Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WT	M	CTD						

Test Group: AITR1392-PWC1-WT-M-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-C-M1-CTD-1	10.082	1.0039	0.1137	0.0081	16433.00	XGT/XGB	143.968	148.003	8.53	8.769	Not Tested
AITR1392-PWC1-WT-C-M1-CTD-2	10.080	1.0049	0.1136	0.0081	16134.00	XGM	141.332	145.166	NT		NT
AITR1392-PWC1-WT-C-M1-CTD-3	10.079	1.0025	0.1134	0.0081	16193.00	LGM/LAT	142.439	146.045	9.45	9.689	Not Tested
AITR1392-PWC1-WT-C-M1-CTD-4	10.080	0.9951	0.1148	0.0082	16363.00	XGV	143.237	148.676	9.17	9.516	Not Tested
AITR1392-PWC1-WT-C-M2-CTD-1	10.066	0.9953	0.1144	0.0082	16045.00	XGV	140.916	145.757	9.60	9.929	Not Tested
AITR1392-PWC1-WT-C-M2-CTD-2	10.045	0.9953	0.1147	0.0082	15871.00	XGB/LAT	139.023	144.177	GE		GE
AITR1392-PWC1-WT-C-M2-CTD-3	10.048	0.9953	0.1147	0.0082	16477.00	XGV	144.331	149.682	9.34	9.688	Not Tested
AITR1392-PWC1-WT-C-M2-CTD-4	10.064	1.0040	0.1144	0.0082	17013.00	XGV	148.123	153.212	9.85	10.188	Not Tested
Minimum	10.0450	0.9951	0.1134	0.0081	15871.00		139.023	144.177	8.530	8.769	
Maximum	10.0820	1.0049	0.1148	0.0082	17013.00		148.123	153.212	9.849	10.188	
Average	10.0680	0.9995	0.1142	0.0082	16316.13		142.921	147.590	9.323	9.630	
Standard Deviation	0.0149	0.0046	0.0006	0.0000	347.92		2.731	2.942	0.452	0.482	
Coefficient of Variation (%)	0.15	0.46	0.49	0.49	2.13		1.91	1.99	4.85	5.01	
No. Specimens	8	8	8	8	8		8	8	6	6	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WT	M	RTD						

Test Group: AITR1392-PWC1-WT-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-C-M1-RTD-1	10.085	1.0040	0.1136	0.0081	14326.00	LGB/LAT	125.607	129.014	9.10	9.348	Not Tested
AITR1392-PWC1-WT-C-M1-RTD-2	10.080	1.0036	0.1151	0.0082	16831.00	LGT/LAB	145.705	151.633	9.18	9.556	Not Tested
AITR1392-PWC1-WT-C-M1-RTD-3	10.084	1.0035	0.1147	0.0082	13929.00	LGM	121.015	125.501	9.28	9.627	Not Tested
AITR1392-PWC1-WT-C-M1-RTD-4	10.085	1.0038	0.1143	0.0082	16038.00	LGM/LWB	139.784	144.460	9.16	9.469	Not Tested
AITR1392-PWC1-WT-C-M2-RTD-1	10.059	0.9951	0.1136	0.0081	16529.00	LGT/LAB	146.218	150.184	9.63	9.889	Not Tested
AITR1392-PWC1-WT-C-M2-RTD-2	10.062	0.9952	0.1126	0.0080	16132.00	LGM/LWT	143.959	146.562	9.43	9.603	Not Tested
AITR1392-PWC1-WT-C-M2-RTD-3	10.063	0.9956	0.1143	0.0082	17144.00	LWT/LAB	150.654	155.694	9.50	9.821	Not Tested
AITR1392-PWC1-WT-C-M2-RTD-4	10.049	0.9953	0.1122	0.0080	16534.00	LGT/LAB	148.058	150.200	9.48	9.615	Not Tested
Minimum	10.0490	0.9951	0.1122	0.0080	13929.00		121.015	125.501	9.101	9.348	
Maximum	10.0850	1.0040	0.1151	0.0082	17144.00		150.654	155.694	9.628	9.889	
Average	10.0709	0.9995	0.1138	0.0081	15932.88		140.125	144.156	9.346	9.616	
Standard Deviation	0.0142	0.0045	0.0010	0.0001	1173.42		10.908	10.988	0.190	0.175	
Coefficient of Variation (%)	0.14	0.45	0.88	0.88	7.36		7.78	7.62	2.04	1.82	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FT	M	CTD						

Test Group: AITR1392-PWC1-FT-M-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-C-M1-CTD-1	10.063	1.0066	0.1170	0.0084	15859.00	LWB/LAT	134.658	142.450	9.29	9.823	Not Tested
AITR1392-PWC1-FT-C-M1-CTD-2	10.057	1.0060	0.1160	0.0083	16470.00	LWB/LAT	141.136	148.027	9.10	9.540	Not Tested
AITR1392-PWC1-FT-C-M1-CTD-3	10.054	1.0064	0.1167	0.0083	16049.00	LWB/LAT	136.649	144.186	8.98	9.471	Not Tested
AITR1392-PWC1-FT-C-M1-CTD-4	10.051	1.0062	0.1166	0.0083	15137.00	LWB/LAT	129.020	136.019	9.33	9.839	Not Tested
AITR1392-PWC1-FT-C-M2-CTD-1	10.058	1.0052	0.1125	0.0080	16043.00	LWB	141.867	144.304	9.76	9.931	Not Tested
AITR1392-PWC1-FT-C-M2-CTD-2	10.058	1.0057	0.1136	0.0081	16353.00	LGT	143.137	147.019	8.87	9.113	Not Tested
AITR1392-PWC1-FT-C-M2-CTD-3	10.059	1.0055	0.1137	0.0081	16796.00	LGM/LAT/LAB	146.914	151.032	9.44	9.700	Not Tested
AITR1392-PWC1-FT-C-M2-CTD-4	10.053	1.0060	0.1149	0.0082	16614.00	LWT/LAB	143.733	149.321	9.09	9.448	Not Tested
Minimum	10.0510	1.0052	0.1125	0.0080	15137.00		129.020	136.019	8.872	9.113	
Maximum	10.0630	1.0066	0.1170	0.0084	16796.00		146.914	151.032	9.763	9.931	
Average	10.0566	1.0060	0.1151	0.0082	16165.13		139.639	145.295	9.232	9.608	
Standard Deviation	0.0038	0.0005	0.0017	0.0001	521.93		5.802	4.719	0.285	0.269	
Coefficient of Variation (%)	0.04	0.05	1.48	1.48	3.23		4.15	3.25	3.09	2.80	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition
	AITR	1392	PWC1	FT	M	RTD

Test Group: AITR1392-PWC1-FT-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-C-M1-RTD-1	10.055	1.0059	0.1172	0.0084	15864.00	LGM	134.564	142.594	8.65	9.165	Not Tested
AITR1392-PWC1-FT-C-M1-RTD-2	10.063	1.0059	0.1177	0.0084	16142.00	LAB/LAT	136.341	145.093	9.23	9.827	Not Tested
AITR1392-PWC1-FT-C-M1-RTD-3	10.063	1.0059	0.1163	0.0083	16427.00	LGM/LWB/LWT	140.418	147.655	9.23	9.708	Not Tested
AITR1392-PWC1-FT-C-M1-RTD-4	10.051	1.0061	0.1177	0.0084	16301.00	LWB/LWT	137.656	146.493	9.22	9.813	Not Tested
AITR1392-PWC1-FT-C-M2-RTD-1	10.054	1.0052	0.1151	0.0082	16905.00	LAT	146.112	152.057	9.42	9.803	Not Tested
AITR1392-PWC1-FT-C-M2-RTD-2	10.062	1.0056	0.1118	0.0080	16680.00	LWB/LAT	148.364	149.974	9.39	9.489	Not Tested
AITR1392-PWC1-FT-C-M2-RTD-3	10.052	1.0053	0.1141	0.0082	16545.00	LGB/LGT	144.240	148.804	9.28	9.573	Not Tested
AITR1392-PWC1-FT-C-M2-RTD-4	10.054	1.0052	0.1136	0.0081	16794.00	LWB/LAT	147.070	151.059	9.54	9.801	Not Tested
Minimum	10.0510	1.0052	0.1118	0.0080	15864.00		134.564	142.594	8.649	9.165	
Maximum	10.0630	1.0061	0.1177	0.0084	16905.00		148.364	152.057	9.543	9.827	
Average	10.0568	1.0056	0.1154	0.0082	16457.25		141.846	147.966	9.246	9.647	
Standard Deviation	0.0051	0.0004	0.0022	0.0002	348.03		5.300	3.172	0.266	0.231	
Coefficient of Variation (%)	0.05	0.04	1.87	1.87	2.11		3.74	2.14	2.88	2.40	
No. Specimens	8	8	8	8	8		8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition
	AITR	1392	PWC1	FT	M	ETW

Test Group: AITR1392-PWC1-FT-M-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: ETW

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-C-M1-ETW-1	10.061	1.0063	0.1183	0.0085	FM	Slip			NT		NT
AITR1392-PWC1-FT-C-M1-ETW-2	10.049	1.0062	0.1170	0.0084	FM	Slip			NT		NT
AITR1392-PWC1-FT-C-M1-ETW-3	10.054	1.0059	0.1173	0.0084	FM	Slip			9.40	9.971	Not Tested
AITR1392-PWC1-FT-C-M1-ETW-4	10.056	1.0060	0.1174	0.0084	14454.00	LGB/LAB/LAT	122.383	129.908	8.92	9.467	Not Tested
AITR1392-PWC1-FT-C-M2-ETW-1	10.055	1.0056	0.1125	0.0080	16618.00	LGM/LGT	146.893	149.416	9.76	9.932	Not Tested
AITR1392-PWC1-FT-C-M2-ETW-2	10.059	1.0065	0.1154	0.0082	13937.00	LAT/LAB	119.991	125.199	9.04	9.430	Not Tested
AITR1392-PWC1-FT-C-M2-ETW-3	10.056	1.0055	0.1136	0.0081	13786.00	LGT/LGB	120.692	123.966	GE		Not Tested
AITR1392-PWC1-FT-C-M2-ETW-4	10.057	1.0059	0.1151	0.0082	14350.00	LAB/LAT	123.943	128.986	9.56	9.951	Not Tested
Minimum	10.0490	1.0055	0.1125	0.0080	13786.00		119.991	123.966	8.919	9.430	
Maximum	10.0610	1.0065	0.1183	0.0085	16618.00		146.893	149.416	9.765	9.971	
Average	10.0559	1.0060	0.1158	0.0083	14629.00		126.780	131.495	9.337	9.750	
Standard Deviation	0.0036	0.0003	0.0020	0.0001	1146.09		11.348	10.324	0.354	0.276	
Coefficient of Variation (%)	0.04	0.03	1.75	1.75	7.83		8.95	7.85	3.79	2.83	
No. Specimens	8	8	8	8	5		5	5	5	5	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WC	M	RTD						

Test Group: AITR1392-PWC1-WC-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-C-M1-RTD-1	5.509	0.5060	0.1420	0.0079	5917.00	BGM	82.350	82.234	8.32	8.313	0.086
AITR1392-PWC1-WC-C-M1-RTD-2	5.502	0.5070	0.1410	0.0078	6050.00	BGB	84.631	83.917	8.37	8.301	0.061
AITR1392-PWC1-WC-C-M1-RTD-3	5.503	0.5070	0.1420	0.0079	6456.00	BGM	89.674	89.548	8.73	8.718	0.015
AITR1392-PWC1-WC-C-M1-RTD-4	5.505	0.5060	0.1400	0.0078	6506.00	BGM	91.841	90.420	8.57	8.434	GE
AITR1392-PWC1-WC-C-M2-RTD-1	5.509	0.5060	0.1410	0.0078	6312.00	BGM/HIT	88.470	87.724	8.99	8.916	0.052
AITR1392-PWC1-WC-C-M2-RTD-2	5.508	0.5060	0.1400	0.0078	7466.00	BGM/HIT	105.392	103.762	9.20	9.055	0.018
AITR1392-PWC1-WC-C-M2-RTD-3	5.509	0.5050	0.1410	0.0078	6717.00	HGM	94.333	93.537	8.88	8.807	0.014
AITR1392-PWC1-WC-C-M2-RTD-4	5.509	0.5050	0.1420	0.0079	6556.00	BGT	91.424	91.295	8.70	8.687	0.039
Minimum	5.5020	0.5050	0.1400	0.0078	5917.00		82.350	82.234	8.325	8.301	0.0140
Maximum	5.5090	0.5070	0.1420	0.0079	7466.00		105.392	103.762	9.197	9.055	0.0863
Average	5.5068	0.5060	0.1411	0.0078	6497.50		91.014	90.305	8.721	8.654	0.0407
Standard Deviation	0.0030	0.0008	0.0008	0.0000	472.54		6.997	6.609	0.300	0.279	0.0274
Coefficient of Variation (%)	0.05	0.15	0.59	0.59	7.27		7.69	7.32	3.44	3.23	67.36
No. Specimens	8	8	8	8	8		8	8	8	8	7

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

WC-C-M-RTD-3:Modulus from 500 to 2500

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	WC	M	ETW						

Test Group: AITR1392-PWC1-WC-M-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-C-M1-ETW-1	5.502	0.5075	0.1471	0.0082	4662.00	HGB	62.449	64.601	GE		GE
AITR1392-PWC1-WC-C-M1-ETW-2	5.508	0.5084	0.1476	0.0082	4553.00	HGB	60.674	62.979	9.68	10.045	0.001
AITR1392-PWC1-WC-C-M1-ETW-3	5.507	0.5079	0.1469	0.0082	5097.00	BGM	68.315	70.573	8.92	9.218	0.032
AITR1392-PWC1-WC-C-M1-ETW-4	5.506	0.5072	0.1480	0.0082	4950.00	HGM	65.942	68.632	9.23	9.612	0.097
AITR1392-PWC1-WC-C-M2-ETW-1	5.510	0.5072	0.1427	0.0079	5252.00	BGM/HIT	72.564	72.819	GE		GE
AITR1392-PWC1-WC-C-M2-ETW-2	5.508	0.5064	0.1481	0.0082	4944.00	BGM	65.922	68.657	9.85	10.257	GE
AITR1392-PWC1-WC-C-M2-ETW-3	5.510	0.5067	0.1427	0.0079	5070.00	BGB/HIB	70.119	70.365	9.68	9.716	0.002
AITR1392-PWC1-WC-C-M2-ETW-4	5.509	0.5066	0.1438	0.0080	5426.00	BGM	74.483	75.321	9.70	9.804	0.072
Minimum	5.5020	0.5064	0.1427	0.0079	4553.00		60.674	62.979	8.923	9.218	0.0008
Maximum	5.5100	0.5084	0.1481	0.0082	5426.00		74.483	75.321	9.848	10.257	0.0971
Average	5.5075	0.5072	0.1459	0.0081	4994.25		67.558	69.243	9.510	9.775	0.0407
Standard Deviation	0.0026	0.0007	0.0024	0.0001	287.53		4.765	4.040	0.354	0.359	0.0429
Coefficient of Variation (%)	0.05	0.13	1.63	1.63	5.76		7.05	5.83	3.72	3.68	105.26
No. Specimens	8	8	8	8	8		8	8	6	6	5

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	M	RTD						

Test Group: AITR1392-PWC1-FC-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-C-M1-RTD-1	5.504	0.5058	0.1474	0.0082	6352.00	BGM	85.199	88.315	7.92	8.206	0.089
AITR1392-PWC1-FC-C-M1-RTD-2	5.505	0.5082	0.1454	0.0081	5843.00	BGT	79.075	80.854	8.27	8.457	0.013
AITR1392-PWC1-FC-C-M1-RTD-3	5.504	0.5080	0.1478	0.0082	5565.00	HGM	74.119	77.037	9.10	9.462	0.049
AITR1392-PWC1-FC-C-M1-RTD-4	5.505	0.5071	0.1477	0.0082	5394.00	BGM	72.017	74.803	9.24	9.596	0.033
AITR1392-PWC1-FC-C-M2-RTD-1	5.504	0.5029	0.1465	0.0081	5280.00	BGM	71.666	73.833	8.50	8.755	0.001
AITR1392-PWC1-FC-C-M2-RTD-2	5.500	0.5009	0.1457	0.0081	4802.00	HGM	65.798	67.417	7.81	8.004	0.104
AITR1392-PWC1-FC-C-M2-RTD-3	5.504	0.5006	0.1466	0.0081	5587.00	BGM	76.130	78.485	7.63	7.869	0.096
AITR1392-PWC1-FC-C-M2-RTD-4	5.503	0.5004	0.1499	0.0083	4473.00	HGM	59.632	62.861	7.25	7.642	0.131
Minimum	5.5000	0.5004	0.1454	0.0081	4473.00		59.632	62.861	7.250	7.642	0.0007
Maximum	5.5050	0.5082	0.1499	0.0083	6352.00		85.199	88.315	9.239	9.596	0.1311
Average	5.5036	0.5042	0.1471	0.0082	5412.00		72.954	75.451	8.215	8.499	0.0646
Standard Deviation	0.0016	0.0034	0.0014	0.0001	584.93		7.838	7.860	0.701	0.723	0.0472
Coefficient of Variation (%)	0.03	0.68	0.97	0.97	10.81		10.74	10.42	8.54	8.51	73.15
No. Specimens	8	8	8	8	8		8	8	8	8	8

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	M	ETD						

Test Group: AITR1392-PWC1-FC-M-ETD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-C-M1-ETD-1	5.503	0.5077	0.1449	0.0081	5357.00	BGM	72.819	74.202	8.92	9.089	0.022
AITR1392-PWC1-FC-C-M1-ETD-2	5.503	0.5066	0.1477	0.0082	5302.00	BGT	70.859	73.600	8.79	9.134	0.114
AITR1392-PWC1-FC-C-M1-ETD-3	5.504	0.5074	0.1459	0.0081	5325.00	HMB/BGM	71.931	73.802	8.92	9.150	0.036
AITR1392-PWC1-FC-C-M1-ETD-4	5.503	0.5077	0.1482	0.0082	4480.00	HGM	59.542	62.054	9.22	9.613	0.073
AITR1392-PWC1-FC-C-M2-ETD-1	5.502	0.5031	0.1469	0.0082	4464.00	HGM	60.402	62.398	8.36	8.637	0.049
AITR1392-PWC1-FC-C-M2-ETD-2	5.504	0.5012	0.1441	0.0080	5635.00	BGT	78.022	79.065	8.25	8.363	0.107
AITR1392-PWC1-FC-C-M2-ETD-3	5.504	0.5009	0.1435	0.0080	4808.00	HGT	66.890	67.502	GE		GE
AITR1392-PWC1-FC-C-M2-ETD-4	5.502	0.5029	0.1465	0.0081	5134.00	BGM	69.685	71.792	7.74	7.972	0.103
Minimum	5.5020	0.5009	0.1435	0.0080	4464.00		59.542	62.054	7.738	7.972	0.0220
Maximum	5.5040	0.5077	0.1482	0.0082	5635.00		78.022	79.065	9.224	9.613	0.1141
Average	5.5031	0.5047	0.1460	0.0081	5063.13		68.769	70.552	8.601	8.851	0.0719
Standard Deviation	0.0008	0.0030	0.0017	0.0001	432.29		6.278	6.038	0.508	0.557	0.0371
Coefficient of Variation (%)	0.02	0.59	1.15	1.15	8.54		9.13	8.56	5.91	6.29	51.59
No. Specimens	8	8	8	8	8		8	8	7	7	7

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	FC	M	ETW						

Test Group: AITR1392-PWC1-FC-M-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
							Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-C-M1-ETW-1	5.505	0.5071	0.1481	0.0082	4588.00	HGM	61.091	63.625	GE		GE
AITR1392-PWC1-FC-C-M1-ETW-2	5.506	0.5076	0.1470	0.0082	4835.00	BGT/HIT	64.797	66.985	10.19	10.532	GE
AITR1392-PWC1-FC-C-M1-ETW-3	5.505	0.5078	0.1451	0.0081	4457.00	HGM	60.490	61.723	10.83	11.055	0.020
AITR1392-PWC1-FC-C-M1-ETW-4	5.505	0.5073	0.1451	0.0081	4619.00	HGT	62.750	64.030	9.89	10.088	GE
AITR1392-PWC1-FC-C-M2-ETW-1	5.506	0.5015	0.1465	0.0081	4411.00	BGM	60.038	61.854	9.23	9.508	0.105
AITR1392-PWC1-FC-C-M2-ETW-2	5.504	0.5029	0.1457	0.0081	4495.00	HGM	61.346	62.856	8.58	8.795	0.113
AITR1392-PWC1-FC-C-M2-ETW-3	5.504	0.5028	0.1458	0.0081	4238.00	BGM	57.811	59.274	10.16	10.418	0.052
AITR1392-PWC1-FC-C-M2-ETW-4	5.505	0.5006	0.1470	0.0082	4729.00	BGM/HIT	64.263	66.432	10.43	10.780	GE
Minimum	5.5040	0.5006	0.1451	0.0081	4238.00		57.811	59.274	8.584	8.795	0.0199
Maximum	5.5060	0.5078	0.1481	0.0082	4835.00		64.797	66.985	10.834	11.055	0.1125
Average	5.5050	0.5047	0.1463	0.0081	4546.50		61.573	63.348	9.901	10.168	0.0722
Standard Deviation	0.0008	0.0030	0.0011	0.0001	188.12		2.299	2.535	0.762	0.783	0.0441
Coefficient of Variation (%)	0.01	0.60	0.72	0.72	4.14		3.73	4.00	7.70	7.70	61.13
No. Specimens	8	8	8	8	8		8	8	7	7	4

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	IPS	M	CTD				

Test Group: AITR1392-PWC1-IPS-M-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: CTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-C-M1-CTD-1	10.051	0.9928	0.0660	0.0083		7.456	GE	NT	0.670
AITR1392-PWC1-IPS-C-M1-CTD-2	10.051	0.9927	0.0677	0.0085		8.076	GE	NT	0.554
AITR1392-PWC1-IPS-C-M1-CTD-3	10.048	0.9927	0.0673	0.0084		7.313	GE	NT	0.593
AITR1392-PWC1-IPS-C-M1-CTD-4	10.049	0.9930	0.0669	0.0084		GE	GE	NT	GE
AITR1392-PWC1-IPS-C-M2-CTD-1	10.046	1.0022	0.0664	0.0083		GE	GE	NT	0.593
AITR1392-PWC1-IPS-C-M2-CTD-2	10.048	1.0031	0.0647	0.0081		8.149	GE	NT	0.661
AITR1392-PWC1-IPS-C-M2-CTD-3	10.049	1.0022	0.0673	0.0084		8.016	GE	NT	0.634
AITR1392-PWC1-IPS-C-M2-CTD-4	10.050	1.0021	0.0676	0.0085		7.305	GE	NT	0.692
Minimum	10.0460	0.9927	0.0647	0.0081		7.305			0.554
Maximum	10.0510	1.0031	0.0677	0.0085		8.149			0.692
Average	10.0490	0.9976	0.0667	0.0083		7.719			0.628
Standard Deviation	0.0017	0.0051	0.0010	0.0001		0.401			0.050
Coefficient of Variation (%)	0.02	0.52	1.51	1.51		5.20			7.93
No. Specimens	8	8	8	8		6			7

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	IPS	M	RTD				

Test Group: AITR1392-PWC1-IPS-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: RTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
						0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-C-M1-RTD-1	10.045	0.9930	0.0665	0.0083		5.783	10.383	NT	0.611
AITR1392-PWC1-IPS-C-M1-RTD-2	10.036	0.9930	0.0663	0.0083		5.726	10.516	NT	0.634
AITR1392-PWC1-IPS-C-M1-RTD-3	10.055	0.9931	0.0671	0.0084		5.795	10.706	NT	0.574
AITR1392-PWC1-IPS-C-M1-RTD-4	10.049	0.9936	0.0681	0.0085		6.389	10.720	NT	0.563
AITR1392-PWC1-IPS-C-M2-RTD-1	10.043	1.0021	0.0651	0.0081		5.974	10.821	NT	0.603
AITR1392-PWC1-IPS-C-M2-RTD-2	10.044	1.0024	0.0660	0.0083		6.514	10.041	NT	0.560
AITR1392-PWC1-IPS-C-M2-RTD-3	10.020	1.0017	0.0648	0.0081		6.132	10.726	NT	0.607
AITR1392-PWC1-IPS-C-M2-RTD-4	10.042	1.0026	0.0665	0.0083		5.560	10.143	NT	0.655
Minimum	10.0200	0.9930	0.0648	0.0081		5.560	10.041		0.560
Maximum	10.0550	1.0026	0.0681	0.0085		6.514	10.821		0.655
Average	10.0418	0.9977	0.0663	0.0083		5.984	10.507		0.601
Standard Deviation	0.0104	0.0048	0.0011	0.0001		0.336	0.292		0.034
Coefficient of Variation (%)	0.10	0.48	1.59	1.59		5.61	2.78		5.66
No. Specimens	8	8	8	8		8	8		8

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	PWC1	SBS	M	RTD			

Test Group: AITR1392-PWC1-SBS-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: RTD #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.57

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-PWC1-SBS-C-M1-RTD-1	1.500	0.2520	0.1390	0.0077	396.00	ILS/FCC	8.479	8.288
AITR1392-PWC1-SBS-C-M1-RTD-2	1.501	0.2520	0.1410	0.0078	426.00	ILS/FCC	8.992	8.916
AITR1392-PWC1-SBS-C-M1-RTD-3	1.500	0.2490	0.1450	0.0081	445.00	ILS/FCC	9.244	9.426
AITR1392-PWC1-SBS-C-M1-RTD-4	1.501	0.2510	0.1430	0.0079	466.00	ILS/FCC	9.737	9.792
AITR1392-PWC1-SBS-C-M2-RTD-1	1.503	0.2525	0.1435	0.0080	509.00	ILS	10.536	10.632
AITR1392-PWC1-SBS-C-M2-RTD-2	1.503	0.2525	0.1435	0.0080	523.00	ILS/FCC	10.826	10.925
AITR1392-PWC1-SBS-C-M2-RTD-3	1.503	0.2525	0.1445	0.0080	526.00	ILS	10.812	10.987
AITR1392-PWC1-SBS-C-M2-RTD-4	1.503	0.2525	0.1425	0.0079	503.00	ILS/FCC	10.485	10.507
Minimum	1.5000	0.2490	0.1390	0.0077	396.00		8.479	8.288
Maximum	1.5025	0.2525	0.1450	0.0081	526.00		10.826	10.987
Average	1.5015	0.2518	0.1428	0.0079	474.25		9.889	9.934
Standard Deviation	0.0011	0.0012	0.0019	0.0001	48.50		0.905	0.995
Coefficient of Variation (%)	0.08	0.49	1.36	1.36	10.23		9.15	10.02
No. Specimens	8	8	8	8	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR	1392	PWC1	SBS	M	ETW			

Test Group: AITR1392-PWC1-SBS-M-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETW #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.58

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Specimen ID	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
							Measured	Normalized
AITR1392-PWC1-SBS-C-M1-ETW-1	1.502	0.2521	0.1471	0.0082	300.00	ILS	6.067	6.276
AITR1392-PWC1-SBS-C-M1-ETW-2	1.503	0.2517	0.1476	0.0082	297.00	ILS	5.996	6.224
AITR1392-PWC1-SBS-C-M1-ETW-3	1.504	0.2529	0.1458	0.0081	297.00	ILD	6.041	6.194
AITR1392-PWC1-SBS-C-M1-ETW-4	1.502	0.2532	0.1432	0.0080	306.00	ILS	6.330	6.374
AITR1392-PWC1-SBS-C-M2-ETW-1	1.504	0.2544	0.1416	0.0079	313.00	FCR	6.517	6.489
AITR1392-PWC1-SBS-C-M2-ETW-2	1.504	0.2546	0.1466	0.0081	298.00	ILS	5.988	6.173
AITR1392-PWC1-SBS-C-M2-ETW-3	1.504	0.2538	0.1412	0.0078	282.00	ILS	5.902	5.860
AITR1392-PWC1-SBS-C-M2-ETW-4	1.504	0.2541	0.1448	0.0080	307.00	ILS	6.258	6.372
Minimum	1.5020	0.2517	0.1412	0.0078	282.00		5.902	5.860
Maximum	1.5040	0.2546	0.1476	0.0082	313.00		6.517	6.489
Average	1.5034	0.2534	0.1447	0.0080	300.00		6.137	6.245
Standard Deviation	0.0009	0.0011	0.0025	0.0001	9.26		0.210	0.189
Coefficient of Variation (%)	0.06	0.42	1.71	1.71	3.09		3.41	3.02
No. Specimens	8	8	8	8	8		8	8

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	OHT1	M	CTD				

Test Group: AITR1392-PWC1-OHT1-M-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: CTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHT1-C-M1-CTD-1	12.0100	1.5090	0.1320	0.0083	0.2483	90.9848	0.0875	12186.23	61.18	63.89	LGM
AITR1392-PWC1-OHT1-C-M1-CTD-2	12.0090	1.5070	0.1320	0.0083	0.2483	90.9773	0.0876	11727.32	58.95	61.57	LGM
AITR1392-PWC1-OHT1-C-M1-CTD-3	12.0100	1.5080	0.1340	0.0084	0.2480	89.6269	0.0889	12145.71	60.11	63.72	LGM
AITR1392-PWC1-OHT1-C-M1-CTD-4	12.0080	1.5080	0.1320	0.0083	0.2481	90.9697	0.0875	12066.06	60.62	63.30	LGM
AITR1392-PWC1-OHT1-C-M2-CTD-1	12.0080	1.5080	0.1330	0.0083	0.2504	90.2857	0.0882	11767.32	58.67	61.73	LGM
AITR1392-PWC1-OHT1-C-M2-CTD-2	12.0080	1.5080	0.1330	0.0083	0.2489	90.2857	0.0882	11854.43	59.11	62.19	LGM
AITR1392-PWC1-OHT1-C-M2-CTD-3	12.0100	1.5080	0.1320	0.0083	0.2488	90.9848	0.0875	12112.94	60.85	63.55	LGM
AITR1392-PWC1-OHT1-C-M2-CTD-4	12.0090	1.5080	0.1320	0.0083	0.2495	90.9773	0.0875	11840.33	59.48	62.12	LGM
Minimum	12.0080	1.5070	0.1320	0.0083	0.2480	89.6269	0.0875	11727.3180	58.6711	61.5656	
Maximum	12.0100	1.5090	0.1340	0.0084	0.2504	90.9848	0.0889	12186.2270	61.1795	63.8900	
Average	12.0090	1.5080	0.1325	0.0083	0.2488	90.6365	0.0879	11962.5413	59.8708	62.7587	
Standard Deviation	0.0009	0.0005	0.0008	0.0000	0.0008	0.5143	0.0005	183.9973	0.9489	0.9506	
Coefficient of Variation (%)	0.01	0.04	0.57	0.57	0.33	0.57	0.57	1.54	1.58	1.51	
No. Specimens	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR	1392	PWC1	OHT1	M	RTD				

Test Group: AITR1392-PWC1-OHT1-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: RTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

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Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHT1-C-M1-RTD-1	12.0100	1.5080	0.1290	0.0081	0.2480	93.1008	0.0855	11556.19	59.41	60.63	AGM
AITR1392-PWC1-OHT1-C-M1-RTD-2	12.0090	1.5080	0.1320	0.0083	0.2480	90.9773	0.0875	11667.69	58.62	61.21	AGM
AITR1392-PWC1-OHT1-C-M1-RTD-3	12.0100	1.5070	0.1300	0.0081	0.2480	92.3846	0.0863	11803.02	60.25	61.96	AGM
AITR1392-PWC1-OHT1-C-M1-RTD-4	12.0100	1.5080	0.1320	0.0083	0.2480	90.9848	0.0875	NT			
AITR1392-PWC1-OHT1-C-M2-RTD-1	12.0100	1.5070	0.1320	0.0083	0.2490	90.9848	0.0876	11499.92	57.81	60.37	AGM
AITR1392-PWC1-OHT1-C-M2-RTD-2	12.0100	1.5080	0.1300	0.0081	0.2490	92.3846	0.0862	11475.79	58.54	60.21	AGM
AITR1392-PWC1-OHT1-C-M2-RTD-3	12.0100	1.5070	0.1290	0.0081	0.2490	93.1008	0.0856	11700.89	60.19	61.43	AGM
AITR1392-PWC1-OHT1-C-M2-RTD-4	12.0100	1.5080	0.1320	0.0083	0.2490	90.9848	0.0875	NT			
Minimum	12.0090	1.5070	0.1290	0.0081	0.2480	90.9773	0.0855	11475.7900	57.8106	60.2052	
Maximum	12.0100	1.5080	0.1320	0.0083	0.2490	93.1008	0.0876	11803.0210	60.2472	61.9631	
Average	12.0099	1.5076	0.1308	0.0082	0.2485	91.8628	0.0867	11617.2500	59.1341	60.9677	
Standard Deviation	0.0004	0.0005	0.0014	0.0001	0.0005	0.9788	0.0009	127.7155	0.9799	0.6803	
Coefficient of Variation (%)	0.00	0.03	1.06	1.06	0.22	1.07	1.05	1.10	1.66	1.12	
No. Specimens	8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	OHC1	M	RTD						

Test Group: AITR1392-PWC1-OHC1-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: RTD #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHC1-C-M1-RTD-1	12.0090	1.5080	0.1330	0.0083	0.2490	0.6290	5.876	6.0562	1.8722	8160.00	40.69	42.81	LGM
AITR1392-PWC1-OHC1-C-M1-RTD-2	12.0100	1.5080	0.1320	0.0083	0.2490	0.6240	5.874	6.0562	1.8864	8818.00	44.30	46.26	LGM
AITR1392-PWC1-OHC1-C-M1-RTD-3	12.0080	1.5080	0.1300	0.0081	0.2490	0.6290	5.875	6.0562	1.9154	7954.00	40.57	41.73	LGM
AITR1392-PWC1-OHC1-C-M1-RTD-4	12.0090	1.5090	0.1330	0.0083	0.2490	0.6290	5.876	6.0602	1.8722	8524.00	42.47	44.69	LGM
AITR1392-PWC1-OHC1-C-M2-RTD-1	12.0090	1.5070	0.1330	0.0083	0.2490	0.6250	5.879	6.0522	1.8722	8324.00	41.53	43.70	LGM
AITR1392-PWC1-OHC1-C-M2-RTD-2	12.0050	1.5080	0.1320	0.0083	0.2490	0.6240	5.878	6.0562	1.8864	8509.00	42.75	44.64	LGM
AITR1392-PWC1-OHC1-C-M2-RTD-3	12.0050	1.5080	0.1320	0.0083	0.2490	0.6240	5.88	6.0562	1.8864	8194.00	41.16	42.99	LGM
AITR1392-PWC1-OHC1-C-M2-RTD-4	12.0100	1.5070	0.1300	0.0081	0.2490	0.6250	5.88	6.0522	1.9154	8016.00	40.92	42.08	LGM
Minimum	12.0050	1.5070	0.1300	0.0081	0.2490	0.6240	5.8740	6.0522	1.8722	7954.0000	40.5734	41.7289	
Maximum	12.0100	1.5090	0.1330	0.0083	0.2490	0.6290	5.8800	6.0602	1.9154	8818.0000	44.2991	46.2617	
Average	12.0081	1.5079	0.1319	0.0082	0.2490	0.6261	5.8773	6.0557	1.8883	8312.3750	41.7985	43.6125	
Standard Deviation	0.0020	0.0006	0.0012	0.0001	0.0000	0.0024	0.0023	0.0026	0.0180	290.9933	1.2872	1.5198	
Coefficient of Variation (%)	0.02	0.04	0.95	0.95	0.00	0.39	0.04	0.04	0.95	3.50	3.08	3.48	
No. Specimens	8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	OHC1	M	ETW						

Test Group: AITR1392-PWC1-OHC1-M-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: ETW #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi Measured	Ultimate Strength, ksi Normalized	Failure Mode
AITR1392-PWC1-OHC1-C-M1-ETW-1	12.0130	1.5070	0.1321	0.0083	0.2481	0.6290	5.876	6.0742	1.8781	5893.12	29.60	30.94	LGM
AITR1392-PWC1-OHC1-C-M1-ETW-2	12.0140	1.5070	0.1316	0.0082	0.2490	0.6290	5.875	6.0522	1.8921	6541.73	32.99	34.34	LGM
AITR1392-PWC1-OHC1-C-M1-ETW-3	12.0210	1.5030	0.1316	0.0082	0.2483	0.6240	5.874	6.0532	1.8868	6870.43	34.74	36.16	LGM
AITR1392-PWC1-OHC1-C-M1-ETW-4	12.0130	1.5070	0.1309	0.0082	0.2496	0.6290	5.876	6.0377	1.9068	6668.26	33.80	35.01	LGM
AITR1392-PWC1-OHC1-C-M2-ETW-1	12.0130	1.5090	0.1306	0.0082	0.2487	0.6250	5.883	6.0676	1.9043	6357.36	32.26	33.33	LGM
AITR1392-PWC1-OHC1-C-M2-ETW-2	12.0110	1.5090	0.1293	0.0081	0.2488	0.6250	5.882	6.0651	1.9242	6417.44	32.89	33.65	LGM
AITR1392-PWC1-OHC1-C-M2-ETW-3	12.0130	1.5090	0.1306	0.0082	0.2495	0.6240	5.878	6.0481	1.9104	6668.82	33.84	34.96	LGM
AITR1392-PWC1-OHC1-C-M2-ETW-4	12.0120	1.5090	0.1311	0.0082	0.2486	0.6240	5.882	6.0700	1.8963	6370.44	32.20	33.40	LGM
Minimum	12.0110	1.5030	0.1293	0.0081	0.2481	0.6240	5.8740	6.0377	1.8781	5893.1200	29.6026	30.9375	
Maximum	12.0210	1.5090	0.1321	0.0083	0.2496	0.6290	5.8830	6.0742	1.9242	6870.4300	34.7351	36.1641	
Average	12.0138	1.5075	0.1310	0.0082	0.2488	0.6261	5.8783	6.0585	1.8999	6473.4500	32.7895	33.9736	
Standard Deviation	0.0031	0.0021	0.0009	0.0001	0.0005	0.0024	0.0036	0.0126	0.0146	293.3510	1.5468	1.5607	
Coefficient of Variation (%)	0.03	0.14	0.66	0.66	0.21	0.39	0.06	0.21	0.77	4.53	4.72	4.59	
No. Specimens	8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix	Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR	1392	PWC1	ILT1	M	RTD						

Test Group: AITR1392-PWC1-ILT1-M-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Interlaminar Tension Layup 1 Condition: RTD #Plies: 20

Test Method: MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**						Failure
	Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, ksi	Mode
AITR1392-PWC1-ILT1-C-M1-RTD-1	0.1873	1.009	0.2500	0.4373	90.0000	0.9708	33.2768	0.311	432.000	244.16	5.91	ILT/LFT
AITR1392-PWC1-ILT1-C-M1-RTD-2	0.1855	1.007	0.2500	0.4355	90.0000	1.0241	35.9566	0.255	306.000	189.65	4.65	ILT
AITR1392-PWC1-ILT1-C-M1-RTD-3	0.1898	1.000	0.2500	0.4398	90.0000	1.0032	34.7545	0.282	344.000	206.57	4.92	ILT
AITR1392-PWC1-ILT1-C-M1-RTD-4	0.1843	1.007	0.2500	0.4343	90.0000	1.0174	35.6974	0.260	313.000	192.05	4.74	ILT
AITR1392-PWC1-ILT1-C-M1-RTD-5	0.1968	1.002	0.2500	0.4468	90.0000	1.0086	34.6757	0.287	359.000	215.64	4.92	ILT
AITR1392-PWC1-ILT1-C-M1-RTD-6	0.1885	1.007	0.2500	0.4385	90.0000	1.0476	36.8856	0.236	262.000	168.06	4.04	ILT
Minimum	0.1843	0.9998	0.2500	0.4343	90.0000	0.9708	33.2768	0.2358	262.0000	168.06	4.0391	
Maximum	0.1968	1.0090	0.2500	0.4468	90.0000	1.0476	36.8856	0.3109	432.0000	244.16	5.9125	
Average	0.1887	1.0053	0.2500	0.4387	90.0000	1.0119	35.2078	0.2718	336.0000	202.69	4.8635	
Standard Deviation	0.0044	0.0036	0.0000	0.0044	0.0000	0.0254	1.2516	0.0267	57.8170	26.02	0.6079	
Coefficient of Variation (%)	2.35	0.36	0.00	1.01	0.00	2.51	3.55	9.83	17.21	12.84	12.50	
No. Specimens	6	6	6	6	6	6	6	6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Laminate Compression After Impact Properties (CAI) -- (RTD) Summary

normalizing t_{ply} [in]

0.0079

Specimen Number	ACG Code	ACG Batch #	ACG Cure Cycle	Prepreg Lot #	Cure Cycle Batch #	Measured Impact Energy (in-lbf)	Strength [ksi]	Avg. Specimen Thickn. [in]	# Plies in Laminate	Failure Mode	Avg. t_{ply} [in]	$Strength_{norm}$ [ksi]
CKKCM11A	AITR1392-PWC1-CAI1-C-M1-RTD-1	C	M1	3	2	250.860	34.139	0.162	20	LDM	0.008	34.995
CKKCM12A	AITR1392-PWC1-CAI1-C-M1-RTD-2	C	M1	3	2	252.540	33.206	0.161	20	LDM	0.008	33.820
CKKCM13A	AITR1392-PWC1-CAI1-C-M1-RTD-3	C	M1	3	2	249.750	32.021	0.162	20	LDM	0.008	32.857
CKKCM15A	AITR1392-PWC1-CAI1-C-M1-RTD-5	C	M1	3	2	249.310	33.045	0.163	20	LDM	0.008	34.020

Average	**33.102**	**$Average_{norm}$**	**33.923**
Standard Dev.	**0.867**	**$Standard\ Dev._{norm}$**	**0.877**
Coeff. of Var. [%]	**2.621**	**Coeff. of Var. $[\%]_{norm}$**	**2.584**
Min.	**32.021**	**Min.**	**32.857**
Max.	**34.139**	**Max.**	**34.995**
Number of Spec.	**4**	**Number of Spec.**	**4**