Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WT	LH	CTD						

Test Group: AITR1392-PWC1-WT-LH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-B-LH1-CTD-1	10.013	1.0044	0.1125	0.0080	15766.00	LAT	139.528	141.925	9.81	9.977	Not Tested
AITR1392-PWC1-WT-B-LH1-CTD-2	10.042	1.0051	0.1127	0.0081	14823.00	LGB/LAT	130.859	133.343	8.89	9.063	Not Tested
AITR1392-PWC1-WT-B-LH1-CTD-3	10.044	1.0051	0.1134	0.0081	15081.00	LGB/LAT	132.315	135.664	9.39	9.626	Not Tested
AITR1392-PWC1-WT-B-LH1-CTD-4	10.055	1.0052	0.1132	0.0081	15339.00	LAT/LAB	134.803	137.972	9.48	9.702	Not Tested
AITR1392-PWC1-WT-B-LH2-CTD-1	10.034	1.0093	0.1129	0.0081	15536.00	LAT	136.341	139.176	9.57	9.769	Not Tested
AITR1392-PWC1-WT-B-LH2-CTD-2	10.049	1.0100	0.1127	0.0081	15425.00	LAT	135.513	138.086	9.30	9.473	Not Tested
AITR1392-PWC1-WT-B-LH2-CTD-3	10.023	1.0098	0.1124	0.0080	15379.00	LAB	135.496	137.701	9.89	10.051	Not Tested
AITR1392-PWC1-WT-B-LH2-CTD-4	10.054	1.0097	0.1132	0.0081	14579.00	LGB	127.552	130.551	9.83	10.061	Not Tested
Minimum	10.0130	1.0044	0.1124	0.0080	14579.00		127.552	130.551	8.895	9.063	
Maximum	10.0550	1.0100	0.1134	0.0081	15766.00		139.528	141.925	9.890	10.061	
Average	10.0393	1.0073	0.1129	0.0081	15241.00		134.051	136.802	9.520	9.715	
Standard Deviation	0.0150	0.0026	0.0004	0.0000	389.82		3.693	3.546	0.334	0.337	
Coefficient of Variation (%)	0.15	0.25	0.32	0.32	2.56		2.75	2.59	3.50	3.47	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:

NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

WT-B-LH2-CTD-1: Modulus 1500 to 3500; WT-B-LH2-CTD-4: Modulus 2000 to 4000

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WT	LH	RTD						

Test Group: AITR1392-PWC1-WT-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-B-LH1-RTD-1	10.045	1.0052	0.1126	0.0080	14881.00	LGB/LAT	131.474	133.852	9.37	9.541	Not Tested
AITR1392-PWC1-WT-B-LH1-RTD-2	10.046	1.0050	0.1124	0.0080	15387.00	LAT	136.214	138.431	9.04	9.186	Not Tested
AITR1392-PWC1-WT-B-LH1-RTD-3	10.046	1.0051	0.1126	0.0080	16384.00	LGM/LAB	144.768	147.386	9.46	9.630	Not Tested
AITR1392-PWC1-WT-B-LH1-RTD-4	10.041	1.0053	0.1136	0.0081	15604.00	LGB/LAT	136.635	140.341	9.44	9.698	Not Tested
AITR1392-PWC1-WT-B-LH2-RTD-1	10.037	1.0094	0.1145	0.0082	16528.00	LGM	143.005	148.048	9.05	9.365	Not Tested
AITR1392-PWC1-WT-B-LH2-RTD-2	10.026	1.0044	0.1141	0.0082	15397.00	LGB/LAT	134.352	138.604	9.23	9.520	Not Tested
AITR1392-PWC1-WT-B-LH2-RTD-3	10.033	1.0091	0.1116	0.0080	15917.00	LGB/LGT	141.339	142.617	9.38	9.460	Not Tested
AITR1392-PWC1-WT-B-LH2-RTD-4	10.036	1.0097	0.1135	0.0081	15659.00	LGM	136.639	140.222	9.23	9.469	Not Tested
Minimum	10.0260	1.0044	0.1116	0.0080	14881.00		131.474	133.852	9.038	9.186	
Maximum	10.0460	1.0097	0.1145	0.0082	16528.00		144.768	148.048	9.459	9.698	
Average	10.0388	1.0067	0.1131	0.0081	15719.63		138.053	141.188	9.273	9.484	
Standard Deviation	0.0071	0.0023	0.0010	0.0001	543.65		4.548	4.740	0.166	0.158	
Coefficient of Variation (%)	0.07	0.23	0.86	0.86	3.46		3.29	3.36	1.80	1.67	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition
	AITR	1392	PWC1	WT	LH	ETW2

Test Group: AITR1392-PWC1-WT-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-B-LH1-ETW2-1	10.032	1.0053	0.1117	0.0080	12700.00	LGT	113.098	114.223	GE		Not Tested
AITR1392-PWC1-WT-B-LH1-ETW2-2	10.053	1.0046	0.1123	0.0080	13249.00	LGB/LGT	117.438	119.244	GE		Not Tested
AITR1392-PWC1-WT-B-LH1-ETW2-3	10.049	1.0036	0.1133	0.0081	11306.00	LGB/LAT	99.430	101.858	GE		Not Tested
AITR1392-PWC1-WT-B-LH1-ETW2-4	10.020	1.0057	0.1123	0.0080	12021.00	LGB/LGT	106.437	108.073	GE		Not Tested
AITR1392-PWC1-WT-B-LH2-ETW2-1	10.048	1.0102	0.1148	0.0082	12979.00	LGT/LGB	111.916	116.166	9.95	10.323	Not Tested
AITR1392-PWC1-WT-B-LH2-ETW2-2	10.048	1.0102	0.1149	0.0082	13340.00	LGB/LAT	114.929	119.397	9.08	9.438	Not Tested
AITR1392-PWC1-WT-B-LH2-ETW2-3	10.032	1.0093	0.1151	0.0082	12540.00	LGB/LAT	107.945	112.337	9.17	9.546	Not Tested
AITR1392-PWC1-WT-B-LH2-ETW2-4	10.045	1.0068	0.1139	0.0081	12332.00	LGB/LAT	107.539	110.748	9.47	9.751	Not Tested
Minimum	10.0200	1.0036	0.1117	0.0080	11306.00		99.430	101.858	9.085	9.438	
Maximum	10.0530	1.0102	0.1151	0.0082	13340.00		117.438	119.397	9.945	10.323	
Average	10.0409	1.0070	0.1135	0.0081	12558.38		109.842	112.756	9.418	9.765	
Standard Deviation	0.0115	0.0026	0.0013	0.0001	675.46		5.699	5.915	0.388	0.394	
Coefficient of Variation (%)	0.11	0.26	1.18	1.18	5.38		5.19	5.25	4.12	4.04	
No. Specimens	8	8	8	8	8		8	8	4	4	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FT	LH	CTD						

Test Group: AITR1392-PWC1-FT-LH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-B-LH1-CTD-1	10.011	1.0086	0.1124	0.0080	15399.00	LAT	135.834	138.044	9.36	9.510	Not Tested
AITR1392-PWC1-FT-B-LH1-CTD-2	10.011	1.0088	0.1127	0.0081	15962.00	LGM	140.397	143.063	9.50	9.680	Not Tested
AITR1392-PWC1-FT-B-LH1-CTD-3	10.017	1.0088	0.1133	0.0081	14952.00	LAT	130.817	134.011	9.38	9.614	Not Tested
AITR1392-PWC1-FT-B-LH1-CTD-4	9.997	1.0090	0.1120	0.0080	14648.00	LAB	129.619	131.260	9.66	9.780	Not Tested
AITR1392-PWC1-FT-B-LH2-CTD-1	10.074	1.0075	0.1149	0.0082	14218.00	LAT	122.821	127.596	9.26	9.622	Not Tested
AITR1392-PWC1-FT-B-LH2-CTD-2	10.053	1.0074	0.1122	0.0080	14896.00	LAT	131.788	133.694	9.43	9.568	Not Tested
AITR1392-PWC1-FT-B-LH2-CTD-3	10.064	1.0076	0.1134	0.0081	14312.00	LAT	125.256	128.427	9.28	9.516	Not Tested
AITR1392-PWC1-FT-B-LH2-CTD-4	10.042	1.0077	0.1133	0.0081	16102.00	LGM/LGT/LAB	141.032	144.475	9.35	9.582	Not Tested
Minimum	9.9970	1.0074	0.1120	0.0080	14218.00		122.821	127.596	9.262	9.510	
Maximum	10.0740	1.0090	0.1149	0.0082	16102.00		141.032	144.475	9.658	9.780	
Average	10.0336	1.0082	0.1130	0.0081	15061.13		132.196	135.071	9.404	9.609	
Standard Deviation	0.0284	0.0007	0.0009	0.0001	706.20		6.583	6.310	0.128	0.089	
Coefficient of Variation (%)	0.28	0.07	0.82	0.82	4.69		4.98	4.67	1.36	0.93	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FT	LH	RTD						

Test Group: AITR1392-PWC1-FT-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-B-LH1-RTD-1	10.018	1.0087	0.1115	0.0080	15281.00	LGT/LAB	135.867	136.973	9.42	9.492	Not Tested
AITR1392-PWC1-FT-B-LH1-RTD-2	10.015	1.0083	0.1128	0.0081	14753.00	LWB/LAT	129.712	132.293	9.22	9.408	Not Tested
AITR1392-PWC1-FT-B-LH1-RTD-3	10.006	1.0082	0.1141	0.0082	15004.00	LAB/LAT	130.429	134.557	9.00	9.288	Not Tested
AITR1392-PWC1-FT-B-LH1-RTD-4	10.010	1.0092	0.1124	0.0080	15126.00	LWB/LAT	133.346	135.516	9.37	9.526	Not Tested
AITR1392-PWC1-FT-B-LH2-RTD-1	10.058	1.0070	0.1127	0.0081	13935.00	LAB	122.787	125.119	9.35	9.528	Not Tested
AITR1392-PWC1-FT-B-LH2-RTD-2	10.064	1.0074	0.1122	0.0080	15562.00	LWT/LAB	137.680	139.672	9.26	9.394	Not Tested
AITR1392-PWC1-FT-B-LH2-RTD-3	10.050	1.0075	0.1111	0.0079	14627.00	LWT/LAB	130.676	131.267	9.24	9.278	Not Tested
AITR1392-PWC1-FT-B-LH2-RTD-4	10.066	1.0077	0.1150	0.0082	16305.00	LGT/LGB	140.699	146.297	9.00	9.357	Not Tested
Minimum	10.0060	1.0070	0.1111	0.0079	13935.00		122.787	125.119	8.999	9.278	
Maximum	10.0660	1.0092	0.1150	0.0082	16305.00		140.699	146.297	9.416	9.528	
Average	10.0359	1.0080	0.1127	0.0081	15074.13		132.650	135.212	9.233	9.409	
Standard Deviation	0.0259	0.0007	0.0013	0.0001	697.36		5.550	6.237	0.158	0.099	
Coefficient of Variation (%)	0.26	0.07	1.14	1.14	4.63		4.18	4.61	1.71	1.06	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FT	LH	ETW						

Test Group: AITR1392-PWC1-FT-LH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: ETW

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-B-LH1-ETW-1	10.006	1.0087	0.1134	0.0081	15633.00	LGB/LGT	136.713	140.133	9.06	9.282	Not Tested
AITR1392-PWC1-FT-B-LH1-ETW-2	10.012	1.0091	0.1124	0.0080	14843.00	LAB/MGB	130.899	132.990	9.48	9.627	Not Tested
AITR1392-PWC1-FT-B-LH1-ETW-3	10.011	1.0090	0.1117	0.0080	14697.00	LGM/LGB	130.363	131.699	9.30	9.398	Not Tested
AITR1392-PWC1-FT-B-LH1-ETW-4	10.012	1.0093	0.1140	0.0081	15035.00	LGB/LAT	130.671	134.688	9.15	9.426	Not Tested
AITR1392-PWC1-FT-B-LH2-ETW-1	10.023	1.0071	0.1141	0.0082	14429.00	LGB	125.568	129.541	8.99	9.278	Not Tested
AITR1392-PWC1-FT-B-LH2-ETW-2	10.025	1.0069	0.1155	0.0083	14527.00	LGB/LAT	124.877	130.447	8.84	9.235	Not Tested
AITR1392-PWC1-FT-B-LH2-ETW-3	10.027	1.0071	0.1120	0.0080	14728.00	NT	130.577	132.230	NT		NT
AITR1392-PWC1-FT-B-LH2-ETW-4	10.032	1.0067	0.1136	0.0081	14592.00	LGB/LAT	127.600	131.061	9.38	9.637	Not Tested
Minimum	10.0060	1.0067	0.1117	0.0080	14429.00		124.877	129.541	8.841	9.235	
Maximum	10.0320	1.0093	0.1155	0.0083	15633.00		136.713	140.133	9.475	9.637	
Average	10.0185	1.0080	0.1133	0.0081	14810.50		129.658	132.849	9.171	9.412	
Standard Deviation	0.0094	0.0011	0.0013	0.0001	381.97		3.732	3.339	0.227	0.165	
Coefficient of Variation (%)	0.09	0.11	1.12	1.12	2.58		2.88	2.51	2.47	1.75	
No. Specimens	8	8	8	8	8		8	8	7	7	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FT	LH	ETW2						

Test Group: AITR1392-PWC1-FT-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-B-LH1-ETW2-1	10.013	1.0086	0.1125	0.0080	14112.00	LGT/LAB	124.370	126.507	GE		Not Tested
AITR1392-PWC1-FT-B-LH1-ETW2-2	10.014	1.0089	0.1124	0.0080	14489.00	LGB/LAT	127.769	129.848	GE		Not Tested
AITR1392-PWC1-FT-B-LH1-ETW2-3	10.015	1.0082	0.1119	0.0080	13589.00	LGB/LAT	120.451	121.867	NT		Not Tested
AITR1392-PWC1-FT-B-LH1-ETW2-4	10.011	1.0088	0.1134	0.0081	14395.00	LGB/LAT	125.833	129.018	GE		Not Tested
AITR1392-PWC1-FT-B-LH2-ETW2-1	10.082	1.0074	0.1132	0.0081	13409.00	LGB/LAT	117.584	120.348	GE		Not Tested
AITR1392-PWC1-FT-B-LH2-ETW2-2	10.030	1.0076	0.1133	0.0081	13358.00	LGB/LAT	117.010	119.867	GE		Not Tested
AITR1392-PWC1-FT-B-LH2-ETW2-3	10.044	1.0070	0.1132	0.0081	13401.00	LGB/LAT	117.560	120.324	GE		Not Tested
AITR1392-PWC1-FT-B-LH2-ETW2-4	10.028	1.0075	0.1127	0.0081	13041.00	LGB/LAT	114.853	117.034	GE		Not Tested
Minimum	10.0110	1.0070	0.1119	0.0080	13041.00		114.853	117.034			
Maximum	10.0820	1.0089	0.1134	0.0081	14489.00		127.769	129.848			
Average	10.0296	1.0080	0.1128	0.0081	13724.25		120.679	123.102			
Standard Deviation	0.0240	0.0007	0.0005	0.0000	535.62		4.739	4.724			
Coefficient of Variation (%)	0.24	0.07	0.47	0.47	3.90		3.93	3.84			
No. Specimens	8	8	8	8	8		8	8			

Notes:
NT=Not Tested 3000 to 5000
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WC	LH	RTD						

Test Group: AITR1392-PWC1-WC-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-B-LH1-RTD-1	5.509	0.5074	0.1446	0.0080	6217.00	TGM	84.735	86.165	8.27	8.405	0.063
AITR1392-PWC1-WC-B-LH1-RTD-2	5.510	0.5072	0.1464	0.0081	7219.00	HGM/HIB	97.220	100.092	7.79	8.015	0.059
AITR1392-PWC1-WC-B-LH1-RTD-3	5.510	0.5076	0.1441	0.0080	5784.00	TGM	79.076	80.132	GE		GE
AITR1392-PWC1-WC-B-LH1-RTD-4	5.510	0.5073	0.1422	0.0079	6385.00	BGM	88.511	88.511	8.11	8.113	0.035
AITR1392-PWC1-WC-B-LH2-RTD-1	5.508	0.5065	0.1451	0.0081	7256.00	BGB	98.730	100.744	9.09	9.271	0.024
AITR1392-PWC1-WC-B-LH2-RTD-2	5.509	0.5059	0.1415	0.0079	6538.00	HGM	91.332	90.883	8.45	8.410	0.070
AITR1392-PWC1-WC-B-LH2-RTD-3	5.508	0.5032	0.1426	0.0079	6320.00	BGM	88.076	88.324	8.31	8.333	0.086
AITR1392-PWC1-WC-B-LH2-RTD-4	5.508	0.5028	0.1456	0.0081	6499.00	BGM/HIB	88.775	90.897	9.21	9.430	GE
Minimum	5.5080	0.5028	0.1415	0.0079	5784.00		79.076	80.132	7.785	8.015	0.0242
Maximum	5.5100	0.5076	0.1464	0.0081	7256.00		98.730	100.744	9.210	9.430	0.0862
Average	5.5090	0.5060	0.1440	0.0080	6527.25		89.557	90.718	8.460	8.568	0.0562
Standard Deviation	0.0009	0.0019	0.0017	0.0001	496.04		6.359	6.885	0.515	0.556	0.0229
Coefficient of Variation (%)	0.02	0.38	1.21	1.21	7.60		7.10	7.59	6.08	6.49	40.65
No. Specimens	8	8	8	8	8		8	8	7	7	6

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WC	LH	ETW						

Test Group: AITR1392-PWC1-WC-LH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-B-LH1-ETW-1	5.508	0.5068	0.1474	0.0082	4039.00	HGT	54.068	56.045	8.79	9.108	0.004
AITR1392-PWC1-WC-B-LH1-ETW-2	5.508	0.5066	0.1472	0.0082	4525.00	HGT	60.680	62.814	8.33	8.620	0.065
AITR1392-PWC1-WC-B-LH1-ETW-3	5.508	0.5070	0.1478	0.0082	4297.00	BGM	57.334	59.606	8.93	9.284	0.042
AITR1392-PWC1-WC-B-LH1-ETW-4	5.508	0.5073	0.1476	0.0082	4663.00	HGM	62.265	64.644	8.58	8.911	0.032
AITR1392-PWC1-WC-B-LH2-ETW-1	5.511	0.5030	0.1470	0.0082	5339.00	BGB	72.206	74.644	8.79	9.087	0.114
AITR1392-PWC1-WC-B-LH2-ETW-2	5.511	0.5035	0.1453	0.0081	5017.00	HGB	68.577	70.072	9.77	9.980	0.040
AITR1392-PWC1-WC-B-LH2-ETW-3	5.512	0.5074	0.1457	0.0081	4018.00	HGB	54.350	55.688	GE		GE
AITR1392-PWC1-WC-B-LH2-ETW-4	5.511	0.5067	0.1468	0.0082	4974.00	BGM	66.870	69.033	9.55	9.859	GE
Minimum	5.5080	0.5030	0.1453	0.0081	4018.00		54.068	55.688	8.327	8.620	0.0045
Maximum	5.5120	0.5074	0.1478	0.0082	5339.00		72.206	74.644	9.767	9.980	0.1143
Average	5.5096	0.5060	0.1469	0.0082	4609.00		62.044	64.068	8.962	9.264	0.0496
Standard Deviation	0.0018	0.0017	0.0009	0.0001	480.19		6.720	6.855	0.517	0.493	0.0372
Coefficient of Variation (%)	0.03	0.34	0.62	0.62	10.42		10.83	10.70	5.76	5.33	74.87
No. Specimens	8	8	8	8	8		8	8	7	7	6

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WC	LH	ETW2						

Test Group: AITR1392-PWC1-WC-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-B-LH1-ETW2-1	5.508	0.5067	0.1433	0.0080	3521.00	HGM	48.477	48.864	GE		GE
AITR1392-PWC1-WC-B-LH1-ETW2-2	5.509	0.5076	0.1444	0.0080	3423.00	HGM	46.692	47.426	GE		GE
AITR1392-PWC1-WC-B-LH1-ETW2-3	5.509	0.5076	0.1445	0.0080	3531.00	HGM	48.129	48.919	GE		GE
AITR1392-PWC1-WC-B-LH1-ETW2-4	5.509	0.5071	0.1472	0.0082	3617.00	BGM	48.456	50.160	GE		GE
AITR1392-PWC1-WC-B-LH2-ETW2-1	5.513	0.5073	0.1450	0.0081	3951.00	HGM	53.712	54.770	GE		GE
AITR1392-PWC1-WC-B-LH2-ETW2-2	5.512	0.5019	0.1448	0.0080	4068.00	HGM	55.975	56.999	GE		GE
AITR1392-PWC1-WC-B-LH2-ETW2-3	5.512	0.5040	0.1467	0.0082	4199.00	HGM	56.792	58.589	GE		GE
AITR1392-PWC1-WC-B-LH2-ETW2-4	5.505	0.5041	0.1476	0.0082	3764.00	BGM	50.588	52.509	GE		GE
Minimum	5.5050	0.5019	0.1433	0.0080	3423.00		46.692	47.426			
Maximum	5.5130	0.5076	0.1476	0.0082	4199.00		56.792	58.589			
Average	5.5096	0.5058	0.1455	0.0081	3759.25		51.103	52.279			
Standard Deviation	0.0026	0.0022	0.0015	0.0001	284.77		3.880	4.129			
Coefficient of Variation (%)	0.05	0.43	1.05	1.05	7.58		7.59	7.90			
No. Specimens	8	8	8	8	8		8	8			

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	LH	RTD						

Test Group: AITR1392-PWC1-FC-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-B-LH1-RTD-1	5.508	0.5070	0.1460	0.0081	7056.00	BGT	95.323	97.870	8.04	8.256	0.014
AITR1392-PWC1-FC-B-LH1-RTD-2	5.507	0.5070	0.1460	0.0081	6817.00	HGM	92.094	94.555	7.81	8.021	0.025
AITR1392-PWC1-FC-B-LH1-RTD-3	5.509	0.5080	0.1460	0.0081	6429.00	HGT	86.682	88.998	7.87	8.082	0.054
AITR1392-PWC1-FC-B-LH1-RTD-4	5.509	0.5070	0.1440	0.0080	7282.00	BGM	99.742	101.005	7.93	8.030	0.033
AITR1392-PWC1-FC-B-LH2-RTD-1	5.505	0.5070	0.1430	0.0079	6844.00	BGB	94.399	94.930	8.16	8.205	0.038
AITR1392-PWC1-FC-B-LH2-RTD-2	5.502	0.5080	0.1450	0.0081	7120.00	BGM	96.660	98.564	GE		GE
AITR1392-PWC1-FC-B-LH2-RTD-3	5.504	0.5070	0.1450	0.0081	6620.00	BGM	90.050	91.823	8.06	8.219	0.075
AITR1392-PWC1-FC-B-LH2-RTD-4	5.496	0.5070	0.1450	0.0081	6761.00	BGM	91.968	93.779	8.05	8.209	0.022
Minimum	5.4960	0.5070	0.1430	0.0079	6429.00		86.682	88.998	7.812	8.021	0.0137
Maximum	5.5090	0.5080	0.1460	0.0081	7282.00		99.742	101.005	8.159	8.256	0.0745
Average	5.5050	0.5073	0.1450	0.0081	6866.13		93.365	95.190	7.989	8.146	0.0372
Standard Deviation	0.0044	0.0005	0.0011	0.0001	277.51		4.065	3.864	0.122	0.098	0.0210
Coefficient of Variation (%)	0.08	0.09	0.74	0.74	4.04		4.35	4.06	1.52	1.20	56.48
No. Specimens	8	8	8	8	8		8	8	7	7	7

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

FC-B-LH2-RTD-4:Modulus from 200 to 2200

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	LH	ETD						

Test Group: AITR1392-PWC1-FC-LH-ETD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-B-LH1-ETD-1	5.507	0.5072	0.1443	0.0080	5733.00	BGB	78.331	79.488	9.14	9.276	0.021
AITR1392-PWC1-FC-B-LH1-ETD-2	5.505	0.5073	0.1428	0.0079	5761.00	BGB	79.525	79.861	8.34	8.374	0.056
AITR1392-PWC1-FC-B-LH1-ETD-3	5.507	0.5074	0.1452	0.0081	6073.00	HGM	82.430	84.169	8.58	8.760	0.055
AITR1392-PWC1-FC-B-LH1-ETD-4	5.506	0.5070	0.1422	0.0079	6126.00	BGB	84.971	84.971	8.36	8.357	0.043
AITR1392-PWC1-FC-B-LH2-ETD-1	5.503	0.5071	0.1431	0.0080	5732.00	BGM	78.990	79.490	9.56	9.624	0.005
AITR1392-PWC1-FC-B-LH2-ETD-2	5.503	0.5065	0.1451	0.0081	6269.00	BGM	85.300	87.040	8.77	8.949	0.082
AITR1392-PWC1-FC-B-LH2-ETD-3	5.502	0.5072	0.1405	0.0078	5068.00	BGM	71.118	70.268	10.27	10.147	0.035
AITR1392-PWC1-FC-B-LH2-ETD-4	5.502	0.5075	0.1435	0.0080	6218.00	BGM/HGT	85.381	86.162	9.54	9.624	0.000
Minimum	5.5020	0.5065	0.1405	0.0078	5068.00		71.118	70.268	8.339	8.357	0.0002
Maximum	5.5070	0.5075	0.1452	0.0081	6269.00		85.381	87.040	10.270	10.147	0.0815
Average	5.5044	0.5072	0.1433	0.0080	5872.50		80.756	81.431	9.070	9.139	0.0372
Standard Deviation	0.0021	0.0003	0.0016	0.0001	392.77		4.870	5.457	0.685	0.642	0.0276
Coefficient of Variation (%)	0.04	0.06	1.09	1.09	6.69		6.03	6.70	7.55	7.02	74.33
No. Specimens	8	8	8	8	8		8	8	8	8	8

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	LH	ETW						

Test Group: AITR1392-PWC1-FC-LH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-B-LH1-ETW-1	5.507	0.5072	0.1431	0.0080	5209.00	BGM	71.769	72.223	9.20	9.261	0.028
AITR1392-PWC1-FC-B-LH1-ETW-2	5.511	0.5075	0.1422	0.0079	5203.00	HGT	72.097	72.097	9.54	9.538	0.044
AITR1392-PWC1-FC-B-LH1-ETW-3	5.508	0.5070	0.1465	0.0081	4337.00	HGB	58.391	60.156	9.21	9.489	0.063
AITR1392-PWC1-FC-B-LH1-ETW-4	5.508	0.5071	0.1474	0.0082	5068.00	HGB	67.802	70.282	9.25	9.591	0.065
AITR1392-PWC1-FC-B-LH2-ETW-1	5.504	0.5072	0.1453	0.0081	5428.00	BGM	73.654	75.259	GE		GE
AITR1392-PWC1-FC-B-LH2-ETW-2	5.505	0.5071	0.1427	0.0079	5232.00	HAB	72.302	72.556	9.30	9.335	0.073
AITR1392-PWC1-FC-B-LH2-ETW-3	5.496	0.5072	0.1426	0.0079	4298.00	BGB	59.425	59.592	9.38	9.404	0.099
AITR1392-PWC1-FC-B-LH2-ETW-4	5.504	0.5075	0.1427	0.0079	4796.00	BGT	66.225	66.457	9.56	9.594	0.053
Minimum	5.4960	0.5070	0.1422	0.0079	4298.00		58.391	59.592	9.203	9.261	0.0282
Maximum	5.5110	0.5075	0.1474	0.0082	5428.00		73.654	75.259	9.561	9.594	0.0988
Average	5.5054	0.5072	0.1441	0.0080	4946.38		67.708	68.578	9.349	9.459	0.0606
Standard Deviation	0.0045	0.0002	0.0020	0.0001	427.20		5.974	5.919	0.149	0.130	0.0224
Coefficient of Variation (%)	0.08	0.04	1.41	1.41	8.64		8.82	8.63	1.60	1.37	36.98
No. Specimens	8	8	8	8	8		8	8	7	7	7

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	LH	ETW2						

Test Group: AITR1392-PWC1-FC-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-B-LH1-ETW2-1	5.509	0.5081	0.1418	0.0079	3675.00	HGB	51.007	50.864	GE		GE
AITR1392-PWC1-FC-B-LH1-ETW2-2	5.508	0.5075	0.1438	0.0080	4320.00	HGM	59.196	59.862	GE		GE
AITR1392-PWC1-FC-B-LH1-ETW2-3	5.507	0.5074	0.1469	0.0082	4256.00	HGT	57.099	58.986	GE		GE
AITR1392-PWC1-FC-B-LH1-ETW2-4	5.507	0.5072	0.1432	0.0080	4486.00	HGB	61.764	62.199	GE		GE
AITR1392-PWC1-FC-B-LH2-ETW2-1	5.505	0.5075	0.1456	0.0081	4828.00	BGM	65.339	66.901	GE		GE
AITR1392-PWC1-FC-B-LH2-ETW2-2	5.500	0.5075	0.1452	0.0081	4352.00	HGM	59.059	60.305	GE		GE
AITR1392-PWC1-FC-B-LH2-ETW2-3	5.504	0.5074	0.1427	0.0079	4253.00	HGM	58.738	58.945	GE		GE
AITR1392-PWC1-FC-B-LH2-ETW2-4	5.504	0.5074	0.1447	0.0080	3911.00	HGM	53.268	54.205	GE		GE
Minimum	5.5000	0.5072	0.1418	0.0079	3675.00		51.007	50.864			
Maximum	5.5090	0.5081	0.1469	0.0082	4828.00		65.339	66.901			
Average	5.5055	0.5075	0.1442	0.0080	4260.13		58.184	59.033			
Standard Deviation	0.0029	0.0003	0.0017	0.0001	348.44		4.519	4.845			
Coefficient of Variation (%)	0.05	0.05	1.16	1.16	8.18		7.77	8.21			
No. Specimens	8	8	8	8	8		8	8			

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	IPS	LH	CTD				

Test Group: AITR1392-PWC1-IPS-LH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: CTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-B-LH1-CTD-1	10.004	1.0091	0.0655	0.0082		6.961	11.660	NT	0.615
AITR1392-PWC1-IPS-B-LH1-CTD-2	10.009	1.0087	0.0660	0.0083		6.943	11.900	NT	0.688
AITR1392-PWC1-IPS-B-LH1-CTD-3	10.008	1.0087	0.0674	0.0084		8.269	12.680	NT	0.557
AITR1392-PWC1-IPS-B-LH1-CTD-4	10.012	1.0090	0.0657	0.0082		8.418	12.820	NT	0.597
AITR1392-PWC1-IPS-B-LH2-CTD-1	10.027	1.0082	0.0655	0.0082		7.451	11.760	NT	0.588
AITR1392-PWC1-IPS-B-LH2-CTD-2	10.030	1.0083	0.0659	0.0082		7.604	GE	NT	0.606
AITR1392-PWC1-IPS-B-LH2-CTD-3	10.027	1.0087	0.0667	0.0083		7.427	12.130	NT	0.583
AITR1392-PWC1-IPS-B-LH2-CTD-4	10.032	1.0087	0.0667	0.0083		7.592	12.060	NT	0.639
Minimum	10.0040	1.0082	0.0655	0.0082		6.943	11.660		0.557
Maximum	10.0320	1.0091	0.0674	0.0084		8.418	12.820		0.688
Average	10.0186	1.0087	0.0662	0.0083		7.583	12.144		0.609
Standard Deviation	0.0114	0.0003	0.0007	0.0001		0.535	0.446		0.040
Coefficient of Variation (%)	0.11	0.03	1.04	1.04		7.06	3.67		6.57
No. Specimens	8	8	8	8		8	7		8

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	IPS	LH	RTD				

Test Group: AITR1392-PWC1-IPS-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: RTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-B-LH1-RTD-1	10.000	1.0089	0.0654	0.0082		5.519	9.478	NT	0.566
AITR1392-PWC1-IPS-B-LH1-RTD-2	9.999	1.0089	0.0669	0.0084		6.405	9.314	NT	0.477
AITR1392-PWC1-IPS-B-LH1-RTD-3	10.002	1.0088	0.0673	0.0084		5.781	9.150	NT	0.533
AITR1392-PWC1-IPS-B-LH1-RTD-4	10.004	1.0096	0.0649	0.0081		6.248	9.187	NT	0.509
AITR1392-PWC1-IPS-B-LH2-RTD-1	10.034	1.0092	0.0664	0.0083		5.138	8.989	NT	0.517
AITR1392-PWC1-IPS-B-LH2-RTD-2	10.033	1.0089	0.0660	0.0083		5.348	9.394	NT	0.562
AITR1392-PWC1-IPS-B-LH2-RTD-3	10.028	1.0087	0.0662	0.0083		5.562	8.866	NT	0.560
AITR1392-PWC1-IPS-B-LH2-RTD-4	10.028	1.0090	0.0654	0.0082		5.765	9.494	NT	0.545
Minimum	9.9990	1.0087	0.0649	0.0081		5.138	8.866		0.477
Maximum	10.0340	1.0096	0.0673	0.0084		6.405	9.494		0.566
Average	10.0160	1.0090	0.0661	0.0083		5.721	9.234		0.534
Standard Deviation	0.0160	0.0003	0.0008	0.0001		0.430	0.228		0.031
Coefficient of Variation (%)	0.16	0.03	1.23	1.23		7.52	2.47		5.83
No. Specimens	8	8	8	8		8	8		8

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	IPS	LH	ETW2				

Test Group: AITR1392-PWC1-IPS-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: ETW2 #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-B-LH1-ETW2-1	9.992	1.0093	0.0670	0.0084		2.935	GE	NT	0.320
AITR1392-PWC1-IPS-B-LH1-ETW2-2	10.011	1.0091	0.0653	0.0082		2.960	4.867	NT	0.385
AITR1392-PWC1-IPS-B-LH1-ETW2-3	10.009	1.0089	0.0653	0.0082		2.908	4.889	NT	0.326
AITR1392-PWC1-IPS-B-LH1-ETW2-4	9.996	1.0089	0.0654	0.0082		2.975	4.864	NT	0.330
AITR1392-PWC1-IPS-B-LH2-ETW2-1	10.023	1.0087	0.0678	0.0085		2.547	4.019	NT	0.270
AITR1392-PWC1-IPS-B-LH2-ETW2-2	10.024	1.0091	0.0666	0.0083		2.894	4.247	NT	0.276
AITR1392-PWC1-IPS-B-LH2-ETW2-3	10.030	1.0084	0.0672	0.0084		2.581	4.175	NT	0.292
AITR1392-PWC1-IPS-B-LH2-ETW2-4	10.026	1.0085	0.0672	0.0084		2.663	4.960	NT	0.305
Minimum	9.9920	1.0084	0.0653	0.0082		2.547	4.019		0.270
Maximum	10.0300	1.0093	0.0678	0.0085		2.975	4.960		0.385
Average	10.0139	1.0089	0.0665	0.0083		2.808	4.574		0.313
Standard Deviation	0.0143	0.0003	0.0010	0.0001		0.179	0.407		0.037
Coefficient of Variation (%)	0.14	0.03	1.51	1.51		6.39	8.89		11.69
No. Specimens	8	8	8	8		8	7		8

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	PWC1	SBS	LH	RTD			

Test Group: AITR1392-PWC1-SBS-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: RTD #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.58

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-PWC1-SBS-B-LH1-RTD-1	1.502	0.2535	0.1450	0.0081	506.00	ILS	10.324	10.528
AITR1392-PWC1-SBS-B-LH1-RTD-2	1.501	0.2525	0.1460	0.0081	491.00	ILS	9.989	10.256
AITR1392-PWC1-SBS-B-LH1-RTD-3	1.502	0.2525	0.1445	0.0080	473.00	ILS	9.723	9.880
AITR1392-PWC1-SBS-B-LH1-RTD-4	1.502	0.2520	0.1450	0.0081	505.00	ILS	10.365	10.569
AITR1392-PWC1-SBS-B-LH2-RTD-1	1.504	0.2530	0.1450	0.0081	494.00	ILS	10.099	10.298
AITR1392-PWC1-SBS-B-LH2-RTD-2	1.500	0.2525	0.1440	0.0080	476.00	ILS	9.818	9.943
AITR1392-PWC1-SBS-B-LH2-RTD-3	1.501	0.2525	0.1450	0.0081	480.00	ILS	9.833	10.026
AITR1392-PWC1-SBS-B-LH2-RTD-4	1.500	0.2510	0.1440	0.0080	502.00	ILS	10.417	10.549
Minimum	1.4995	0.2510	0.1440	0.0080	473.00		9.723	9.880
Maximum	1.5035	0.2535	0.1460	0.0081	506.00		10.417	10.569
Average	1.5011	0.2524	0.1448	0.0080	490.88		10.071	10.256
Standard Deviation	0.0013	0.0007	0.0007	0.0000	13.21		0.272	0.281
Coefficient of Variation (%)	0.09	0.29	0.45	0.45	2.69		2.71	2.74
No. Specimens	8	8	8	8	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	PWC1	SBS	LH	ETW			

Test Group: AITR1392-PWC1-SBS-LH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETW #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-PWC1-SBS-B-LH1-ETW-1	1.501	0.2534	0.1467	0.0082	324.26	ILS	6.542	6.749
AITR1392-PWC1-SBS-B-LH1-ETW-2	1.500	0.2541	0.1471	0.0082	317.82	ILS	6.379	6.598
AITR1392-PWC1-SBS-B-LH1-ETW-3	1.502	0.2541	0.1450	0.0081	316.12	ILS	6.434	6.561
AITR1392-PWC1-SBS-B-LH1-ETW-4	1.500	0.2540	0.1477	0.0082	318.25	ILS	6.362	6.609
AITR1392-PWC1-SBS-B-LH2-ETW-1	1.504	0.2529	0.1471	0.0082	287.00	FCC	5.786	5.985
AITR1392-PWC1-SBS-B-LH2-ETW-2	1.504	0.2541	0.1477	0.0082	290.00	ILS	5.795	6.019
AITR1392-PWC1-SBS-B-LH2-ETW-3	1.504	0.2540	0.1474	0.0082	290.00	ILS	5.809	6.022
AITR1392-PWC1-SBS-B-LH2-ETW-4	1.504	0.2539	0.1464	0.0081	293.00	ILS	5.912	6.086
Minimum	1.5000	0.2529	0.1450	0.0081	287.00		5.786	5.985
Maximum	1.5040	0.2541	0.1477	0.0082	324.26		6.542	6.749
Average	1.5024	0.2538	0.1469	0.0082	304.56		6.127	6.329
Standard Deviation	0.0018	0.0004	0.0009	0.0000	15.82		0.329	0.327
Coefficient of Variation (%)	0.12	0.17	0.61	0.61	5.19		5.37	5.17
No. Specimens	8	8	8	8	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	PWC1	SBS	LH	ETW2			

Test Group: AITR1392-PWC1-SBS-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETW2 #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-PWC1-SBS-B-LH1-ETW2-1	1.500	0.2545	0.1475	0.0082	260.64	ILS	5.209	5.402
AITR1392-PWC1-SBS-B-LH1-ETW2-2	1.502	0.2541	0.1457	0.0081	256.58	ILS	5.197	5.326
AITR1392-PWC1-SBS-B-LH1-ETW2-3	1.503	0.2541	0.1478	0.0082	252.94	ILS	5.050	5.250
AITR1392-PWC1-SBS-B-LH1-ETW2-4	1.502	0.2542	0.1464	0.0081	253.34	ILS	5.106	5.256
AITR1392-PWC1-SBS-B-LH2-ETW2-1	1.502	0.2542	0.1465	0.0081	250.00	ILS	5.035	5.187
AITR1392-PWC1-SBS-B-LH2-ETW2-2	1.504	0.2535	0.1474	0.0082	246.00	ILS	4.938	5.118
AITR1392-PWC1-SBS-B-LH2-ETW2-3	1.506	0.2541	0.1474	0.0082	249.00	FCC	4.986	5.168
AITR1392-PWC1-SBS-B-LH2-ETW2-4	1.506	0.2544	0.1475	0.0082	238.00	ILS	4.757	4.934
Minimum	1.5000	0.2535	0.1457	0.0081	238.00		4.757	4.934
Maximum	1.5060	0.2545	0.1478	0.0082	260.64		5.209	5.402
Average	1.5031	0.2541	0.1470	0.0082	250.81		5.035	5.205
Standard Deviation	0.0021	0.0003	0.0007	0.0000	6.89		0.147	0.142
Coefficient of Variation (%)	0.14	0.11	0.49	0.49	2.75		2.92	2.72
No. Specimens	8	8	8	8	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	OHT1	LH	CTD				

Test Group: AITR1392-PWC1-OHT1-LH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: CTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHT1-B-LH1-CTD-1	12.0070	1.5090	0.1310	0.0082	0.2484	91.6565	0.0868	10692.10	54.09	56.06	LGM
AITR1392-PWC1-OHT1-B-LH1-CTD-2	12.0060	1.5090	0.1320	0.0083	0.2483	90.9545	0.0875	10538.50	52.91	55.25	LGM
AITR1392-PWC1-OHT1-B-LH1-CTD-3	12.0060	1.5080	0.1310	0.0082	0.2483	91.6489	0.0869	10719.82	54.26	56.24	LGM
AITR1392-PWC1-OHT1-B-LH1-CTD-4	12.0070	1.5080	0.1300	0.0081	0.2483	92.3615	0.0862	10862.12	55.41	56.99	LGM
AITR1392-PWC1-OHT1-B-LH2-CTD-1	12.0070	1.5080	0.1310	0.0082	0.2477	91.6565	0.0869	11079.53	56.09	58.13	LGM
AITR1392-PWC1-OHT1-B-LH2-CTD-2	12.0070	1.5070	0.1300	0.0081	0.2470	92.3615	0.0863	10914.02	55.71	57.30	LGM
AITR1392-PWC1-OHT1-B-LH2-CTD-3	12.0070	1.5070	0.1310	0.0082	0.2479	91.6565	0.0869	10907.42	55.25	57.26	LGM
AITR1392-PWC1-OHT1-B-LH2-CTD-4	12.0080	1.5070	0.1300	0.0081	0.2480	92.3692	0.0863	10743.52	54.84	56.40	LGM
Minimum	12.0060	1.5070	0.1300	0.0081	0.2470	90.9545	0.0862	10538.4950	52.9073	55.2513	
Maximum	12.0080	1.5090	0.1320	0.0083	0.2484	92.3692	0.0875	11079.5260	56.0852	58.1263	
Average	12.0069	1.5079	0.1308	0.0082	0.2480	91.8331	0.0867	10807.1276	54.8190	56.7022	
Standard Deviation	0.0006	0.0008	0.0007	0.0000	0.0005	0.4993	0.0004	167.2343	1.0300	0.8945	
Coefficient of Variation (%)	0.01	0.06	0.54	0.54	0.19	0.54	0.51	1.55	1.88	1.58	
No. Specimens	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	OHT1	LH	RTD				

Test Group: AITR1392-PWC1-OHT1-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: RTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHT1-B-LH1-RTD-1	12.0080	1.5080	0.1300	0.0081	0.2485	92.3692	0.0862	11003.17	56.13	57.73	AGM
AITR1392-PWC1-OHT1-B-LH1-RTD-2	12.0090	1.5090	0.1300	0.0081	0.2486	92.3769	0.0861	11197.55	57.08	58.71	AGM
AITR1392-PWC1-OHT1-B-LH1-RTD-3	12.0080	1.5090	0.1300	0.0081	0.2487	92.3692	0.0861	10883.62	55.48	57.06	AGM
AITR1392-PWC1-OHT1-B-LH1-RTD-4	12.0080	1.5070	0.1330	0.0083	0.2482	90.2857	0.0883	10981.18	54.79	57.65	AGM
AITR1392-PWC1-OHT1-B-LH2-RTD-1	12.0080	1.5070	0.1330	0.0083	0.2478	90.2857	0.0883	10898.84	54.38	57.22	AGM
AITR1392-PWC1-OHT1-B-LH2-RTD-2	12.0090	1.5070	0.1330	0.0083	0.2478	90.2932	0.0883	11089.17	55.33	58.22	AGM
AITR1392-PWC1-OHT1-B-LH2-RTD-3	12.0090	1.5070	0.1340	0.0084	0.2479	89.6194	0.0889	11011.78	54.53	57.81	AGM
AITR1392-PWC1-OHT1-B-LH2-RTD-4	12.0100	1.5080	0.1320	0.0083	0.2479	90.9848	0.0875	11073.74	55.63	58.10	AGM
Minimum	12.0080	1.5070	0.1300	0.0081	0.2478	89.6194	0.0861	10883.6170	54.3770	57.0607	
Maximum	12.0100	1.5090	0.1340	0.0084	0.2487	92.3769	0.0889	11197.5530	57.0809	58.7066	
Average	12.0086	1.5078	0.1319	0.0082	0.2482	91.0730	0.0875	11017.3818	55.4177	57.8098	
Standard Deviation	0.0007	0.0009	0.0016	0.0001	0.0004	1.1357	0.0011	103.0123	0.8940	0.5341	
Coefficient of Variation (%)	0.01	0.06	1.25	1.25	0.15	1.25	1.30	0.93	1.61	0.92	
No. Specimens	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	OHT1	LH	ETW2				

Test Group: AITR1392-PWC1-OHT1-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHT1-B-LH1-ETW2-1	12.0120	1.5080	0.1304	0.0082	0.2490	92.1166	0.0865	10264.05	52.20	53.85	AGM
AITR1392-PWC1-OHT1-B-LH1-ETW2-2	12.0120	1.5090	0.1318	0.0082	0.2485	91.1381	0.0873	10138.28	50.98	53.15	AGM
AITR1392-PWC1-OHT1-B-LH1-ETW2-3	12.0120	1.5090	0.1322	0.0083	0.2483	90.8623	0.0876	10407.28	52.17	54.56	AGM
AITR1392-PWC1-OHT1-B-LH1-ETW2-4	12.0120	1.5080	0.1309	0.0082	0.2486	91.7647	0.0868	10398.32	52.68	54.55	AGM
AITR1392-PWC1-OHT1-B-LH2-ETW2-1	12.0120	1.5080	0.1313	0.0082	0.2478	91.4851	0.0871	10387.68	52.46	54.50	AGM
AITR1392-PWC1-OHT1-B-LH2-ETW2-2	12.0100	1.5070	0.1302	0.0081	0.2477	92.2427	0.0864	10083.85	51.39	52.94	AGM
AITR1392-PWC1-OHT1-B-LH2-ETW2-3	12.0110	1.5070	0.1323	0.0083	0.2476	90.7861	0.0878	10620.62	53.27	55.76	AGM
AITR1392-PWC1-OHT1-B-LH2-ETW2-4	12.0110	1.5070	0.1335	0.0083	0.2479	89.9700	0.0886	10323.16	51.31	54.19	AGM
Minimum	12.0100	1.5070	0.1302	0.0081	0.2476	89.9700	0.0864	10083.8520	50.9753	52.9378	
Maximum	12.0120	1.5090	0.1335	0.0083	0.2490	92.2427	0.0886	10620.6150	53.2692	55.7557	
Average	12.0115	1.5079	0.1316	0.0082	0.2482	91.2957	0.0873	10327.9048	52.0569	54.1877	
Standard Deviation	0.0008	0.0008	0.0011	0.0001	0.0005	0.7612	0.0007	169.0859	0.7762	0.8925	
Coefficient of Variation (%)	0.01	0.06	0.84	0.84	0.20	0.83	0.84	1.64	1.49	1.65	
No. Specimens	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	OHC1	LH	RTD						

Test Group: AITR1392-PWC1-OHC1-LH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: RTD #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHC1-B-LH1-RTD-1	12.0080	1.5070	0.1320	0.0083	0.2478	0.6280	5.875	6.0815	1.8773	7398.00	37.19	38.84	LGM
AITR1392-PWC1-OHC1-B-LH1-RTD-2	12.0100	1.5070	0.1310	0.0082	0.2482	0.6290	5.867	6.0717	1.8947	7283.00	36.89	38.23	LGM
AITR1392-PWC1-OHC1-B-LH1-RTD-3	12.0090	1.5070	0.1320	0.0083	0.2480	0.6290	5.877	6.0766	1.8788	8456.00	42.51	44.39	LGM
AITR1392-PWC1-OHC1-B-LH1-RTD-4	12.0090	1.5070	0.1310	0.0082	0.2479	0.6280	5.877	6.0791	1.8924	8903.00	45.10	46.74	LGM
AITR1392-PWC1-OHC1-B-LH2-RTD-1	12.0080	1.5070	0.1320	0.0083	0.2497	0.6280	5.876	6.0352	1.8917	8186.00	41.15	42.97	LGM
AITR1392-PWC1-OHC1-B-LH2-RTD-2	12.0080	1.5080	0.1320	0.0083	0.2499	0.6280	5.877	6.0344	1.8932	7815.00	39.26	41.00	LGM
AITR1392-PWC1-OHC1-B-LH2-RTD-3	12.0070	1.5080	0.1320	0.0083	0.2499	0.6280	5.878	6.0344	1.8932	7468.00	37.52	39.18	LGM
AITR1392-PWC1-OHC1-B-LH2-RTD-4	12.0080	1.5080	0.1330	0.0083	0.2496	0.6280	5.875	6.0417	1.8767	7827.00	39.02	41.06	LGM
Minimum	12.0070	1.5070	0.1310	0.0082	0.2478	0.6280	5.8670	6.0344	1.8767	7283.0000	36.8915	38.2340	
Maximum	12.0100	1.5080	0.1330	0.0083	0.2499	0.6290	5.8780	6.0815	1.8947	8903.0000	45.0974	46.7386	
Average	12.0084	1.5074	0.1319	0.0082	0.2489	0.6283	5.8753	6.0568	1.8872	7917.0000	39.8302	41.5523	
Standard Deviation	0.0009	0.0005	0.0006	0.0000	0.0010	0.0005	0.0035	0.0221	0.0080	563.9782	2.8932	2.9651	
Coefficient of Variation (%)	0.01	0.03	0.49	0.49	0.39	0.07	0.06	0.36	0.43	7.12	7.26	7.14	
No. Specimens	8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	OHC1	LH	ETW						

Test Group: AITR1392-PWC1-OHC1-LH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: ETW #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHC1-B-LH1-ETW-1	12.0130	1.5080	0.1306	0.0082	0.2480	0.6290	5.877	6.0806	1.8989	5888.95	29.90	30.90	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW-2	12.0120	1.5080	0.1298	0.0081	0.2481	0.6280	5.876	6.0782	1.9114	6183.38	31.59	32.44	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW-3	12.0130	1.5070	0.1302	0.0081	0.2478	0.6290	5.877	6.0815	1.9032	6223.37	31.72	32.67	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW-4	12.0130	1.5070	0.1302	0.0081	0.2478	0.6280	5.878	6.0815	1.9032	6281.18	32.01	32.97	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW-1	12.0100	1.5080	0.1304	0.0082	0.2495	0.6280	5.877	6.0441	1.9133	6057.69	30.81	31.78	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW-2	12.0110	1.5070	0.1294	0.0081	0.2492	0.6280	5.878	6.0474	1.9258	6200.85	31.80	32.55	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW-3	12.0110	1.5900	0.1311	0.0082	0.2492	0.6290	5.878	6.3804	1.9008	5944.32	28.52	29.58	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW-4	12.0100	1.5080	0.1304	0.0082	0.2490	0.6290	5.876	6.0562	1.9095	6019.48	30.61	31.58	LGM
Minimum	12.0100	1.5070	0.1294	0.0081	0.2478	0.6280	5.8760	6.0441	1.8989	5888.9500	28.5169	29.5773	
Maximum	12.0130	1.5900	0.1311	0.0082	0.2495	0.6290	5.8780	6.3804	1.9258	6281.1800	32.0123	32.9747	
Average	12.0116	1.5179	0.1303	0.0081	0.2486	0.6285	5.8771	6.1062	1.9083	6099.9025	30.8692	31.8089	
Standard Deviation	0.0013	0.0291	0.0005	0.0000	0.0007	0.0005	0.0008	0.1119	0.0088	142.5388	1.1922	1.1290	
Coefficient of Variation (%)	0.01	1.92	0.39	0.39	0.29	0.09	0.01	1.83	0.46	2.34	3.86	3.55	
No. Specimens	8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	OHC1	LH	ETW2						

Test Group: AITR1392-PWC1-OHC1-LH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHC1-B-LH1-ETW2-1	12.0130	1.5070	0.1295	0.0081	0.2478	0.6280	5.877	6.0815	1.9135	5086.64	26.06	26.70	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW2-2	12.0120	1.5070	0.1291	0.0081	0.2479	0.6280	5.878	6.0791	1.9202	5501.90	28.28	28.88	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW2-3	12.0130	1.5080	0.1294	0.0081	0.2482	0.6280	5.878	6.0757	1.9181	5463.94	28.00	28.67	LGM
AITR1392-PWC1-OHC1-B-LH1-ETW2-4	12.0120	1.5080	0.1287	0.0080	0.2476	0.6280	5.877	6.0905	1.9239	5590.36	28.80	29.33	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW2-1	12.0110	1.5080	0.1311	0.0082	0.2490	0.6280	5.878	6.0562	1.8993	5484.66	27.74	28.77	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW2-2	12.0110	1.5080	0.1317	0.0082	0.2490	0.6290	5.877	6.0562	1.8907	5769.33	29.05	30.27	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW2-3	12.0110	1.5080	0.1303	0.0081	0.2488	0.6290	5.877	6.0611	1.9094	5467.89	27.83	28.69	LGM
AITR1392-PWC1-OHC1-B-LH2-ETW2-4	12.0100	1.5080	0.1317	0.0082	0.2486	0.6290	5.878	6.0660	1.8876	5785.55	29.13	30.35	LGM
Minimum	12.0100	1.5070	0.1287	0.0080	0.2476	0.6280	5.8770	6.0562	1.8876	5086.6400	26.0644	26.7037	
Maximum	12.0130	1.5080	0.1317	0.0082	0.2490	0.6290	5.8780	6.0905	1.9239	5785.5500	29.1311	30.3526	
Average	12.0116	1.5078	0.1302	0.0081	0.2484	0.6284	5.8775	6.0708	1.9078	5518.7838	28.1125	28.9577	
Standard Deviation	0.0011	0.0005	0.0012	0.0001	0.0006	0.0005	0.0005	0.0127	0.0138	218.0618	0.9891	1.1388	
Coefficient of Variation (%)	0.01	0.03	0.91	0.91	0.23	0.08	0.01	0.21	0.72	3.95	3.52	3.93	
No. Specimens	8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	ILT1	LH	RTD						

Test Grou AITR1392-PWC1-ILT1-LH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Interlaminar Tension Layup 1 Condition: RTD #Plies: 20

Test Method MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**							Failure
	Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, psi	σ_r, ksi	Mode
AITR1392-PWC1-ILT1-B-LH1-RTD-1	0.1621	1.007	0.2500	0.4121	90.0000	0.9230	32.0962	0.323	439.000	235.10	6777.77	6.78	ILT
AITR1392-PWC1-ILT1-B-LH1-RTD-2	0.1629	1.008	0.2500	0.4129	90.0000	0.9282	32.3273	0.319	424.000	228.73	6555.35	6.56	ILT
AITR1392-PWC1-ILT1-B-LH1-RTD-3	0.1626	1.009	0.2500	0.4126	90.0000	0.9845	35.2017	0.262	302.000	178.98	5140.90	5.14	ILT
AITR1392-PWC1-ILT1-B-LH1-RTD-4	0.1627	1.009	0.2500	0.4127	90.0000	0.9791	34.9315	0.268	271.000	159.18	4568.76	4.57	ILT
AITR1392-PWC1-ILT1-B-LH1-RTD-5	0.1627	1.009	0.2500	0.4127	90.0000	0.8956	30.5567	0.351	496.000	252.55	7248.75	7.25	ILT
AITR1392-PWC1-ILT1-B-LH1-RTD-6	0.1602	1.007	0.2500	0.4102	90.0000	0.9743	34.8215	0.269	250.000	146.31	4277.91	4.28	ILT
Minimum	0.1602	1.0068	0.2500	0.4102	90.0000	0.8956	30.5567	0.2622	250.0000	146.31	4277.91	4.2779	
Maximum	0.1629	1.0092	0.2500	0.4129	90.0000	0.9845	35.2017	0.3513	496.0000	252.55	7248.75	7.2487	
Average	0.1622	1.0081	0.2500	0.4122	90.0000	0.9474	33.3225	0.2987	363.6667	200.14	5761.57	5.7616	
Standard Deviation	0.0010	0.0010	0.0000	0.0010	0.0000	0.0367	1.9241	0.0372	102.1150	44.29	1255.69	1.2557	
Coefficient of Variation (%)	0.63	0.10	0.00	0.25	0.00	3.88	5.77	12.46	28.08	22.13	21.79	21.79	
No. Specimens	6	6	6	6	6	6	6	6	6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	ILT1	LH	ETW2						

Test Grou AITR1392-PWC1-ILT1-LH-ETW2

Material: MTM45-1/CF0525-36%RW Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Interlaminar Tension Layup 1 Condition: ETW2 #Plies: 20

Test Method MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**							Failure
	Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, psi	σ_r, ksi	Mode
AITR1392-PWC1-ILT1-B-LH1-ETW2-1	0.1683	1.008	0.2500	0.4183	90.0000	1.0249	36.8122	0.230	252.000	158.69	4372.57	4.37	ILT
AITR1392-PWC1-ILT1-B-LH1-ETW2-2	0.1690	0.995	0.2500	0.4190	90.0000	1.0573	38.2219	0.199	207.000	139.11	3814.99	3.81	ILT
AITR1392-PWC1-ILT1-B-LH1-ETW2-3	0.1777	1.000	0.2500	0.4277	90.0000	1.0696	38.3499	0.199	203.000	137.17	3541.89	3.54	ILT
AITR1392-PWC1-ILT1-B-LH1-ETW2-4	0.1880	1.008	0.2500	0.4380	90.0000	1.0981	39.0860	0.185	186.000	129.14	3113.66	3.11	ILT
AITR1392-PWC1-ILT1-B-LH1-ETW2-5	0.1703	1.008	0.2500	0.4203	90.0000	1.0599	38.2718	0.198	214.000	142.36	3867.27	3.87	ILT
AITR1392-PWC1-ILT1-B-LH1-ETW2-6	0.1930	1.008	0.2500	0.4430	90.0000	1.1148	39.5542	0.175	180.000	127.65	2981.08	2.98	ILT
Minimum	0.1683	0.9945	0.2500	0.4183	90.0000	1.0249	36.8122	0.1749	180.0000	127.65	2981.08	2.9811	
Maximum	0.1930	1.0084	0.2500	0.4430	90.0000	1.1148	39.5542	0.2300	252.0000	158.69	4372.57	4.3726	
Average	0.1777	1.0045	0.2500	0.4277	90.0000	1.0707	38.3827	0.1974	207.0000	139.02	3615.24	3.6152	
Standard Deviation	0.0106	0.0058	0.0000	0.0106	0.0000	0.0319	0.9352	0.0186	25.5343	11.21	516.93	0.5169	
Coefficient of Variation (%)	5.94	0.58	0.00	2.47	0.00	2.98	2.44	9.44	12.34	8.06	14.30	14.30	
No. Specimens	6	6	6	6	6	6	6	6	6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Laminate Compression After Impact Properties (CAI)
Summary

normalizing t_{ply} [in]: 0.0079

Specimen Number	ACG Code	ACG Batch #	ACG Cure Cycle	Prepreg Lot #	Cure Cycle Batch #	Measured Impact Energy (in-lbf)	Strength [ksi]	Avg. Specimen Thickn. [in]	# Plies in Laminate	Failure Mode	Avg. t_{ply} [in]	$Strength_{norm}$ [ksi]
CKKBH11A	PWC1-CAI1-B-LH1-RTD-1	B	LH1	2	1	245.160	31.989	0.159	20	LDM	0.008	32.278
CKKBH12A	PWC1-CAI1-B-LH1-RTD-2	B	LH1	2	1	250.010	30.183	0.162	20	LDM	0.008	30.909
CKKBH13A	PWC1-CAI1-B-LH1-RTD-3	B	LH1	2	1	249.230	32.672	0.161	20	LDM	0.008	33.344
CKKBH14A	PWC1-CAI1-B-LH1-RTD-4	B	LH1	2	1	250.370	31.991	0.162	20	LDM	0.008	32.758

Average	**31.709**	**$Average_{norm}$**	**32.322**
Standard Dev.	**1.067**	**Standard $Dev._{norm}$**	**1.038**
Coeff. of Var. [%]	**3.365**	**Coeff. of Var. $[\%]_{norm}$**	**3.213**
Min.	**30.183**	**Min.**	**30.909**
Max.	**32.672**	**Max.**	**33.344**
Number of Spec.	**4**	**Number of Spec.**	**4**

Specimen Number	ACG Code	ACG Batch #	ACG Cure Cycle	Prepreg Lot #	Cure Cycle Batch #	Measured Impact Energy (in-lbf)	Strength [ksi]	Avg. Specimen Thickn. [in]	# Plies in Laminate	Failure Mode	Avg. t_{ply} [in]	$Strength_{norm}$ [ksi]
CKKBH11D	PWC1-CAI1-B-LH1-ETW2-1	B	LH1	2	1	248.190	24.651	0.162	20	LDM	0.008	25.202
CKKBH12D	PWC1-CAI1-B-LH1-ETW2-2	B	LH1	2	1	249.830	25.505	0.161	20	LDM	0.008	26.051
CKKBH13D	PWC1-CAI1-B-LH1-ETW2-3	B	LH1	2	1	249.680	24.889	0.161	20	LDM	0.008	25.322
CKKBH14D	PWC1-CAI1-B-LH1-ETW2-4	B	LH1	2	1	248.560	25.850	0.157	20	LDM	0.008	25.695

Average	**25.224**	**$Average_{norm}$**	**25.568**
Standard Dev.	**0.551**	**Standard $Dev._{norm}$**	**0.385**
Coeff. of Var. [%]	**2.186**	**Coeff. of Var. $[\%]_{norm}$**	**1.505**
Min.	**24.651**	**Min.**	**25.202**
Max.	**25.850**	**Max.**	**26.051**
Number of Spec.	**4**	**Number of Spec.**	**4**