0086	0.0863	0.0054	NT		286.813	281.164	18.66	18.290	NT
AITR1392-ASU1-LT-C-M1-RTD-4	10.065	1.0087	0.0867	0.0054	NT		295.404	290.928	18.45	18.168	NT
AITR1392-ASU1-LT-C-M1-RTD-5	10.062	1.0016	0.0876	0.0055	NT		283.097	281.703	NT	NT	NT
AITR1392-ASU1-LT-C-M2-RTD-1	10.057	1.0078	0.0857	0.0054	NT		291.397	283.892	18.70	18.215	NT
AITR1392-ASU1-LT-C-M2-RTD-2	10.066	1.0075	0.0838	0.0052	NT		294.289	280.355	19.22	18.306	NT
AITR1392-ASU1-LT-C-M2-RTD-3	10.062	1.0078	0.0827	0.0052	NT		269.758	253.409	18.73	17.593	NT
AITR1392-ASU1-LT-C-M2-RTD-4	10.070	1.0076	0.0836	0.0052	NT		273.253	259.487	20.23	19.206	NT
AITR1392-ASU1-LT-C-M2-RTD-5	10.072	1.0079	0.0827	0.0052	NT		NT	NT	NT	NT	NT
Minimum	10.0571	1.0016	0.0827	0.0052			269.758	253.409	18.215	17.593	
Maximum	10.0723	1.0091	0.0880	0.0055			295.404	290.928	20.225	19.206	
Average	10.0654	1.0076	0.0854	0.0053			283.665	276.175	18.830	18.270	
Standard Deviation	0.0045	0.0022	0.0020	0.0001			9.071	12.064	0.635	0.441	
Coefficient of Variation (%)	0.05	0.22	2.35	2.35			3.20	4.37	3.37	2.41	
No. Specimens	10	10	10	10			9	9	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable
(1) Derived in accordance with AI/TR/1392 Table 3a , note (1)

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	LC	M	RTD						

Test Group: AITR1392-ASU1-LC-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Longitudinal Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength (1), ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-LC-C-M1-RTD-1	5.498	0.5065	0.0857	0.0054	NT		189.099	184.228	16.77	16.342	0.289
AITR1392-ASU1-LC-C-M1-RTD-2	5.502	0.5065	0.0862	0.0054	NT		160.232	156.955	16.69	16.346	0.291
AITR1392-ASU1-LC-C-M1-RTD-3	5.503	0.5072	0.0851	0.0053	NT		188.586	182.371	16.61	16.066	0.327
AITR1392-ASU1-LC-C-M1-RTD-4	5.502	0.5067	0.0846	0.0053	NT		190.769	183.399	17.60	16.916	0.326
AITR1392-ASU1-LC-C-M1-RTD-5	5.502	0.5065	0.0872	0.0054	NT		199.465	197.576	NT	NT	NT
AITR1392-ASU1-LC-C-M2-RTD-1	5.503	0.5065	0.0865	0.0054	NT		207.809	204.188	17.04	16.745	0.225
AITR1392-ASU1-LC-C-M2-RTD-2	5.505	0.5066	0.0861	0.0054	NT		198.332	193.975	17.24	16.860	0.336
AITR1392-ASU1-LC-C-M2-RTD-3	5.505	0.5059	0.0859	0.0054	NT		170.999	166.918	16.89	16.488	0.238
AITR1392-ASU1-LC-C-M2-RTD-4	5.505	0.5060	0.0863	0.0054	NT		162.544	159.342	16.80	16.470	0.317
AITR1392-ASU1-LC-C-M2-RTD-5	5.504	0.5053	0.0842	0.0053	NT		186.709	178.646	NT	NT	NT
Minimum	5.4981	0.5053	0.0842	0.0053			160.232	156.955	16.613	16.066	0.2250
Maximum	5.5053	0.5072	0.0872	0.0054			207.809	204.188	17.596	16.916	0.3360
Average	5.5030	0.5064	0.0858	0.0054			185.454	180.760	16.955	16.529	0.2936
Standard Deviation	0.0021	0.0005	0.0009	0.0001			15.933	15.809	0.327	0.292	0.0420
Coefficient of Variation (%)	0.04	0.10	1.05	1.05			8.59	8.75	1.93	1.76	14.30
No. Specimens	10	10	10	10			10	10	8	8	8

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable
(1) Derived in accordance with AI/TR/1392 Table 3a , note (1)

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	LC	M	ETW						

Test Group: AITR1392-ASU1-LC-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Longitudinal Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength (1), ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-LC-C-M1-ETW-1	5.495	0.5057	0.0863	0.0054	NT		116.682	114.428	20.63	20.230	0.316
AITR1392-ASU1-LC-C-M1-ETW-2	5.504	0.5064	0.0859	0.0054	NT		128.246	125.234	18.26	17.831	0.309
AITR1392-ASU1-LC-C-M1-ETW-3	5.502	0.5069	0.0841	0.0053	NT		NT	NT	17.49	16.714	0.366
AITR1392-ASU1-LC-C-M1-ETW-4	5.504	0.5064	0.0873	0.0055	NT		138.382	137.281	NT	NT	NT
AITR1392-ASU1-LC-C-M1-ETW-5	5.503	0.5073	0.0849	0.0053	NT		115.286	111.225	16.80	16.205	0.224
AITR1392-ASU1-LC-C-M2-ETW-1	5.501	0.5066	0.0859	0.0054	NT		138.875	135.613	17.08	16.678	0.344
AITR1392-ASU1-LC-C-M2-ETW-2	5.504	0.5064	0.0869	0.0054	NT		136.417	134.712	17.50	17.281	0.332
AITR1392-ASU1-LC-C-M2-ETW-3	5.505	0.5054	0.0875	0.0055	NT		129.862	129.075	17.25	17.141	0.346
AITR1392-ASU1-LC-C-M2-ETW-4	5.503	0.5063	0.0874	0.0055	NT		137.330	136.446	18.48	18.357	0.348
AITR1392-ASU1-LC-C-M2-ETW-5	5.504	0.5066	0.0862	0.0054	NT		NT	NT	NT	NT	NT
Minimum	5.4950	0.5054	0.0841	0.0053			115.286	111.225	16.797	16.205	0.2240
Maximum	5.5048	0.5073	0.0875	0.0055			138.875	137.281	20.629	20.230	0.3660
Average	5.5024	0.5064	0.0862	0.0054			130.135	128.002	17.935	17.555	0.3231
Standard Deviation	0.0028	0.0006	0.0011	0.0001			9.567	10.246	1.227	1.277	0.0440
Coefficient of Variation (%)	0.05	0.11	1.29	1.29			7.35	8.00	6.84	7.28	13.63
No. Specimens	10	10	10	10			8	8	8	8	8

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable
(1) Derived in accordance with AI/TR/1392 Table 3a , note (1)

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	TT	M	CTD						

Test Group: AITR1392-ASU1-TT-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Transverse Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-TT-C-M1-CTD-1	10.058	1.0084	0.0875	0.0055	446.00	LWB	5.055	5.026	1.40	1.388	NT
AITR1392-ASU1-TT-C-M1-CTD-2	10.081	1.0079	0.0858	0.0054	386.00	LWB	4.465	4.352	1.59	1.554	NT
AITR1392-ASU1-TT-C-M1-CTD-3	10.071	1.0077	0.0857	0.0054	420.00	LGB	4.861	4.736	1.38	1.344	NT
AITR1392-ASU1-TT-C-M1-CTD-4	10.095	1.0081	0.0851	0.0053	512.00	LWB	5.968	5.771	1.55	1.497	NT
AITR1392-ASU1-TT-C-M1-CTD-5	10.065	1.0086	0.0867	0.0054	FM	LIT	FM	FM	1.09	1.075	NT
AITR1392-ASU1-TT-C-M2-CTD-1	10.052	1.0062	0.0859	0.0054	625.00	LWT	7.228	7.058	1.28	1.247	NT
AITR1392-ASU1-TT-C-M2-CTD-2	10.051	0.9959	0.0859	0.0054	558.00	LGB	6.522	6.367	1.16	1.131	NT
AITR1392-ASU1-TT-C-M2-CTD-3	10.072	1.0081	0.0861	0.0054	296.00	LWB	3.410	3.337	1.46	1.431	NT
AITR1392-ASU1-TT-C-M2-CTD-4	10.052	1.0049	0.0865	0.0054	591.00	LGB	6.796	6.683	1.37	1.345	NT
AITR1392-ASU1-TT-C-M2-CTD-5	10.070	1.0085	0.0886	0.0055	364.00	LGM	4.075	4.102	GE	GE	NT
Minimum	10.0512	0.9959	0.0851	0.0053	296.00		3.410	3.337	1.092	1.075	
Maximum	10.0945	1.0086	0.0886	0.0055	625.00		7.228	7.058	1.594	1.554	
Average	10.0666	1.0064	0.0864	0.0054	466.44		5.376	5.270	1.364	1.335	
Standard Deviation	0.0141	0.0039	0.0010	0.0001	111.64		1.316	1.272	0.166	0.159	
Coefficient of Variation (%)	0.14	0.38	1.16	1.16	23.93		24.49	24.13	12.20	11.93	
No. Specimens	10	10	10	10	9		9	9	9	9	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	TT	M	RTD						

Test Group: AITR1392-ASU1-TT-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Transverse Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-TT-C-M1-RTD-1	10.074	1.0077	0.0858	0.0054	518.00	LGB	5.991	5.841	1.21	1.179	NT
AITR1392-ASU1-TT-C-M1-RTD-2	10.089	1.0080	0.0859	0.0054	487.00	LGM	5.627	5.490	1.22	1.192	NT
AITR1392-ASU1-TT-C-M1-RTD-3	10.053	1.0090	0.0854	0.0053	458.00	LGM	5.315	5.158	1.23	1.190	NT
AITR1392-ASU1-TT-C-M1-RTD-4	10.069	1.0080	0.0845	0.0053	454.00	LWB	5.330	5.118	1.23	1.184	NT
AITR1392-ASU1-TT-C-M1-RTD-5	10.079	1.0068	0.0857	0.0054	FM	LIT	FM	FM	1.23	1.194	NT
AITR1392-ASU1-TT-C-M2-RTD-1	10.076	1.0081	0.0860	0.0054	397.00	LWB	4.581	4.475	1.21	1.178	NT
AITR1392-ASU1-TT-C-M2-RTD-2	10.068	1.0080	0.0854	0.0053	525.00	LGM/LGB	6.101	5.919	1.20	1.168	NT
AITR1392-ASU1-TT-C-M2-RTD-3	10.076	1.0076	0.0858	0.0054	309.00	LWB	3.574	3.485	GE	GE	NT
AITR1392-ASU1-TT-C-M2-RTD-4	10.088	1.0088	0.0857	0.0054	358.00	LGT	4.141	4.033	GE	GE	NT
AITR1392-ASU1-TT-C-M2-RTD-5					NT		NT	NT	NT	NT	NT
Minimum	10.0533	1.0068	0.0845	0.0053	309.00		3.574	3.485	1.204	1.168	
Maximum	10.0887	1.0090	0.0860	0.0054	525.00		6.101	5.919	1.233	1.194	
Average	10.0748	1.0080	0.0856	0.0053	438.25		5.083	4.940	1.218	1.184	
Standard Deviation	0.0108	0.0006	0.0004	0.0000	77.23		0.901	0.871	0.012	0.009	
Coefficient of Variation (%)	0.11	0.06	0.52	0.52	17.62		17.74	17.63	0.95	0.79	
No. Specimens	9	9	9	9	8		8	8	7	7	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	TT	M	ETW						

Test Group: AITR1392-ASU1-TT-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Transverse Tensile Condition: ETW

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-TT-C-M1-ETW-1	10.126	1.0083	0.0878	0.0055	268.00	LWT	3.029	3.020	1.03	1.026	NT
AITR1392-ASU1-TT-C-M1-ETW-2	10.094	1.0085	0.0879	0.0055	329.00	LGM	3.710	3.707	1.02	1.021	NT
AITR1392-ASU1-TT-C-M1-ETW-3	10.109	1.0090	0.0865	0.0054	384.00	LAB	4.400	4.325	1.00	0.983	NT
AITR1392-ASU1-TT-C-M1-ETW-4	10.114	1.0081	0.0871	0.0054	293.00	LAT	3.338	3.303	0.94	0.926	NT
AITR1392-ASU1-TT-C-M1-ETW-5	10.120	1.0078	0.0862	0.0054	NT		NT	NT	NT	NT	NT
AITR1392-ASU1-TT-C-M2-ETW-1	10.104	1.0097	0.0869	0.0054	334.00	LWT	3.808	3.759	1.04	1.030	NT
AITR1392-ASU1-TT-C-M2-ETW-2	10.108	1.0087	0.0874	0.0055	319.00	LGM	3.619	3.594	0.93	0.928	NT
AITR1392-ASU1-TT-C-M2-ETW-3	10.114	1.0101	0.0866	0.0054	356.00	LWT	4.068	4.005	0.97	0.952	NT
AITR1392-ASU1-TT-C-M2-ETW-4	10.089	1.0115	0.0877	0.0055	362.00	LGM	4.079	4.067	1.00	0.999	NT
AITR1392-ASU1-TT-C-M2-ETW-5					NT		NT	NT	NT	NT	NT
Minimum	10.0885	1.0078	0.0862	0.0054	268.00		3.029	3.020	0.934	0.926	
Maximum	10.1257	1.0115	0.0879	0.0055	384.00		4.400	4.325	1.043	1.030	
Average	10.1085	1.0091	0.0871	0.0054	330.63		3.756	3.723	0.992	0.983	
Standard Deviation	0.0117	0.0012	0.0006	0.0000	37.73		0.438	0.422	0.042	0.043	
Coefficient of Variation (%)	0.12	0.12	0.71	0.71	11.41		11.66	11.34	4.20	4.39	
No. Specimens	9	9	9	9	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	TC	M	RTD						

Test Group: AITR1392-ASU1-TC-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Transverse Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-TC-C-M1-RTD-1	5.507	0.5051	0.0862	0.0054	1187.00	HGT	27.254	26.707	1.36	1.329	0.015
AITR1392-ASU1-TC-C-M1-RTD-2	5.507	0.5045	0.0859	0.0054	1056.00	HGT	24.378	23.787	1.39	1.351	0.014
AITR1392-ASU1-TC-C-M1-RTD-3	5.508	0.5050	0.0858	0.0054	1123.00	HGT	25.908	25.270	1.39	1.355	0.016
AITR1392-ASU1-TC-C-M1-RTD-4	5.507	0.5049	0.0848	0.0053	1168.00	BGM	27.278	26.286	1.43	1.377	0.012
AITR1392-ASU1-TC-C-M1-RTD-5	5.507	0.5055	0.0850	0.0053	NT		NT	NT	NT	NT	NT
AITR1392-ASU1-TC-C-M2-RTD-1	5.510	0.5056	0.0868	0.0054	1059.00	BGM	24.140	23.802	1.30	1.277	0.017
AITR1392-ASU1-TC-C-M2-RTD-2	5.509	0.5060	0.0864	0.0054	1089.00	HGM	24.898	24.455	1.36	1.337	NT
AITR1392-ASU1-TC-C-M2-RTD-3	5.510	0.5058	0.0846	0.0053	1033.00	BGM	24.131	23.208	1.31	1.257	0.017
AITR1392-ASU1-TC-C-M2-RTD-4	5.510	0.5056	0.0861	0.0054	1123.00	HGM	25.789	25.242	1.48	1.449	0.017
AITR1392-ASU1-TC-C-M2-RTD-5	5.509	0.5065	0.0845	0.0053	NT		NT	NT	NT	NT	NT
Minimum	5.5067	0.5045	0.0845	0.0053	1033.00		24.131	23.208	1.295	1.257	0.0120
Maximum	5.5100	0.5065	0.0868	0.0054	1187.00		27.278	26.707	1.480	1.449	0.0170
Average	5.5084	0.5054	0.0856	0.0054	1104.75		25.472	24.845	1.375	1.341	0.0154
Standard Deviation	0.0014	0.0006	0.0008	0.0001	55.16		1.300	1.249	0.061	0.059	0.0019
Coefficient of Variation (%)	0.03	0.12	0.95	0.95	4.99		5.10	5.03	4.42	4.41	12.33
No. Specimens	10	10	10	10	8		8	8	8	8	7

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	TC	M	ETW						

Test Group: AITR1392-ASU1-TC-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: Transverse Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-TC-C-M1-ETW-1	5.517	0.5043	0.0852	0.0053	581.00	HGM	13.527	13.091	1.11	1.078	0.014
AITR1392-ASU1-TC-C-M1-ETW-2	5.516	0.5046	0.0860	0.0054	615.00	HGM	14.172	13.850	1.23	1.199	0.011
AITR1392-ASU1-TC-C-M1-ETW-3	5.515	0.5053	0.0853	0.0053	618.00	HGM	14.339	13.899	1.27	1.230	0.013
AITR1392-ASU1-TC-C-M1-ETW-4	5.516	0.5046	0.0863	0.0054	672.00	HGM	15.425	15.132	1.25	1.225	0.009
AITR1392-ASU1-TC-C-M1-ETW-5	5.515	0.5041	0.0878	0.0055	NT		NT	NT	NT	NT	NT
AITR1392-ASU1-TC-C-M2-ETW-1	5.520	0.5052	0.0858	0.0054	623.00	HGM	14.374	14.014	1.18	1.147	0.011
AITR1392-ASU1-TC-C-M2-ETW-2	5.520	0.5044	0.0857	0.0054	641.00	HGM	14.828	14.440	1.24	1.209	0.014
AITR1392-ASU1-TC-C-M2-ETW-3	5.520	0.5051	0.0858	0.0054	631.00	HGM	14.566	14.196	1.20	1.166	0.017
AITR1392-ASU1-TC-C-M2-ETW-4	5.520	0.5045	0.0860	0.0054	605.00	HGM	13.950	13.627	1.21	1.183	0.013
AITR1392-ASU1-TC-C-M2-ETW-5	5.520	0.5041	0.0864	0.0054	NT		NT	NT	NT	NT	NT
Minimum	5.5151	0.5041	0.0852	0.0053	581.00		13.527	13.091	1.114	1.078	0.0090
Maximum	5.5204	0.5053	0.0878	0.0055	672.00		15.425	15.132	1.269	1.230	0.0170
Average	5.5179	0.5046	0.0860	0.0054	623.25		14.397	14.031	1.210	1.180	0.0128
Standard Deviation	0.0022	0.0004	0.0007	0.0000	26.63		0.571	0.598	0.049	0.050	0.0024
Coefficient of Variation (%)	0.04	0.09	0.87	0.87	4.27		3.97	4.26	4.05	4.23	19.10
No. Specimens	10	10	10	10	8		8	8	8	8	8

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	UNT0	M	CTD						

Test Group: AITR1392-ASU1-UNT0-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: 0/90 Unnotched Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-UNT0-C-M1-CTD-1	10.066	1.0081	0.0885	0.0055	13771.00	SGM/XWB/LAT	154.296	155.231	11.08	11.150	NT
AITR1392-ASU1-UNT0-C-M1-CTD-2	10.071	1.0080	0.0887	0.0055	14065.00	DGM/LWT/LAB	157.364	158.556	9.68	9.751	NT
AITR1392-ASU1-UNT0-C-M1-CTD-3	10.068	1.0073	0.0882	0.0055	13822.00	DGM/LAT	155.518	155.930	10.03	10.058	NT
AITR1392-ASU1-UNT0-C-M1-CTD-4	10.068	1.0075	0.0882	0.0055	NT		NT	NT	11.28	11.297	NT
AITR1392-ASU1-UNT0-C-M1-CTD-5	10.065	1.0067	0.0887	0.0055	13782.00	DGM/LWB/LAT	154.396	155.566	10.28	10.356	NT
AITR1392-ASU1-UNT0-C-M2-CTD-1	10.068	1.0085	0.0877	0.0055	13693.00	LAT	154.872	154.286	10.05	10.013	NT
AITR1392-ASU1-UNT0-C-M2-CTD-2	10.070	1.0053	0.0862	0.0054	13345.00	XGM	154.063	150.853	10.57	10.351	NT
AITR1392-ASU1-UNT0-C-M2-CTD-3	10.069	1.0054	0.0870	0.0054	14081.00	DGM/LWB	160.925	159.157	GE	GE	NT
AITR1392-ASU1-UNT0-C-M2-CTD-4	10.068	1.0014	0.0859	0.0054	13054.00	XGM/LAB	151.696	148.134	11.80	11.520	NT
AITR1392-ASU1-UNT0-C-M2-CTD-5	10.065	0.9969	0.0872	0.0055	NT		NT	NT	NT	NT	NT
Minimum	10.0647	0.9969	0.0859	0.0054	13054.00		151.696	148.134	9.678	9.751	
Maximum	10.0713	1.0085	0.0887	0.0055	14081.00		160.925	159.157	11.797	11.520	
Average	10.0678	1.0055	0.0876	0.0055	13701.63		155.391	154.714	10.596	10.562	
Standard Deviation	0.0021	0.0037	0.0010	0.0001	348.14		2.736	3.691	0.727	0.666	
Coefficient of Variation (%)	0.02	0.37	1.15	1.15	2.54		1.76	2.39	6.86	6.31	
No. Specimens	10	10	10	10	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	UNT0	M	RTD						

Test Group: AITR1392-ASU1-UNT0-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: 0/90 Unnotched Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-UNT0-C-M1-RTD-1	10.068	1.0073	0.0876	0.0055	12692.00	DGM/LAT	143.891	143.182	9.58	9.537	NT
AITR1392-ASU1-UNT0-C-M1-RTD-2	10.072	1.0072	0.0882	0.0055	12843.00	LAT	144.576	144.905	9.75	9.769	NT
AITR1392-ASU1-UNT0-C-M1-RTD-3	10.063	1.0086	0.0877	0.0055	13093.00	DGM/LAB/LAT	148.015	147.511	9.59	9.552	NT
AITR1392-ASU1-UNT0-C-M1-RTD-4	10.066	1.0078	0.0877	0.0055	13474.00	DGB/LAT	152.448	151.929	9.40	9.369	NT
AITR1392-ASU1-UNT0-C-M1-RTD-5	10.071	1.0079	0.0878	0.0055	12934.00	DGM/LAT	146.097	145.820	9.62	9.606	NT
AITR1392-ASU1-UNT0-C-M2-RTD-1	10.069	1.0085	0.0865	0.0054	13124.00	DGM/LAT	150.381	147.875	10.10	9.934	NT
AITR1392-ASU1-UNT0-C-M2-RTD-2	10.066	1.0090	0.0869	0.0054	13317.00	LAT	151.873	149.975	10.33	10.202	NT
AITR1392-ASU1-UNT0-C-M2-RTD-3	10.067	1.0076	0.0881	0.0055	12363.00	LAT	139.213	139.424	9.61	9.623	NT
AITR1392-ASU1-UNT0-C-M2-RTD-4	10.068	1.0083	0.0877	0.0055	12475.00	LAT	141.017	140.590	9.48	9.447	NT
AITR1392-ASU1-UNT0-C-M2-RTD-5					NT		NT	NT	NT	NT	NT
Minimum	10.0632	1.0072	0.0865	0.0054	12363.00		139.213	139.424	9.401	9.369	
Maximum	10.0719	1.0090	0.0882	0.0055	13474.00		152.448	151.929	10.331	10.202	
Average	10.0677	1.0080	0.0876	0.0055	12923.89		146.390	145.690	9.718	9.671	
Standard Deviation	0.0027	0.0006	0.0005	0.0000	371.20		4.681	4.147	0.304	0.260	
Coefficient of Variation (%)	0.03	0.06	0.62	0.62	2.87		3.20	2.85	3.13	2.69	
No. Specimens	9	9	9	9	9		9	9	9	9	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	UNC0	M	RTD						

Test Group: AITR1392-ASU1-UNC0-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: 90/0 Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-UNC0-C-M1-RTD-1	5.502	0.5057	0.0850	0.0053	4603.00	BGT	107.085	103.434	9.68	9.345	0.032
AITR1392-ASU1-UNC0-C-M1-RTD-2	5.503	0.5053	0.0868	0.0054	3978.00	EGB	90.738	89.467	9.76	9.622	0.027
AITR1392-ASU1-UNC0-C-M1-RTD-3	5.499	0.5055	0.0848	0.0053	4580.00	HIT/BGT	106.795	102.952	9.15	8.821	0.021
AITR1392-ASU1-UNC0-C-M1-RTD-4	5.503	0.5057	0.0863	0.0054	4715.00	BGM	108.031	105.944	9.70	9.512	0.035
AITR1392-ASU1-UNC0-C-M1-RTD-5	5.503	0.5060	0.0848	0.0053	4849.00	HIT/BGT	112.955	108.891	8.55	8.239	0.039
AITR1392-ASU1-UNC0-C-M2-RTD-1	5.507	0.5048	0.0869	0.0054	5160.00	HIT/BGB	117.681	116.165	9.68	9.556	0.045
AITR1392-ASU1-UNC0-C-M2-RTD-2	5.507	0.5047	0.0844	0.0053	4782.00	HIT/BGT	112.314	107.677	9.17	8.794	0.034
AITR1392-ASU1-UNC0-C-M2-RTD-3	5.507	0.5050	0.0856	0.0054	4186.00	BGT	96.835	94.194	10.35	10.071	0.031
AITR1392-ASU1-UNC0-C-M2-RTD-4	5.507	0.5041	0.0849	0.0053	3941.00	BGT	92.047	88.840	10.90	10.521	0.036
AITR1392-ASU1-UNC0-C-M2-RTD-5	5.507	0.5057	0.0854	0.0053	4568.00	BGM	105.732	102.648	9.08	8.814	0.031
Minimum	5.4993	0.5041	0.0844	0.0053	3941.00		90.738	88.840	8.547	8.239	0.0210
Maximum	5.5072	0.5060	0.0869	0.0054	5160.00		117.681	116.165	10.901	10.521	0.0450
Average	5.5044	0.5053	0.0855	0.0053	4536.20		105.021	102.021	9.602	9.330	0.0331
Standard Deviation	0.0028	0.0006	0.0009	0.0001	390.90		9.023	8.759	0.673	0.678	0.0065
Coefficient of Variation (%)	0.05	0.12	1.02	1.02	8.62		8.59	8.59	7.01	7.27	19.71
No. Specimens	10	10	10	10	10		10	10	10	10	10

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	UNC0	M	ETW						

Test Group: AITR1392-ASU1-UNC0-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055 #Plies: 16

Test Type: 90/0 Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-ASU1-UNC0-C-M1-ETW-1	5.503	0.5045	0.0867	0.0054	2821.00	HAT	64.519	63.542	10.04	9.888	0.032
AITR1392-ASU1-UNC0-C-M1-ETW-2	5.503	0.5053	0.0860	0.0054	3083.00	BGB	70.913	69.329	10.63	10.390	GE
AITR1392-ASU1-UNC0-C-M1-ETW-3	5.503	0.5050	0.0860	0.0054	NT		NT	NT	NT	NT	NT
AITR1392-ASU1-UNC0-C-M1-ETW-4	5.503	0.5047	0.0861	0.0054	3324.00	BAT	76.518	74.837	10.23	10.008	0.041
AITR1392-ASU1-UNC0-C-M1-ETW-5	5.502	0.5043	0.0857	0.0054	2754.00	BGT	63.747	62.057	8.93	8.692	GE
AITR1392-ASU1-UNC0-C-M2-ETW-1	5.507	0.5046	0.0863	0.0054	3344.00	BGB	76.791	75.307	10.11	9.916	0.039
AITR1392-ASU1-UNC0-C-M2-ETW-2	5.507	0.5043	0.0857	0.0054	3259.00	BGT	75.432	73.432	9.03	8.793	0.029
AITR1392-ASU1-UNC0-C-M2-ETW-3	5.507	0.5049	0.0854	0.0053	3096.00	BGB	71.807	69.685	10.93	10.610	0.029
AITR1392-ASU1-UNC0-C-M2-ETW-4	5.507	0.5039	0.0864	0.0054	3305.00	BGT	75.937	74.527	9.43	9.253	0.040
AITR1392-ASU1-UNC0-C-M2-ETW-5	5.506	0.5040	0.0864	0.0054	NT		NT	NT	NT	NT	NT
Minimum	5.5025	0.5039	0.0854	0.0053	2754.00		63.747	62.057	8.929	8.692	0.0290
Maximum	5.5073	0.5053	0.0867	0.0054	3344.00		76.791	75.307	10.933	10.610	0.0410
Average	5.5046	0.5046	0.0861	0.0054	3123.25		71.958	70.340	9.917	9.694	0.0350
Standard Deviation	0.0021	0.0004	0.0004	0.0000	230.08		5.290	5.186	0.726	0.709	0.0056
Coefficient of Variation (%)	0.04	0.09	0.46	0.46	7.37		7.35	7.37	7.32	7.31	16.06
No. Specimens	10	10	10	10	8		8	8	8	8	6

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	ASU1	IPS	M	CTD				

Test Group: AITR1392-ASU1-IPS-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: ±45° In Plane Shear Condition: CTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-ASU1-IPS-C-M1-CTD-1	10.062	1.0060	0.0439	0.0055		9.250	12.470	NT	0.711
AITR1392-ASU1-IPS-C-M1-CTD-2	10.071	1.0066	0.0439	0.0055	AWB	9.999	NA	15.296	0.689
AITR1392-ASU1-IPS-C-M1-CTD-3	10.069	1.0059	0.0425	0.0053	AWB	10.184	NA	15.470	0.703
AITR1392-ASU1-IPS-C-M1-CTD-4	10.079	1.0069	0.0440	0.0055		NT	NA	NT	0.678
AITR1392-ASU1-IPS-C-M1-CTD-5	10.077	1.0066	0.0442	0.0055		10.157	GE	NT	0.669
AITR1392-ASU1-IPS-C-M2-CTD-1	10.072	1.0068	0.0426	0.0053		9.236	14.170	NT	0.755
AITR1392-ASU1-IPS-C-M2-CTD-2	10.081	1.0062	0.0426	0.0053		11.441	GE	NT	0.674
AITR1392-ASU1-IPS-C-M2-CTD-3	10.077	1.0077	0.0432	0.0054	AWB	9.189	NA	15.089	0.704
AITR1392-ASU1-IPS-C-M2-CTD-4	10.070	1.0073	0.0434	0.0054		NT	NA	NT	NT
AITR1392-ASU1-IPS-C-M2-CTD-5	10.079	1.0070	0.0437	0.0055		8.823	GE	NT	0.667
Minimum	10.0624	1.0059	0.0425	0.0053		8.823	12.470	15.089	0.667
Maximum	10.0812	1.0077	0.0442	0.0055		11.441	14.170	15.470	0.755
Average	10.0736	1.0067	0.0434	0.0054		9.785	13.320	15.285	0.694
Standard Deviation	0.0057	0.0006	0.0006	0.0001		0.841	1.202	0.190	0.028
Coefficient of Variation (%)	0.06	0.06	1.46	1.46		8.60	9.02	1.25	4.02
No. Specimens	10	10	10	10		8	2	3	9

Notes:

NT=Not Tested M2-4 NOT TESTED
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	ASU1	IPS	M	RTD				

Test Group: AITR1392-ASU1-IPS-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: ±45° In Plane Shear Condition: RTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-ASU1-IPS-C-M1-RTD-1	10.077	1.0077	0.0434	0.0054		6.917	9.880	NT	0.568
AITR1392-ASU1-IPS-C-M1-RTD-2	10.076	1.0052	0.0434	0.0054		7.002	GE	NT	0.572
AITR1392-ASU1-IPS-C-M1-RTD-3	10.073	1.0068	0.0432	0.0054		6.918	9.970	NT	0.568
AITR1392-ASU1-IPS-C-M1-RTD-4	10.080	1.0057	0.0432	0.0054		6.832	9.920	NT	0.575
AITR1392-ASU1-IPS-C-M1-RTD-5	10.076	1.0069	0.0435	0.0054		6.887	9.860	NT	0.555
AITR1392-ASU1-IPS-C-M2-RTD-1	10.071	1.0077	0.0431	0.0054		7.319	10.030	NT	0.576
AITR1392-ASU1-IPS-C-M2-RTD-2	10.080	1.0079	0.0431	0.0054		7.097	9.920	NT	0.545
AITR1392-ASU1-IPS-C-M2-RTD-3	10.076	1.0067	0.0430	0.0054		6.830	9.710	NT	0.547
AITR1392-ASU1-IPS-C-M2-RTD-4	10.084	1.0072	0.0437	0.0055		6.752	9.750	NT	0.576
AITR1392-ASU1-IPS-C-M2-RTD-5	10.073	1.0066	0.0437	0.0055		NT	NA	NT	NT
Minimum	10.0714	1.0052	0.0430	0.0054		6.752	9.710		0.545
Maximum	10.0835	1.0079	0.0437	0.0055		7.319	10.030		0.576
Average	10.0765	1.0069	0.0433	0.0054		6.950	9.880		0.565
Standard Deviation	0.0037	0.0009	0.0002	0.0000		0.171	0.107		0.012
Coefficient of Variation (%)	0.04	0.09	0.58	0.58		2.46	1.08		2.20
No. Specimens	10	10	10	10		9	8		9

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	ASU1	IPS	M	ETW				

Test Group: AITR1392-ASU1-IPS-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: ±45° In Plane Shear Condition: ETW #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

ACG, Inc.
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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Ultimate	Measured
AITR1392-ASU1-IPS-C-M1-ETW-1	10.087	1.0078	0.0444	0.0056		NT	NA	NT	NT
AITR1392-ASU1-IPS-C-M1-ETW-2	10.091	1.0078	0.0447	0.0056		4.204	5.410	NT	0.385
AITR1392-ASU1-IPS-C-M1-ETW-3	10.089	0.9990	0.0437	0.0055		3.918	5.490	NT	0.389
AITR1392-ASU1-IPS-C-M1-ETW-4	10.090	1.0062	0.0446	0.0056		4.138	5.290	NT	0.383
AITR1392-ASU1-IPS-C-M1-ETW-5	10.088	0.9984	0.0440	0.0055		NT	NA	NT	NT
AITR1392-ASU1-IPS-C-M2-ETW-1	10.098	1.0037	0.0442	0.0055		4.043	5.570	NT	0.366
AITR1392-ASU1-IPS-C-M2-ETW-2	10.089	1.0072	0.0440	0.0055		3.952	5.200	NT	0.356
AITR1392-ASU1-IPS-C-M2-ETW-3	10.084	1.0061	0.0445	0.0056		3.944	5.420	NT	0.376
AITR1392-ASU1-IPS-C-M2-ETW-4	10.086	1.0067	0.0437	0.0055		4.025	5.540	NT	0.391
AITR1392-ASU1-IPS-C-M2-ETW-5	10.085	1.0069	0.0438	0.0055		4.003	5.590	NT	0.389
Minimum	10.0838	0.9984	0.0437	0.0055		3.918	5.200		0.356
Maximum	10.0981	1.0078	0.0447	0.0056		4.204	5.590		0.391
Average	10.0886	1.0050	0.0442	0.0055		4.028	5.439		0.379
Standard Deviation	0.0040	0.0035	0.0004	0.0000		0.099	0.138		0.013
Coefficient of Variation (%)	0.04	0.35	0.85	0.85		2.46	2.54		3.31
No. Specimens	10	10	10	10		8	8		8

Notes:

NT=Not Tested M1-1 NOT TESTED
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	ASU1	SBS	M	CTD			

Test Group: AITR1392-ASU1-SBS-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055

Test Type: Short Beam Shear Condition: CTD #Plies: 16

Test Method: MP1116 (ASTMD2344) Span (4t): 0.34

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-ASU1-SBS-C-M1-CTD-1	0.515	0.2560	0.0849	0.0053	505.00	ILS	17.419	16.812
AITR1392-ASU1-SBS-C-M1-CTD-2	0.516	0.2555	0.0847	0.0053	516.00	ILS	17.883	17.212
AITR1392-ASU1-SBS-C-M1-CTD-3	0.518	0.2555	0.0843	0.0053	543.00	ILS	18.915	18.113
AITR1392-ASU1-SBS-C-M1-CTD-4	0.516	0.2555	0.0848	0.0053	545.00	ILS	18.858	18.180
AITR1392-ASU1-SBS-C-M1-CTD-5	0.518	0.2555	0.0845	0.0053	NT		NT	NT
AITR1392-ASU1-SBS-C-M2-CTD-1	0.522	0.2555	0.0859	0.0054	528.00	ILS	18.050	17.613
AITR1392-ASU1-SBS-C-M2-CTD-2	0.522	0.2560	0.0882	0.0055	533.00	ILS	17.698	17.745
AITR1392-ASU1-SBS-C-M2-CTD-3	0.515	0.2555	0.0864	0.0054	539.00	ILS	18.305	17.979
AITR1392-ASU1-SBS-C-M2-CTD-4	0.522	0.2555	0.0859	0.0054	510.00	ILS	17.435	17.012
AITR1392-ASU1-SBS-C-M2-CTD-5	0.521	0.2555	0.0864	0.0054	NT		NT	NT
Minimum	0.5145	0.2555	0.0843	0.0053	505.00		17.419	16.812
Maximum	0.5220	0.2560	0.0882	0.0055	545.00		18.915	18.180
Average	0.5183	0.2556	0.0856	0.0053	527.38		18.070	17.583
Standard Deviation	0.0029	0.0002	0.0012	0.0001	15.37		0.585	0.518
Coefficient of Variation (%)	0.56	0.08	1.42	1.42	2.91		3.23	2.95
No. Specimens	10	10	10	10	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	ASU1	SBS	M	RTD			

Test Group: AITR1392-ASU1-SBS-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055

Test Type: Short Beam Shear Condition: RTD #Plies: 16

Test Method: MP1116 (ASTMD2344) Span (4t): 0.34

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-ASU1-SBS-C-M1-RTD-1	0.519	0.2560	0.0848	0.0053	369.00	ILS	12.753	12.285
AITR1392-ASU1-SBS-C-M1-RTD-2	0.518	0.2545	0.0844	0.0053	375.00	ILS	13.089	12.558
AITR1392-ASU1-SBS-C-M1-RTD-3	0.516	0.2565	0.0867	0.0054	393.00	ILS	13.259	13.058
AITR1392-ASU1-SBS-C-M1-RTD-4	0.518	0.2560	0.0847	0.0053	389.00	ILS	13.455	12.951
AITR1392-ASU1-SBS-C-M1-RTD-5	0.518	0.2565	0.0848	0.0053	NT		NT	NT
AITR1392-ASU1-SBS-C-M2-RTD-1	0.517	0.2565	0.0855	0.0053	355.00	ILS	12.136	11.796
AITR1392-ASU1-SBS-C-M2-RTD-2	0.514	0.2550	0.0864	0.0054	353.00	ILS	12.021	11.798
AITR1392-ASU1-SBS-C-M2-RTD-3	0.514	0.2560	0.0854	0.0053	382.00	ILS	13.110	12.718
AITR1392-ASU1-SBS-C-M2-RTD-4	0.516	0.2555	0.0864	0.0054	384.00	ILS	13.046	12.809
AITR1392-ASU1-SBS-C-M2-RTD-5	0.521	0.2550	0.0847	0.0053	NT		NT	NT
Minimum	0.5135	0.2545	0.0844	0.0053	353.00		12.021	11.796
Maximum	0.5205	0.2565	0.0867	0.0054	393.00		13.455	13.058
Average	0.5168	0.2558	0.0854	0.0053	375.00		12.859	12.496
Standard Deviation	0.0022	0.0007	0.0008	0.0001	14.98		0.521	0.492
Coefficient of Variation (%)	0.43	0.28	0.97	0.97	3.99		4.05	3.94
No. Specimens	10	10	10	10	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	ASU1	SBS	M	ETD			

Test Group: AITR1392-ASU1-SBS-M-ETD

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055

Test Type: Short Beam Shear Condition: ETD #Plies: 16

Test Method: MP1116 (ASTMD2344) Span (4t): 0.34

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-ASU1-SBS-C-M1-ETD-1	0.518	0.2555	0.0847	0.0053	275.00	ILD/ILS	9.527	9.173
AITR1392-ASU1-SBS-C-M1-ETD-2	0.519	0.2555	0.0848	0.0053	275.00	ILS	9.523	9.173
AITR1392-ASU1-SBS-C-M1-ETD-3	0.515	0.2565	0.0882	0.0055	268.00	ILD/ILS	8.885	8.905
AITR1392-ASU1-SBS-C-M1-ETD-4	0.518	0.2550	0.0847	0.0053	265.00	ILD/ILS	9.198	8.857
AITR1392-ASU1-SBS-C-M1-ETD-5	0.518	0.2555	0.0845	0.0053	NT		NT	NT
AITR1392-ASU1-SBS-C-M2-ETD-1	0.522	0.2560	0.0854	0.0053	272.00	ILD/ILS	9.327	9.055
AITR1392-ASU1-SBS-C-M2-ETD-2	0.516	0.2560	0.0863	0.0054	281.00	ILD/ILS	9.536	9.355
AITR1392-ASU1-SBS-C-M2-ETD-3	0.522	0.2560	0.0867	0.0054	276.00	ILD/ILS	9.323	9.189
AITR1392-ASU1-SBS-C-M2-ETD-4	0.522	0.2545	0.0852	0.0053	272.00	ILD/ILS	9.412	9.109
AITR1392-ASU1-SBS-C-M2-ETD-5	0.514	0.2550	0.0863	0.0054	NT		NT	NT
Minimum	0.5140	0.2545	0.0845	0.0053	265.00		8.885	8.857
Maximum	0.5220	0.2565	0.0882	0.0055	281.00		9.536	9.355
Average	0.5183	0.2556	0.0857	0.0054	273.00		9.341	9.102
Standard Deviation	0.0028	0.0006	0.0012	0.0001	4.96		0.220	0.162
Coefficient of Variation (%)	0.54	0.23	1.39	1.39	1.82		2.36	1.78
No. Specimens	10	10	10	10	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	ASU1	SBS	M	ETW			

Test Group: AITR1392-ASU1-SBS-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: Cured Ply Thickness: 0.0055

Test Type: Short Beam Shear Condition: ETW #Plies: 16

Test Method: MP1116 (ASTMD2344) Span (4t): 0.34

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-ASU1-SBS-C-M1-ETW-1	0.519	0.2540	0.0853	0.0053	237.00	ILD/ILS	8.201	7.952
AITR1392-ASU1-SBS-C-M1-ETW-2	0.517	0.2545	0.0850	0.0053	233.00	ILD/ILS	8.078	7.803
AITR1392-ASU1-SBS-C-M1-ETW-3	0.516	0.2565	0.0855	0.0053	231.00	ILD/ILS	7.903	7.675
AITR1392-ASU1-SBS-C-M1-ETW-4	0.519	0.2545	0.0854	0.0053	227.00	ILD/ILS	7.836	7.602
AITR1392-ASU1-SBS-C-M1-ETW-5	0.516	0.2555	0.0858	0.0054	NT		NT	NT
AITR1392-ASU1-SBS-C-M2-ETW-1	0.520	0.2555	0.0877	0.0055	226.00	ILD/ILS	7.567	7.539
AITR1392-ASU1-SBS-C-M2-ETW-2	0.515	0.2565	0.0866	0.0054	226.00	ILD/ILS	7.628	7.509
AITR1392-ASU1-SBS-C-M2-ETW-3	0.515	0.2545	0.0855	0.0053	218.00	ILD/ILS	7.514	7.300
AITR1392-ASU1-SBS-C-M2-ETW-4	0.521	0.2545	0.0865	0.0054	219.00	ILD/ILS	7.461	7.334
AITR1392-ASU1-SBS-C-M2-ETW-5	0.515	0.2550	0.0861	0.0054	NT		NT	NT
Minimum	0.5145	0.2540	0.0850	0.0053	218.00		7.461	7.300
Maximum	0.5205	0.2565	0.0877	0.0055	237.00		8.201	7.952
Average	0.5170	0.2551	0.0859	0.0054	227.13		7.774	7.589
Standard Deviation	0.0023	0.0009	0.0008	0.0001	6.53		0.274	0.221
Coefficient of Variation (%)	0.45	0.34	0.94	0.94	2.88		3.52	2.91
No. Specimens	10	10	10	10	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	ASU1	OHT1	M	CTD				

Test Group: AITR1392-ASU1-OHT1-M-CTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: Open-Hole Tension Layup 1 Condition: CTD #Plies: 24

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-ASU1-OHT1-C-M1-CTD-1	11.5010	1.5088	0.1275	0.0053	0.2515	90.2275	0.0845	11890.38	61.83	59.70	AGM
AITR1392-ASU1-OHT1-C-M1-CTD-2	11.5020	1.5091	0.1279	0.0053	0.2499	89.9062	0.0848	11913.38	61.71	59.81	AGM
AITR1392-ASU1-OHT1-C-M1-CTD-3	11.5020	1.5062	0.1299	0.0054	0.2506	88.5450	0.0862	12250.04	62.61	61.62	AGM
AITR1392-ASU1-OHT1-C-M1-CTD-4	11.5020	1.5085	0.1296	0.0054	0.2503	88.7500	0.0859	12181.49	62.31	61.17	AGM
AITR1392-ASU1-OHT1-C-M1-CTD-5	11.5020	1.5085	0.1286	0.0054	0.2501	89.4169	0.0853	NT	NT	NT	
AITR1392-ASU1-OHT1-C-M2-CTD-1	11.5020	1.5088	0.1353	0.0056	0.2514	84.9901	0.0897	12503.89	61.24	62.78	AGM
AITR1392-ASU1-OHT1-C-M2-CTD-2	11.5010	1.5085	0.1334	0.0056	0.2514	86.1929	0.0885	12240.50	60.81	61.47	AGM
AITR1392-ASU1-OHT1-C-M2-CTD-3	11.5000	1.5097	0.1362	0.0057	0.2515	84.4347	0.0902	12400.42	60.31	62.23	AGM
AITR1392-ASU1-OHT1-C-M2-CTD-4	11.5020	1.5089	0.1349	0.0056	0.2509	85.2632	0.0894	12007.88	58.99	60.29	AGM
AITR1392-ASU1-OHT1-C-M2-CTD-5	11.5020	1.5090	0.1349	0.0056	0.2515	85.2632	0.0894	NT	NT	NT	
Minimum	11.5000	1.5062	0.1275	0.0053	0.2499	84.4347	0.0845	11890.3820	58.9921	59.7022	
Maximum	11.5020	1.5097	0.1362	0.0057	0.2515	90.2275	0.0902	12503.8890	62.6117	62.7826	
Average	11.5016	1.5086	0.1318	0.0055	0.2509	87.2990	0.0874	12173.4983	61.2252	61.1338	
Standard Deviation	0.0007	0.0009	0.0034	0.0001	0.0006	2.2746	0.0023	222.4236	1.1761	1.1207	
Coefficient of Variation (%)	0.01	0.06	2.60	2.60	0.25	2.61	2.58	1.83	1.92	1.83	
No. Specimens	10	10	10	10	10	10	10	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	ASU1	OHT1	M	RTD				

Test Group: AITR1392-ASU1-OHT1-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: Open-Hole Tension Layup 1 Condition: RTD #Plies: 24

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-ASU1-OHT1-C-M1-RTD-1	11.5010	1.5083	0.1291	0.0054	0.2506	89.1090	0.0856	11719.36	60.20	58.86	AGM
AITR1392-ASU1-OHT1-C-M1-RTD-2	11.5010	1.5074	0.1305	0.0054	0.2514	88.1303	0.0866	11352.46	57.71	57.05	AGM
AITR1392-ASU1-OHT1-C-M1-RTD-3	11.5010	1.5081	0.1293	0.0054	0.2511	88.9482	0.0857	11896.14	61.01	59.76	AGM
AITR1392-ASU1-OHT1-C-M1-RTD-4	11.5010	1.5079	0.1297	0.0054	0.2513	88.6511	0.0860	11733.51	59.98	58.95	AGM
AITR1392-ASU1-OHT1-C-M1-RTD-5	11.5010	1.5085	0.1278	0.0053	0.2512	89.9922	0.0847	NT	NT	NT	
AITR1392-ASU1-OHT1-C-M2-RTD-1	11.5000	1.4973	0.1333	0.0056	0.2515	86.2716	0.0890	11327.07	56.75	57.31	AGM
AITR1392-ASU1-OHT1-C-M2-RTD-2	11.5020	1.5076	0.1340	0.0056	0.2515	85.8145	0.0889	11446.77	56.65	57.52	AGM
AITR1392-ASU1-OHT1-C-M2-RTD-3					0.0000			NT	NT	NT	
AITR1392-ASU1-OHT1-C-M2-RTD-4	11.5010	1.5073	0.1339	0.0056	0.2515	85.8711	0.0889	12045.35	59.67	60.54	AGM
AITR1392-ASU1-OHT1-C-M2-RTD-5	11.5010	1.5077	0.1342	0.0056	0.2508	85.7004	0.0890	11945.58	59.04	60.02	AGM
Minimum	11.5000	1.4973	0.1278	0.0053	0.0000	85.7004	0.0847	11327.0660	56.6467	57.0542	
Maximum	11.5020	1.5085	0.1342	0.0056	0.2515	89.9922	0.0890	12045.3530	61.0067	60.5405	
Average	11.5010	1.5067	0.1313	0.0055	0.2261	87.6098	0.0872	11683.2790	58.8756	58.7529	
Standard Deviation	0.0005	0.0035	0.0025	0.0001	0.0794	1.6864	0.0018	278.0794	1.6481	1.3290	
Coefficient of Variation (%)	0.00	0.23	1.93	1.93	35.14	1.92	2.03	2.38	2.80	2.26	
No. Specimens	9	9	9	9	10	9	9	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	OHC1	M	RTD						

Test Group: AITR1392-ASU1-OHC1-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: Open-Hole Compression Layup 1 Condition: RTD #Plies: 24

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-ASU1-OHC1-C-M1-RTD-1	12.0060	1.5061	0.1269	0.0053	0.2513	0.6235	5.8685	5.9934	1.9808	8335.00	43.62	41.92	MGM
AITR1392-ASU1-OHC1-C-M1-RTD-2	12.0055	1.5080	0.1295	0.0054	0.2513	0.6270	5.8685	6.0007	1.9405	8737.00	44.74	43.89	MGM
AITR1392-ASU1-OHC1-C-M1-RTD-3	12.0062	1.5059	0.1281	0.0053	0.2515	0.6240	5.871	5.9875	1.9628	8785.00	45.53	44.20	MGM
AITR1392-ASU1-OHC1-C-M1-RTD-4	12.0062	1.5080	0.1293	0.0054	0.2513	0.6297	5.8695	6.0008	1.9440	8700.00	44.63	43.71	MGM
AITR1392-ASU1-OHC1-C-M1-RTD-5	12.0061	1.5079	0.1285	0.0054	0.2506	0.6253	5.8685	6.0172	1.9497	NT	NT	NT	
AITR1392-ASU1-OHC1-C-M2-RTD-1	12.0062	1.5076	0.1299	0.0054	0.2504	0.6254	5.869	6.0209	1.9281	8941.00	45.67	44.93	MGM
AITR1392-ASU1-OHC1-C-M2-RTD-2	12.0065	1.5074	0.1306	0.0054	0.2510	0.6259	5.8705	6.0057	1.9219	8675.00	44.06	43.60	MGM
AITR1392-ASU1-OHC1-C-M2-RTD-3	12.0068	1.5077	0.1294	0.0054	0.2514	0.6251	5.8715	5.9972	1.9428	8241.00	42.24	41.41	MGM
AITR1392-ASU1-OHC1-C-M2-RTD-4	12.0065	1.5080	0.1288	0.0054	0.2513	0.6258	5.872	6.0007	1.9506	8610.00	44.32	43.26	MGM
AITR1392-ASU1-OHC1-C-M2-RTD-5	12.0063	1.5085	0.1287	0.0054	0.2513	0.6260	5.87	6.0029	1.9526	NT	NT	NT	
Minimum	12.0055	1.5059	0.1269	0.0053	0.2504	0.6235	5.8685	5.9875	1.9219	8241.0000	42.2407	41.4086	
Maximum	12.0068	1.5085	0.1306	0.0054	0.2515	0.6297	5.8720	6.0209	1.9808	8941.0000	45.6660	44.9279	
Average	12.0062	1.5075	0.1290	0.0054	0.2511	0.6258	5.8699	6.0027	1.9474	8628.0000	44.3513	43.3636	
Standard Deviation	0.0003	0.0009	0.0010	0.0000	0.0004	0.0017	0.0013	0.0100	0.0167	232.3280	1.0966	1.1648	
Coefficient of Variation (%)	0.00	0.06	0.79	0.79	0.14	0.27	0.02	0.17	0.86	2.69	2.47	2.69	
No. Specimens	10	10	10	10	10	10	10	10	10	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	OHC1	M	ETW						

Test Group: AITR1392-ASU1-OHC1-M-ETW

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Cured Ply Thickness: 0.0055

Test Type: Open-Hole Compression Layup 1 Condition: ETW #Plies: 24

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-ASU1-OHC1-C-M1-ETW-1	12.0072	1.5050	0.1282	0.0053	0.2512	0.6225	5.8705	5.9912	1.9589	7375.00	38.21	37.12	LGM
AITR1392-ASU1-OHC1-C-M1-ETW-2	12.0069	1.5043	0.1288	0.0054	0.2511	0.6210	5.872	5.9910	1.9490	7234.00	37.33	36.43	LGM
AITR1392-ASU1-OHC1-C-M1-ETW-3	12.0074	1.5037	0.1288	0.0054	0.2512	0.6220	5.871	5.9859	1.9503	7772.00	40.13	39.16	LGM
AITR1392-ASU1-OHC1-C-M1-ETW-4	12.0070	1.5060	0.1281	0.0053	0.2509	0.6220	5.8685	6.0024	1.9591	6885.00	35.70	34.63	LGM
AITR1392-ASU1-OHC1-C-M1-ETW-5	12.0070	1.5052	0.1293	0.0054	0.2510	0.6235	5.871	5.9967	1.9412	NT	NT	NT	
AITR1392-ASU1-OHC1-C-M2-ETW-1	12.0073	1.5060	0.1288	0.0054	0.2512	0.6240	5.8705	5.9952	1.9503	7172.00	36.97	36.08	LGM
AITR1392-ASU1-OHC1-C-M2-ETW-2	12.0076	1.5065	0.1293	0.0054	0.2511	0.6165	5.8745	5.9996	1.9415	7290.00	37.42	36.66	LGM
AITR1392-ASU1-OHC1-C-M2-ETW-3	12.0076	1.5063	0.1298	0.0054	0.2511	0.6240	5.8705	5.9989	1.9345	7058.00	36.10	35.50	LGM
AITR1392-ASU1-OHC1-C-M2-ETW-4	12.0073	1.5072	0.1294	0.0054	0.2508	0.6255	5.8695	6.0094	1.9387	7734.00	39.67	38.87	LGM
AITR1392-ASU1-OHC1-C-M2-ETW-5	11.9949	1.5063	0.1312	0.0055	0.2500	0.6230	5.8795	6.0253	1.9050	NT	NT	NT	
Minimum	11.9949	1.5037	0.1281	0.0053	0.2500	0.6165	5.8685	5.9859	1.9050	6885.0000	35.6979	34.6342	
Maximum	12.0076	1.5072	0.1312	0.0055	0.2512	0.6255	5.8795	6.0253	1.9591	7772.0000	40.1296	39.1568	
Average	12.0060	1.5057	0.1292	0.0054	0.2510	0.6224	5.8718	5.9996	1.9429	7315.0000	37.6901	36.8067	
Standard Deviation	0.0039	0.0011	0.0009	0.0000	0.0004	0.0024	0.0031	0.0112	0.0156	308.5899	1.5746	1.5598	
Coefficient of Variation (%)	0.03	0.07	0.69	0.69	0.14	0.39	0.05	0.19	0.80	4.22	4.18	4.24	
No. Specimens	10	10	10	10	10	10	10	10	10	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	ASU1	ILT1	M	RTD						

Test Group: AITR1392-ASU1-ILT1-M-RTD

Material: **MTM45-1/AS4-145-32%RW** Normalization: NA Fiber Volume: 58.72

Test Type: Interlaminar Tension Layup 1 Condition: RTD #Plies: 32

Test Method: MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**						Failure
	Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, ksi	Mode
AITR1392-ASU1-ILT1-C-M1-RTD-1	0.1802	1.008	0.2500	0.4302	90.0000	1.0427	37.0548	0.229	387.000	248.15	6.300	ILT
AITR1392-ASU1-ILT1-C-M1-RTD-2	0.1785	1.007	0.2500	0.4285	90.0000	1.0101	35.6350	0.259	462.000	281.55	7.229	ILT
AITR1392-ASU1-ILT1-C-M1-RTD-3	0.1898	1.007	0.2500	0.4398	90.0000	1.1139	39.6550	0.171	242.000	172.09	4.101	ILT
AITR1392-ASU1-ILT1-C-M1-RTD-4	0.1845	1.008	0.2500	0.4345	90.0000	1.0848	38.6873	0.193	317.000	216.27	5.335	ILT
AITR1392-ASU1-ILT1-C-M1-RTD-5										NT	NT	
AITR1392-ASU1-ILT1-C-M1-RTD-6										NT	NT	
AITR1392-ASU1-ILT1-C-M1-RTD-7										NT	NT	
Minimum	0.1785	1.0069	0.2500	0.4285	90.0000	1.0101	35.6350	0.1713	242.0000	172.09	4.1008	
Maximum	0.1898	1.0082	0.2500	0.4398	90.0000	1.1139	39.6550	0.2592	462.0000	281.55	7.2287	
Average	0.1833	1.0075	0.2500	0.4333	90.0000	1.0629	37.7580	0.2131	352.0000	229.52	5.7411	
Standard Deviation	0.0051	0.0005	0.0000	0.0051	0.0000	0.0458	1.7761	0.0388	94.2514	46.65	1.3393	
Coefficient of Variation (%)	2.76	0.05	0.00	1.17	0.00	4.31	4.70	18.22	26.78	20.32	23.33	
No. Specimens	4	4	4	4	4	4	4	4	4	4	4	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Laminate Compression After Impact Properties (CAI) -- (RTD) Strength

ACG MTM45-1 - AS4 UNI

normalizing t_{ply} [in]: 0.005500

ACG Specimen Name	ACG Batch #	ACG Cure Cycle	Prepreg Lot #	Cure Cycle #	Measured Impact Energy (in-lbf)	Strength [ksi]	Avg. Specimen Thickn. [in]	# Plies in Laminate	Failure Mode	Avg. t_{ply} [in]	$Strength_{norm}$ [ksi]
ASU1-CAI1-C-M1-RTD-1	C	M1	1	1	259.410	25.208	0.172	32	LDM	0.0054	24.607
ASU1-CAI1-C-M1-RTD-2	C	M1	1	1	259.380	27.151	0.176	32	LDM	0.0055	27.182
ASU1-CAI1-C-M1-RTD-3	C	M1	1	1	260.370	26.659	0.173	32	LDM	0.0054	26.266
ASU1-CAI1-C-M1-RTD-4	C	M1	1	1	260.650	30.218	0.172	32	LDM	0.0054	29.600
ASU1-CAI1-C-M1-RTD-5	C	M1	1	1	260.320	25.244	0.173	32	LDM	0.0054	24.742

Average	**26.896**		**Average$_{norm}$**	**0.0054**	**26.479**
Standard Dev.	**2.046**		**Standard Dev.$_{norm}$**		**2.050**
Coeff. of Var. [%]	**7.605**		**Coeff. of Var. [%]$_{norm}$**		**7.741**
Min.	**25.208**		**Min.**	**0.0054**	**24.607**
Max.	**30.218**		**Max.**	**0.0055**	**29.600**
Number of Spec.	**5**		**Number of Spec.**		**5**