	DMA Results Summary	
	Log Scale	
	T_g [°C]	T_g [°F]
	187.2	368.96
	187.34	369.21
	183.32	361.98
	182.13	359.83
	189.4	372.92
	189.21	372.58
	185.1	365.18
	184.95	364.91
	190.58	375.04
	190.28	374.50
	189.74	373.53
	189.8	373.64
	199.86	391.75
	199.85	391.73
	195.96	384.73
	196.47	385.65
	195.69	384.24
	194.76	382.57
	190.57	375.03
	190.22	374.40
	191.33	376.39
	191.28	376.30
	197.4	387.32
	197.09	386.76
	188.52	371.34
	188.08	370.54
	189.73	373.51
	189.69	373.44
	186.72	368.10
	186.31	367.36
Average	190.62	375.11
Standard Deviation	4.65	8.37
Coefficient of Variation (%)	2.44	2.23
Minimum	182.13	359.83
Maximum	199.86	391.75
No. Specimens	30	30

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WT	MH	CTD						

Test Group: AITR1392-PWC1-WT-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-A-MH1-CTD-1	1	10.068	0.9976	0.1134	0.0081	15196.00	LAT	134.326	137.727	9.05	9.278	Not Tested
AITR1392-PWC1-WT-A-MH1-CTD-2	1	10.056	1.0085	0.1134	0.0081	11467.00	LAT	100.268	102.806	8.80	9.023	Not Tested
AITR1392-PWC1-WT-A-MH1-CTD-3	1	10.088	1.0082	0.1114	0.0080	11669.00	LAT	103.897	104.648	9.35	9.418	Not Tested
AITR1392-PWC1-WT-A-MH1-CTD-4	1	10.078	1.0080	0.1119	0.0080	11577.00	LAT	102.637	103.844	9.39	9.496	Not Tested
AITR1392-PWC1-WT-A-MH2-CTD-1	1	10.057	1.0048	0.1097	0.0078	15190.00	LAT	137.807	136.686	9.59	9.508	Not Tested
AITR1392-PWC1-WT-A-MH2-CTD-2	1	10.052	1.0053	0.1103	0.0079	16296.00	LAT	146.964	146.565	9.58	9.556	Not Tested
AITR1392-PWC1-WT-A-MH2-CTD-3	1	10.048	1.0046	0.1117	0.0080	14107.00	LAT	125.715	126.966	9.27	9.365	Not Tested
AITR1392-PWC1-WT-A-MH2-CTD-4	1	10.052	1.0053	0.1096	0.0078	16005.00	LAT	145.261	143.948	9.64	9.548	Not Tested
AITR1392-PWC1-WT-B-MH1-CTD-1	2	10.038	1.0077	0.1117	0.0080	14094.00	LAT	125.213	126.458	9.52	9.610	Not Tested
AITR1392-PWC1-WT-B-MH1-CTD-2	2	10.050	1.0077	0.1138	0.0081	14160.00	LAT	123.478	127.051	9.24	9.507	Not Tested
AITR1392-PWC1-WT-B-MH1-CTD-3	2	10.052	1.0078	0.1144	0.0082	14409.00	LAB	124.978	129.272	9.17	9.487	Not Tested
AITR1392-PWC1-WT-B-MH1-CTD-4	2	10.031	1.0068	0.1141	0.0082	13932.00	LAT	121.279	125.117	9.24	9.533	Not Tested
AITR1392-PWC1-WT-B-MH2-CTD-1	2	10.013	1.0083	0.1150	0.0082	15635.00	LAT	134.837	140.202	9.24	9.604	Not Tested
AITR1392-PWC1-WT-B-MH2-CTD-2	2	10.006	1.0084	0.1130	0.0081	14793.00	LGT	129.821	132.638	9.41	9.610	Not Tested
AITR1392-PWC1-WT-B-MH2-CTD-3	2	10.006	1.0083	0.1126	0.0080	15417.00	LGT	135.791	138.247	9.14	9.306	Not Tested
AITR1392-PWC1-WT-B-MH2-CTD-4	2	10.008	1.0085	0.1125	0.0080	NT				NT		NT
AITR1392-PWC1-WT-C-MH1-CTD-1	3	10.050	0.9975	0.1148	0.0082	15586.00	LGB/LAT	136.107	141.275	9.49	9.853	Not Tested
AITR1392-PWC1-WT-C-MH1-CTD-2	3	10.045	0.9970	0.1144	0.0082	14244.00	LAT	124.885	129.176	9.32	9.640	Not Tested
AITR1392-PWC1-WT-C-MH1-CTD-3	3	10.043	0.9970	0.1149	0.0082	14954.00	LAT	130.540	135.615	9.24	9.600	Not Tested
AITR1392-PWC1-WT-C-MH1-CTD-4	3	10.055	0.9972	0.1125	0.0080	NT				NT		NT
AITR1392-PWC1-WT-C-MH2-CTD-1	3	10.064	1.0080	0.1162	0.0083	15752.00	LGT	134.484	141.293	9.54	10.026	Not Tested
AITR1392-PWC1-WT-C-MH2-CTD-2	3	10.052	1.0081	0.1139	0.0081	13353.00	LAT	116.292	119.762	9.47	9.757	Not Tested
AITR1392-PWC1-WT-C-MH2-CTD-3	3	10.052	1.0077	0.1137	0.0081	14455.00	LAT	126.161	129.698	8.87	9.116	Not Tested
AITR1392-PWC1-WT-C-MH2-CTD-4	3	10.062	1.0078	0.1149	0.0082	NT				NT		NT
Minimum		10.0060	0.9970	0.1096	0.0078	11467.00		100.268	102.806	8.800	9.023	
Maximum		10.0880	1.0085	0.1162	0.0083	16296.00		146.964	146.565	9.635	10.026	
Average		10.0469	1.0053	0.1131	0.0081	14394.81		126.702	129.476	9.312	9.516	
Standard Deviation		0.0212	0.0043	0.0017	0.0001	1401.67		12.678	12.766	0.226	0.226	
Coefficient of Variation (%)		0.21	0.43	1.54	1.54	9.74		10.01	9.86	2.43	2.37	
No. Specimens		24	24	24	24	21		21	21	21	21	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WT	MH	RTD						

Test Group: AITR1392-PWC1-WT-MH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc. Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-A-MH1-RTD-1	1	10.072	1.0081	0.1125	0.0080	14860.00	LAB	131.028	133.278	9.07	9.227	Not Tested
AITR1392-PWC1-WT-A-MH1-RTD-2	1	10.058	1.0074	0.1133	0.0081	15768.00	LAT	138.148	141.521	8.62	8.832	Not Tested
AITR1392-PWC1-WT-A-MH1-RTD-3	1	10.076	1.0059	0.1121	0.0080	15565.00	LGB/LAT	138.035	139.907	9.04	9.165	Not Tested
AITR1392-PWC1-WT-A-MH1-RTD-4	1	10.070	1.0078	0.1119	0.0080	15169.00	LAB	134.509	136.090	9.05	9.155	Not Tested
AITR1392-PWC1-WT-A-MH2-RTD-1	1	10.045	1.0045	0.1133	0.0081	15071.00	LAB	132.423	135.655	9.07	9.288	Not Tested
AITR1392-PWC1-WT-A-MH2-RTD-2	1	10.048	1.0048	0.1117	0.0080	15817.00	LAB	140.926	142.328	9.17	9.266	Not Tested
AITR1392-PWC1-WT-A-MH2-RTD-3	1	10.048	1.0036	0.1133	0.0081	15788.00	LAB	138.847	142.237	9.03	9.250	Not Tested
AITR1392-PWC1-WT-A-MH2-RTD-4	1	10.052	1.0047	0.1105	0.0079	14674.00	LAB	132.175	132.056	9.38	9.370	Not Tested
AITR1392-PWC1-WT-B-MH1-RTD-1	2	10.039	1.0071	0.1146	0.0082	14901.00	LAB	129.110	133.779	8.89	9.214	Not Tested
AITR1392-PWC1-WT-B-MH1-RTD-2	2	10.048	1.0077	0.1148	0.0082	14249.00	LAB	123.172	127.849	9.09	9.440	Not Tested
AITR1392-PWC1-WT-B-MH1-RTD-3	2	10.047	1.0078	0.1147	0.0082	13862.00	LAB	119.919	124.364	8.78	9.108	Not Tested
AITR1392-PWC1-WT-B-MH1-RTD-4	2	10.051	1.0077	0.1124	0.0080	NT				NT		NT
AITR1392-PWC1-WT-B-MH2-RTD-1	2	10.020	1.0083	0.1121	0.0080	14635.00	LAB	129.478	131.234	9.08	9.201	Not Tested
AITR1392-PWC1-WT-B-MH2-RTD-2	2	10.006	1.0085	0.1124	0.0080	14856.00	LAB	131.057	133.190	8.90	9.042	Not Tested
AITR1392-PWC1-WT-B-MH2-RTD-3	2	10.024	1.0081	0.1127	0.0081	14636.00	LAT	128.823	131.269	9.20	9.374	Not Tested
AITR1392-PWC1-WT-B-MH2-RTD-4	2	10.007	1.0082	0.1152	0.0082	NT				NT		NT
AITR1392-PWC1-WT-C-MH1-RTD-1	3	10.055	0.9969	0.1160	0.0083	15039.00	LAT	130.050	136.399	9.17	9.613	Not Tested
AITR1392-PWC1-WT-C-MH1-RTD-2	3	10.048	0.9982	0.1153	0.0082	13136.00	LAB/LAT	114.134	118.985	8.95	9.328	Not Tested
AITR1392-PWC1-WT-C-MH1-RTD-3	3	10.059	0.9979	0.1170	0.0084	14485.00	LAB/LAT	124.064	131.243	8.86	9.373	Not Tested
AITR1392-PWC1-WT-C-MH1-RTD-4	3	10.047	0.9978	0.1155	0.0083	13922.00	LAT	120.803	126.155	9.26	9.671	Not Tested
AITR1392-PWC1-WT-C-MH2-RTD-1	3	10.058	1.0079	0.1155	0.0083	14417.00	LAT	123.844	129.331	9.17	9.575	Not Tested
AITR1392-PWC1-WT-C-MH2-RTD-2	3	10.056	1.0081	0.1137	0.0081	13894.00	LAT	121.217	124.614	9.21	9.467	Not Tested
AITR1392-PWC1-WT-C-MH2-RTD-3	3	10.062	1.0081	0.1154	0.0082	15151.00	LGT	130.236	135.888	9.11	9.510	Not Tested
AITR1392-PWC1-WT-C-MH2-RTD-4	3	10.058	1.0077	0.1143	0.0082	14198.00	LAT	123.268	127.392	9.06	9.364	Not Tested
Minimum		10.0060	0.9969	0.1105	0.0079	13136.00		114.134	118.985	8.622	8.832	
Maximum		10.0760	1.0085	0.1170	0.0084	15817.00		140.926	142.328	9.379	9.671	
Average		10.0481	1.0055	0.1138	0.0081	14731.50		128.876	132.489	9.053	9.311	
Standard Deviation		0.0181	0.0038	0.0016	0.0001	692.09		6.958	6.148	0.169	0.196	
Coefficient of Variation (%)		0.18	0.38	1.45	1.45	4.70		5.40	4.64	1.87	2.11	
No. Specimens		24	24	24	24	22		22	22	22	22	

Notes:

NT=Not Tested

NR=No Result

GE=Gage Error

FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WT	MH	ETW						

Test Group: AITR1392-PWC1-WT-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: ETW

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-A-MH1-ETW-1	1	10.081	1.0080	0.1121	0.0080	15145.00	LAB/LAT	134.030	135.848	9.01	9.136	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW-2	1	10.076	1.0075	0.1147	0.0082	15039.00	AGB/LAT	130.140	134.964	9.03	9.363	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW-3	1	10.062	1.0087	0.1143	0.0082	13912.00	LGB/LAT	120.665	124.702	9.07	9.373	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW-4	1	10.099	1.0078	0.1141	0.0082	NT				NT		NT
AITR1392-PWC1-WT-A-MH2-ETW-1	1	10.050	1.0051	0.1130	0.0081	13498.00	LGB/LAT	118.845	121.424	9.13	9.329	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW-2	1	10.056	1.0052	0.1136	0.0081	14815.00	LGB/LAT	129.739	133.258	8.93	9.174	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW-3	1	10.053	1.0049	0.1127	0.0081	14208.00	LGB/LAT	125.454	127.837	9.01	9.181	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW-4	1	10.049	1.0052	0.1124	0.0080	NT				NT		NT
AITR1392-PWC1-WT-B-MH1-ETW-1	2	10.060	1.0078	0.1156	0.0083	14316.00	LGM/LGB/LAT	122.882	128.438	9.22	9.636	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW-2	2	10.051	1.0084	0.1158	0.0083	11568.00	LGB/LAT	99.064	103.722	9.22	9.650	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW-3	2	10.061	1.0081	0.1147	0.0082	13227.00	LGB/LAT	114.392	118.632	8.94	9.268	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW-4	2	10.052	1.0082	0.1151	0.0082	NT				NT		NT
AITR1392-PWC1-WT-B-MH2-ETW-1	2	10.008	1.0088	0.1131	0.0081	13214.00	LGB/LAT	115.815	118.433	9.09	9.298	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW-2	2	10.032	1.0088	0.1138	0.0081	13043.00	LGB/LAT	113.614	116.901	9.01	9.268	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW-3	2	10.026	1.0093	0.1137	0.0081	13987.00	LAT/LAB	121.882	125.298	10.88	11.184	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW-4	2	10.049	1.0088	0.1123	0.0080	12986.00	LGB/LAT	114.634	116.396	9.41	9.551	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW-1	3	10.049	0.9983	0.1155	0.0083	14680.00	LGT/LAB	127.316	132.957	9.32	9.735	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW-2	3	10.014	0.9976	0.1150	0.0082	13649.00	LGB/LAT	118.972	123.706	9.27	9.635	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW-3	3	10.050	0.9985	0.1148	0.0082	15246.00	LGB/LAT	133.004	138.055	9.32	9.679	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW-4	3	10.052	0.9982	0.1151	0.0082	NT				NT		NT
AITR1392-PWC1-WT-C-MH2-ETW-1	3	10.071	1.0086	0.1158	0.0083	13860.00	LGB/LAT	118.669	124.248	9.07	9.499	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW-2	3	10.065	1.0080	0.1158	0.0083	14212.00	LGB/LGT	121.755	127.479	9.18	9.609	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW-3	3	10.068	1.0079	0.1179	0.0084	13433.00	LGB/LAT	113.043	120.504	8.95	9.540	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW-4	3	10.063	1.0080	0.1155	0.0083	NT				NT		NT
Minimum		10.0080	0.9976	0.1121	0.0080	11568.00		99.064	103.722	8.931	9.136	
Maximum		10.0990	1.0093	0.1179	0.0084	15246.00		134.030	138.055	10.879	11.184	
Average		10.0540	1.0061	0.1144	0.0082	13896.74		120.732	124.884	9.213	9.532	
Standard Deviation		0.0200	0.0038	0.0014	0.0001	908.40		8.372	8.354	0.427	0.443	
Coefficient of Variation (%)		0.20	0.38	1.23	1.23	6.54		6.93	6.69	4.64	4.65	
No. Specimens		24	24	24	24	19		19	19	19	19	

Notes:

NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

A-MH1-ETW-3: MODULUS FROM 750 TO 2750

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WT	MH	ETW2						

Test Group: AITR1392-PWC1-WT-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Warp Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WT-A-MH1-ETW2-1	1	10.079	1.0085	0.1134	0.0081	14404.00	LGB/LAT	125.949	129.137	10.00	10.256	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW2-2	1	10.066	1.0078	0.1131	0.0081	14707.00	LGB/LAT	129.029	131.946	10.77	11.009	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW2-3	1	10.075	1.0070	0.1137	0.0081	14001.00	LGB/LAT	122.284	125.711	10.33	10.618	Not Tested
AITR1392-PWC1-WT-A-MH1-ETW2-4	1	10.091	1.0084	0.1143	0.0082	NT				NT		NT
AITR1392-PWC1-WT-A-MH2-ETW2-1	1	10.059	1.0058	0.1102	0.0079	14540.00	LGB/LAT	131.181	130.707	11.24	11.200	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW2-2	1	10.046	1.0048	0.1133	0.0081	14888.00	LGB/LAT	130.776	133.968	10.55	10.813	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW2-3	1	10.047	1.0033	0.1115	0.0080	14909.00	LGB/LAT	133.273	134.358	9.96	10.041	Not Tested
AITR1392-PWC1-WT-A-MH2-ETW2-4	1	10.051	1.0054	0.1131	0.0081	NT				NT		NT
AITR1392-PWC1-WT-B-MH1-ETW2-1	2	10.047	1.0078	0.1140	0.0081	13867.00	LGB/LGT	120.704	124.414	10.19	10.506	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW2-2	2	10.035	1.0080	0.1140	0.0081	13905.00	LGB/LAT	121.012	124.732	10.53	10.853	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW2-3	2	10.044	1.0078	0.1131	0.0081	13207.00	LAT	115.869	118.488	10.24	10.467	Not Tested
AITR1392-PWC1-WT-B-MH1-ETW2-4	2	10.041	1.0074	0.1148	0.0082	NT				NT		NT
AITR1392-PWC1-WT-B-MH2-ETW2-1	2	10.018	1.0093	0.1136	0.0081	14293.00	LGT/LAB	124.659	128.041	10.78	11.070	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW2-2	2	10.010	1.0096	0.1141	0.0082	13482.00	LGB/LAT	117.036	120.740	10.98	11.328	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW2-3	2	10.034	1.0095	0.1134	0.0081	14200.00	LGB/LAT	124.042	127.182	10.65	10.921	Not Tested
AITR1392-PWC1-WT-B-MH2-ETW2-4	2	10.019	1.0098	0.1124	0.0080	NT				NT		NT
AITR1392-PWC1-WT-C-MH1-ETW2-1	3	10.051	0.9981	0.1131	0.0081	13606.00	LGB/LAT	120.530	123.254	11.75	12.012	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW2-2	3	10.050	0.9984	0.1143	0.0082	14392.00	LGB/LAT	126.116	130.335	10.62	10.971	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW2-3	3	10.050	0.9971	0.1149	0.0082	14564.00	LGB/LAT	127.122	132.065	10.73	11.151	Not Tested
AITR1392-PWC1-WT-C-MH1-ETW2-4	3	9.982	0.9975	0.1137	0.0081	NT				NT		NT
AITR1392-PWC1-WT-C-MH2-ETW2-1	3	10.065	1.0080	0.1150	0.0082	14752.00	LGB/LAT	127.260	132.323	11.24	11.688	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW2-2	3	10.060	1.0086	0.1166	0.0083	15201.00	LGB/LGT	129.257	136.269	10.73	11.312	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW2-3	3	10.056	1.0085	0.1158	0.0083	14766.00	LGB/LGT	126.438	132.383	11.81	12.366	Not Tested
AITR1392-PWC1-WT-C-MH2-ETW2-4	3	10.053	1.0082	0.1153	0.0082	NT				NT		NT
Minimum		9.9820	0.9971	0.1102	0.0079	13207.00		115.869	118.488	9.960	10.041	
Maximum		10.0910	1.0098	0.1166	0.0083	15201.00		133.273	136.269	11.810	12.366	
Average		10.0470	1.0060	0.1138	0.0081	14315.78		125.141	128.670	10.728	11.032	
Standard Deviation		0.0233	0.0041	0.0013	0.0001	544.82		4.835	4.944	0.525	0.585	
Coefficient of Variation (%)		0.23	0.40	1.18	1.18	3.81		3.86	3.84	4.90	5.31	
No. Specimens		24	24	24	24	18		18	18	18	18	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FT	MH	CTD						

Test Group: AITR1392-PWC1-FT-MH-CTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-A-MH1-CTD-1	1	10.004	1.0069	0.1141	0.0082	12898.00	LAB	112.267	115.819	9.21	9.506	Not Tested
AITR1392-PWC1-FT-A-MH1-CTD-2	1	10.005	1.0071	0.1133	0.0081	15021.00	LAT	131.643	134.856	8.98	9.195	Not Tested
AITR1392-PWC1-FT-A-MH1-CTD-3	1	10.011	1.0072	0.1131	0.0081	15134.00	LAT	132.854	135.857	9.04	9.246	Not Tested
AITR1392-PWC1-FT-A-MH1-CTD-4	1	10.006	1.0071	0.1124	0.0080	13809.00	LAT	121.990	123.975	9.18	9.329	Not Tested
AITR1392-PWC1-FT-A-MH2-CTD-1	1	10.044	1.0071	0.1137	0.0081	14661.00	LGM/LAT	128.036	131.624	8.63	8.876	Not Tested
AITR1392-PWC1-FT-A-MH2-CTD-2	1	10.044	1.0071	0.1157	0.0083	14974.00	LGM/LWT/LAB	128.509	134.434	8.70	9.098	Not Tested
AITR1392-PWC1-FT-A-MH2-CTD-3	1	10.049	1.0072	0.1148	0.0082	14216.00	LAT	122.948	127.616	8.99	9.329	Not Tested
AITR1392-PWC1-FT-A-MH2-CTD-4	1	10.044	1.0069	0.1150	0.0082	14680.00	LGB/LWT	126.777	131.821	9.16	9.528	Not Tested
AITR1392-PWC1-FT-B-MH1-CTD-1	2	10.032	1.0089	0.1148	0.0082	13891.00	LWT	119.934	124.489	8.21	8.521	Not Tested
AITR1392-PWC1-FT-B-MH1-CTD-2	2	10.041	1.0091	0.1141	0.0082	14142.00	LAT	122.826	126.713	8.04	8.290	Not Tested
AITR1392-PWC1-FT-B-MH1-CTD-3	2	10.046	1.0077	0.1144	0.0082	13547.00	LWT	117.513	121.550	8.31	8.592	Not Tested
AITR1392-PWC1-FT-B-MH1-CTD-4	2	10.032	1.0093	0.1124	0.0080	NT				NT		NT
AITR1392-PWC1-FT-B-MH2-CTD-1	2	10.008	1.0100	0.1135	0.0081	14058.00	LGM/LAT	122.633	125.848	9.13	9.368	Not Tested
AITR1392-PWC1-FT-B-MH2-CTD-2	2	10.016	1.0092	0.1133	0.0081	14526.00	LGT/LAB	127.040	130.141	8.22	8.420	Not Tested
AITR1392-PWC1-FT-B-MH2-CTD-3	2	10.008	1.0098	0.1135	0.0081	13840.00	LGB/LAT	120.755	123.921	8.95	9.184	Not Tested
AITR1392-PWC1-FT-B-MH2-CTD-4	2	10.012	1.0094	0.1135	0.0081	NT				NT		NT
AITR1392-PWC1-FT-C-MH1-CTD-1	3	10.055	1.0081	0.1171	0.0084	FM	LIT			GE		Not Tested
AITR1392-PWC1-FT-C-MH1-CTD-2	3	10.049	1.0081	0.1162	0.0083	13793.00	LGM/LWB/LIT	117.747	123.709	8.81	9.255	Not Tested
AITR1392-PWC1-FT-C-MH1-CTD-3	3	10.050	1.0073	0.1165	0.0083	10189.00	LIB	86.825	91.457	9.80	10.322	Not Tested
AITR1392-PWC1-FT-C-MH1-CTD-4	3	10.051	1.0079	0.1172	0.0084	13050.00	LAB	110.475	117.068	8.75	9.271	Not Tested
AITR1392-PWC1-FT-C-MH2-CTD-1	3	10.054	1.0069	0.1160	0.0083	12379.00	LAT	105.984	111.159	8.88	9.315	Not Tested
AITR1392-PWC1-FT-C-MH2-CTD-2	3	10.055	1.0056	0.1169	0.0084	13851.00	LAT	117.826	124.538	8.62	9.109	Not Tested
AITR1392-PWC1-FT-C-MH2-CTD-3	3	10.054	1.0068	0.1123	0.0080	FM	LIT			8.96	9.099	Not Tested
AITR1392-PWC1-FT-C-MH2-CTD-4	3	10.053	1.0058	0.1160	0.0083	13738.00	LAT	117.748	123.497	9.01	9.448	Not Tested
Minimum		10.0040	1.0056	0.1123	0.0080	10189.00		86.825	91.457	8.036	8.290	
Maximum		10.0550	1.0100	0.1172	0.0084	15134.00		132.854	135.857	9.799	10.322	
Average		10.0343	1.0078	0.1146	0.0082	13819.85		119.616	124.005	8.837	9.157	
Standard Deviation		0.0195	0.0012	0.0016	0.0001	1113.44		10.329	9.984	0.408	0.445	
Coefficient of Variation (%)		0.19	0.12	1.35	1.35	8.06		8.63	8.05	4.62	4.86	
No. Specimens		24	24	24	24	20		20	20	21	21	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

B-MH2-CTD-1 MODULUS FROM 5000 TO 7000, B-MH2-CTD-2 MODULUS FORM 1500 TO 3500, C-MH1-CTD-2 MODULUS FROM 3500 TO 5500

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FT	MH	RTD						

Test Group: AITR1392-PWC1-FT-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-A-MH1-RTD-1	1	10.004	1.0069	0.1133	0.0081	14712.00	LAT	128.960	132.108	8.60	8.805	Not Tested
AITR1392-PWC1-FT-A-MH1-RTD-2	1	10.003	1.0069	0.1135	0.0081	14940.00	LGB	130.728	134.156	8.67	8.895	Not Tested
AITR1392-PWC1-FT-A-MH1-RTD-3	1	10.000	1.0072	0.1116	0.0080	14886.00	LGB/LAT	132.434	133.631	8.79	8.874	Not Tested
AITR1392-PWC1-FT-A-MH1-RTD-4	1	10.004	1.0072	0.1129	0.0081	NT				NT		NT
AITR1392-PWC1-FT-A-MH2-RTD-1	1	10.034	1.0068	0.1119	0.0080	13593.00	LAT	120.654	122.072	9.01	9.113	Not Tested
AITR1392-PWC1-FT-A-MH2-RTD-2	1	10.039	1.0063	0.1119	0.0080	14299.00	LGB/LGT	126.984	128.476	8.99	9.100	Not Tested
AITR1392-PWC1-FT-A-MH2-RTD-3	1	10.045	1.0066	0.1140	0.0081	13968.00	LGB/LAT	121.723	125.465	8.70	8.964	Not Tested
AITR1392-PWC1-FT-A-MH2-RTD-4	1	10.046	1.0067	0.1145	0.0082	NT				NT		NT
AITR1392-PWC1-FT-B-MH1-RTD-1	2	10.034	1.0089	0.1149	0.0082	12866.00	LAT	110.988	115.303	8.26	8.585	Not Tested
AITR1392-PWC1-FT-B-MH1-RTD-2	2	10.038	1.0091	0.1148	0.0082	13827.00	LAT	119.358	123.891	8.39	8.707	Not Tested
AITR1392-PWC1-FT-B-MH1-RTD-3	2	10.034	1.0091	0.1140	0.0081	13821.00	LGT/LAB	120.144	123.837	8.56	8.827	Not Tested
AITR1392-PWC1-FT-B-MH1-RTD-4	2	10.031	1.0090	0.1127	0.0081	NT				NT		NT
AITR1392-PWC1-FT-B-MH2-RTD-1	2	10.009	1.0100	0.1087	0.0078	12998.00	LGT/LAB	118.393	116.359	9.00	8.847	Not Tested
AITR1392-PWC1-FT-B-MH2-RTD-2	2	10.010	1.0096	0.1103	0.0079	13067.00	LGM	117.341	117.023	8.90	8.876	Not Tested
AITR1392-PWC1-FT-B-MH2-RTD-3	2	9.996	1.0090	0.1113	0.0080	13570.00	LGB/LAT	120.835	121.600	8.67	8.723	Not Tested
AITR1392-PWC1-FT-B-MH2-RTD-4	2	10.006	1.0093	0.1138	0.0081	NT				NT		NT
AITR1392-PWC1-FT-C-MH1-RTD-1	3	10.043	1.0076	0.1164	0.0083	13936.00	LGB/LGM/LGT	118.822	125.053	8.22	8.653	Not Tested
AITR1392-PWC1-FT-C-MH1-RTD-2	3	10.058	1.0073	0.1157	0.0083	13502.00	LAT	115.853	121.195	8.53	8.923	Not Tested
AITR1392-PWC1-FT-C-MH1-RTD-3	3	10.045	1.0074	0.1156	0.0083	13370.00	LGM/LGB/LAT	114.808	119.998	8.31	8.685	Not Tested
AITR1392-PWC1-FT-C-MH1-RTD-4	3	10.043	1.0076	0.1168	0.0083	NT				NT		NT
AITR1392-PWC1-FT-C-MH2-RTD-1	3	10.048	1.0067	0.1124	0.0080	14000.00	LGB/LAT	123.726	125.740	8.82	8.960	Not Tested
AITR1392-PWC1-FT-C-MH2-RTD-2	3	10.056	1.0072	0.1170	0.0084	14506.00	LGT/LAB	123.097	130.220	8.42	8.906	Not Tested
AITR1392-PWC1-FT-C-MH2-RTD-3	3	10.049	1.0066	0.1178	0.0084	14489.00	LGB/LAT	122.190	130.145	8.38	8.926	Not Tested
AITR1392-PWC1-FT-C-MH2-RTD-4	3	10.048	1.0070	0.1163	0.0083	NT				NT		NT
Minimum		9.9960	1.0063	0.1087	0.0078	12866.00		110.988	115.303	8.222	8.585	
Maximum		10.0580	1.0100	0.1178	0.0084	14940.00		132.434	134.156	9.007	9.113	
Average		10.0301	1.0078	0.1138	0.0081	13908.33		121.502	124.793	8.623	8.854	
Standard Deviation		0.0201	0.0011	0.0023	0.0002	633.93		5.570	5.786	0.259	0.143	
Coefficient of Variation (%)		0.20	0.11	2.00	2.00	4.56		4.58	4.64	3.00	1.62	
No. Specimens		24	24	24	24	18		18	18	18	18	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FT	MH	ETW						

Test Group: AITR1392-PWC1-FT-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: ETW

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-A-MH1-ETW-1	1	10.006	1.0072	0.1147	0.0082	14683.00	LGT/LGB	127.056	131.804	8.71	9.031	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW-2	1	10.003	1.0069	0.1141	0.0082	14435.00	LGT	125.608	129.621	8.93	9.219	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW-3	1	10.002	1.0070	0.1140	0.0081	15040.00	LGB/LAT	131.017	135.045	9.07	9.349	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW-4	1	10.012	1.0071	0.1135	0.0081	14248.00	AGB/LGT	124.616	127.921	9.04	9.276	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW-1	1	10.044	1.0082	0.1145	0.0082	13703.00	LGT	118.703	122.889	8.30	8.590	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW-2	1	10.047	1.0073	0.1158	0.0083	13207.00	LGB/LGT	113.224	118.547	8.53	8.929	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW-3	1	10.037	1.0064	0.1147	0.0082	13921.00	LGB/LGT	120.597	125.068	8.77	9.094	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW-4	1	10.045	1.0078	0.1141	0.0082	NT				NT		NT
AITR1392-PWC1-FT-B-MH1-ETW-1	2	10.036	1.0097	0.1152	0.0082	11217.00	LGB/LGT	96.434	100.445	8.13	8.472	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW-2	2	10.038	1.0097	0.1149	0.0082	10922.00	LGB/LGT	94.143	97.804	8.16	8.478	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW-3	2	10.035	1.0093	0.1143	0.0082	13477.00	LGT/LGM	116.823	120.731	8.68	8.973	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW-4	2					NT				NT		NT
AITR1392-PWC1-FT-B-MH2-ETW-1	2	10.010	1.0093	0.1145	0.0082	12252.00	LGM	106.018	109.757	8.62	8.925	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW-2	2	10.018	1.0098	0.1119	0.0080	13059.00	LGM	115.570	116.928	8.49	8.594	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW-3	2	10.013	1.0095	0.1138	0.0081	12212.00	LGT	106.301	109.377	8.32	8.563	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW-4	2					NT				NT		NT
AITR1392-PWC1-FT-C-MH1-ETW-1	3	10.046	1.0081	0.1171	0.0084	13158.00	LAB	111.463	118.013	8.65	9.154	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW-2	3	10.073	1.0080	0.1158	0.0083	FM	None			8.77	9.182	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW-3	3	10.058	1.0079	0.1159	0.0083	FM	None			8.62	9.033	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW-4	3	10.049	1.0088	0.1159	0.0083	11843.00	LAT	101.292	106.145	8.11	8.499	Not Tested
AITR1392-PWC1-FT-C-MH2-ETW-1	3	10.054	1.0070	0.1164	0.0083	13951.00	LGB/LGT	119.021	125.262	GE		Not Tested
AITR1392-PWC1-FT-C-MH2-ETW-2	3	10.053	1.0076	0.1163	0.0083	13838.00	LGT	118.088	124.174	GE		Not Tested
AITR1392-PWC1-FT-C-MH2-ETW-3	3	10.050	1.0069	0.1182	0.0084	14371.00	LGM/LGT	120.749	129.046	GE		Not Tested
AITR1392-PWC1-FT-C-MH2-ETW-4	3	10.057	1.0067	0.1167	0.0083	13898.00	LGT/LGB	118.299	124.824	GE		Not Tested
Minimum		10.0020	1.0064	0.1119	0.0080	10922.00		94.143	97.804	8.110	8.472	
Maximum		10.0730	1.0098	0.1182	0.0084	15040.00		131.017	135.045	9.070	9.349	
Average		10.0357	1.0080	0.1151	0.0082	13338.68		115.001	119.653	8.582	8.904	
Standard Deviation		0.0206	0.0011	0.0014	0.0001	1163.84		10.178	10.551	0.299	0.305	
Coefficient of Variation (%)		0.21	0.11	1.21	1.21	8.73		8.85	8.82	3.48	3.43	
No. Specimens		22	22	22	22	19		19	19	17	17	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FT	MH	ETW2						

Test Group: AITR1392-PWC1-FT-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 14

Test Type: Fill Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FT-A-MH1-ETW2-1	1	10.004	1.0071	0.1104	0.0079	15059.00	LGB/LAT	135.479	135.193	10.10	10.074	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW2-2	1	10.007	1.0072	0.1141	0.0081	14130.00	LGM	122.985	126.840	9.59	9.896	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW2-3	1	10.005	1.0069	0.1143	0.0082	14285.00	LGB/LGT	124.118	128.270	10.03	10.366	Not Tested
AITR1392-PWC1-FT-A-MH1-ETW2-4	1	10.004	1.0067	0.1144	0.0082	NT				NT		NT
AITR1392-PWC1-FT-A-MH2-ETW2-1	1	10.044	1.0083	0.1137	0.0081	14025.00	LGB/LGT	122.304	125.769	GE		Not Tested
AITR1392-PWC1-FT-A-MH2-ETW2-2	1	10.034	1.0078	0.1162	0.0083	13105.00	LGB/LGT	111.937	117.571	8.84	9.283	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW2-3	1	10.041	1.0083	0.1156	0.0083	13508.00	LGB/LGT	115.923	121.128	9.97	10.414	Not Tested
AITR1392-PWC1-FT-A-MH2-ETW2-4	1	10.043	1.0072	0.1139	0.0081	12740.00	LGB/LGT	111.049	114.363	9.87	10.161	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW2-1	2	10.050	1.0100	0.1153	0.0082	9703.00	LGT	83.336	86.862	9.62	10.027	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW2-2	2	10.041	1.0100	0.1144	0.0082	9743.00	LGB/LGT	84.323	87.220	9.51	9.832	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW2-3	2	10.051	1.0098	0.1152	0.0082	9350.00	LGB	80.376	83.718	9.18	9.559	Not Tested
AITR1392-PWC1-FT-B-MH1-ETW2-4	2					NT				NT		NT
AITR1392-PWC1-FT-B-MH2-ETW2-1	2	10.015	1.0093	0.1141	0.0082	11367.00	LGB/LGT	98.705	101.829	9.79	10.101	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW2-2	2	10.012	1.0098	0.1134	0.0081	11371.00	LGT/LGB	99.300	101.814	9.93	10.177	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW2-3	2	10.016	1.0090	0.1107	0.0079	11604.00	LGT/LGB	103.889	103.983	10.25	10.257	Not Tested
AITR1392-PWC1-FT-B-MH2-ETW2-4	2	10.013	1.0095	0.1136	0.0081	NT				NT		NT
AITR1392-PWC1-FT-C-MH1-ETW2-1	3	10.036	1.0080	0.1165	0.0083	12577.00	LGB/LGT	107.100	112.814	9.84	10.367	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW2-2	3	10.049	1.0077	0.1180	0.0084	12786.00	LGT/LGB	107.528	114.722	9.38	10.004	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW2-3	3	10.052	1.0081	0.1169	0.0084	13277.00	LGM	112.663	119.081	9.98	10.543	Not Tested
AITR1392-PWC1-FT-C-MH1-ETW2-4	3					NT				NT		NT
AITR1392-PWC1-FT-C-MH2-ETW2-1	3	10.055	1.0069	0.1179	0.0084	13265.00	LGM	111.740	119.115	GE		Not Tested
AITR1392-PWC1-FT-C-MH2-ETW2-2	3	10.051	1.0074	0.1172	0.0084	13654.00	LGM	115.646	122.547	9.59	10.160	Not Tested
AITR1392-PWC1-FT-C-MH2-ETW2-3	3	10.054	1.0068	0.1150	0.0082	13650.00	LGT/LGB	117.894	122.584	9.71	10.092	Not Tested
AITR1392-PWC1-FT-C-MH2-ETW2-4	3	10.052	1.0074	0.1147	0.0082	NT				NT		NT
Minimum		10.0040	1.0067	0.1104	0.0079	9350.00		80.376	83.718	8.838	9.283	
Maximum		10.0550	1.0100	0.1180	0.0084	15059.00		135.479	135.193	10.248	10.543	
Average		10.0331	1.0081	0.1148	0.0082	12589.42		108.752	112.917	9.715	10.077	
Standard Deviation		0.0193	0.0011	0.0019	0.0001	1643.91		14.577	14.843	0.354	0.312	
Coefficient of Variation (%)		0.19	0.11	1.69	1.69	13.06		13.40	13.15	3.64	3.09	
No. Specimens		22	22	22	22	19		19	19	17	17	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WC	MH	CTD						

Test Group: AITR1392-PWC1-WC-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: CTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-A-MH1-CTD-1	1	5.508	0.5100	0.1416	0.0079	7276.00	BGM	100.753	100.328	8.76	8.719	0.032
AITR1392-PWC1-WC-A-MH1-CTD-2	1	5.508	0.5072	0.1438	0.0080	8159.00	BGM	111.866	113.125	8.08	8.169	0.100
AITR1392-PWC1-WC-A-MH1-CTD-3	1	5.509	0.5090	0.1441	0.0080	6964.00	BGM	94.946	96.215	8.48	8.594	0.014
AITR1392-PWC1-WC-A-MH1-CTD-4	1	5.509	0.5098	0.1436	0.0080	7652.00	BGM	104.525	105.554	8.83	8.921	GE
AITR1392-PWC1-WC-A-MH2-CTD-1	1	5.510	0.5096	0.1440	0.0080	7722.00	BGM	105.230	106.562	7.72	7.814	0.082
AITR1392-PWC1-WC-A-MH2-CTD-2	1	5.510	0.5093	0.1450	0.0081	8447.00	BGM	114.383	116.635	7.89	8.049	GE
AITR1392-PWC1-WC-A-MH2-CTD-3	1	5.509	0.5032	0.1470	0.0082	7206.00	AGT	97.417	100.706	7.79	8.049	GE
AITR1392-PWC1-WC-A-MH2-CTD-4	1	5.508	0.5097	0.1451	0.0081	NT				NT		NT
AITR1392-PWC1-WC-B-MH1-CTD-1	2	5.507	0.5066	0.1427	0.0079	7934.00	BGB	109.750	110.136	8.35	8.383	0.086
AITR1392-PWC1-WC-B-MH1-CTD-2	2	5.508	0.5064	0.1431	0.0080	8029.00	BGM	110.797	111.498	8.91	8.970	GE
AITR1392-PWC1-WC-B-MH1-CTD-3	2	5.507	0.5066	0.1454	0.0081	8398.00	BGM	114.011	116.577	8.99	9.195	0.034
AITR1392-PWC1-WC-B-MH1-CTD-4	2	5.508	0.5069	0.1461	0.0081	NT				NT		NT
AITR1392-PWC1-WC-B-MH2-CTD-1	2	5.508	0.5066	0.1480	0.0082	8061.00	BGB	107.513	111.898	8.86	9.218	0.043
AITR1392-PWC1-WC-B-MH2-CTD-2	2	5.495	0.5068	0.1425	0.0079	7171.00	BGB	99.295	99.505	8.97	8.991	0.028
AITR1392-PWC1-WC-B-MH2-CTD-3	2	5.506	0.5070	0.1421	0.0079	7635.00	AGT	105.976	105.901	9.20	9.193	GE
AITR1392-PWC1-WC-B-MH2-CTD-4	2	5.509	0.5068	0.1456	0.0081	NT				NT		NT
AITR1392-PWC1-WC-C-MH1-CTD-1	3	5.506	0.5067	0.1507	0.0084	7159.00	HGM	93.754	99.358	8.44	8.942	0.032
AITR1392-PWC1-WC-C-MH1-CTD-2	3	5.506	0.5071	0.1475	0.0082	7822.00	HGM	104.576	108.474	8.66	8.985	0.055
AITR1392-PWC1-WC-C-MH1-CTD-3	3	5.506	0.5075	0.1477	0.0082	6591.00	HGM	87.930	91.330	7.97	8.277	0.073
AITR1392-PWC1-WC-C-MH1-CTD-4	3	5.505	0.5069	0.1487	0.0083	NT				NT		NT
AITR1392-PWC1-WC-C-MH2-CTD-1	3	5.504	0.4993	0.1478	0.0082	5817.00	HGM	78.825	81.929	8.42	8.756	0.044
AITR1392-PWC1-WC-C-MH2-CTD-2	3	5.503	0.4998	0.1471	0.0082	5738.00	BGT	78.046	80.736	8.68	8.977	0.007
AITR1392-PWC1-WC-C-MH2-CTD-3	3	5.503	0.4994	0.1502	0.0083	6112.00	HGM	81.483	86.067	8.08	8.533	0.018
AITR1392-PWC1-WC-C-MH2-CTD-4	3	5.503	0.4998	0.1486	0.0083	NT				NT		NT
Minimum		5.4950	0.4993	0.1416	0.0079	5738.00		78.046	80.736	7.716	7.814	0.0065
Maximum		5.5100	0.5100	0.1507	0.0084	8447.00		114.383	116.635	9.199	9.218	0.0998
Average		5.5065	0.5062	0.1458	0.0081	7362.79		100.057	102.239	8.478	8.670	0.0463
Standard Deviation		0.0032	0.0034	0.0026	0.0001	819.74		11.566	10.975	0.450	0.435	0.0288
Coefficient of Variation (%)		0.06	0.66	1.77	1.77	11.13		11.56	10.73	5.30	5.01	62.21
No. Specimens		24	24	24	24	19		19	19	19	19	14

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WC	MH	RTD						

Test Group: AITR1392-PWC1-WC-MH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-A-MH1-RTD-1	1	5.508	0.5100	0.1427	0.0079	6756.00	AGT	92.832	93.158	GE		Not Tested
AITR1392-PWC1-WC-A-MH1-RTD-2	1	5.510	0.5100	0.1435	0.0080	6428.00	AGM	87.832	88.635	8.67	8.754	0.062
AITR1392-PWC1-WC-A-MH1-RTD-3	1	5.509	0.5100	0.1437	0.0080	6999.00	BGM	95.501	96.509	8.56	8.649	0.016
AITR1392-PWC1-WC-A-MH1-RTD-4	1	5.509	0.5100	0.1419	0.0079	NT				NT		NT
AITR1392-PWC1-WC-A-MH2-RTD-1	1	5.510	0.5100	0.1469	0.0082	7206.00	BGB	96.184	99.363	8.06	8.331	0.046
AITR1392-PWC1-WC-A-MH2-RTD-2	1	5.510	0.5098	0.1447	0.0080	6618.00	AGM	89.714	91.291	8.56	8.708	0.048
AITR1392-PWC1-WC-A-MH2-RTD-3	1	5.510	0.5100	0.1444	0.0080	7114.00	BGM	96.600	98.094	8.77	8.908	0.016
AITR1392-PWC1-WC-A-MH2-RTD-4	1	5.508	0.5100	0.1450	0.0081	NT				NT		NT
AITR1392-PWC1-WC-B-MH1-RTD-1	2	5.507	0.5071	0.1457	0.0081	7112.00	BGB	96.258	98.628	8.16	8.363	0.017
AITR1392-PWC1-WC-B-MH1-RTD-2	2	5.509	0.5069	0.1462	0.0081	7038.00	BGM	94.969	97.640	8.47	8.712	0.014
AITR1392-PWC1-WC-B-MH1-RTD-3	2	5.508	0.5059	0.1453	0.0081	6842.00	BGM	93.079	95.108	8.24	8.417	0.066
AITR1392-PWC1-WC-B-MH1-RTD-4	2	5.508	0.5074	0.1434	0.0080	NT				NT		NT
AITR1392-PWC1-WC-B-MH2-RTD-1	2	5.510	0.5076	0.1427	0.0079	7011.00	AGB	96.791	97.131	8.50	8.527	0.027
AITR1392-PWC1-WC-B-MH2-RTD-2	2	5.508	0.5070	0.1425	0.0079	6909.00	BGB	95.630	95.831	8.50	8.516	0.063
AITR1392-PWC1-WC-B-MH2-RTD-3	2	5.508	0.5072	0.1427	0.0079	7094.00	BGB	98.014	98.359	8.72	8.754	0.029
AITR1392-PWC1-WC-B-MH2-RTD-4	2	5.509	0.5063	0.1465	0.0081	NT				NT		NT
AITR1392-PWC1-WC-C-MH1-RTD-1	3	5.504	0.5074	0.1496	0.0083	6658.00	BGB	87.713	92.277	8.54	8.986	0.054
AITR1392-PWC1-WC-C-MH1-RTD-2	3	5.509	0.5038	0.1469	0.0082	6771.00	BGM	91.490	94.514	8.26	8.538	0.011
AITR1392-PWC1-WC-C-MH1-RTD-3	3	5.503	0.5039	0.1501	0.0083	6847.00	BGM	90.526	95.556	7.60	8.024	0.098
AITR1392-PWC1-WC-C-MH1-RTD-4	3	5.506	0.5074	0.1506	0.0084	NT				NT		NT
AITR1392-PWC1-WC-C-MH2-RTD-1	3	5.505	0.4992	0.1499	0.0083	6561.00	BGM	87.679	92.426	GE		0.081
AITR1392-PWC1-WC-C-MH2-RTD-2	3	5.509	0.5025	0.1468	0.0082	7272.00	AGB	98.581	101.770	8.67	8.946	0.069
AITR1392-PWC1-WC-C-MH2-RTD-3	3	5.509	0.5034	0.1486	0.0083	6370.00	BGB	85.154	88.987	8.62	9.009	GE
AITR1392-PWC1-WC-C-MH2-RTD-4	3	5.501	0.4997	0.1491	0.0083	NT				NT		NT
Minimum		5.5010	0.4992	0.1419	0.0079	6370.00		85.154	88.635	7.602	8.024	0.0111
Maximum		5.5100	0.5100	0.1506	0.0084	7272.00		98.581	101.770	8.772	9.009	0.0976
Average		5.5078	0.5068	0.1458	0.0081	6867.00		93.030	95.293	8.432	8.634	0.0447
Standard Deviation		0.0024	0.0032	0.0027	0.0002	263.72		4.096	3.599	0.302	0.270	0.0269
Coefficient of Variation (%)		0.04	0.64	1.86	1.86	3.84		4.40	3.78	3.58	3.13	60.29
No. Specimens		24	24	24	24	18		18	18	16	16	16

Notes:

NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

C-MH1-3:Modulus 3000 to 5000, C-MH2-3:Modulus 2000 to 4000

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WC	MH	ETW						

Test Group: AITR1392-PWC1-WC-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-A-MH1-ETW-1	1	5.509	0.5095	0.1444	0.0080	4312.00	HGT	58.609	59.516	GE		GE
AITR1392-PWC1-WC-A-MH1-ETW-2	1	5.508	0.5097	0.1439	0.0080	4882.00	HGM	66.561	67.357	9.19	9.299	GE
AITR1392-PWC1-WC-A-MH1-ETW-3	1	5.509	0.5096	0.1429	0.0079	4537.00	HGT	62.303	62.609	GE		GE
AITR1392-PWC1-WC-A-MH1-ETW-4	1	5.509	0.5094	0.1430	0.0079	4503.00	HGM	61.817	62.165	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW-1	1	5.509	0.5091	0.1470	0.0082	4342.00	HAT	58.019	59.977	9.21	9.517	0.105
AITR1392-PWC1-WC-A-MH2-ETW-2	1	5.509	0.5096	0.1466	0.0081	4714.00	BGM	63.100	65.052	10.27	10.587	0.073
AITR1392-PWC1-WC-A-MH2-ETW-3	1	5.510	0.5093	0.1465	0.0081	4934.00	HGM	66.128	68.128	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW-4	1	5.510	0.5097	0.1435	0.0080	4963.00	BGM/HIB	67.854	68.475	10.20	10.297	GE
AITR1392-PWC1-WC-B-MH1-ETW-1	2	5.502	0.5075	0.1457	0.0081	5469.00	HGB	73.963	75.783	GE		GE
AITR1392-PWC1-WC-B-MH1-ETW-2	2	5.509	0.5060	0.1470	0.0082	5712.00	BGM	76.793	79.385	7.69	7.946	0.155
AITR1392-PWC1-WC-B-MH1-ETW-3	2	5.510	0.5071	0.1469	0.0082	NT				NT		NT
AITR1392-PWC1-WC-B-MH1-ETW-4	2	5.510	0.5065	0.1469	0.0082	NT				NT		NT
AITR1392-PWC1-WC-B-MH2-ETW-1	2	5.509	0.5067	0.1455	0.0081	5092.00	HGB	69.068	70.670	8.75	8.950	0.057
AITR1392-PWC1-WC-B-MH2-ETW-2	2	5.510	0.5074	0.1461	0.0081	5248.00	HAB	70.793	72.735	9.79	10.063	0.026
AITR1392-PWC1-WC-B-MH2-ETW-3	2	5.510	0.5075	0.1472	0.0082	5521.00	BGM	73.905	76.504	GE		GE
AITR1392-PWC1-WC-B-MH2-ETW-4	2	5.510	0.5078	0.1477	0.0082	4779.00	MMV	63.718	66.183	GE		0.029
AITR1392-PWC1-WC-C-MH1-ETW-1	3	5.508	0.5080	0.1482	0.0082	4533.00	BGM	60.228	62.755	8.95	9.327	0.040
AITR1392-PWC1-WC-C-MH1-ETW-2	3	5.506	0.5073	0.1486	0.0083	3605.00	HGM	47.811	49.974	8.53	8.917	0.087
AITR1392-PWC1-WC-C-MH1-ETW-3	3	5.506	0.5074	0.1503	0.0083	4404.00	HGM	57.765	61.042	9.10	9.620	GE
AITR1392-PWC1-WC-C-MH1-ETW-4	3	5.508	0.5077	0.1493	0.0083	NT				NT		NT
AITR1392-PWC1-WC-C-MH2-ETW-1	3	5.509	0.4996	0.1486	0.0083	4118.00	BGM	55.465	57.961	8.71	9.107	0.101
AITR1392-PWC1-WC-C-MH2-ETW-2	3	5.502	0.4998	0.1500	0.0083	4580.00	BGM	61.109	64.446	9.45	9.962	0.003
AITR1392-PWC1-WC-C-MH2-ETW-3	3	5.500	0.4993	0.1503	0.0083	4886.00	HGM	65.118	68.812	8.21	8.680	0.052
AITR1392-PWC1-WC-C-MH2-ETW-4	3	5.500	0.4998	0.1483	0.0082	NT				NT		NT
Minimum		5.5000	0.4993	0.1429	0.0079	3605.00		47.811	49.974	7.687	7.946	0.0034
Maximum		5.5100	0.5097	0.1503	0.0083	5712.00		76.793	79.385	10.269	10.587	0.1549
Average		5.5076	0.5067	0.1468	0.0082	4756.70		64.006	65.976	9.081	9.405	0.0663
Standard Deviation		0.0032	0.0034	0.0022	0.0001	507.27		6.996	7.023	0.742	0.719	0.0435
Coefficient of Variation (%)		0.06	0.67	1.49	1.49	10.66		10.93	10.65	8.17	7.64	65.64
No. Specimens		24	24	24	24	20		20	20	13	13	11

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	WC	MH	ETW2						

Test Group: AITR1392-PWC1-WC-MH-ETW2

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Warp Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-WC-A-MH1-ETW2-1	1	5.510	0.5110	0.1429	0.0079	3420.00	HGM	46.835	47.066	GE		GE
AITR1392-PWC1-WC-A-MH1-ETW2-2	1	5.509	0.5093	0.1423	0.0079	3519.00	HGM	48.556	48.590	GE		GE
AITR1392-PWC1-WC-A-MH1-ETW2-3	1	5.509	0.5102	0.1434	0.0080	3981.00	HGM	54.413	54.872	GE		GE
AITR1392-PWC1-WC-A-MH1-ETW2-4	1	5.509	0.5064	0.1425	0.0079	3879.00	HGM	53.754	53.867	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW2-1	1	5.508	0.5094	0.1457	0.0081	3796.00	BGM	51.146	52.404	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW2-2	1	5.490	0.5096	0.1452	0.0081	3941.00	BGM	53.261	54.385	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW2-3	1	5.509	0.5100	0.1444	0.0080	4022.00	BGM	54.614	55.459	GE		GE
AITR1392-PWC1-WC-A-MH2-ETW2-4	1	5.505	0.5098	0.1458	0.0081	NT				NT		NT
AITR1392-PWC1-WC-B-MH1-ETW2-1	2	5.510	0.5072	0.1466	0.0081	3816.00	BGM	51.321	52.909	GE		GE
AITR1392-PWC1-WC-B-MH1-ETW2-2	2	5.511	0.5075	0.1470	0.0082	3882.00	BGM	52.036	53.792	GE		GE
AITR1392-PWC1-WC-B-MH1-ETW2-3	2	5.512	0.5067	0.1461	0.0081	3739.00	HGM	50.507	51.893	GE		GE
AITR1392-PWC1-WC-B-MH1-ETW2-4	2	5.512	0.5068	0.1462	0.0081	NT				NT		NT
AITR1392-PWC1-WC-B-MH2-ETW2-1	2	5.512	0.5074	0.1472	0.0082	4708.00	BAB	63.034	65.251	GE		GE
AITR1392-PWC1-WC-B-MH2-ETW2-2	2	5.510	0.5070	0.1474	0.0082	4011.00	HGM/MIB	53.672	55.635	GE		GE
AITR1392-PWC1-WC-B-MH2-ETW2-3	2	5.510	0.5080	0.1469	0.0082	4722.00	HGM	63.276	65.368	GE		GE
AITR1392-PWC1-WC-B-MH2-ETW2-4	2	5.508	0.5076	0.1465	0.0081	NT				NT		NT
AITR1392-PWC1-WC-C-MH1-ETW2-1	3	5.508	0.5078	0.1456	0.0081	3283.00	HGM	44.390	45.462	GE		GE
AITR1392-PWC1-WC-C-MH1-ETW2-2	3	5.507	0.5070	0.1491	0.0083	3070.00	HGM	40.605	42.585	GE		GE
AITR1392-PWC1-WC-C-MH1-ETW2-3	3	5.506	0.5072	0.1486	0.0083	2728.00	HGM	36.205	37.826	GE		GE
AITR1392-PWC1-WC-C-MH1-ETW2-4	3	5.507	0.5073	0.1484	0.0082	3738.00	HGM	49.656	51.821	GE		GE
AITR1392-PWC1-WC-C-MH2-ETW2-1	3	5.502	0.4998	0.1493	0.0083	3957.00	HGM/HIB	53.025	55.673	GE		GE
AITR1392-PWC1-WC-C-MH2-ETW2-2	3	5.501	0.5000	0.1485	0.0083	3438.00	BGT	46.296	48.358	GE		GE
AITR1392-PWC1-WC-C-MH2-ETW2-3	3	5.505	0.4997	0.1487	0.0083	3401.00	HGM	45.757	47.860	GE		GE
AITR1392-PWC1-WC-C-MH2-ETW2-4	3	5.505	0.4995	0.1485	0.0083	NT				NT		NT
Minimum		5.4900	0.4995	0.1423	0.0079	2728.00		36.205	37.826			
Maximum		5.5120	0.5110	0.1493	0.0083	4722.00		63.276	65.368			
Average		5.5073	0.5068	0.1464	0.0081	3752.55		50.618	52.054			
Standard Deviation		0.0047	0.0034	0.0021	0.0001	474.86		6.440	6.542			
Coefficient of Variation (%)		0.09	0.68	1.44	1.44	12.65		12.72	12.57			
No. Specimens		24	24	24	24	20		20	20			

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FC	MH	CTD						

Test Group: AITR1392-PWC1-FC-MH-CTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: CTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-A-MH1-CTD-1	1	5.504	0.5043	0.1462	0.0081	6205.00	BGB	84.160	86.527	8.16	8.385	0.012
AITR1392-PWC1-FC-A-MH1-CTD-2	1	5.505	0.5024	0.1435	0.0080	6698.00	BGM	92.906	93.755	7.70	7.769	0.003
AITR1392-PWC1-FC-A-MH1-CTD-3	1	5.504	0.5014	0.1455	0.0081	6111.00	HGM	83.765	85.709	8.67	8.868	0.043
AITR1392-PWC1-FC-A-MH1-CTD-4	1	5.506	0.5027	0.1464	0.0081	NT				NT		NT
AITR1392-PWC1-FC-A-MH2-CTD-1	1	5.510	0.5058	0.1472	0.0082	6872.00	BGT	92.299	95.544	7.07	7.324	0.051
AITR1392-PWC1-FC-A-MH2-CTD-2	1	5.508	0.5082	0.1475	0.0082	6024.00	BGM	80.363	83.359	GE		GE
AITR1392-PWC1-FC-A-MH2-CTD-3	1	5.510	0.5097	0.1482	0.0082	7505.00	BGB	99.355	103.547	8.05	8.394	0.015
AITR1392-PWC1-FC-A-MH2-CTD-4	1	5.510	0.5070	0.1488	0.0083	NT				NT		NT
AITR1392-PWC1-FC-B-MH1-CTD-1	2	5.509	0.5064	0.1449	0.0081	7028.00	BGM/AGM	95.779	97.597	6.81	6.937	0.052
AITR1392-PWC1-FC-B-MH1-CTD-2	2	5.507	0.5066	0.1379	0.0077	6813.00	BGT	97.523	94.574	7.91	7.670	0.022
AITR1392-PWC1-FC-B-MH1-CTD-3	2	5.509	0.5069	0.1481	0.0082	7254.00	BGB	96.627	100.637	7.58	7.890	GE
AITR1392-PWC1-FC-B-MH1-CTD-4	2	5.509	0.5071	0.1373	0.0076	NT				NT		NT
AITR1392-PWC1-FC-B-MH2-CTD-1	2	5.507	0.5079	0.1413	0.0079	7422.00	HGT	103.419	102.765	7.22	7.178	0.075
AITR1392-PWC1-FC-B-MH2-CTD-2	2	5.508	0.5074	0.1463	0.0081	8310.00	BGB	111.945	115.173	7.22	7.425	0.060
AITR1392-PWC1-FC-B-MH2-CTD-3	2	5.509	0.5069	0.1468	0.0082	7333.00	BGM	98.545	101.733	7.27	7.508	0.115
AITR1392-PWC1-FC-B-MH2-CTD-4	2	5.507	0.5071	0.1467	0.0082	NT				NT		NT
AITR1392-PWC1-FC-C-MH1-CTD-1	3	5.508	0.5025	0.1479	0.0082	6447.00	BGB	86.747	90.224	7.88	8.196	GE
AITR1392-PWC1-FC-C-MH1-CTD-2	3	5.508	0.5073	0.1458	0.0081	6117.00	BGM	82.702	84.796	7.19	7.370	0.044
AITR1392-PWC1-FC-C-MH1-CTD-3	3	5.505	0.5074	0.1471	0.0082	6543.00	BGM	87.662	90.683	7.62	7.882	0.008
AITR1392-PWC1-FC-C-MH1-CTD-4	3	5.507	0.5022	0.1462	0.0081	NT				NT		NT
AITR1392-PWC1-FC-C-MH2-CTD-1	3	5.505	0.5075	0.1469	0.0082	6510.00	HGM	87.322	90.208	7.45	7.700	GE
AITR1392-PWC1-FC-C-MH2-CTD-2	3	5.507	0.5071	0.1473	0.0082	6307.00	BGM	84.436	87.464	7.46	7.728	GE
AITR1392-PWC1-FC-C-MH2-CTD-3	3	5.506	0.5065	0.1460	0.0081	5185.00	BGB	70.116	71.990	7.33	7.524	0.007
AITR1392-PWC1-FC-C-MH2-CTD-4	3	5.509	0.5064	0.1457	0.0081	NT				NT		NT
Minimum		5.5040	0.5014	0.1373	0.0076	5185.00		70.116	71.990	6.808	6.937	0.0030
Maximum		5.5100	0.5097	0.1488	0.0083	8310.00		111.945	115.173	8.667	8.868	0.1149
Average		5.5074	0.5060	0.1456	0.0081	6704.67		90.871	93.127	7.564	7.750	0.0390
Standard Deviation		0.0019	0.0022	0.0029	0.0002	710.50		9.776	9.736	0.461	0.490	0.0324
Coefficient of Variation (%)		0.03	0.44	2.01	2.01	10.60		10.76	10.45	6.09	6.32	83.18
No. Specimens		24	24	24	24	18		18	18	17	17	13

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FC	MH	RTD						

Test Group: AITR1392-PWC1-FC-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-A-MH1-RTD-1	1	5.503	0.5027	0.1428	0.0079	5762.00	BGM	80.267	80.606	8.09	8.127	0.008
AITR1392-PWC1-FC-A-MH1-RTD-2	1	5.504	0.5028	0.1432	0.0080	5998.00	BGT	83.304	83.890	8.28	8.338	0.004
AITR1392-PWC1-FC-A-MH1-RTD-3	1	5.503	0.5018	0.1425	0.0079	5837.00	HAT	81.629	81.801	7.84	7.857	0.049
AITR1392-PWC1-FC-A-MH1-RTD-4	1	5.503	0.5018	0.1426	0.0079	6337.00	BGM	88.559	88.808	8.11	8.129	0.027
AITR1392-PWC1-FC-A-MH2-RTD-1	1	5.509	0.5069	0.1476	0.0082	7373.00	BGM	98.545	102.287	7.41	7.691	0.084
AITR1392-PWC1-FC-A-MH2-RTD-2	1	5.510	0.5066	0.1482	0.0082	6946.00	BGM	92.517	96.421	8.25	8.596	0.004
AITR1392-PWC1-FC-A-MH2-RTD-3	1	5.510	0.5057	0.1462	0.0081	6468.00	BGT	87.484	89.945	8.75	8.992	0.923
AITR1392-PWC1-FC-A-MH2-RTD-4	1	5.510	0.5056	0.1466	0.0081	7195.00	HGT	97.071	100.075	8.48	8.742	GE
AITR1392-PWC1-FC-B-MH1-RTD-1	2	5.508	0.5066	0.1469	0.0082	6583.00	BGT	88.458	91.382	7.79	8.047	0.094
AITR1392-PWC1-FC-B-MH1-RTD-2	2	5.509	0.5068	0.1413	0.0079	6698.00	BGM/HIT	93.533	92.941	7.47	7.419	0.123
AITR1392-PWC1-FC-B-MH1-RTD-3	2	5.508	0.5069	0.1471	0.0082	7098.00	BGM	95.192	98.472	7.32	7.573	0.099
AITR1392-PWC1-FC-B-MH1-RTD-4	2	5.509	0.5065	0.1468	0.0082	7052.00	BGM	94.843	97.911	7.64	7.883	0.059
AITR1392-PWC1-FC-B-MH2-RTD-1	2	5.506	0.5069	0.1450	0.0081	6911.00	BGM	94.027	95.878	7.42	7.565	0.100
AITR1392-PWC1-FC-B-MH2-RTD-2	2	5.506	0.5074	0.1457	0.0081	7109.00	BGB	96.161	98.528	8.42	8.623	0.031
AITR1392-PWC1-FC-B-MH2-RTD-3	2	5.507	0.5070	0.1451	0.0081	7213.00	HAT	98.048	100.048	7.42	7.572	0.067
AITR1392-PWC1-FC-B-MH2-RTD-4	2	5.505	0.5064	0.1422	0.0079	6329.00	BGT	87.890	87.890	8.63	8.631	0.047
AITR1392-PWC1-FC-C-MH1-RTD-1	3	5.500	0.5020	0.1460	0.0081	5261.00	BGM	71.781	73.700	7.22	7.414	0.083
AITR1392-PWC1-FC-C-MH1-RTD-2	3	5.500	0.5020	0.1460	0.0081	5955.00	BGM	81.250	83.422	7.39	7.587	0.090
AITR1392-PWC1-FC-C-MH1-RTD-3	3	5.500	0.5020	0.1470	0.0082	5745.00	BGB	77.852	80.480	7.57	7.823	0.083
AITR1392-PWC1-FC-C-MH2-RTD-1	3	5.500	0.5070	0.1460	0.0081	6046.00	BGM	81.678	83.861	8.12	8.337	0.019
AITR1392-PWC1-FC-C-MH2-RTD-2	3	5.500	0.5070	0.1470	0.0082	5231.00	HGM	70.187	72.557	7.75	8.014	0.037
AITR1392-PWC1-FC-C-MH2-RTD-3	3	5.500	0.5060	0.1460	0.0081	4925.00	HGM	66.666	68.447	7.84	8.047	0.012
AITR1392-PWC1-FC-C-MH2-RTD-5	3	5.500	0.5065	0.1415	0.0079	5313.00	BGM	74.132	73.767	NT		NT
AITR1392-PWC1-FC-C-MH2-RTD-6	3	5.500	0.5055	0.1425	0.0079	5555.00	HGM	77.117	77.279	NT		NT
Minimum		5.5000	0.5018	0.1413	0.0079	4925.00		66.666	68.447	7.222	7.414	0.0035
Maximum		5.5100	0.5074	0.1482	0.0082	7373.00		98.545	102.287	8.746	8.992	0.9229
Average		5.5046	0.5053	0.1451	0.0081	6289.17		85.758	87.517	7.872	8.046	0.0972
Standard Deviation		0.0039	0.0021	0.0021	0.0001	735.09		9.520	10.063	0.458	0.461	0.1926
Coefficient of Variation (%)		0.07	0.42	1.47	1.47	11.69		11.10	11.50	5.81	5.73	198.12
No. Specimens		24	24	24	24	24		24	24	22	22	21

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FC	MH	ETD						

Test Group: AITR1392-PWC1-FC-MH-ETD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-A-MH1-ETD-1	1	5.501	0.5026	0.1426	0.0079	5234.00	HGM	73.028	73.234	7.74	7.759	0.006
AITR1392-PWC1-FC-A-MH1-ETD-2	1	5.503	0.5014	0.1454	0.0081	4356.00	HGM	59.750	61.095	9.04	9.242	0.052
AITR1392-PWC1-FC-A-MH1-ETD-3	1	5.502	0.5017	0.1431	0.0080	4864.00	HAB	67.750	68.179	8.44	8.490	0.112
AITR1392-PWC1-FC-A-MH1-ETD-4	1	5.496	0.5028	0.1439	0.0080	NT				NT		NT
AITR1392-PWC1-FC-A-MH2-ETD-1	1	5.509	0.5061	0.1471	0.0082	5975.00	HAB	80.258	83.024	8.73	9.033	GE
AITR1392-PWC1-FC-A-MH2-ETD-2	1	5.508	0.5056	0.1470	0.0082	6177.00	BGM	83.110	85.915	8.34	8.625	0.040
AITR1392-PWC1-FC-A-MH2-ETD-3	1	5.509	0.5053	0.1461	0.0081	5723.00	BGM	77.522	79.648	7.61	7.816	0.082
AITR1392-PWC1-FC-A-MH2-ETD-4	1	5.509	0.5064	0.1473	0.0082	NT				NT		NT
AITR1392-PWC1-FC-B-MH1-ETD-1	2	5.505	0.5066	0.1467	0.0082	5980.00	BGM	80.465	83.011	8.21	8.473	0.065
AITR1392-PWC1-FC-B-MH1-ETD-2	2	5.508	0.5061	0.1469	0.0082	6352.00	BGM	85.438	88.262	8.16	8.433	0.091
AITR1392-PWC1-FC-B-MH1-ETD-3	2	5.507	0.5058	0.1458	0.0081	5574.00	BGM	75.584	77.498	7.23	7.415	0.143
AITR1392-PWC1-FC-B-MH1-ETD-4	2	5.508	0.5063	0.1460	0.0081	NT				NT		NT
AITR1392-PWC1-FC-B-MH2-ETD-1	2	5.503	0.5067	0.1456	0.0081	6068.00	HGM/HIT	82.250	84.216	7.85	8.034	0.132
AITR1392-PWC1-FC-B-MH2-ETD-2	2	5.504	0.5070	0.1419	0.0079	5736.00	BGM/HIT	79.729	79.561	8.30	8.283	0.078
AITR1392-PWC1-FC-B-MH2-ETD-3	2	5.504	0.5062	0.1444	0.0080	5765.00	BGM/HIT	78.870	80.090	8.83	8.970	0.160
AITR1392-PWC1-FC-B-MH2-ETD-4	2	5.504	0.5067	0.1433	0.0080	NT				NT		NT
AITR1392-PWC1-FC-C-MH1-ETD-1	3	5.505	0.5071	0.1464	0.0081	5325.00	HAT	71.727	73.846	8.26	8.501	0.001
AITR1392-PWC1-FC-C-MH1-ETD-2	3	5.506	0.5020	0.1447	0.0080	4626.00	HAT	63.684	64.804	7.91	8.048	0.055
AITR1392-PWC1-FC-C-MH1-ETD-3	3	5.506	0.5021	0.1450	0.0081	5037.00	HGM	69.185	70.548	8.07	8.232	0.018
AITR1392-PWC1-FC-C-MH1-ETD-4	3					NT				NT		NT
AITR1392-PWC1-FC-C-MH2-ETD-1	3	5.505	0.5064	0.1451	0.0081	4616.00	HAB	62.821	64.102	7.80	7.961	0.080
AITR1392-PWC1-FC-C-MH2-ETD-2	3	5.505	0.5064	0.1460	0.0081	4666.00	BGB	63.110	64.796	7.68	7.884	0.032
AITR1392-PWC1-FC-C-MH2-ETD-3	3	5.504	0.5067	0.1406	0.0078	4624.00	BGM	64.906	64.175	8.65	8.550	0.017
AITR1392-PWC1-FC-C-MH2-ETD-4	3	5.505	0.5071	0.1450	0.0081	NT				NT		NT
Minimum		5.4960	0.5014	0.1406	0.0078	4356.00		59.750	61.095	7.232	7.415	0.0006
Maximum		5.5090	0.5071	0.1473	0.0082	6352.00		85.438	88.262	9.038	9.242	0.1602
Average		5.5050	0.5053	0.1450	0.0081	5372.11		73.288	74.778	8.158	8.319	0.0684
Standard Deviation		0.0030	0.0020	0.0018	0.0001	636.48		8.150	8.712	0.473	0.479	0.0481
Coefficient of Variation (%)		0.05	0.39	1.22	1.22	11.85		11.12	11.65	5.80	5.76	70.33
No. Specimens		23	23	23	23	18		18	18	18	18	17

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FC	MH	ETW						

Test Group: AITR1392-PWC1-FC-MH-ETW

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-A-MH1-ETW-1	1	5.504	0.5023	0.1456	0.0081	3812.00	HAB/MIB	52.123	53.369	7.28	7.450	0.101
AITR1392-PWC1-FC-A-MH1-ETW-2	1	5.504	0.5028	0.1464	0.0081	3708.00	HGM	50.374	51.861	8.56	8.808	0.005
AITR1392-PWC1-FC-A-MH1-ETW-3	1	5.504	0.5023	0.1427	0.0079	4245.00	HGM	59.223	59.431	8.70	8.733	GE
AITR1392-PWC1-FC-A-MH1-ETW-4	1	5.504	0.5029	0.1460	0.0081	3476.00	HGM	47.342	48.607	7.55	7.752	0.069
AITR1392-PWC1-FC-A-MH2-ETW-1	1	5.509	0.5065	0.1484	0.0082	5203.00	HGT	69.221	72.240	8.18	8.533	0.091
AITR1392-PWC1-FC-A-MH2-ETW-2	1	5.510	0.5064	0.1477	0.0082	4599.00	HGT/HIT	61.488	63.866	8.88	9.224	0.041
AITR1392-PWC1-FC-A-MH2-ETW-3	1	5.505	0.5066	0.1471	0.0082	4598.00	HGM/HIB	61.701	63.827	8.01	8.287	0.078
AITR1392-PWC1-FC-A-MH2-ETW-4	1	5.510	0.5060	0.1468	0.0082	NT				NT		NT
AITR1392-PWC1-FC-B-MH1-ETW-1	2	5.510	0.5069	0.1461	0.0081	4338.00	HGM	58.593	60.186	8.15	8.368	0.016
AITR1392-PWC1-FC-B-MH1-ETW-2	2	5.509	0.5065	0.1477	0.0082	4614.00	BGT	61.672	64.057	8.93	9.271	GE
AITR1392-PWC1-FC-B-MH1-ETW-3	2	5.509	0.5057	0.1474	0.0082	4401.00	HGM	59.059	61.205	8.49	8.794	0.042
AITR1392-PWC1-FC-B-MH1-ETW-4	2	5.514	0.5072	0.1472	0.0082	NT				NT		NT
AITR1392-PWC1-FC-B-MH2-ETW-1	2	5.508	0.5080	0.1367	0.0076	3671.00	BGM	52.876	50.818	9.51	9.144	0.032
AITR1392-PWC1-FC-B-MH2-ETW-2	2	5.506	0.5071	0.1374	0.0076	3619.00	BGM	51.925	50.184	8.97	8.666	0.026
AITR1392-PWC1-FC-B-MH2-ETW-3	2	5.506	0.5069	0.1464	0.0081	4548.00	BGM	61.271	63.096	8.31	8.557	0.056
AITR1392-PWC1-FC-B-MH2-ETW-4	2	5.506	0.5074	0.1395	0.0077	NT				NT		NT
AITR1392-PWC1-FC-C-MH1-ETW-1	3	5.507	0.5014	0.1482	0.0082	3990.00	BGB	53.687	55.965	10.10	10.532	0.008
AITR1392-PWC1-FC-C-MH1-ETW-2	3	5.506	0.5077	0.1428	0.0079	3533.00	HGT	48.728	48.934	8.19	8.220	0.385
AITR1392-PWC1-FC-C-MH1-ETW-3	3	5.507	0.5023	0.1473	0.0082	3647.00	HGM	49.288	51.056	8.26	8.558	0.032
AITR1392-PWC1-FC-C-MH1-ETW-4	3	5.507	0.5023	0.1471	0.0082	NT				NT		NT
AITR1392-PWC1-FC-C-MH2-ETW-1	3	5.506	0.5070	0.1459	0.0081	3276.00	HGB	44.285	45.437	9.04	9.280	0.022
AITR1392-PWC1-FC-C-MH2-ETW-2	3	5.509	0.5069	0.1456	0.0081	3636.00	HGM	49.280	50.446	GE		GE
AITR1392-PWC1-FC-C-MH2-ETW-3	3	5.505	0.5074	0.1467	0.0082	3819.00	BGM	51.291	52.926	8.18	8.439	0.053
AITR1392-PWC1-FC-C-MH2-ETW-4	3	5.506	0.5072	0.1466	0.0081	3199.00	HGM	43.023	44.354	8.22	8.478	0.036
Minimum		5.5040	0.5014	0.1367	0.0076	3199.00		43.023	44.354	7.276	7.450	0.0046
Maximum		5.5140	0.5080	0.1484	0.0082	5203.00		69.221	72.240	10.103	10.532	0.3854
Average		5.5071	0.5056	0.1454	0.0081	3996.60		54.322	55.593	8.500	8.689	0.0643
Standard Deviation		0.0025	0.0022	0.0032	0.0002	537.94		6.851	7.457	0.655	0.653	0.0873
Coefficient of Variation (%)		0.05	0.44	2.23	2.23	13.46		12.61	13.41	7.71	7.51	135.71
No. Specimens		24	24	24	24	20		20	20	19	19	17

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FC	MH	ETW2						

Test Group: AITR1392-PWC1-FC-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 18

Test Type: Fill Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-FC-A-MH1-ETW2-1	1	5.504	0.5015	0.1425	0.0079	3240.00	HGM	45.338	45.433	GE		GE
AITR1392-PWC1-FC-A-MH1-ETW2-2	1	5.503	0.5023	0.1463	0.0081	3386.00	HGM	46.076	47.405	GE		GE
AITR1392-PWC1-FC-A-MH1-ETW2-3	1	5.505	0.5012	0.1456	0.0081	3134.00	HGM	42.946	43.973	GE		GE
AITR1392-PWC1-FC-A-MH1-ETW2-4	1	5.503	0.5017	0.1421	0.0079	NT				NT		NT
AITR1392-PWC1-FC-A-MH2-ETW2-1	1	5.509	0.5054	0.1469	0.0082	3794.00	HGM	51.102	52.791	GE		GE
AITR1392-PWC1-FC-A-MH2-ETW2-2	1	5.510	0.5068	0.1471	0.0082	4278.00	BGM	57.384	59.361	GE		GE
AITR1392-PWC1-FC-A-MH2-ETW2-3	1	5.510	0.5063	0.1417	0.0079	2341.00	HGM	32.630	32.516	GE		GE
AITR1392-PWC1-FC-A-MH2-ETW2-4	1	5.510	0.5059	0.1424	0.0079	3220.00	HGB	44.697	44.760	GE		GE
AITR1392-PWC1-FC-B-MH1-ETW2-1	2	5.508	0.5072	0.1409	0.0078	3457.00	BGM	48.359	47.928	GE		GE
AITR1392-PWC1-FC-B-MH1-ETW2-2	2	5.510	0.5073	0.1439	0.0080	3442.00	HGM	47.161	47.714	GE		GE
AITR1392-PWC1-FC-B-MH1-ETW2-3	2	5.510	0.5072	0.1443	0.0080	3493.00	BGM	47.734	48.427	GE		GE
AITR1392-PWC1-FC-B-MH1-ETW2-4	2	5.509	0.5063	0.1473	0.0082	NT				NT		NT
AITR1392-PWC1-FC-B-MH2-ETW2-1	2	5.506	0.5068	0.1467	0.0082	4001.00	HGM	53.799	55.514	GE		GE
AITR1392-PWC1-FC-B-MH2-ETW2-2	2	5.510	0.5066	0.1461	0.0081	4033.00	BGB	54.493	55.988	GE		GE
AITR1392-PWC1-FC-B-MH2-ETW2-3	2	5.512	0.5075	0.1457	0.0081	3315.00	HGM	44.819	45.932	GE		GE
AITR1392-PWC1-FC-B-MH2-ETW2-4	2	5.508	0.5068	0.1447	0.0080	NT				NT		NT
AITR1392-PWC1-FC-C-MH1-ETW2-1	3	5.509	0.5077	0.1478	0.0082	3565.00	HGM	47.495	49.377	GE		GE
AITR1392-PWC1-FC-C-MH1-ETW2-2	3	5.507	0.5021	0.1471	0.0082	2931.00	HGM	39.684	41.051	GE		GE
AITR1392-PWC1-FC-C-MH1-ETW2-3	3	5.507	0.5026	0.1475	0.0082	3188.00	HGM	43.016	44.609	GE		GE
AITR1392-PWC1-FC-C-MH1-ETW2-4	3	5.507	0.5027	0.1478	0.0082	NT				NT		NT
AITR1392-PWC1-FC-C-MH2-ETW2-1	3	5.506	0.5071	0.1457	0.0081	3571.00	HGM	48.321	49.522	GE		GE
AITR1392-PWC1-FC-C-MH2-ETW2-2	3	5.508	0.5071	0.1468	0.0082	3420.00	HGM	45.952	47.428	GE		GE
AITR1392-PWC1-FC-C-MH2-ETW2-3	3	5.505	0.5074	0.1400	0.0078	3180.00	BGB	44.769	44.076	GE		GE
AITR1392-PWC1-FC-C-MH2-ETW2-4	3	5.508	0.5073	0.1473	0.0082	NT				NT		NT
Minimum		5.5030	0.5012	0.1400	0.0078	2341.00		32.630	32.516			
Maximum		5.5120	0.5077	0.1478	0.0082	4278.00		57.384	59.361			
Average		5.5077	0.5055	0.1452	0.0081	3420.47		46.620	47.569			
Standard Deviation		0.0024	0.0023	0.0024	0.0001	429.57		5.481	5.899			
Coefficient of Variation (%)		0.04	0.46	1.64	1.64	12.56		11.76	12.40			
No. Specimens		24	24	24	24	19		19	19			

Notes:

NT=Not Tested

NR=No Result

GE=Gage Error

FM=Failure Mode Unacceptable

FC-B-MH2-ETW2-3: Modulus 500 to 2500; FC-C-MH2-ETW2-2: Modulus from 900 to 2900

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	IPS	MH	CTD				

Test Group: AITR1392-PWC1-IPS-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: CTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
							0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-A-MH1-CTD-1	1	10.035	1.0070	0.0659	0.0082		7.635	13.226	NT	0.601
AITR1392-PWC1-IPS-A-MH1-CTD-2	1	10.036	1.0083	0.0665	0.0083		7.639	GE	NT	0.563
AITR1392-PWC1-IPS-A-MH1-CTD-3	1	10.030	1.0078	0.0658	0.0082		8.467	13.620	NT	0.621
AITR1392-PWC1-IPS-A-MH1-CTD-4	1	10.037	1.0071	0.0653	0.0082		8.559	13.482	NT	0.606
AITR1392-PWC1-IPS-A-MH2-CTD-1	1	10.080	1.0029	0.0630	0.0079		6.865	13.393	NT	0.660
AITR1392-PWC1-IPS-A-MH2-CTD-2	1	10.077	1.0017	0.0669	0.0084		7.933	13.138	NT	0.636
AITR1392-PWC1-IPS-A-MH2-CTD-3	1	10.065	1.0034	0.0669	0.0084		9.141	13.259	NT	0.585
AITR1392-PWC1-IPS-A-MH2-CTD-4	1	10.074	1.0027	0.0670	0.0084		NT	NA	NT	NT
AITR1392-PWC1-IPS-B-MH1-CTD-1	2	10.026	1.0090	0.0649	0.0081		8.490	GE	NT	0.614
AITR1392-PWC1-IPS-B-MH1-CTD-2	2	10.022	1.0090	0.0652	0.0082		8.176	GE	NT	0.613
AITR1392-PWC1-IPS-B-MH1-CTD-3	2	10.029	1.0091	0.0649	0.0081		7.874	13.027	NT	0.647
AITR1392-PWC1-IPS-B-MH1-CTD-4	2	10.029	1.0087	0.0667	0.0083		7.045	12.821	NT	0.656
AITR1392-PWC1-IPS-B-MH2-CTD-1	2	10.051	1.0087	0.0655	0.0082		8.225	GE	NT	0.618
AITR1392-PWC1-IPS-B-MH2-CTD-2	2	10.030	1.0094	0.0661	0.0083		8.832	13.788	NT	0.655
AITR1392-PWC1-IPS-B-MH2-CTD-3	2	10.022	1.0091	0.0649	0.0081		7.503	GE	NT	0.681
AITR1392-PWC1-IPS-B-MH2-CTD-4	2	10.041	1.0087	0.0664	0.0083		7.160	GE	NT	0.715
AITR1392-PWC1-IPS-C-MH1-CTD-1	3	10.050	0.9957	0.0671	0.0084		7.427	12.749	NT	0.654
AITR1392-PWC1-IPS-C-MH1-CTD-2	3	10.041	0.9956	0.0669	0.0084		7.971	GE	NT	0.628
AITR1392-PWC1-IPS-C-MH1-CTD-3	3	10.049	0.9950	0.0661	0.0083		8.632	GE	NT	0.618
AITR1392-PWC1-IPS-C-MH1-CTD-4	3	10.053	0.9951	0.0680	0.0085		7.477	GE	NT	0.581
AITR1392-PWC1-IPS-C-MH2-CTD-1	3	10.049	0.9980	0.0661	0.0083		8.385	13.244	NT	0.632
AITR1392-PWC1-IPS-C-MH2-CTD-2	3	10.041	0.9978	0.0661	0.0083		6.902	GE	NT	0.631
AITR1392-PWC1-IPS-C-MH2-CTD-3	3	10.039	0.9979	0.0673	0.0084		7.285	GE	NT	0.606
AITR1392-PWC1-IPS-C-MH2-CTD-4	3	10.043	0.9984	0.0671	0.0084		6.972	GE	NT	0.603
Minimum		10.0220	0.9950	0.0630	0.0079		6.865	12.749		0.563
Maximum		10.0800	1.0094	0.0680	0.0085		9.141	13.788		0.715
Average		10.0437	1.0036	0.0661	0.0083		7.852	13.250		0.627
Standard Deviation		0.0166	0.0055	0.0011	0.0001		0.664	0.316		0.034
Coefficient of Variation (%)		0.17	0.55	1.62	1.62		8.46	2.38		5.41
No. Specimens		24	24	24	24		23	11		23

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	IPS	MH	RTD				

Test Group: AITR1392-PWC1-IPS-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: RTD #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
							0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-A-MH1-RTD-1	1	10.026	1.0069	0.0666	0.0083		6.188	GE	NT	0.524
AITR1392-PWC1-IPS-A-MH1-RTD-2	1	10.034	1.0079	0.0649	0.0081		5.572	10.910	NT	0.590
AITR1392-PWC1-IPS-A-MH1-RTD-3	1	10.041	1.0065	0.0648	0.0081		5.857	10.348	NT	0.576
AITR1392-PWC1-IPS-A-MH1-RTD-4	1	10.018	1.0073	0.0658	0.0082		5.922	10.441	NT	0.599
AITR1392-PWC1-IPS-A-MH2-RTD-1	1	10.078	1.0015	0.0658	0.0082		6.413	9.806	NT	0.472
AITR1392-PWC1-IPS-A-MH2-RTD-2	1	10.071	1.0008	0.0643	0.0080		5.729	10.013	NT	0.590
AITR1392-PWC1-IPS-A-MH2-RTD-3	1	10.075	1.0090	0.0663	0.0083		5.803	9.847	NT	0.546
AITR1392-PWC1-IPS-A-MH2-RTD-4	1	10.065	1.0098	0.0656	0.0082		5.925	10.447	NT	0.600
AITR1392-PWC1-IPS-B-MH1-RTD-1	2	10.029	1.0098	0.0672	0.0084		5.837	GE	NT	0.596
AITR1392-PWC1-IPS-B-MH1-RTD-2	2	10.028	1.0099	0.0648	0.0081		5.824	9.973	NT	0.584
AITR1392-PWC1-IPS-B-MH1-RTD-3	2	10.020	1.0069	0.0654	0.0082		5.693	9.801	NT	0.588
AITR1392-PWC1-IPS-B-MH1-RTD-4	2	10.040	1.0088	0.0654	0.0082		6.153	GE	NT	0.523
AITR1392-PWC1-IPS-B-MH2-RTD-1	2	10.043	1.0085	0.0666	0.0083		6.251	9.945	NT	0.521
AITR1392-PWC1-IPS-B-MH2-RTD-2	2	10.023	1.0085	0.0670	0.0084		5.808	GE	NT	0.538
AITR1392-PWC1-IPS-B-MH2-RTD-3	2	10.043	1.0089	0.0639	0.0080		6.448	10.157	NT	0.528
AITR1392-PWC1-IPS-B-MH2-RTD-4	2	10.041	1.0089	0.0651	0.0081		6.477	10.043	NT	0.479
AITR1392-PWC1-IPS-C-MH1-RTD-1	3	10.060	0.9953	0.0664	0.0083		5.875	9.610	NT	0.539
AITR1392-PWC1-IPS-C-MH1-RTD-2	3	10.056	0.9955	0.0678	0.0085		5.462	9.348	NT	0.512
AITR1392-PWC1-IPS-C-MH1-RTD-3	3	10.059	0.9954	0.0677	0.0085		6.549	9.461	NT	0.477
AITR1392-PWC1-IPS-C-MH1-RTD-4	3	10.048	0.9954	0.0679	0.0085		5.734	9.440	NT	0.536
AITR1392-PWC1-IPS-C-MH2-RTD-1	3	10.035	0.9981	0.0673	0.0084		6.312	9.539	NT	0.503
AITR1392-PWC1-IPS-C-MH2-RTD-2	3	9.994	0.9979	0.0686	0.0086		6.285	10.171	NT	0.525
AITR1392-PWC1-IPS-C-MH2-RTD-3	3	10.043	0.9978	0.0677	0.0085		5.746	9.714	NT	0.521
AITR1392-PWC1-IPS-C-MH2-RTD-4	3	10.039	0.9975	0.0663	0.0083		6.115	GE	NT	0.509
Minimum		9.9940	0.9953	0.0639	0.0080		5.462	9.348		0.472
Maximum		10.0780	1.0099	0.0686	0.0086		6.549	10.910		0.600
Average		10.0420	1.0039	0.0662	0.0083		5.999	9.948		0.541
Standard Deviation		0.0199	0.0057	0.0013	0.0002		0.307	0.403		0.041
Coefficient of Variation (%)		0.20	0.57	1.91	1.91		5.12	4.05		7.52
No. Specimens		24	24	24	24		24	19		24

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	IPS	MH	ETW				

Test Group: AITR1392-PWC1-IPS-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: ETW #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
							0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-A-MH1-ETW-1	1	10.041	1.0057	0.0648	0.0081		3.475	5.514	NT	0.441
AITR1392-PWC1-IPS-A-MH1-ETW-2	1	10.038	1.0073	0.0665	0.0083		3.432	5.502	NT	0.345
AITR1392-PWC1-IPS-A-MH1-ETW-3	1	10.035	1.0077	0.0669	0.0084		3.070	5.446	NT	0.433
AITR1392-PWC1-IPS-A-MH1-ETW-4	1	10.038	0.9979	0.0658	0.0082		NT	NA	NT	NT
AITR1392-PWC1-IPS-A-MH2-ETW-1	1	10.072	1.0117	0.0663	0.0083		3.206	5.628	NT	0.387
AITR1392-PWC1-IPS-A-MH2-ETW-2	1	10.074	1.0117	0.0659	0.0082		3.364	5.422	NT	0.360
AITR1392-PWC1-IPS-A-MH2-ETW-3	1	10.072	1.0107	0.0664	0.0083		3.156	5.559	NT	0.369
AITR1392-PWC1-IPS-A-MH2-ETW-4	1	10.083	1.0113	0.0658	0.0082		NT	NA	NT	NT
AITR1392-PWC1-IPS-B-MH1-ETW-1	2	10.043	1.0098	0.0657	0.0082		3.379	GE	NT	0.357
AITR1392-PWC1-IPS-B-MH1-ETW-2	2	10.048	1.0100	0.0642	0.0080		3.661	GE	NT	0.371
AITR1392-PWC1-IPS-B-MH1-ETW-3	2	10.039	1.0092	0.0667	0.0083		2.835	5.216	NT	0.376
AITR1392-PWC1-IPS-B-MH1-ETW-4	2	10.033	1.0099	0.0673	0.0084		3.534	5.522	NT	0.366
AITR1392-PWC1-IPS-B-MH2-ETW-1	2	10.045	1.0094	0.0669	0.0084		3.495	GE	NT	0.365
AITR1392-PWC1-IPS-B-MH2-ETW-2	2	10.049	1.0088	0.0670	0.0084		3.471	GE	NT	0.405
AITR1392-PWC1-IPS-B-MH2-ETW-3	2	10.058	1.0088	0.0650	0.0081		3.578	GE	NT	0.344
AITR1392-PWC1-IPS-B-MH2-ETW-4	2	10.044	1.0091	0.0645	0.0081		3.434	GE	NT	0.396
AITR1392-PWC1-IPS-C-MH1-ETW-1	3	10.057	0.9952	0.0670	0.0084		2.977	5.456	NT	0.403
AITR1392-PWC1-IPS-C-MH1-ETW-2	3	10.053	0.9948	0.0663	0.0083		3.978	6.066	NT	0.313
AITR1392-PWC1-IPS-C-MH1-ETW-3	3	10.057	0.9951	0.0672	0.0084		3.145	5.432	NT	0.307
AITR1392-PWC1-IPS-C-MH1-ETW-4	3	10.055	0.9953	0.0673	0.0084		NT	NA	NT	NT
AITR1392-PWC1-IPS-C-MH2-ETW-1	3	10.052	0.9975	0.0670	0.0084		3.188	6.164	NT	0.361
AITR1392-PWC1-IPS-C-MH2-ETW-2	3	10.050	0.9976	0.0676	0.0085		3.077	5.222	NT	0.346
AITR1392-PWC1-IPS-C-MH2-ETW-3	3	10.052	0.9976	0.0686	0.0086		2.921	5.072	NT	0.355
AITR1392-PWC1-IPS-C-MH2-ETW-4	3	10.044	0.9973	0.0685	0.0086		NT	NA	NT	NT
Minimum		10.0330	0.9948	0.0642	0.0080		2.835	5.072		0.307
Maximum		10.0830	1.0117	0.0686	0.0086		3.978	6.164		0.441
Average		10.0513	1.0046	0.0665	0.0083		3.319	5.516		0.370
Standard Deviation		0.0131	0.0066	0.0011	0.0001		0.280	0.296		0.034
Coefficient of Variation (%)		0.13	0.65	1.69	1.69		8.44	5.36		9.23
No. Specimens		24	24	24	24		20	14		20

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	IPS	MH	ETW2				

Test Group: AITR1392-PWC1-IPS-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: ±45° In Plane Shear Condition: ETW2 #Plies: 8

Test Method: MP1115 (ASTMD3518) Modulus/Poisson's Range: Chord 0.2% to 0.6%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Failure Mode	Shear Strength, ksi			Modulus, Msi
							0.2% Offset	@ 5% Strain	Maximum	Measured
AITR1392-PWC1-IPS-A-MH1-ETW2-1	1	10.037	1.0078	0.0672	0.0084		2.582	4.370	NT	0.320
AITR1392-PWC1-IPS-A-MH1-ETW2-2	1	10.025	1.0077	0.0667	0.0083		2.542	4.573	NT	0.318
AITR1392-PWC1-IPS-A-MH1-ETW2-3	1	10.037	1.0081	0.0670	0.0084		2.856	4.492	NT	0.281
AITR1392-PWC1-IPS-A-MH1-ETW2-4	1	10.026	1.0078	0.0663	0.0083		NT	NA	NT	NT
AITR1392-PWC1-IPS-A-MH2-ETW2-1	1	10.074	1.0118	0.0667	0.0083		3.473	4.200	NT	0.343
AITR1392-PWC1-IPS-A-MH2-ETW2-2	1	10.067	1.0087	0.0680	0.0085		2.540	4.143	NT	0.300
AITR1392-PWC1-IPS-A-MH2-ETW2-3	1	10.069	1.0116	0.0669	0.0084		2.410	4.447	NT	0.316
AITR1392-PWC1-IPS-A-MH2-ETW2-4	1	10.076	1.0117	0.0676	0.0085		NT	NA	NT	NT
AITR1392-PWC1-IPS-B-MH1-ETW2-1	2	10.023	1.0095	0.0655	0.0082		2.435	GE	NT	0.352
AITR1392-PWC1-IPS-B-MH1-ETW2-2	2	10.022	1.0095	0.0658	0.0082		2.894	GE	NT	0.332
AITR1392-PWC1-IPS-B-MH1-ETW2-3	2	10.027	1.0098	0.0656	0.0082		2.440	GE	NT	0.380
AITR1392-PWC1-IPS-B-MH1-ETW2-4	2						NT	NA	NT	NT
AITR1392-PWC1-IPS-B-MH2-ETW2-1	2	10.058	1.0085	0.0647	0.0081		2.404	4.575	NT	0.357
AITR1392-PWC1-IPS-B-MH2-ETW2-2	2	10.047	1.0088	0.0651	0.0081		2.544	4.500	NT	0.300
AITR1392-PWC1-IPS-B-MH2-ETW2-3	2	10.038	1.0091	0.0663	0.0083		2.635	4.154	NT	0.272
AITR1392-PWC1-IPS-B-MH2-ETW2-4	2	10.065	1.0086	0.0668	0.0084		2.678	4.379	NT	0.277
AITR1392-PWC1-IPS-C-MH1-ETW2-1	3	10.052	0.9951	0.0663	0.0083		2.398	4.490	NT	0.299
AITR1392-PWC1-IPS-C-MH1-ETW2-2	3	10.050	0.9952	0.0667	0.0083		2.760	4.646	NT	0.293
AITR1392-PWC1-IPS-C-MH1-ETW2-3	3	10.059	0.9954	0.0667	0.0083		2.467	4.479	NT	0.265
AITR1392-PWC1-IPS-C-MH1-ETW2-4	3	10.058	0.9955	0.0681	0.0085		2.354	4.266	NT	0.297
AITR1392-PWC1-IPS-C-MH2-ETW2-1	3	10.051	0.9974	0.0686	0.0086		2.617	4.461	NT	0.278
AITR1392-PWC1-IPS-C-MH2-ETW2-2	3	10.050	0.9976	0.0680	0.0085		2.824	4.839	NT	0.330
AITR1392-PWC1-IPS-C-MH2-ETW2-3	3	10.054	0.9974	0.0664	0.0083		2.987	4.948	NT	0.254
AITR1392-PWC1-IPS-C-MH2-ETW2-4	3	10.053	0.9974	0.0665	0.0083		2.396	4.544	NT	0.315
Minimum		10.0220	0.9951	0.0647	0.0081		2.354	4.143		0.254
Maximum		10.0760	1.0118	0.0686	0.0086		3.473	4.948		0.380
Average		10.0486	1.0048	0.0667	0.0083		2.630	4.473		0.309
Standard Deviation		0.0166	0.0064	0.0010	0.0001		0.267	0.212		0.033
Coefficient of Variation (%)		0.17	0.64	1.46	1.46		10.15	4.74		10.61
No. Specimens		23	23	23	23		21	18		21

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable
GE=Gage Error

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS	MH	CTD			

Test Group: AITR1392-PWC1-SBS-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: CTD #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS-A-MH1-CTD-1	1	1.506	0.2598	0.1436	0.0080	587.82	ILS/FCC	11.814	11.933
AITR1392-PWC1-SBS-A-MH1-CTD-2	1	1.509	0.2592	0.1427	0.0079	585.62	ILS/FCC	11.873	11.915
AITR1392-PWC1-SBS-A-MH1-CTD-3	1	1.503	0.2593	0.1426	0.0079	597.65	ILS/FCC	12.124	12.155
AITR1392-PWC1-SBS-A-MH1-CTD-4	1	1.501	0.2593	0.1434	0.0080	NT			
AITR1392-PWC1-SBS-A-MH2-CTD-1	1	1.503	0.2552	0.1479	0.0082	596.35	ILS/FCC	11.850	12.325
AITR1392-PWC1-SBS-A-MH2-CTD-2	1	1.501	0.2561	0.1492	0.0083	577.77	ILS/FCC	11.345	11.900
AITR1392-PWC1-SBS-A-MH2-CTD-3	1	1.505	0.2562	0.1482	0.0082	591.90	ILS/FCC	11.690	12.184
AITR1392-PWC1-SBS-A-MH2-CTD-4	1	1.502	0.2555	0.1477	0.0082	NT			
AITR1392-PWC1-SBS-B-MH1-CTD-1	2	1.504	0.2525	0.1435	0.0080	561.00	ILS/FCC	11.612	11.718
AITR1392-PWC1-SBS-B-MH1-CTD-2	2	1.508	0.2525	0.1440	0.0080	604.00	ILS/FCC	12.459	12.616
AITR1392-PWC1-SBS-B-MH1-CTD-3	2	1.510	0.2530	0.1440	0.0080	618.00	ILS/FCC	12.722	12.883
AITR1392-PWC1-SBS-B-MH1-CTD-4	2	1.507	0.2520	0.1450	0.0081	NT			
AITR1392-PWC1-SBS-B-MH2-CTD-1	2	1.517	0.2535	0.1435	0.0080	588.00	ILS/FCC	12.123	12.234
AITR1392-PWC1-SBS-B-MH2-CTD-2	2	1.508	0.2530	0.1435	0.0080	586.00	ILS/FCC	12.106	12.216
AITR1392-PWC1-SBS-B-MH2-CTD-3	2	1.517	0.2530	0.1435	0.0080	598.00	ILS/FCC	12.354	12.466
AITR1392-PWC1-SBS-B-MH2-CTD-4	2	1.507	0.2535	0.1440	0.0080	NT			
AITR1392-PWC1-SBS-C-MH1-CTD-1	3	1.506	0.2570	0.1515	0.0084	541.00	ILS/FCC	10.421	11.103
AITR1392-PWC1-SBS-C-MH1-CTD-2	3	1.504	0.2560	0.1520	0.0084	568.00	ILS/FCC	10.948	11.702
AITR1392-PWC1-SBS-C-MH1-CTD-3	3	1.505	0.2550	0.1509	0.0084	555.00	ILS/FCC	10.817	11.479
AITR1392-PWC1-SBS-C-MH1-CTD-4	3	1.506	0.2560	0.1505	0.0084	NT			
AITR1392-PWC1-SBS-C-MH2-CTD-1	3	1.506	0.2560	0.1510	0.0084	596.00	ILS/FCC	11.564	12.279
AITR1392-PWC1-SBS-C-MH2-CTD-2	3	1.506	0.2570	0.1505	0.0084	605.00	ILS/FCC	11.731	12.416
AITR1392-PWC1-SBS-C-MH2-CTD-3	3	1.507	0.2550	0.1505	0.0084	534.00	ILS/FCC	10.436	11.045
AITR1392-PWC1-SBS-C-MH2-CTD-4	3	1.508	0.2520	0.1505	0.0084	NT			
Minimum		1.5010	0.2520	0.1426	0.0079	534.00		10.421	11.045
Maximum		1.5165	0.2598	0.1520	0.0084	618.00		12.722	12.883
Average		1.5064	0.2553	0.1468	0.0082	582.84		11.666	12.032
Standard Deviation		0.0039	0.0024	0.0035	0.0002	22.71		0.657	0.488
Coefficient of Variation (%)		0.26	0.96	2.35	2.35	3.90		5.64	4.06
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS	MH	RTD			

Test Group: AITR1392-PWC1-SBS-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: RTD #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS-A-MH1-RTD-1	1	1.501	0.2596	0.1438	0.0080	532.54	FCC/ILS	10.701	10.821
AITR1392-PWC1-SBS-A-MH1-RTD-2	1	1.502	0.2584	0.1424	0.0079	515.67	FCC/ILS	10.508	10.525
AITR1392-PWC1-SBS-A-MH1-RTD-3	1	1.501	0.2597	0.1433	0.0080	507.25	FCC/ILS	10.221	10.300
AITR1392-PWC1-SBS-A-MH1-RTD-4	1	1.502	0.2587	0.1431	0.0079	NT			
AITR1392-PWC1-SBS-A-MH2-RTD-1	1	1.504	0.2558	0.1473	0.0082	512.21	FCC/ILS	10.197	10.563
AITR1392-PWC1-SBS-A-MH2-RTD-2	1	1.503	0.2563	0.1487	0.0083	531.56	FCC/ILS	10.462	10.940
AITR1392-PWC1-SBS-A-MH2-RTD-3	1	1.504	0.2562	0.1491	0.0083	519.64	FCC/ILS	10.201	10.696
AITR1392-PWC1-SBS-A-MH2-RTD-4	1	1.501	0.2566	0.1464	0.0081	NT			
AITR1392-PWC1-SBS-B-MH1-RTD-1	2	1.509	0.2555	0.1455	0.0081	521.00	ILS	10.511	10.755
AITR1392-PWC1-SBS-B-MH1-RTD-2	2	1.509	0.2545	0.1445	0.0080	529.00	ILS	10.789	10.963
AITR1392-PWC1-SBS-B-MH1-RTD-3	2	1.505	0.2550	0.1460	0.0081	541.00	ILS	10.898	11.190
AITR1392-PWC1-SBS-B-MH1-RTD-4	2	1.508	0.2550	0.1455	0.0081	NT			
AITR1392-PWC1-SBS-B-MH2-RTD-1	2	1.516	0.2550	0.1445	0.0080	540.00	ILS	10.991	11.169
AITR1392-PWC1-SBS-B-MH2-RTD-2	2	1.513	0.2550	0.1440	0.0080	516.00	ILS	10.539	10.673
AITR1392-PWC1-SBS-B-MH2-RTD-3	2	1.507	0.2545	0.1440	0.0080	534.00	ILS	10.928	11.067
AITR1392-PWC1-SBS-B-MH2-RTD-4	2	1.511	0.2550	0.1450	0.0081	NT			
AITR1392-PWC1-SBS-C-MH1-RTD-1	3	1.505	0.2550	0.1520	0.0084	542.00	ILS/FCC	10.488	11.210
AITR1392-PWC1-SBS-C-MH1-RTD-2	3	1.505	0.2550	0.1490	0.0083	501.00	ILS	9.889	10.362
AITR1392-PWC1-SBS-C-MH1-RTD-3	3	1.505	0.2550	0.1480	0.0082	495.00	ILS/FCC	9.837	10.238
AITR1392-PWC1-SBS-C-MH1-RTD-4	3	1.505	0.2550	0.1480	0.0082	NT			
AITR1392-PWC1-SBS-C-MH2-RTD-1	3	1.506	0.2520	0.1490	0.0083	491.00	ILS/FCC	9.807	10.276
AITR1392-PWC1-SBS-C-MH2-RTD-2	3	1.506	0.2530	0.1500	0.0083	520.00	ILS/FCC	10.277	10.840
AITR1392-PWC1-SBS-C-MH2-RTD-3	3	1.506	0.2550	0.1490	0.0083	517.00	ILS/FCC	10.205	10.693
AITR1392-PWC1-SBS-C-MH2-RTD-4	3	1.507	0.2540	0.1490	0.0083	NT			
Minimum		1.5010	0.2520	0.1424	0.0079	491.00		9.807	10.238
Maximum		1.5155	0.2597	0.1520	0.0084	542.00		10.991	11.210
Average		1.5058	0.2556	0.1465	0.0081	520.33		10.414	10.738
Standard Deviation		0.0037	0.0019	0.0026	0.0001	15.31		0.365	0.317
Coefficient of Variation (%)		0.25	0.73	1.77	1.77	2.94		3.50	2.95
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS	MH	ETD			

Test Group: AITR1392-PWC1-SBS-MH-ETD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETD #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS-A-MH1-ETD-1	1	1.505	0.2598	0.1439	0.0080	440.35	FCC/ILS	8.835	8.941
AITR1392-PWC1-SBS-A-MH1-ETD-2	1	1.502	0.2598	0.1431	0.0080	444.02	FCC/ILS	8.954	9.013
AITR1392-PWC1-SBS-A-MH1-ETD-3	1	1.501	0.2595	0.1437	0.0080	437.77	FCC/ILS	8.806	8.896
AITR1392-PWC1-SBS-A-MH1-ETD-4	1	1.502	0.2597	0.1438	0.0080	NT			
AITR1392-PWC1-SBS-A-MH2-ETD-1	1	1.501	0.2569	0.1496	0.0083	434.87	FCC/ILS	8.487	8.927
AITR1392-PWC1-SBS-A-MH2-ETD-2	1	1.504	0.2561	0.1483	0.0082	418.02	FCC/ILS	8.252	8.608
AITR1392-PWC1-SBS-A-MH2-ETD-3	1	1.503	0.2560	0.1486	0.0083	430.63	FCC/ILS	8.492	8.872
AITR1392-PWC1-SBS-A-MH2-ETD-4	1	1.504	0.2562	0.1488	0.0083	NT			
AITR1392-PWC1-SBS-B-MH1-ETD-1	2	1.506	0.2535	0.1460	0.0081	437.00	ILS	8.855	9.092
AITR1392-PWC1-SBS-B-MH1-ETD-2	2	1.507	0.2535	0.1445	0.0080	414.00	ILS/FCC	8.476	8.614
AITR1392-PWC1-SBS-B-MH1-ETD-3	2	1.513	0.2540	0.1445	0.0080	419.00	ILS	8.562	8.700
AITR1392-PWC1-SBS-B-MH1-ETD-4	2	1.505	0.2535	0.1450	0.0081	NT			
AITR1392-PWC1-SBS-B-MH2-ETD-1	2	1.517	0.2545	0.1440	0.0080	425.00	ILS/ILD	8.698	8.808
AITR1392-PWC1-SBS-B-MH2-ETD-2	2	1.517	0.2550	0.1440	0.0080	429.00	ILS/FCC	8.762	8.873
AITR1392-PWC1-SBS-B-MH2-ETD-3	2	1.513	0.2550	0.1440	0.0080	421.00	ILS	8.599	8.708
AITR1392-PWC1-SBS-B-MH2-ETD-4	2	1.514	0.2550	0.1445	0.0080	NT			
AITR1392-PWC1-SBS-C-MH1-ETD-1	3	1.506	0.2565	0.1500	0.0083	439.00	ILS/FCC	8.558	9.027
AITR1392-PWC1-SBS-C-MH1-ETD-2	3	1.506	0.2565	0.1500	0.0083	437.00	ILS	8.519	8.986
AITR1392-PWC1-SBS-C-MH1-ETD-3	3	1.507	0.2560	0.1505	0.0084	453.00	ILS	8.818	9.333
AITR1392-PWC1-SBS-C-MH1-ETD-4	3	1.506	0.2565	0.1495	0.0083	NT			
AITR1392-PWC1-SBS-C-MH2-ETD-1	3	1.506	0.2515	0.1490	0.0083	434.00	ILS	8.686	9.102
AITR1392-PWC1-SBS-C-MH2-ETD-2	3	1.506	0.2555	0.1480	0.0082	427.00	ILS	8.469	8.815
AITR1392-PWC1-SBS-C-MH2-ETD-3	3	1.506	0.2550	0.1480	0.0082	426.00	ILS	8.466	8.811
AITR1392-PWC1-SBS-C-MH2-ETD-4	3	1.506	0.2555	0.1485	0.0083	NT			
Minimum		1.5010	0.2515	0.1431	0.0080	414.00		8.252	8.608
Maximum		1.5170	0.2598	0.1505	0.0084	453.00		8.954	9.333
Average		1.5066	0.2559	0.1467	0.0081	431.48		8.627	8.896
Standard Deviation		0.0045	0.0021	0.0026	0.0001	10.07		0.183	0.184
Coefficient of Variation (%)		0.30	0.84	1.76	1.76	2.33		2.13	2.06
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS	MH	ETW			

Test Group: AITR1392-PWC1-SBS-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETW #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS-A-MH1-ETW-1	1	1.508	0.2603	0.1440	0.0080	331.00	ILS	6.624	6.708
AITR1392-PWC1-SBS-A-MH1-ETW-2	1	1.510	0.2593	0.1436	0.0080	326.00	ILS	6.568	6.632
AITR1392-PWC1-SBS-A-MH1-ETW-3	1	1.508	0.2593	0.1433	0.0080	324.00	ILS	6.539	6.589
AITR1392-PWC1-SBS-A-MH1-ETW-4	1	1.508	0.2597	0.1427	0.0079	NT			
AITR1392-PWC1-SBS-A-MH2-ETW-1	1	1.509	0.2599	0.1455	0.0081	327.00	ILS	6.484	6.636
AITR1392-PWC1-SBS-A-MH2-ETW-2	1	1.509	0.2601	0.1445	0.0080	312.00	ILS	6.229	6.328
AITR1392-PWC1-SBS-A-MH2-ETW-3	1	1.508	0.2596	0.1471	0.0082	325.00	ILS	6.385	6.604
AITR1392-PWC1-SBS-A-MH2-ETW-4	1	1.509	0.2590	0.1453	0.0081	NT			
AITR1392-PWC1-SBS-B-MH1-ETW-1	2	1.511	0.2557	0.1469	0.0082	304.00	ILS	6.070	6.271
AITR1392-PWC1-SBS-B-MH1-ETW-2	2	1.504	0.2558	0.1474	0.0082	317.00	ILS	6.306	6.536
AITR1392-PWC1-SBS-B-MH1-ETW-3	2	1.508	0.2557	0.1475	0.0082	305.00	ILS	6.065	6.291
AITR1392-PWC1-SBS-B-MH1-ETW-4	2	1.508	0.2554	0.1467	0.0082	NT			
AITR1392-PWC1-SBS-B-MH2-ETW-1	2	1.516	0.2555	0.1465	0.0081	308.00	ILS	6.171	6.358
AITR1392-PWC1-SBS-B-MH2-ETW-2	2	1.513	0.2560	0.1449	0.0081	303.00	ILS	6.126	6.243
AITR1392-PWC1-SBS-B-MH2-ETW-3	2	1.513	0.2556	0.1441	0.0080	300.00	ILS	6.109	6.190
AITR1392-PWC1-SBS-B-MH2-ETW-4	2	1.516	0.2557	0.1469	0.0082	NT			
AITR1392-PWC1-SBS-C-MH1-ETW-1	3	1.506	0.2572	0.1516	0.0084	316.00	ILS	6.078	6.480
AITR1392-PWC1-SBS-C-MH1-ETW-2	3	1.506	0.2567	0.1513	0.0084	322.00	FCC	6.218	6.616
AITR1392-PWC1-SBS-C-MH1-ETW-3	3	1.506	0.2572	0.1512	0.0084	328.00	FCC	6.326	6.726
AITR1392-PWC1-SBS-C-MH1-ETW-4	3	1.507	0.2573	0.1508	0.0084	NT			
AITR1392-PWC1-SBS-C-MH2-ETW-1	3	1.508	0.2543	0.1518	0.0084	328.00	ILS	6.373	6.803
AITR1392-PWC1-SBS-C-MH2-ETW-2	3	1.507	0.2557	0.1507	0.0084	328.00	ILS	6.384	6.766
AITR1392-PWC1-SBS-C-MH2-ETW-3	3	1.509	0.2567	0.1497	0.0083	322.00	ILS	6.284	6.616
AITR1392-PWC1-SBS-C-MH2-ETW-4	3	1.505	0.2553	0.1490	0.0083	NT			
Minimum		1.5040	0.2543	0.1427	0.0079	300.00		6.065	6.190
Maximum		1.5160	0.2603	0.1518	0.0084	331.00		6.624	6.803
Average		1.5088	0.2572	0.1472	0.0082	318.11		6.297	6.522
Standard Deviation		0.0031	0.0019	0.0029	0.0002	10.25		0.178	0.194
Coefficient of Variation (%)		0.20	0.73	1.99	1.99	3.22		2.83	2.97
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS	MH	ETW2			

Test Group: AITR1392-PWC1-SBS-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Short Beam Shear Condition: ETW2 #Plies: 18

Test Method: MP1116 (ASTMD2344) Span (4t): 0.59

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS-A-MH1-ETW2-1	1	1.510	0.2598	0.1439	0.0080	265.00	ILS	5.319	5.381
AITR1392-PWC1-SBS-A-MH1-ETW2-2	1	1.510	0.2590	0.1433	0.0080	263.00	ILS	5.315	5.356
AITR1392-PWC1-SBS-A-MH1-ETW2-3	1	1.510	0.2597	0.1438	0.0080	260.00	ILS	5.222	5.280
AITR1392-PWC1-SBS-A-MH1-ETW2-4	1	1.510	0.2600	0.1437	0.0080	NT			
AITR1392-PWC1-SBS-A-MH2-ETW2-1	1	1.509	0.2596	0.1488	0.0083	253.00	ILS	4.911	5.140
AITR1392-PWC1-SBS-A-MH2-ETW2-2	1	1.510	0.2603	0.1468	0.0082	232.00	ILS	4.555	4.701
AITR1392-PWC1-SBS-A-MH2-ETW2-3	1	1.509	0.2599	0.1470	0.0082	254.00	ILS	4.989	5.156
AITR1392-PWC1-SBS-A-MH2-ETW2-4	1	1.510	0.2599	0.1465	0.0081	NT			
AITR1392-PWC1-SBS-B-MH1-ETW2-1	2	1.506	0.2558	0.1477	0.0082	257.00	ILS	5.102	5.299
AITR1392-PWC1-SBS-B-MH1-ETW2-2	2	1.509	0.2558	0.1484	0.0082	246.00	ILS/FTC	4.860	5.072
AITR1392-PWC1-SBS-B-MH1-ETW2-3	2	1.512	0.2561	0.1473	0.0082	243.00	ILS	4.831	5.004
AITR1392-PWC1-SBS-B-MH1-ETW2-4	2	1.508	0.2558	0.1482	0.0082	NT			
AITR1392-PWC1-SBS-B-MH2-ETW2-1	2	1.515	0.2553	0.1465	0.0081	239.00	ILS	4.793	4.938
AITR1392-PWC1-SBS-B-MH2-ETW2-2	2	1.517	0.2568	0.1467	0.0082	240.00	ILS	4.778	4.929
AITR1392-PWC1-SBS-B-MH2-ETW2-3	2	1.514	0.2560	0.1441	0.0080	235.00	ILS	4.778	4.842
AITR1392-PWC1-SBS-B-MH2-ETW2-4	2					NT			
AITR1392-PWC1-SBS-C-MH1-ETW2-1	3	1.507	0.2574	0.1511	0.0084	259.00	ILS	4.994	5.307
AITR1392-PWC1-SBS-C-MH1-ETW2-2	3	1.506	0.2574	0.1510	0.0084	262.00	ILS	5.056	5.369
AITR1392-PWC1-SBS-C-MH1-ETW2-3	3	1.507	0.2564	0.1514	0.0084	226.00	ILS/FTC	4.366	4.649
AITR1392-PWC1-SBS-C-MH1-ETW2-4	3	1.507	0.2574	0.1540	0.0086	NT			
AITR1392-PWC1-SBS-C-MH2-ETW2-1	3	1.507	0.2570	0.1501	0.0083	267.00	ILS	5.191	5.479
AITR1392-PWC1-SBS-C-MH2-ETW2-2	3	1.508	0.2565	0.1503	0.0084	261.00	ILS	5.078	5.367
AITR1392-PWC1-SBS-C-MH2-ETW2-3	3	1.505	0.2567	0.1515	0.0084	265.00	ILS	5.111	5.445
AITR1392-PWC1-SBS-C-MH2-ETW2-4	3	1.506	0.2566	0.1507	0.0084	NT			
Minimum		1.5050	0.2553	0.1433	0.0080	226.00		4.366	4.649
Maximum		1.5170	0.2603	0.1540	0.0086	267.00		5.319	5.479
Average		1.5091	0.2576	0.1479	0.0082	251.50		4.958	5.151
Standard Deviation		0.0030	0.0017	0.0030	0.0002	12.83		0.252	0.256
Coefficient of Variation (%)		0.20	0.66	2.02	2.02	5.10		5.09	4.98
No. Specimens		23	23	23	23	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT1	MH	CTD						

Test Group: AITR1392-PWC1-UNT1-MH-CTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 16

Test Type: Quasi Unnotched Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT1-A-MH1-CTD-1	1	10.075	1.0084	0.1340	0.0084	11869.00	LGB	87.837	93.118	6.29	6.664	Not Tested
AITR1392-PWC1-UNT1-A-MH1-CTD-2	1	10.080	1.0085	0.1358	0.0085	12538.00	LGM	91.549	98.357	5.90	6.343	Not Tested
AITR1392-PWC1-UNT1-A-MH1-CTD-3	1	10.089	1.0083	0.1327	0.0083	12807.00	LGT/LGB	95.716	100.487	5.46	5.735	Not Tested
AITR1392-PWC1-UNT1-A-MH1-CTD-4	1	10.072	1.0081	0.1341	0.0084	NT				NT		NT
AITR1392-PWC1-UNT1-A-MH2-CTD-1	1	10.044	1.0062	0.1307	0.0082	12680.00	LGM/LGB	96.418	99.698	6.55	6.778	Not Tested
AITR1392-PWC1-UNT1-A-MH2-CTD-2	1	10.047	1.0070	0.1329	0.0083	12944.00	LGT/LGB	96.720	101.693	6.00	6.303	Not Tested
AITR1392-PWC1-UNT1-A-MH2-CTD-3	1	10.046	1.0057	0.1331	0.0083	12714.00	LGT	94.981	100.015	6.10	6.420	Not Tested
AITR1392-PWC1-UNT1-A-MH2-CTD-4	1	10.044	1.0067	0.1338	0.0084	NT				NT		NT
AITR1392-PWC1-UNT1-E-MH1-CTD-1	5	10.035	1.0070	0.1326	0.0083	12700.00	LGM	95.111	99.776	5.42	5.684	Not Tested
AITR1392-PWC1-UNT1-E-MH1-CTD-2	5	10.037	1.0069	0.1324	0.0083	12539.00	LGT	94.056	98.521	6.35	6.652	Not Tested
AITR1392-PWC1-UNT1-E-MH1-CTD-3	5	10.036	1.0069	0.1313	0.0082	12130.00	LGB	91.751	95.308	5.86	6.086	Not Tested
AITR1392-PWC1-UNT1-E-MH1-CTD-4	5	10.035	1.0067	0.1323	0.0083	NT				NT		NT
AITR1392-PWC1-UNT1-E-MH2-CTD-1	5	10.009	1.0086	0.1318	0.0082	12623.00	LAT	94.957	99.014	5.74	5.980	Not Tested
AITR1392-PWC1-UNT1-E-MH2-CTD-2	5	10.006	1.0076	0.1311	0.0082	12211.00	LGM	92.440	95.877	6.25	6.481	Not Tested
AITR1392-PWC1-UNT1-E-MH2-CTD-3	5	10.012	1.0084	0.1318	0.0082	12184.00	LGT	91.673	95.589	7.96	8.303	Not Tested
AITR1392-PWC1-UNT1-E-MH2-CTD-4	5	10.021	1.0082	0.1317	0.0082	NT				NT		NT
AITR1392-PWC1-UNT1-D-MH1-CTD-1	4	10.086	1.0065	0.1316	0.0082	11666.00	LGM	88.075	91.698	6.39	6.650	Not Tested
AITR1392-PWC1-UNT1-D-MH1-CTD-2	4	10.099	1.0070	0.1326	0.0083	11343.00	LGM/LGT	84.948	89.115	5.68	5.960	Not Tested
AITR1392-PWC1-UNT1-D-MH1-CTD-3	4	10.091	1.0069	0.1310	0.0082	10956.00	LGT	83.060	86.083	6.69	6.933	Not Tested
AITR1392-PWC1-UNT1-D-MH1-CTD-4	4	10.090	1.0068	0.1307	0.0082	NT				NT		NT
AITR1392-PWC1-UNT1-D-MH2-CTD-1	4	10.077	1.0067	0.1324	0.0083	11412.00	LGM	85.620	89.684	6.35	6.646	Not Tested
AITR1392-PWC1-UNT1-D-MH2-CTD-2	4	10.099	1.0077	0.1322	0.0083	11140.00	LGT	83.622	87.459	6.63	6.936	Not Tested
AITR1392-PWC1-UNT1-D-MH2-CTD-3	4	10.077	1.0069	0.1312	0.0082	11030.00	LGB	83.494	86.665	6.69	6.947	Not Tested
AITR1392-PWC1-UNT1-D-MH2-CTD-4	4	10.069	1.0071	0.1321	0.0083	NT				NT		NT
Minimum		10.0060	1.0057	0.1307	0.0082	10956.00		83.060	86.083	5.418	5.684	
Maximum		10.0990	1.0086	0.1358	0.0085	12944.00		96.720	101.693	7.963	8.303	
Average		10.0573	1.0073	0.1323	0.0083	12082.56		90.668	94.898	6.239	6.528	
Standard Deviation		0.0297	0.0008	0.0012	0.0001	669.58		4.859	5.252	0.587	0.596	
Coefficient of Variation (%)		0.30	0.08	0.92	0.92	5.54		5.36	5.53	9.41	9.13	
No. Specimens		24	24	24	24	18		18	18	18	18	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Disposition: E-MH2-CTD-1: MODULUS 2500 TO 4500

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT1	MH	RTD						

Test Group: AITR1392-PWC1-UNT1-MH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: Cured Ply Thickness: 0.0079 #Plies: 16

Test Type: Quasi Unnotched Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT1-A-MH1-RTD-1	1	10.067	1.0086	0.1344	0.0084	12867.00	LGM/LGT/LGB	94.920	100.928	6.10	6.487	Not Tested
AITR1392-PWC1-UNT1-A-MH1-RTD-2	1	10.063	1.0083	0.1327	0.0083	12612.00	LGT/LGB	94.259	98.957	6.05	6.352	Not Tested
AITR1392-PWC1-UNT1-A-MH1-RTD-3	1	10.063	1.0030	0.1342	0.0084	12681.00	LGB/LGT	94.211	100.024	6.08	6.458	Not Tested
AITR1392-PWC1-UNT1-A-MH1-RTD-4	1	10.090	1.0013	0.1330	0.0083	NT				NT		NT
AITR1392-PWC1-UNT1-A-MH2-RTD-1	1	10.036	1.0072	0.1338	0.0084	12595.00	LGT/LGB	93.460	98.932	6.05	6.408	Not Tested
AITR1392-PWC1-UNT1-A-MH2-RTD-2	1	10.039	1.0072	0.1326	0.0083	12863.00	LGM/LGB	96.313	101.037	6.06	6.358	Not Tested
AITR1392-PWC1-UNT1-A-MH2-RTD-3	1	10.043	1.0074	0.1311	0.0082	13587.00	LGT/LGB	102.877	106.702	5.97	6.189	Not Tested
AITR1392-PWC1-UNT1-A-MH2-RTD-4	1	10.044	1.0066	0.1331	0.0083	NT				NT		NT
AITR1392-PWC1-UNT1-E-MH1-RTD-1	5	10.035	1.0072	0.1307	0.0082	11944.00	LGM/LGB	90.732	93.818	GE		Not Tested
AITR1392-PWC1-UNT1-E-MH1-RTD-2	5	10.035	1.0074	0.1314	0.0082	11752.00	LGM/LGB	88.780	92.292	6.00	6.238	Not Tested
AITR1392-PWC1-UNT1-E-MH1-RTD-3	5	10.033	1.0068	0.1319	0.0082	11938.00	LGB/LGT	89.897	93.808	6.16	6.423	Not Tested
AITR1392-PWC1-UNT1-E-MH1-RTD-4	5	10.038	1.0070	0.1308	0.0082	NT				NT		NT
AITR1392-PWC1-UNT1-E-MH2-RTD-1	5	10.009	1.0091	0.1299	0.0081	12244.00	LGT/LAB	93.407	95.994	4.68	4.814	Not Tested
AITR1392-PWC1-UNT1-E-MH2-RTD-2	5	10.018	1.0087	0.1311	0.0082	12378.00	LGM/LGT/LGB	93.602	97.083	5.97	6.194	Not Tested
AITR1392-PWC1-UNT1-E-MH2-RTD-3	5	10.017	1.0083	0.1308	0.0082	12217.00	LGT/LGB	92.633	95.858	6.01	6.222	Not Tested
AITR1392-PWC1-UNT1-E-MH2-RTD-4	5	10.017	1.0090	0.1315	0.0082	11374.00	LGT	85.723	89.182	6.13	6.379	Not Tested
AITR1392-PWC1-UNT1-D-MH1-RTD-1	4	10.074	1.0070	0.1298	0.0081	11233.00	LGM/LGT/LGB	85.939	88.251	6.23	6.394	Not Tested
AITR1392-PWC1-UNT1-D-MH1-RTD-2	4	10.029	1.0080	0.1289	0.0081	11106.00	LGB	85.476	87.167	6.25	6.377	Not Tested
AITR1392-PWC1-UNT1-D-MH1-RTD-3	4	10.093	1.0080	0.1273	0.0080	11289.00	LGT/LGB	87.976	88.603	6.38	6.427	Not Tested
AITR1392-PWC1-UNT1-D-MH1-RTD-4	4	10.091	1.0080	0.1286	0.0080	NT				NT		NT
AITR1392-PWC1-UNT1-D-MH2-RTD-1	4	10.100	1.0073	0.1327	0.0083	11097.00	LGM	83.019	87.156	6.35	6.670	Not Tested
AITR1392-PWC1-UNT1-D-MH2-RTD-2	4	10.096	1.0069	0.1327	0.0083	11033.00	LGT	82.573	86.688	6.13	6.432	Not Tested
AITR1392-PWC1-UNT1-D-MH2-RTD-3	4	10.082	1.0070	0.1336	0.0084	11173.00	LGM	83.049	87.780	6.01	6.357	Not Tested
AITR1392-PWC1-UNT1-D-MH2-RTD-4	4	10.063	1.0070	0.1332	0.0083	NT				NT		NT
Minimum		10.0090	1.0013	0.1273	0.0080	11033.00		82.573	86.688	4.684	4.814	
Maximum		10.1000	1.0091	0.1344	0.0084	13587.00		102.877	106.702	6.381	6.670	
Average		10.0531	1.0072	0.1317	0.0082	11999.11		90.466	94.224	6.035	6.288	
Standard Deviation		0.0284	0.0017	0.0018	0.0001	754.42		5.368	5.935	0.358	0.386	
Coefficient of Variation (%)		0.28	0.17	1.40	1.40	6.29		5.93	6.30	5.94	6.13	
No. Specimens		24	24	24	24	19		19	19	18	18	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT1	MH	ETW2						

Test Group: AITR1392-PWC1-UNT1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 16

Test Type: Quasi Unnotched Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT1-A-MH1-ETW2-1	1	10.082	1.0092	0.1350	0.0084	10263.00	LGB/AGT	75.329	80.454	5.89	6.293	Not Tested
AITR1392-PWC1-UNT1-A-MH1-ETW2-2	1	10.072	1.0086	0.1342	0.0084	10928.00	LGB/AGT	80.736	85.719	6.03	6.400	Not Tested
AITR1392-PWC1-UNT1-A-MH1-ETW2-3	1	10.080	1.0086	0.1350	0.0084	10919.00	LGB/AGT	80.192	85.648	6.26	6.684	Not Tested
AITR1392-PWC1-UNT1-A-MH1-ETW2-4	1	10.088	1.0085	0.1348	0.0084	NT				NT		NT
AITR1392-PWC1-UNT1-A-MH2-ETW2-1	1	10.027	1.0076	0.1350	0.0084	10840.00	LGB/AGT	79.713	85.115	GE		Not Tested
AITR1392-PWC1-UNT1-A-MH2-ETW2-2	1	10.050	1.0079	0.1322	0.0083	11417.00	AGT	85.703	89.613	6.18	6.465	Not Tested
AITR1392-PWC1-UNT1-A-MH2-ETW2-3	1	10.040	1.0072	0.1329	0.0083	11268.00	AGM/LGB	84.203	88.511	6.08	6.391	Not Tested
AITR1392-PWC1-UNT1-A-MH2-ETW2-4	1	10.041	1.0075	0.1333	0.0083	NT				NT		NT
Minimum		10.0270	1.0072	0.1322	0.0083	10263.00		75.329	80.454	5.892	6.293	
Maximum		10.0880	1.0092	0.1350	0.0084	11417.00		85.703	89.613	6.258	6.684	
Average		10.0600	1.0081	0.1340	0.0084	10939.17		80.980	85.844	6.088	6.447	
Standard Deviation		0.0232	0.0007	0.0011	0.0001	401.00		3.658	3.192	0.141	0.146	
Coefficient of Variation (%)		0.23	0.07	0.84	0.84	3.67		4.52	3.72	2.32	2.27	
No. Specimens		8	8	8	8	6		6	6	5	5	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT2	MH	CTD						

Test Group: AITR1392-PWC1-UNT2-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Soft Unnotched Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT2-A-MH1-CTD-1	1	10.052	1.0091	0.1658	0.0083	9234.00	AGT	55.191	57.916	4.12	4.328	Not Tested
AITR1392-PWC1-UNT2-A-MH1-CTD-2	1	10.057	1.0092	0.1605	0.0080	9558.00	AGT	59.009	59.942	4.39	4.463	Not Tested
AITR1392-PWC1-UNT2-A-MH1-CTD-3	1	10.074	1.0091	0.1652	0.0083	9589.00	AGB	57.521	60.143	4.32	4.521	Not Tested
AITR1392-PWC1-UNT2-A-MH1-CTD-4	1	10.076	1.0091	0.1619	0.0081	NT				NT		NT
AITR1392-PWC1-UNT2-A-MH2-CTD-1	1	10.037	1.0074	0.1643	0.0082	9538.00	AGT	57.626	59.924	4.30	4.468	Not Tested
AITR1392-PWC1-UNT2-A-MH2-CTD-2	1	10.043	1.0072	0.1632	0.0082	9851.00	AGT	59.930	61.902	4.48	4.628	Not Tested
AITR1392-PWC1-UNT2-A-MH2-CTD-3	1	10.035	1.0075	0.1650	0.0083	9183.00	AGT	55.240	57.688	4.18	4.368	Not Tested
AITR1392-PWC1-UNT2-A-MH2-CTD-4	1	10.041	1.0075	0.1609	0.0080	NT				NT		NT
Minimum		10.0350	1.0072	0.1605	0.0080	9183.00		55.191	57.688	4.124	4.328	
Maximum		10.0760	1.0092	0.1658	0.0083	9851.00		59.930	61.902	4.481	4.628	
Average		10.0519	1.0083	0.1634	0.0082	9492.17		57.420	59.586	4.300	4.463	
Standard Deviation		0.0160	0.0009	0.0020	0.0001	247.71		1.928	1.569	0.132	0.108	
Coefficient of Variation (%)		0.16	0.09	1.25	1.25	2.61		3.36	2.63	3.06	2.41	
No. Specimens		8	8	8	8	6		6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT2	MH	RTD						

Test Group: AITR1392-PWC1-UNT2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Soft Unnotched Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT2-A-MH1-RTD-1	1	10.069	1.0086	0.1633	0.0082	9652.00	AGB	58.602	60.568	GE		Not Tested
AITR1392-PWC1-UNT2-A-MH1-RTD-2	1	10.058	1.0083	0.1642	0.0082	9467.00	AGT	57.181	59.424	3.95	4.109	Not Tested
AITR1392-PWC1-UNT2-A-MH1-RTD-3	1	10.067	1.0090	0.1635	0.0082	9563.00	AGM	57.968	59.985	3.88	4.013	Not Tested
AITR1392-PWC1-UNT2-A-MH1-RTD-4	1	10.062	1.0086	0.1629	0.0081	NT				NT		NT
AITR1392-PWC1-UNT2-A-MH2-RTD-1	1	10.033	1.0082	0.1648	0.0082	9585.00	AGM	57.688	60.171	4.06	4.231	Not Tested
AITR1392-PWC1-UNT2-A-MH2-RTD-2	1	10.045	1.0074	0.1636	0.0082	9462.00	AGT	57.411	59.446	4.07	4.214	Not Tested
AITR1392-PWC1-UNT2-A-MH2-RTD-3	1	10.040	1.0071	0.1647	0.0082	9766.00	AGT	58.878	61.374	3.88	4.044	Not Tested
AITR1392-PWC1-UNT2-A-MH2-RTD-4	1	10.038	1.0072	0.1640	0.0082	NT				NT		NT
Minimum		10.0330	1.0071	0.1629	0.0081	9462.00		57.181	59.424	3.878	4.013	
Maximum		10.0690	1.0090	0.1648	0.0082	9766.00		58.878	61.374	4.070	4.231	
Average		10.0515	1.0081	0.1639	0.0082	9582.50		57.955	60.162	3.967	4.122	
Standard Deviation		0.0141	0.0007	0.0007	0.0000	115.54		0.669	0.738	0.093	0.098	
Coefficient of Variation (%)		0.14	0.07	0.41	0.41	1.21		1.15	1.23	2.33	2.38	
No. Specimens		8	8	8	8	6		6	6	5	5	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT2	MH	ETW2						

Test Group: AITR1392-PWC1-UNT2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Soft Unnotched Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT2-A-MH1-ETW2-1	1	10.070	1.0093	0.1632	0.0082	7621.00	AGT	46.275	47.788	3.65	3.773	Not Tested
AITR1392-PWC1-UNT2-A-MH1-ETW2-2	1	10.080	1.0086	0.1645	0.0082	8089.00	AGM	48.742	50.758	3.95	4.117	Not Tested
AITR1392-PWC1-UNT2-A-MH1-ETW2-3	1	10.060	1.0096	0.1675	0.0084	7856.00	AGM	46.457	49.250	3.53	3.738	Not Tested
AITR1392-PWC1-UNT2-A-MH1-ETW2-4	1	10.082	1.0097	0.1629	0.0081	NT				NT		NT
AITR1392-PWC1-UNT2-A-MH2-ETW2-1	1	10.036	1.0091	0.1657	0.0083	7745.00	AGT	46.310	48.577	3.78	3.961	Not Tested
AITR1392-PWC1-UNT2-A-MH2-ETW2-2	1	10.042	1.0085	0.1640	0.0082	7534.00	AGT	45.563	47.283	3.80	3.939	Not Tested
AITR1392-PWC1-UNT2-A-MH2-ETW2-3	1	10.043	1.0077	0.1637	0.0082	7384.00	AGB	44.768	46.379	4.10	4.247	Not Tested
AITR1392-PWC1-UNT2-A-MH2-ETW2-4	1	10.037	1.0074	0.1625	0.0081	NT				NT		NT
Minimum		10.0360	1.0074	0.1625	0.0081	7384.00		44.768	46.379	3.526	3.738	
Maximum		10.0820	1.0097	0.1675	0.0084	8089.00		48.742	50.758	4.100	4.247	
Average		10.0563	1.0087	0.1642	0.0082	7704.83		46.353	48.339	3.801	3.963	
Standard Deviation		0.0192	0.0009	0.0017	0.0001	249.48		1.331	1.549	0.205	0.196	
Coefficient of Variation (%)		0.19	0.08	1.01	1.01	3.24		2.87	3.20	5.40	4.95	
No. Specimens		8	8	8	8	6		6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT3	MH	CTD						

Test Group: AITR1392-PWC1-UNT3-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 15

Test Type: Hard Unnotched Tensile Condition: CTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT3-A-MH1-CTD-1	1	10.035	1.0065	0.1134	0.0076	12707.00	LGT/LAB	111.331	106.540	8.04	7.691	Not Tested
AITR1392-PWC1-UNT3-A-MH1-CTD-2	1	10.035	1.0071	0.1137	0.0076	13488.00	LGB/LAT	117.792	113.020	8.32	7.983	Not Tested
AITR1392-PWC1-UNT3-A-MH1-CTD-3	1	10.033	1.0066	0.1140	0.0076	14305.00	LGM/LAB	124.660	119.926	8.97	8.633	Not Tested
AITR1392-PWC1-UNT3-A-MH1-CTD-4	1	10.037	1.0066	0.1137	0.0076	NT				NT		NT
AITR1392-PWC1-UNT3-A-MH2-CTD-1	1	10.059	1.0099	0.1145	0.0076	NT				NT		NT
AITR1392-PWC1-UNT3-A-MH2-CTD-2	1	10.061	1.0041	0.1133	0.0076	13360.00	LGM/LGT/LAB	117.436	112.282	7.92	7.577	Not Tested
AITR1392-PWC1-UNT3-A-MH2-CTD-3	1	10.065	1.0095	0.1139	0.0076	13921.00	LGM/LGB/LAT	121.071	116.371	8.63	8.298	Not Tested
AITR1392-PWC1-UNT3-A-MH2-CTD-4	1	10.060	1.0082	0.1148	0.0077	14094.00	LGM/LAT	121.772	117.969	7.71	7.471	Not Tested
Minimum		10.0330	1.0041	0.1133	0.0076	12707.00		111.331	106.540	7.711	7.471	
Maximum		10.0650	1.0099	0.1148	0.0077	14305.00		124.660	119.926	8.974	8.633	
Average		10.0481	1.0073	0.1139	0.0076	13645.83		119.010	114.351	8.267	7.942	
Standard Deviation		0.0142	0.0019	0.0005	0.0000	582.94		4.620	4.803	0.472	0.452	
Coefficient of Variation (%)		0.14	0.18	0.45	0.45	4.27		3.88	4.20	5.71	5.70	
No. Specimens		8	8	8	8	6		6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT3	MH	RTD						

Test Group: AITR1392-PWC1-UNT3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 15

Test Type: Hard Unnotched Tensile Condition: RTD

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Material & Process
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT3-A-MH1-RTD-1	1	10.037	1.0073	0.1134	0.0076	14216.00	AGM/LGT/LAB	124.453	119.097	7.92	7.584	Not Tested
AITR1392-PWC1-UNT3-A-MH1-RTD-2	1	10.043	1.0017	0.1139	0.0076	13962.00	AGM/LAB	122.373	117.623	7.96	7.650	Not Tested
AITR1392-PWC1-UNT3-A-MH1-RTD-3	1	10.041	1.0070	0.1144	0.0076	14573.00	LGM/LGB/LAT	126.501	122.124	7.98	7.701	Not Tested
AITR1392-PWC1-UNT3-A-MH1-RTD-4	1	10.035	1.0074	0.1137	0.0076	13697.00	LGM/LGB/LAT	119.581	114.737	8.08	7.753	Not Tested
AITR1392-PWC1-UNT3-A-MH2-RTD-1	1	10.078	1.0099	0.1124	0.0075	13932.00	LGT/LGB	122.735	116.417	8.10	7.682	Not Tested
AITR1392-PWC1-UNT3-A-MH2-RTD-2	1	10.060	1.0100	0.1120	0.0075	13974.00	LGM/AAB	123.533	116.756	NT		NT
AITR1392-PWC1-UNT3-A-MH2-RTD-3	1	10.058	1.0091	0.1136	0.0076	13146.00	LGB/LAT	114.678	109.936	NT		NT
AITR1392-PWC1-UNT3-A-MH2-RTD-4	1	10.077	1.0091	0.1137	0.0076	14099.00	LGT/LAB	122.884	117.906	8.07	7.741	Not Tested
Minimum		10.0350	1.0017	0.1120	0.0075	13146.00		114.678	109.936	7.925	7.584	
Maximum		10.0780	1.0100	0.1144	0.0076	14573.00		126.501	122.124	8.099	7.753	
Average		10.0536	1.0077	0.1134	0.0076	13949.88		122.092	116.825	8.018	7.685	
Standard Deviation		0.0173	0.0027	0.0008	0.0001	412.75		3.575	3.526	0.073	0.063	
Coefficient of Variation (%)		0.17	0.27	0.70	0.70	2.96		2.93	3.02	0.91	0.82	
No. Specimens		8	8	8	8	8		8	8	6	6	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNT3	MH	ETW2						

Test Group: AITR1392-PWC1-UNT3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 15

Test Type: Hard Unnotched Tensile Condition: ETW2

Test Method: MP1112 (ASTMD3039) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNT3-A-MH1-ETW2-1	1	10.049	1.0022	0.1145	0.0076	13349.00	LGT/LGB	116.292	112.399	9.33	9.023	Not Tested
AITR1392-PWC1-UNT3-A-MH1-ETW2-2	1	10.047	1.0065	0.1148	0.0077	12763.00	LGB/LGT	110.486	107.006	8.65	8.377	Not Tested
AITR1392-PWC1-UNT3-A-MH1-ETW2-3	1	10.041	1.0075	0.1136	0.0076	13439.00	LGT/AGB	117.382	112.561	GE		Not Tested
AITR1392-PWC1-UNT3-A-MH1-ETW2-4	1	10.044	1.0076	0.1149	0.0077	NT				NT		NT
AITR1392-PWC1-UNT3-A-MH2-ETW2-1	1	10.062	1.0103	0.1147	0.0076	13187.00	LGB/AAT	113.797	110.148	8.73	8.445	Not Tested
AITR1392-PWC1-UNT3-A-MH2-ETW2-2	1	10.062	1.0088	0.1135	0.0076	12720.00	LGB/LAT	111.122	106.402	9.30	8.910	Not Tested
AITR1392-PWC1-UNT3-A-MH2-ETW2-3	1	10.065	1.0093	0.1147	0.0076	12627.00	LGB/LAT	109.045	105.579	8.76	8.481	Not Tested
AITR1392-PWC1-UNT3-A-MH2-ETW2-4	1	10.080	1.0109	0.1133	0.0076	NT						NT
Minimum		10.0410	1.0022	0.1133	0.0076	12627.00		109.045	105.579	8.649	8.377	
Maximum		10.0800	1.0109	0.1149	0.0077	13439.00		117.382	112.561	9.335	9.023	
Average		10.0563	1.0079	0.1143	0.0076	13014.17		113.021	109.016	8.955	8.647	
Standard Deviation		0.0132	0.0027	0.0007	0.0000	352.70		3.351	3.098	0.336	0.296	
Coefficient of Variation (%)		0.13	0.27	0.58	0.58	2.71		2.97	2.84	3.75	3.43	
No. Specimens		8	8	8	8	6		6	6	5	5	

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC1	MH	RTD						

Test Group: AITR1392-PWC1-UNC1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 24

Test Type: Quasi Unnotched Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC1-A-MH1-RTD-1	1	5.507	0.5060	0.1930	0.0080	6805.00	BGM	69.682	70.932	5.51	5.607	0.308
AITR1392-PWC1-UNC1-A-MH1-RTD-2	1	5.508	0.5060	0.1900	0.0079	7069.00	BGB	73.528	73.683	5.72	5.735	0.344
AITR1392-PWC1-UNC1-A-MH1-RTD-3	1	5.507	0.5050	0.1920	0.0080	7809.00	BGM	80.538	81.558	5.67	5.741	0.283
AITR1392-PWC1-UNC1-A-MH1-RTD-4	1	5.507	0.5060	0.1930	0.0080	NT				NT		NT
AITR1392-PWC1-UNC1-A-MH2-RTD-1	1	5.507	0.5050	0.1960	0.0082	7266.00	BGM	73.409	75.887	6.29	6.500	0.242
AITR1392-PWC1-UNC1-A-MH2-RTD-2	1	5.507	0.5050	0.1920	0.0080	7564.00	BGM	78.012	78.999	5.87	5.941	0.250
AITR1392-PWC1-UNC1-A-MH2-RTD-3	1	5.508	0.5050	0.1940	0.0081	6860.00	HGM	70.021	71.646	5.59	5.715	0.240
AITR1392-PWC1-UNC1-A-MH2-RTD-4	1	5.507	0.5050	0.1920	0.0080	NT				NT		NT
AITR1392-PWC1-UNC1-E-MH1-RTD-1	5	5.507	0.5046	0.1970	0.0082	7605.00	BGM	76.504	79.490	5.68	5.899	0.323
AITR1392-PWC1-UNC1-E-MH1-RTD-2	5	5.508	0.5050	0.1927	0.0080	7146.00	BGM	73.433	74.633	5.54	5.633	0.323
AITR1392-PWC1-UNC1-E-MH1-RTD-3	5	5.508	0.5052	0.1987	0.0083	7339.00	BGM	73.110	76.619	5.47	5.730	0.333
AITR1392-PWC1-UNC1-E-MH1-RTD-4	5	5.508	0.5042	0.1935	0.0081	NT				NT		NT
AITR1392-PWC1-UNC1-E-MH2-RTD-1	5	5.509	0.5052	0.1950	0.0081	7285.00	BGT	73.949	76.055	5.39	5.545	0.226
AITR1392-PWC1-UNC1-E-MH2-RTD-2	5	5.506	0.5055	0.1973	0.0082	6742.00	BGM	67.599	70.344	4.84	5.033	0.322
AITR1392-PWC1-UNC1-E-MH2-RTD-3	5	5.508	0.5050	0.1933	0.0081	7059.00	BGM	72.314	73.725	5.44	5.551	0.312
AITR1392-PWC1-UNC1-E-MH2-RTD-4	5	5.508	0.5050	0.1954	0.0081	NT				NT		NT
AITR1392-PWC1-UNC1-D-MH1-RTD-1	4	5.506	0.5060	0.1960	0.0082	6223.00	BGM	62.747	64.865	5.37	5.555	0.353
AITR1392-PWC1-UNC1-D-MH1-RTD-2	4	5.507	0.5070	0.1970	0.0082	7221.00	BGM	72.297	75.119	5.56	5.781	0.345
AITR1392-PWC1-UNC1-D-MH1-RTD-3	4	5.507	0.5020	0.1970	0.0082	7276.00	BGM	73.574	76.445	5.13	5.328	0.269
AITR1392-PWC1-UNC1-D-MH1-RTD-4	4	5.507	0.5040	0.1970	0.0082	NT				NT		NT
AITR1392-PWC1-UNC1-D-MH2-RTD-1	4	5.505	0.5070	0.1990	0.0083	7171.00	HGM	71.075	74.599	5.41	5.678	0.338
AITR1392-PWC1-UNC1-D-MH2-RTD-2	4	5.508	0.5070	0.1980	0.0083	7179.00	BGM	71.514	74.682	5.24	5.470	0.221
AITR1392-PWC1-UNC1-D-MH2-RTD-3	4	5.505	0.5070	0.1970	0.0082	7103.00	BGT	71.116	73.892	5.25	5.455	0.304
AITR1392-PWC1-UNC1-D-MH2-RTD-4	4	5.507	0.5070	0.1980	0.0083	NT				NT		NT
Minimum		5.5050	0.5020	0.1900	0.0079	6223.00		62.747	64.865	4.837	5.033	0.2206
Maximum		5.5090	0.5070	0.1990	0.0083	7809.00		80.538	81.558	6.288	6.500	0.3534
Average		5.5072	0.5054	0.1952	0.0081	7151.22		72.468	74.621	5.498	5.661	0.2965
Standard Deviation		0.0010	0.0012	0.0025	0.0001	355.48		3.878	3.760	0.309	0.297	0.0444
Coefficient of Variation (%)		0.02	0.23	1.29	1.29	4.97		5.35	5.04	5.63	5.24	14.98
No. Specimens		24	24	24	24	18		18	18	18	18	18

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC1	MH	ETW						

Test Group: AITR1392-PWC1-UNC1-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 24

Test Type: Quasi Unnotched Compression Condition: ETW

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC1-A-MH1-ETW-1	1	5.508	0.5061	0.1928	0.0080	5542.00	BGT	56.797	57.755	6.82	6.935	0.217
AITR1392-PWC1-UNC1-A-MH1-ETW-2	1	5.510	0.5070	0.1925	0.0080	5342.00	HGT	54.735	55.572	6.70	6.802	0.390
AITR1392-PWC1-UNC1-A-MH1-ETW-3	1	5.508	0.5046	0.1936	0.0081	5644.00	BGM	57.774	58.993	5.94	6.067	0.282
AITR1392-PWC1-UNC1-A-MH1-ETW-4	1	5.511	0.5069	0.1919	0.0080	NT				NT		NT
AITR1392-PWC1-UNC1-A-MH2-ETW-1	1	5.507	0.5062	0.1953	0.0081	5314.00	HGB	53.752	55.368	6.61	6.806	0.413
AITR1392-PWC1-UNC1-A-MH2-ETW-2	1	5.508	0.5045	0.1944	0.0081	5108.00	BGM	52.083	53.401	6.13	6.281	0.308
AITR1392-PWC1-UNC1-A-MH2-ETW-3	1	5.509	0.5054	0.1947	0.0081	5397.00	BGM	54.847	56.322	6.45	6.621	0.339
AITR1392-PWC1-UNC1-A-MH2-ETW-4	1	5.507	0.5055	0.1933	0.0081	NT						NT
Minimum		5.5070	0.5045	0.1919	0.0080	5108.00		52.083	53.401	5.942	6.067	0.2169
Maximum		5.5110	0.5070	0.1953	0.0081	5644.00		57.774	58.993	6.820	6.935	0.4127
Average		5.5085	0.5058	0.1936	0.0081	5391.17		54.998	56.235	6.440	6.585	0.3249
Standard Deviation		0.0014	0.0009	0.0012	0.0000	187.22		2.054	1.957	0.342	0.341	0.0720
Coefficient of Variation (%)		0.03	0.19	0.60	0.60	3.47		3.73	3.48	5.32	5.17	22.16
No. Specimens		8	8	8	8	6		6	6	6	6	6

Notes:

NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

UNC1-A-MH1-ETW-1: Modulus 4200 to 6200

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC1	MH	ETW2						

Test Group: AITR1392-PWC1-UNC1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 24

Test Type: Quasi Unnotched Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC1-A-MH1-ETW2-1	1	5.507	0.5071	0.1910	0.0080	4524.00	BGM	46.717	47.053	GE		GE
AITR1392-PWC1-UNC1-A-MH1-ETW2-2	1	5.507	0.5065	0.1918	0.0080	4696.00	HGB	48.328	48.897	6.59	6.669	0.389
AITR1392-PWC1-UNC1-A-MH1-ETW2-3	1	5.507	0.5067	0.1917	0.0080	4777.00	BGM	49.174	49.727	5.62	5.683	0.274
AITR1392-PWC1-UNC1-A-MH1-ETW2-4	1	5.507	0.5066	0.1913	0.0080	NT				NT		NT
AITR1392-PWC1-UNC1-A-MH2-ETW2-1	1	5.506	0.5058	0.1904	0.0079	4699.00	BGB	48.802	48.999	6.70	6.725	0.313
AITR1392-PWC1-UNC1-A-MH2-ETW2-2	1	5.508	0.5057	0.1929	0.0080	4448.00	HGB	45.602	46.388	5.86	5.962	0.401
AITR1392-PWC1-UNC1-A-MH2-ETW2-3	1	5.504	0.5055	0.1933	0.0081	4522.00	HGM	46.270	47.181	6.73	6.864	0.315
AITR1392-PWC1-UNC1-A-MH2-ETW2-4	1	5.506	0.5055	0.1943	0.0081	NT				NT		NT
AITR1392-PWC1-UNC1-E-MH1-ETW2-1	5	5.510	0.5042	0.1953	0.0081	4482.00	HGB	45.516	46.885	GE		GE
AITR1392-PWC1-UNC1-E-MH1-ETW2-2	5	5.510	0.5052	0.1975	0.0082	4478.00	HGM	44.880	46.750	GE		GE
AITR1392-PWC1-UNC1-E-MH1-ETW2-3	5	5.512	0.5057	0.1955	0.0081	4448.00	BGB	44.991	46.391	6.65	6.854	0.405
AITR1392-PWC1-UNC1-E-MH1-ETW2-4	5	5.511	0.5057	0.1934	0.0081	NT				NT		NT
AITR1392-PWC1-UNC1-E-MH2-ETW2-1	5	5.511	0.5044	0.1946	0.0081	4314.00	BGM	43.950	45.109	GE		GE
AITR1392-PWC1-UNC1-E-MH2-ETW2-2	5	5.505	0.5010	0.1958	0.0082	3956.00	HGM	40.328	41.647	6.66	6.874	0.410
AITR1392-PWC1-UNC1-E-MH2-ETW2-3	5	5.508	0.5049	0.1982	0.0083	3986.00	HGM	39.832	41.638	GE		GE
AITR1392-PWC1-UNC1-E-MH2-ETW2-4	5	5.505	0.5058	0.1946	0.0081	NT				NT		NT
AITR1392-PWC1-UNC1-D-MH1-ETW2-1	4	5.508	0.5066	0.1993	0.0083	4155.00	HGM	41.153	43.258	GE		GE
AITR1392-PWC1-UNC1-D-MH1-ETW2-2	4	5.507	0.5072	0.1940	0.0081	3645.00	HGB	37.044	37.904	GE		GE
AITR1392-PWC1-UNC1-D-MH1-ETW2-3	4	5.506	0.5072	0.1964	0.0082	3892.00	BGM	39.071	40.472	GE		GE
AITR1392-PWC1-UNC1-D-MH1-ETW2-4	4	5.505	0.5061	0.1951	0.0081	3782.00	HMB/BGM	38.303	39.414	GE		GE
AITR1392-PWC1-UNC1-D-MH2-ETW2-1	4	5.506	0.5066	0.1962	0.0082	3793.00	HGM	38.152	39.487	GE		GE
AITR1392-PWC1-UNC1-D-MH2-ETW2-2	4	5.510	0.5079	0.1985	0.0083	3836.00	HGM	38.042	39.835	GE		GE
AITR1392-PWC1-UNC1-D-MH2-ETW2-3	4	5.506	0.5069	0.2001	0.0083	3950.00	HGT	38.947	41.097	GE		GE
AITR1392-PWC1-UNC1-D-MH2-ETW2-4	4	5.506	0.5078	0.1975	0.0082	NT				NT		NT
Minimum		5.5040	0.5010	0.1904	0.0079	3645.00		37.044	37.904	5.620	5.683	0.2739
Maximum		5.5120	0.5079	0.2001	0.0083	4777.00		49.174	49.727	6.732	6.874	0.4098
Average		5.5074	0.5059	0.1949	0.0081	4230.68		42.900	44.112	6.401	6.519	0.3582
Standard Deviation		0.0022	0.0014	0.0027	0.0001	361.87		4.110	3.786	0.459	0.489	0.0558
Coefficient of Variation (%)		0.04	0.28	1.38	1.38	8.55		9.58	8.58	7.16	7.49	15.58
No. Specimens		24	24	24	24	19		19	19	7	7	7

Notes:

NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

UNC1-D-MH2-ETW2-2: Modulus from 700 to 2700

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC2	MH	RTD						

Test Group: AITR1392-PWC1-UNC2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Soft Unnotched Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Laboratory Report

Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC2-A-MH1-RTD-1	1	5.509	0.5030	0.1560	0.0078	4055.00	BGM	51.677	51.023	4.03	3.975	0.578
AITR1392-PWC1-UNC2-A-MH1-RTD-2	1	5.508	0.5040	0.1600	0.0080	4096.00	BGM	50.794	51.437	3.70	3.746	0.507
AITR1392-PWC1-UNC2-A-MH1-RTD-3	1	5.508	0.5040	0.1570	0.0079	3910.00	BGM	49.414	49.101	3.63	3.608	0.546
AITR1392-PWC1-UNC2-A-MH1-RTD-4	1	5.509	0.5040	0.1610	0.0081	NT				NT		NT
AITR1392-PWC1-UNC2-A-MH2-RTD-1	1	5.507	0.5020	0.1600	0.0080	3808.00	BGM	47.410	48.010	3.73	3.781	0.454
AITR1392-PWC1-UNC2-A-MH2-RTD-2	1	5.506	0.5020	0.1620	0.0081	4094.00	BGB	50.342	51.616	4.01	4.109	0.557
AITR1392-PWC1-UNC2-A-MH2-RTD-3	1	5.507	0.5010	0.1610	0.0081	3843.00	BGM	47.644	48.548	4.42	4.505	0.663
AITR1392-PWC1-UNC2-A-MH2-RTD-4	1	5.506	0.5020	0.1610	0.0081	NT						NT
Minimum		5.5060	0.5010	0.1560	0.0078	3808.00		47.410	48.010	3.631	3.608	0.4538
Maximum		5.5090	0.5040	0.1620	0.0081	4096.00		51.677	51.616	4.421	4.505	0.6626
Average		5.5075	0.5028	0.1598	0.0080	3967.67		49.547	49.956	3.920	3.954	0.5507
Standard Deviation		0.0012	0.0012	0.0021	0.0001	129.94		1.728	1.586	0.296	0.323	0.0702
Coefficient of Variation (%)		0.02	0.23	1.33	1.33	3.27		3.49	3.18	7.54	8.16	12.74
No. Specimens		8	8	8	8	6		6	6	6	6	6

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC2	MH	ETW2						

Test Group: AITR1392-PWC1-UNC2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Soft Unnotched Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC2-A-MH1-ETW2-1	1	5.509	0.5045	0.1623	0.0081	2292.00	BGM	27.992	28.754	GE		GE
AITR1392-PWC1-UNC2-A-MH1-ETW2-2	1	5.508	0.5047	0.1610	0.0081	2606.00	AGM	32.071	32.680	3.70	3.771	0.611
AITR1392-PWC1-UNC2-A-MH1-ETW2-3	1	5.509	0.5044	0.1644	0.0082	2501.00	AGM	30.160	31.382	5.19	5.404	0.627
AITR1392-PWC1-UNC2-A-MH1-ETW2-4	1	5.508	0.5044	0.1622	0.0081	NT				NT		NT
AITR1392-PWC1-UNC2-A-MH2-ETW2-1	1	5.505	0.5031	0.1636	0.0082	2481.00	BGM	30.143	31.212	5.26	5.442	0.733
AITR1392-PWC1-UNC2-A-MH2-ETW2-2	1	5.506	0.5022	0.1660	0.0083	2435.00	AGM	29.209	30.688	5.25	5.516	0.686
AITR1392-PWC1-UNC2-A-MH2-ETW2-3	1	5.505	0.5022	0.1662	0.0083	2519.00	BGM	30.180	31.746	5.05	5.315	0.647
AITR1392-PWC1-UNC2-A-MH2-ETW2-4	1	5.506	0.5024	0.1662	0.0083	NT						NT
Minimum		5.5050	0.5022	0.1610	0.0081	2292.00		27.992	28.754	3.700	3.771	0.6109
Maximum		5.5090	0.5047	0.1662	0.0083	2606.00		32.071	32.680	5.255	5.516	0.7327
Average		5.5070	0.5035	0.1640	0.0082	2472.33		29.959	31.077	4.890	5.089	0.6608
Standard Deviation		0.0017	0.0011	0.0020	0.0001	104.74		1.343	1.317	0.670	0.741	0.0491
Coefficient of Variation (%)		0.03	0.22	1.24	1.24	4.24		4.48	4.24	13.71	14.56	7.43
No. Specimens		8	8	8	8	6		6	6	5	5	5

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC3	MH	RTD						

Test Group: AITR1392-PWC1-UNC3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Hard Unnotched Compression Condition: RTD

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC3-A-MH1-RTD-1	1	5.508	0.5047	0.1610	0.0081	6636.00	HGM	81.667	83.218	7.53	7.669	0.137
AITR1392-PWC1-UNC3-A-MH1-RTD-2	1	5.508	0.5016	0.1640	0.0082	7185.00	BGM	87.342	90.659	7.18	7.453	0.169
AITR1392-PWC1-UNC3-A-MH1-RTD-3	1	5.504	0.5036	0.1644	0.0082	7114.00	BGM	85.926	89.407	7.80	8.121	0.108
AITR1392-PWC1-UNC3-A-MH1-RTD-4	1	5.507	0.5043	0.1638	0.0082	NT				NT		NT
AITR1392-PWC1-UNC3-A-MH2-RTD-1	1	5.505	0.5050	0.1647	0.0082	6718.00	BGM	80.771	84.196	7.57	7.896	0.087
AITR1392-PWC1-UNC3-A-MH2-RTD-2	1	5.508	0.5055	0.1625	0.0081	6189.00	HGM	75.344	77.489	7.98	8.211	0.024
AITR1392-PWC1-UNC3-A-MH2-RTD-3	1	5.509	0.5050	0.1640	0.0082	5798.00	HGM	70.007	72.666	7.72	8.018	0.107
AITR1392-PWC1-UNC3-A-MH2-RTD-4	1	5.504	0.5053	0.1626	0.0081	NT						NT
Minimum		5.5040	0.5016	0.1610	0.0081	5798.00		70.007	72.666	7.180	7.453	0.0238
Maximum		5.5090	0.5055	0.1647	0.0082	7185.00		87.342	90.659	7.983	8.211	0.1694
Average		5.5066	0.5044	0.1634	0.0082	6606.67		80.176	82.939	7.632	7.895	0.1054
Standard Deviation		0.0020	0.0013	0.0012	0.0001	535.44		6.538	6.904	0.276	0.287	0.0492
Coefficient of Variation (%)		0.04	0.25	0.76	0.76	8.10		8.16	8.32	3.61	3.64	46.65
No. Specimens		8	8	8	8	6		6	6	6	6	6

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	UNC3	MH	ETW2						

Test Group: AITR1392-PWC1-UNC3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079 #Plies: 20

Test Type: Hard Unnotched Compression Condition: ETW2

Test Method: MP1114 (ASTMD6641) Modulus/Poisson's Range: Chord 0.1% to 0.3%

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi		Modulus, Msi		Poisson's Ratio
								Measured	Normalized	Measured	Normalized	
AITR1392-PWC1-UNC3-A-MH1-ETW2-1	1	5.509	0.5008	0.1616	0.0081	3850.00	HGB	47.572	48.656	GE		GE
AITR1392-PWC1-UNC3-A-MH1-ETW2-2	1	5.507	0.5010	0.1618	0.0081	4236.00	HGT	52.256	53.513	GE		GE
AITR1392-PWC1-UNC3-A-MH1-ETW2-3	1	5.509	0.5014	0.1610	0.0081	4090.00	BGM	50.666	51.628	GE		GE
AITR1392-PWC1-UNC3-A-MH1-ETW2-4	1	5.508	0.5016	0.1618	0.0081	NT				NT		NT
AITR1392-PWC1-UNC3-A-MH2-ETW2-1	1	5.507	0.5052	0.1603	0.0080	3473.00	BGM	42.885	43.510	GE		GE
AITR1392-PWC1-UNC3-A-MH2-ETW2-2	1	5.508	0.5055	0.1617	0.0081	3865.00	BGM	47.284	48.392	GE		GE
AITR1392-PWC1-UNC3-A-MH2-ETW2-3	1	5.508	0.5053	0.1627	0.0081	3527.00	BGM	42.901	44.177	GE		GE
AITR1392-PWC1-UNC3-A-MH2-ETW2-4	1	5.506	0.5057	0.1614	0.0081	NT				NT		NT
Minimum		5.5060	0.5008	0.1603	0.0080	3473.00		42.885	43.510			
Maximum		5.5090	0.5057	0.1627	0.0081	4236.00		52.256	53.513			
Average		5.5078	0.5033	0.1615	0.0081	3840.17		47.261	48.313			
Standard Deviation		0.0010	0.0023	0.0007	0.0000	300.90		3.868	3.958			
Coefficient of Variation (%)		0.02	0.45	0.43	0.43	7.84		8.18	8.19			
No. Specimens		8	8	8	8	6		6	6			

Notes:
NT=Not Tested
NR=No Result
GE=Gage Error
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS1	MH	RTD			

Test Group: AITR1392-PWC1-SBS1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Quasi Short Beam Shear Condition: RTD #Plies: 24

Test Method: MP1116 (ASTMD2344) Span (4t): 0.78

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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS1-A-MH1-RTD-1	1	1.501	0.2570	0.1939	0.0081	630.00	ILS	9.484	9.697
AITR1392-PWC1-SBS1-A-MH1-RTD-2	1	1.497	0.2565	0.1947	0.0081	656.00	ILS	9.854	10.117
AITR1392-PWC1-SBS1-A-MH1-RTD-3	1	1.498	0.2565	0.1945	0.0081	641.00	ILS	9.636	9.885
AITR1392-PWC1-SBS1-A-MH1-RTD-4	1	1.497	0.2570	0.1933	0.0081	NT			
AITR1392-PWC1-SBS1-A-MH2-RTD-1	1	1.505	0.2560	0.1942	0.0081	626.00	ILS	9.446	9.673
AITR1392-PWC1-SBS1-A-MH2-RTD-2	1	1.503	0.2560	0.1950	0.0081	640.00	ILS	9.618	9.889
AITR1392-PWC1-SBS1-A-MH2-RTD-3	1	1.505	0.2570	0.1967	0.0082	645.00	ILS	9.569	9.928
AITR1392-PWC1-SBS1-A-MH2-RTD-4	1	1.503	0.2565	0.1965	0.0082	NT			
AITR1392-PWC1-SBS1-E-MH1-RTD-1	5	1.504	0.2540	0.1945	0.0081	643.00	ILS	9.764	10.014
AITR1392-PWC1-SBS1-E-MH1-RTD-2	5	1.505	0.2545	0.1953	0.0081	644.00	ILS	9.720	10.010
AITR1392-PWC1-SBS1-E-MH1-RTD-3	5	1.504	0.2545	0.1946	0.0081	620.00	ILS	9.389	9.637
AITR1392-PWC1-SBS1-E-MH1-RTD-4	5	1.504	0.2545	0.1950	0.0081	NT			
AITR1392-PWC1-SBS1-E-MH2-RTD-1	5	1.505	0.2535	0.1944	0.0081	642.00	ILS	9.771	10.018
AITR1392-PWC1-SBS1-E-MH2-RTD-2	5	1.504	0.2540	0.1967	0.0082	659.00	ILS	9.893	10.263
AITR1392-PWC1-SBS1-E-MH2-RTD-3	5	1.504	0.2530	0.1945	0.0081	644.00	FCC/ILS	9.818	10.069
AITR1392-PWC1-SBS1-E-MH2-RTD-4	5	1.504	0.2545	0.1951	0.0081	NT			
AITR1392-PWC1-SBS1-D-MH1-RTD-1	4	1.503	0.2520	0.1950	0.0081	642.00	FCC/ILS	9.799	10.078
AITR1392-PWC1-SBS1-D-MH1-RTD-2	4	1.501	0.2500	0.1950	0.0081	630.00	ILS/FCC	9.692	9.968
AITR1392-PWC1-SBS1-D-MH1-RTD-3	4	1.500	0.2510	0.1950	0.0081	621.00	ILS	9.516	9.787
AITR1392-PWC1-SBS1-D-MH1-RTD-4	4	1.504	0.2500	0.1940	0.0081	NT			
AITR1392-PWC1-SBS1-D-MH2-RTD-1	4	1.500	0.2500	0.1960	0.0082	634.00	ILS/FCC	9.704	10.032
AITR1392-PWC1-SBS1-D-MH2-RTD-2	4	1.500	0.2500	0.1950	0.0081	639.00	ILS	9.831	10.111
AITR1392-PWC1-SBS1-D-MH2-RTD-3	4	1.500	0.2510	0.1960	0.0082	638.00	ILS/FCC	9.726	10.055
AITR1392-PWC1-SBS1-D-MH2-RTD-4	4	1.500	0.2520	0.1940	0.0081	NT			
Minimum		1.4970	0.2500	0.1933	0.0081	620.00		9.389	9.637
Maximum		1.5050	0.2570	0.1967	0.0082	659.00		9.893	10.263
Average		1.5019	0.2538	0.1949	0.0081	638.56		9.679	9.957
Standard Deviation		0.0025	0.0025	0.0009	0.0000	10.44		0.148	0.169
Coefficient of Variation (%)		0.16	0.99	0.46	0.46	1.63		1.53	1.70
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS1	MH	ETW			

Test Group: AITR1392-PWC1-SBS1-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Quasi Short Beam Shear Condition: ETW #Plies: 24

Test Method: MP1116 (ASTMD2344) Span (4t): 0.78

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS1-A-MH1-ETW-1	1	1.498	0.2587	0.1941	0.0081	458.00	ILS	6.842	7.004
AITR1392-PWC1-SBS1-A-MH1-ETW-2	1	1.498	0.2591	0.1948	0.0081	443.00	ILS	6.582	6.764
AITR1392-PWC1-SBS1-A-MH1-ETW-3	1	1.498	0.2585	0.1937	0.0081	424.00	ILS	6.350	6.487
AITR1392-PWC1-SBS1-A-MH1-ETW-4	1	1.498	0.2588	0.1941	0.0081	NT			
AITR1392-PWC1-SBS1-A-MH2-ETW-1	1	1.504	0.2586	0.1955	0.0081	431.00	ILS	6.394	6.594
AITR1392-PWC1-SBS1-A-MH2-ETW-2	1	1.504	0.2584	0.1955	0.0081	419.00	ILS	6.221	6.415
AITR1392-PWC1-SBS1-A-MH2-ETW-3	1	1.504	0.2584	0.1961	0.0082	420.00	ILS	6.218	6.430
AITR1392-PWC1-SBS1-A-MH2-ETW-4	1	1.504	0.2582	0.1949	0.0081	NT			
Minimum		1.4980	0.2582	0.1937	0.0081	419.00		6.218	6.415
Maximum		1.5040	0.2591	0.1961	0.0082	458.00		6.842	7.004
Average		1.5010	0.2586	0.1948	0.0081	432.50		6.435	6.616
Standard Deviation		0.0032	0.0003	0.0008	0.0000	15.32		0.240	0.230
Coefficient of Variation (%)		0.21	0.10	0.43	0.43	3.54		3.74	3.48
No. Specimens		8	8	8	8	6		6	6

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition			
	AITR		1392	PWC1	SBS1	MH	ETW2			

Test Group: AITR1392-PWC1-SBS1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: Cured Ply Thickness: 0.0079

Test Type: Quasi Short Beam Shear Condition: ETW2 #Plies: 24

Test Method: MP1116 (ASTMD2344) Span (4t): 0.79

ACG, Inc.
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Specimen ID	Batch	Length, in.	Width, in.	Thickness, in.	Cured Ply Thickness:	Ultimate Load, lb.	Failure Mode	Ultimate Strength, ksi	
								Measured	Normalized
AITR1392-PWC1-SBS1-A-MH1-ETW2-1	1	1.499	0.2588	0.1939	0.0081	333.00	ILS	4.977	5.090
AITR1392-PWC1-SBS1-A-MH1-ETW2-2	1	1.499	0.2586	0.1958	0.0082	332.00	ILS	4.918	5.078
AITR1392-PWC1-SBS1-A-MH1-ETW2-3	1	1.499	0.2581	0.1957	0.0082	331.00	ILS	4.915	5.073
AITR1392-PWC1-SBS1-A-MH1-ETW2-4	1	1.499	0.2592	0.1959	0.0082	NT			
AITR1392-PWC1-SBS1-A-MH2-ETW2-1	1	1.504	0.2583	0.1946	0.0081	338.00	ILS	5.043	5.176
AITR1392-PWC1-SBS1-A-MH2-ETW2-2	1	1.504	0.2579	0.1945	0.0081	327.00	ILS	4.891	5.017
AITR1392-PWC1-SBS1-A-MH2-ETW2-3	1	1.504	0.2585	0.1952	0.0081	330.00	ILS	4.906	5.050
AITR1392-PWC1-SBS1-A-MH2-ETW2-4	1	1.504	0.2579	0.1956	0.0081	NT			
AITR1392-PWC1-SBS1-E-MH1-ETW2-1	5	1.505	0.2555	0.1966	0.0082	318.00	ILS	4.750	4.924
AITR1392-PWC1-SBS1-E-MH1-ETW2-2	5	1.505	0.2555	0.1990	0.0083	315.00	ILS	4.647	4.877
AITR1392-PWC1-SBS1-E-MH1-ETW2-3	5	1.505	0.2560	0.1959	0.0082	311.00	ILS	4.652	4.805
AITR1392-PWC1-SBS1-E-MH1-ETW2-4	5	1.505	0.2556	0.1978	0.0082	NT			
AITR1392-PWC1-SBS1-E-MH2-ETW2-1	5	1.504	0.2547	0.1945	0.0081	304.00	ILS	4.602	4.721
AITR1392-PWC1-SBS1-E-MH2-ETW2-2	5	1.504	0.2559	0.1968	0.0082	305.00	ILS	4.542	4.714
AITR1392-PWC1-SBS1-E-MH2-ETW2-3	5	1.504	0.2559	0.1959	0.0082	310.00	ILS	4.639	4.792
AITR1392-PWC1-SBS1-E-MH2-ETW2-4	5	1.504	0.2557	0.1949	0.0081	NT			
AITR1392-PWC1-SBS1-D-MH1-ETW2-1	4	1.502	0.2525	0.1971	0.0082	290.00	ILS	4.370	4.543
AITR1392-PWC1-SBS1-D-MH1-ETW2-2	4	1.505	0.2524	0.1967	0.0082	293.00	ILS	4.426	4.592
AITR1392-PWC1-SBS1-D-MH1-ETW2-3	4	1.506	0.2517	0.1962	0.0082	291.00	ILS	4.419	4.573
AITR1392-PWC1-SBS1-D-MH1-ETW2-4	4	1.503	0.2522	0.1959	0.0082	NT			
AITR1392-PWC1-SBS1-D-MH2-ETW2-1	4	1.501	0.2523	0.1976	0.0082	307.00	ILS	4.619	4.814
AITR1392-PWC1-SBS1-D-MH2-ETW2-2	4	1.504	0.2525	0.1990	0.0083	311.00	ILS	4.644	4.873
AITR1392-PWC1-SBS1-D-MH2-ETW2-3	4	1.502	0.2526	0.1999	0.0083	307.00	ILS	4.559	4.807
AITR1392-PWC1-SBS1-D-MH2-ETW2-4	4	1.502	0.2522	0.1994	0.0083	NT			
Minimum		1.4990	0.2517	0.1939	0.0081	290.00		4.370	4.543
Maximum		1.5060	0.2592	0.1999	0.0083	338.00		5.043	5.176
Average		1.5030	0.2554	0.1964	0.0082	314.06		4.696	4.862
Standard Deviation		0.0022	0.0026	0.0016	0.0001	15.05		0.204	0.191
Coefficient of Variation (%)		0.15	1.01	0.83	0.83	4.79		4.34	3.92
No. Specimens		24	24	24	24	18		18	18

Notes:
NT=Not Tested
NR=No Result
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT1	MH	CTD				

Test Group: AITR1392-PWC1-OHT1-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: CTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT1-A-MH1-CTD-1	1	12.0100	1.5050	0.1307	0.0082	0.2480	91.8898	0.0868	10145.80	51.58	53.334	LGM
AITR1392-PWC1-OHT1-A-MH1-CTD-2	1	12.0100	1.5010	0.1309	0.0082	0.2493	91.7494	0.0872	10173.47	51.78	53.622	LGM
AITR1392-PWC1-OHT1-A-MH1-CTD-3	1	12.0100	1.5020	0.1319	0.0082	0.2489	91.0538	0.0878	10061.08	50.78	52.994	LGM
AITR1392-PWC1-OHT1-A-MH1-CTD-4	1	12.0100	1.5020	0.1303	0.0081	0.2486	92.1719	0.0868	NT			
AITR1392-PWC1-OHT1-A-MH2-CTD-1	1	12.0060	1.5090	0.1306	0.0082	0.2497	91.9296	0.0865	10164.92	51.58	53.293	LGM
AITR1392-PWC1-OHT1-A-MH2-CTD-2	1	12.0070	1.5060	0.1312	0.0082	0.2494	91.5168	0.0871	10109.97	51.17	53.110	LGM
AITR1392-PWC1-OHT1-A-MH2-CTD-3	1	12.0070	1.5090	0.1305	0.0082	0.2500	92.0077	0.0865	10098.31	51.28	52.943	LGM
AITR1392-PWC1-OHT1-A-MH2-CTD-4	1	12.0070	1.5060	0.1302	0.0081	0.2492	92.2197	0.0865	NT			
AITR1392-PWC1-OHT1-E-MH1-CTD-1	5	12.0100	1.5060	0.1295	0.0081	0.2480	92.7413	0.0860	9916.99	50.85	52.096	LGM
AITR1392-PWC1-OHT1-E-MH1-CTD-2	5	12.0090	1.5020	0.1311	0.0082	0.2484	91.6018	0.0873	10011.64	50.84	52.734	LGM
AITR1392-PWC1-OHT1-E-MH1-CTD-3	5	12.0100	1.5020	0.1300	0.0081	0.2476	92.3846	0.0866	9681.46	49.58	50.995	LGM
AITR1392-PWC1-OHT1-E-MH1-CTD-4	5	12.0100	1.5050	0.1288	0.0081	0.2479	93.2453	0.0856	NT			
AITR1392-PWC1-OHT1-E-MH2-CTD-1	5	12.0070	1.5080	0.1320	0.0083	0.2480	90.9621	0.0875	9946.98	49.97	52.185	LGM
AITR1392-PWC1-OHT1-E-MH2-CTD-2	5	12.0080	1.5070	0.1330	0.0083	0.2480	90.2857	0.0883	9597.94	47.89	50.387	LGM
AITR1392-PWC1-OHT1-E-MH2-CTD-3	5	12.0090	1.5070	0.1330	0.0083	0.2480	90.2932	0.0883	10073.68	50.26	52.884	LGM
AITR1392-PWC1-OHT1-E-MH2-CTD-4	5	12.0070	1.5070	0.1320	0.0083	0.2480	90.9621	0.0876	NT			
AITR1392-PWC1-OHT1-D-MH1-CTD-1	4	12.0060	1.5050	0.1310	0.0082	0.2490	91.6489	0.0870	9154.11	46.43	48.121	LGM
AITR1392-PWC1-OHT1-D-MH1-CTD-2	4	12.0050	1.5060	0.1300	0.0081	0.2491	92.3462	0.0863	9617.06	49.12	50.521	LGM
AITR1392-PWC1-OHT1-D-MH1-CTD-3	4	12.0060	1.5090	0.1310	0.0082	0.2489	91.6489	0.0868	9598.28	48.55	50.322	LGM
AITR1392-PWC1-OHT1-D-MH1-CTD-4	4	12.0070	1.5060	0.1300	0.0081	0.2493	92.3615	0.0863	NT			
AITR1392-PWC1-OHT1-D-MH2-CTD-1	4	12.0070	1.5070	0.1290	0.0081	0.2508	93.0775	0.0856	9448.90	48.60	49.604	LGM
AITR1392-PWC1-OHT1-D-MH2-CTD-2	4	12.0050	1.5100	0.1320	0.0083	0.2505	90.9470	0.0874	8975.67	45.03	47.027	LGM
AITR1392-PWC1-OHT1-D-MH2-CTD-3	4	12.0070	1.5060	0.1310	0.0082	0.2508	91.6565	0.0870	9372.20	47.51	49.235	LGM
AITR1392-PWC1-OHT1-D-MH2-CTD-4	4	12.0070	1.5060	0.1300	0.0081	0.2510	92.3615	0.0863	NT			
Minimum		12.0050	1.5010	0.1288	0.0081	0.2476	90.2857	0.0856	8975.6730	45.0315	47.0265	
Maximum		12.0100	1.5100	0.1330	0.0083	0.2510	93.2453	0.0883	10173.4670	51.7784	53.6218	
Average		12.0078	1.5058	0.1308	0.0082	0.2490	91.7943	0.0869	9786.0252	49.6005	51.4114	
Standard Deviation		0.0017	0.0025	0.0011	0.0001	0.0010	0.7718	0.0007	370.1299	1.9325	1.9720	
Coefficient of Variation (%)		0.01	0.16	0.84	0.84	0.41	0.84	0.83	3.78	3.90	3.84	
No. Specimens		24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT1	MH	RTD				

Test Group: AITR1392-PWC1-OHT1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: RTD #Plies: 16

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
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Specimen ID		Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT1-A-MH1-RTD-1		12.0080	1.5020	0.1305	0.0082	0.2485	92.0153	0.0869	10446.93	53.30	55.026	LGM
AITR1392-PWC1-OHT1-A-MH1-RTD-2		12.0070	1.5010	0.1310	0.0082	0.2493	91.6565	0.0873	10659.15	54.21	56.182	LGM
AITR1392-PWC1-OHT1-A-MH1-RTD-3		12.0070	1.5010	0.1321	0.0083	0.2487	90.8933	0.0880	10453.01	52.72	55.095	LGM
AITR1392-PWC1-OHT1-A-MH1-RTD-4		12.0060	1.4970	0.1310	0.0082	0.2480	91.6489	0.0875	NT			
AITR1392-PWC1-OHT1-A-MH2-RTD-1		12.0000	1.5050	0.1290	0.0081	0.2493	93.0233	0.0857	10847.77	55.87	57.024	LGM
AITR1392-PWC1-OHT1-A-MH2-RTD-2		12.0000	1.5060	0.1290	0.0081	0.2506	93.0233	0.0857	10710.31	55.13	56.264	LGM
AITR1392-PWC1-OHT1-A-MH2-RTD-3		12.0000	1.5070	0.1290	0.0081	0.2496	93.0233	0.0856	10351.87	53.25	54.345	AGM
AITR1392-PWC1-OHT1-A-MH2-RTD-4		12.0000		0.1310	0.0082	0.2489	91.6031		NT			
AITR1392-PWC1-OHT1-E-MH1-RTD-1		12.0090	1.5030	0.1289	0.0081	0.2479	93.1652	0.0858	10253.91	52.93	53.974	LGM
AITR1392-PWC1-OHT1-E-MH1-RTD-2		12.0090	1.5060	0.1291	0.0081	0.2484	93.0209	0.0857	10129.22	52.10	53.211	LGM
AITR1392-PWC1-OHT1-E-MH1-RTD-3		12.0090	1.5060	0.1284	0.0080	0.2488	93.5280	0.0853	10618.17	54.91	55.780	LGM
AITR1392-PWC1-OHT1-E-MH1-RTD-4		12.0090	1.5060	0.1303	0.0081	0.2483	92.1642	0.0865	NT			
AITR1392-PWC1-OHT1-E-MH2-RTD-1		12.0100	1.5060	0.1320	0.0083	0.2482	90.9848	0.0876	10037.24	50.49	52.728	LGM
AITR1392-PWC1-OHT1-E-MH2-RTD-2		12.0080	1.5070	0.1320	0.0083	0.2481	90.9697	0.0876	10453.06	52.55	54.876	LGM
AITR1392-PWC1-OHT1-E-MH2-RTD-3		12.0090	1.5030	0.1330	0.0083	0.2482	90.2932	0.0885	10170.36	50.88	53.534	LGM
AITR1392-PWC1-OHT1-E-MH2-RTD-4		12.0090	1.5080	0.1330	0.0083	0.2481	90.2932	0.0882	NT			
AITR1392-PWC1-OHT1-D-MH1-RTD-1		12.0070	1.5060	0.1280	0.0080	0.2491	93.8047	0.0850	9644.70	50.03	50.666	LGM
AITR1392-PWC1-OHT1-D-MH1-RTD-2		12.0080	1.5060	0.1280	0.0080	0.2491	93.8125	0.0850	9302.45	48.26	48.868	LGM
AITR1392-PWC1-OHT1-D-MH1-RTD-3		12.0080	1.5060	0.1310	0.0082	0.2495	91.6641	0.0870	9331.82	47.30	49.022	LGM
AITR1392-PWC1-OHT1-D-MH1-RTD-4		12.0080	1.5060	0.1300	0.0081	0.2494	92.3692	0.0863	NT			
AITR1392-PWC1-OHT1-D-MH2-RTD-1		12.0090	1.5060	0.1310	0.0082	0.2490	91.6718	0.0870	9488.43	48.09	49.845	LGM
AITR1392-PWC1-OHT1-D-MH2-RTD-2		12.0070	1.5050	0.1320	0.0083	0.2510	90.9621	0.0877	9452.09	47.58	49.687	LGM
AITR1392-PWC1-OHT1-D-MH2-RTD-3		12.0080	1.5060	0.1300	0.0081	0.2510	92.3692	0.0863	9497.42	48.51	49.892	LGM
AITR1392-PWC1-OHT1-D-MH2-RTD-4		12.0080	1.5050	0.1310	0.0082	0.2500	91.6641	0.0870	NT			
Minimum		12.0000	1.4970	0.1280	0.0080	0.2479	90.2932	0.0850	9302.4450	47.3010	48.868	
Maximum		12.0100	1.5080	0.1330	0.0083	0.2510	93.8125	0.0885	10847.7720	55.8746	57.024	
Average		12.0068	1.5048	0.1304	0.0082	0.2490	92.0677	0.0867	10102.6607	51.5615	53.112	
Standard Deviation		0.0032	0.0025	0.0015	0.0001	0.0009	1.0542	0.0011	518.4578	2.7664	2.750	
Coefficient of Variation (%)		0.03	0.17	1.15	1.15	0.36	1.15	1.22	5.13	5.37	5.18	
No. Specimens		24	23	24	24	24	24	23	18	18	18	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT1	MH	ETW				

Test Group: AITR1392-PWC1-OHT1-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: ETW #Plies: 16

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT1-A-MH1-ETW-1	1	12.0120	1.5000	0.1306	0.0082	0.2500	91.9755	0.0871	10457.41	53.38	55.155	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW-2	1	12.0120	1.5033	0.1307	0.0082	0.2500	91.9286	0.0869	10935.62	55.67	57.549	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW-3	1	12.0130	1.5017	0.1322	0.0083	0.2500	90.8470	0.0881	10764.12	54.21	56.710	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW-4	1	12.0130	1.5027	0.1302	0.0081	0.0000	92.2421	0.0867	NT			
AITR1392-PWC1-OHT1-A-MH2-ETW-1	1	12.0050	1.5090	0.1315	0.0082	0.2506	91.2928	0.0871	10515.03	52.99	55.128	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW-2	1	12.0050	1.5080	0.1307	0.0082	0.2502	91.8516	0.0867	10759.57	54.59	56.448	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW-3	1	12.0060	1.5070	0.1309	0.0082	0.2500	91.7189	0.0869	10395.55	52.70	54.574	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW-4	1	12.0080	1.5090	0.1306	0.0082	0.0000	91.9449	0.0865	NT			
Minimum		12.0050	1.5000	0.1302	0.0081	0.0000	90.8470	0.0865	10395.5450	52.6980	54.574	
Maximum		12.0130	1.5090	0.1322	0.0083	0.2506	92.2421	0.0881	10935.6210	55.6703	57.549	
Average		12.0093	1.5051	0.1309	0.0082	0.1876	91.7252	0.0870	10637.8815	53.9231	55.927	
Standard Deviation		0.0036	0.0036	0.0006	0.0000	0.1158	0.4462	0.0005	212.5009	1.1175	1.147	
Coefficient of Variation (%)		0.03	0.24	0.49	0.49	61.72	0.49	0.55	2.00	2.07	2.05	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT1	MH	ETW2				

Test Group: AITR1392-PWC1-OHT1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT1-A-MH1-ETW2-1	1	12.0130	1.5023	0.1325	0.0083	0.2500	90.6642	0.0882	10628.00	53.39	55.968	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW2-2	1	12.0120	1.5030	0.1310	0.0082	0.2500	91.6947	0.0872	10501.00	53.33	55.274	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW2-3	1	12.0130	1.5023	0.1312	0.0082	0.2500	91.5625	0.0873	10583.00	53.69	55.731	AGM
AITR1392-PWC1-OHT1-A-MH1-ETW2-4	1	12.0120	1.5000	0.1322	0.0083	0.0000	90.8394	0.0882	NT			
AITR1392-PWC1-OHT1-A-MH2-ETW2-1	1	12.0090	1.5070	0.1304	0.0082	0.2498	92.0936	0.0865	10410.35	52.98	54.652	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW2-2	1	12.0090	1.5070	0.1291	0.0081	0.2500	93.0209	0.0857	10753.72	55.27	56.454	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW2-3	1	12.0090	1.5070	0.1303	0.0081	0.2494	92.1642	0.0865	10199.30	51.94	53.544	AGM
AITR1392-PWC1-OHT1-A-MH2-ETW2-4	1	12.0090	1.5090	0.1308	0.0082	0.0000	91.8119	0.0867	NT			
AITR1392-PWC1-OHT1-E-MH1-ETW2-1	5	12.0120	1.5043	0.1299	0.0081	0.2500	92.4474	0.0864	10690.00	54.69	56.219	AGM
AITR1392-PWC1-OHT1-E-MH1-ETW2-2	5	12.0120	1.5020	0.1301	0.0081	0.2500	92.3526	0.0866	9982.00	51.10	52.578	AGM
AITR1392-PWC1-OHT1-E-MH1-ETW2-3	5	12.0130	1.5047	0.1308	0.0082	0.2500	91.8191	0.0870	9946.00	50.52	52.295	AGM
AITR1392-PWC1-OHT1-E-MH1-ETW2-4	5	12.0120	1.5020	0.1306	0.0082	0.0000	91.9755	0.0870	NT			
AITR1392-PWC1-OHT1-E-MH2-ETW2-1	5	12.0120	1.5070	0.1304	0.0082	0.2496	92.1166	0.0865	10036.96	51.08	52.692	AGM
AITR1392-PWC1-OHT1-E-MH2-ETW2-2	5	12.0120	1.5070	0.1304	0.0082	0.2479	92.1166	0.0865	10434.57	53.10	54.779	AGM
AITR1392-PWC1-OHT1-E-MH2-ETW2-3	5	12.0130	1.5070	0.1315	0.0082	0.2481	91.3536	0.0873	10072.19	50.83	52.877	AGM
AITR1392-PWC1-OHT1-E-MH2-ETW2-4	5	12.0130	1.5060	0.1314	0.0082	0.0000	91.4231	0.0873	9813.16	49.59	51.551	AGM
AITR1392-PWC1-OHT1-D-MH1-ETW2-1	4	12.0110	1.5040	0.1315	0.0082	0.2500	91.3384	0.0874	9189.36	46.46	48.338	AGM
AITR1392-PWC1-OHT1-D-MH1-ETW2-2	4	12.0100	1.5047	0.1316	0.0082	0.2500	91.2383	0.0875	9074.75	45.82	47.714	AGM
AITR1392-PWC1-OHT1-D-MH1-ETW2-3	4	12.0100	1.5043	0.1317	0.0082	0.2500	91.1690	0.0876	9239.93	46.63	48.593	AGM
AITR1392-PWC1-OHT1-D-MH1-ETW2-4	4	12.0090	1.5043	0.1327	0.0083	0.0000	90.4746	0.0882	NT			
AITR1392-PWC1-OHT1-D-MH2-ETW2-1	4	12.0100	1.5050	0.1330	0.0083	0.2500	90.2781	0.0884	9395.71	46.93	49.391	AGM
AITR1392-PWC1-OHT1-D-MH2-ETW2-2	4	12.0090	1.5053	0.1315	0.0082	0.2500	91.3463	0.0873	9386.01	47.43	49.329	AGM
AITR1392-PWC1-OHT1-D-MH2-ETW2-3	4	12.0110	1.5047	0.1309	0.0082	0.2500	91.7571	0.0870	9537.36	48.42	50.147	AGM
AITR1392-PWC1-OHT1-D-MH2-ETW2-4	4	12.0110	1.5047	0.1326	0.0083	0.0000	90.5807	0.0881	NT			
Minimum		12.0090	1.5000	0.1291	0.0081	0.0000	90.2781	0.0857	9074.7540	45.8172	47.714	
Maximum		12.0130	1.5090	0.1330	0.0083	0.2500	93.0209	0.0884	10753.7230	55.2738	56.454	
Average		12.0111	1.5048	0.1312	0.0082	0.1873	91.5683	0.0872	9993.3352	50.6942	52.533	
Standard Deviation		0.0015	0.0021	0.0010	0.0001	0.1105	0.6818	0.0007	553.6456	3.0049	2.910	
Coefficient of Variation (%)		0.01	0.14	0.75	0.75	58.98	0.74	0.80	5.54	5.93	5.54	
No. Specimens		24	24	24	24	24	24	24	19	19	19	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT2	MH	CTD				

Test Group: AITR1392-PWC1-OHT2-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 2 Condition: CTD #Plies: 20

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT2-A-MH1-CTD-1	1	12.0100	1.5080	0.1666	0.0083	0.2482	72.0888	0.1105	10842.71	43.16	45.507	AGM
AITR1392-PWC1-OHT2-A-MH1-CTD-2	1	12.0090	1.5070	0.1631	0.0082	0.2488	73.6297	0.1082	10717.43	43.60	45.011	AGM
AITR1392-PWC1-OHT2-A-MH1-CTD-3	1	12.0090	1.5060	0.1636	0.0082	0.2484	73.4046	0.1086	10910.63	44.28	45.853	AGM
AITR1392-PWC1-OHT2-A-MH1-CTD-4	1	12.0090	1.5070	0.1609	0.0080	0.2472	74.6364	0.1068	NT			
AITR1392-PWC1-OHT2-A-MH2-CTD-1	1	12.0070	1.5040	0.1648	0.0082	0.2486	72.8580	0.1096	10940.00	44.14	46.038	AGM
AITR1392-PWC1-OHT2-A-MH2-CTD-2	1	12.0080	1.4990	0.1649	0.0082	0.2483	72.8199	0.1100	11309.65	45.75	47.752	AGM
AITR1392-PWC1-OHT2-A-MH2-CTD-3	1	12.0070	1.5030	0.1627	0.0081	0.2487	73.7984	0.1083	11314.74	46.27	47.646	AGM
AITR1392-PWC1-OHT2-A-MH2-CTD-4	1	12.0080	1.5060	0.1649	0.0082	0.2486	72.8199	0.1095	NT			
AITR1392-PWC1-OHT2-E-MH1-CTD-1	5	12.0080	1.5050	0.1670	0.0084	0.2480	71.9042	0.1110	11068.28	44.04	46.546	AGM
AITR1392-PWC1-OHT2-E-MH1-CTD-2	5	12.0090	1.5030	0.1660	0.0083	0.2470	72.3434	0.1104	11058.17	44.32	46.566	AGM
AITR1392-PWC1-OHT2-E-MH1-CTD-3	5	12.0080	1.5060	0.1660	0.0083	0.2480	72.3373	0.1102	10873.06	43.49	45.695	AGM
AITR1392-PWC1-OHT2-E-MH1-CTD-4	5	12.0080	1.5070	0.1610	0.0081	0.2480	74.5839	0.1068	NT			
AITR1392-PWC1-OHT2-E-MH2-CTD-1	5	12.0080	1.5050	0.1630	0.0082	0.2480	73.6687	0.1083	10992.62	44.81	46.228	AGM
AITR1392-PWC1-OHT2-E-MH2-CTD-2	5	12.0080	1.5050	0.1640	0.0082	0.2480	73.2195	0.1090	10739.50	43.51	45.164	AGM
AITR1392-PWC1-OHT2-E-MH2-CTD-3	5	12.0090	1.5060	0.1640	0.0082	0.2480	73.2256	0.1089	11169.71	45.22	46.942	AGM
AITR1392-PWC1-OHT2-E-MH2-CTD-4	5	12.0090	1.5080	0.1650	0.0083	0.2480	72.7818	0.1094	NT			
AITR1392-PWC1-OHT2-D-MH1-CTD-1	4	12.0080	1.5080	0.1630	0.0082	0.2495	73.6687	0.1081	10715.34	43.59	44.973	AGM
AITR1392-PWC1-OHT2-D-MH1-CTD-2	4	12.0090	1.5080	0.1630	0.0082	0.2501	73.6748	0.1081	10719.76	43.61	44.991	AGM
AITR1392-PWC1-OHT2-D-MH1-CTD-3	4	12.0090	1.5060	0.1650	0.0083	0.2491	72.7818	0.1096	10505.96	42.28	44.152	AGM
AITR1392-PWC1-OHT2-D-MH1-CTD-4	4	12.0090	1.5060	0.1630	0.0082	0.2495	73.6748	0.1082	NT			
AITR1392-PWC1-OHT2-D-MH2-CTD-1	4	12.0080	1.5090	0.1640	0.0082	0.2495	73.2195	0.1087	10809.57	43.68	45.338	AGM
AITR1392-PWC1-OHT2-D-MH2-CTD-2	4	12.0070	1.5090	0.1640	0.0082	0.2494	73.2134	0.1087	10962.02	44.30	45.977	AGM
AITR1392-PWC1-OHT2-D-MH2-CTD-3	4	12.0070	1.5090	0.1630	0.0082	0.2494	73.6626	0.1080	10629.86	43.22	44.584	AGM
AITR1392-PWC1-OHT2-D-MH2-CTD-4	4	12.0010	1.5090	0.1640	0.0082	0.2480	73.1768	0.1087	NT			
Minimum		12.0010	1.4990	0.1609	0.0080	0.2470	71.9042	0.1068	10505.9580	42.2792	44.152	
Maximum		12.0100	1.5090	0.1670	0.0084	0.2501	74.6364	0.1110	11314.7410	46.2698	47.752	
Average		12.0080	1.5062	0.1640	0.0082	0.2485	73.2164	0.1089	10904.3891	44.0711	45.831	
Standard Deviation		0.0017	0.0024	0.0015	0.0001	0.0008	0.6856	0.0011	223.0540	0.9683	0.994	
Coefficient of Variation (%)		0.01	0.16	0.94	0.94	0.31	0.94	0.98	2.05	2.20	2.17	
No. Specimens		24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT2	MH	RTD				

Test Group: AITR1392-PWC1-OHT2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 2 Condition: RTD #Plies: 20

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT2-A-MH1-RTD-1	1	12.0080	1.5050	0.1640	0.0082	0.2486	73.2195	0.1090	10295.33	41.71	43.296	AGM
AITR1392-PWC1-OHT2-A-MH1-RTD-2	1	12.0070	1.5070	0.1630	0.0082	0.2481	73.6626	0.1082	9975.79	40.61	41.896	AGM
AITR1392-PWC1-OHT2-A-MH1-RTD-3	1	12.0060	1.5050	0.1620	0.0081	0.2476	74.1111	0.1076	10220.86	41.92	42.983	AGM
AITR1392-PWC1-OHT2-A-MH1-RTD-4	1	12.0060	1.5060	0.1620	0.0081	0.2470	74.1111	0.1076	10096.34	41.38	42.431	AGM
AITR1392-PWC1-OHT2-A-MH2-RTD-1	1	12.0050	1.5060	0.1640	0.0082	0.2483	73.2012	0.1089	10225.21	41.40	42.972	AGM
AITR1392-PWC1-OHT2-A-MH2-RTD-2	1	12.0060	1.5000	0.1620	0.0081	0.2483	74.1111	0.1080	10302.98	42.40	43.472	AGM
AITR1392-PWC1-OHT2-A-MH2-RTD-3	1	12.0050	1.5060	0.1610	0.0081	0.2484	74.5652	0.1069	10378.53	42.80	43.617	AGM
AITR1392-PWC1-OHT2-A-MH2-RTD-4	1	12.0060	1.5060	0.1640	0.0082	0.2485	73.2073	0.1089	10408.39	42.14	43.742	AGM
Minimum		12.0050	1.5000	0.1610	0.0081	0.2470	73.2012	0.1069	9975.7900	40.6113	41.896	
Maximum		12.0080	1.5070	0.1640	0.0082	0.2486	74.5652	0.1090	10408.3900	42.8041	43.742	
Average		12.0061	1.5051	0.1628	0.0081	0.2481	73.7736	0.1081	10237.9281	41.7966	43.051	
Standard Deviation		0.0010	0.0022	0.0012	0.0001	0.0005	0.5259	0.0008	144.2072	0.6817	0.628	
Coefficient of Variation (%)		0.01	0.14	0.72	0.72	0.22	0.71	0.70	1.41	1.63	1.46	
No. Specimens		8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT2	MH	ETW2				

Test Group: AITR1392-PWC1-OHT2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 2 Condition: ETW2 #Plies: 20

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT2-A-MH1-ETW2-1	1	12.0110	1.5060	0.2477	0.0124	0.2477	48.4901	0.1645	8166.77	21.89	34.322	AGM
AITR1392-PWC1-OHT2-A-MH1-ETW2-2	1	12.0120	1.5090	0.2478	0.0124	0.2478	48.4746	0.1642	8410.47	22.49	35.276	AGM
AITR1392-PWC1-OHT2-A-MH1-ETW2-3	1	12.0110	1.5080	0.2481	0.0124	0.2481	48.4119	0.1645	8355.03	22.33	35.066	AGM
AITR1392-PWC1-OHT2-A-MH1-ETW2-4	1	12.0120	1.5080	0.2477	0.0124	0.2477	48.4941	0.1643	NT			
AITR1392-PWC1-OHT2-A-MH2-ETW2-1	1	12.0090	1.5080	0.2484	0.0124	0.2484	48.3454	0.1647	8387.38	22.39	35.202	AGM
AITR1392-PWC1-OHT2-A-MH2-ETW2-2	1	12.0080	1.5070	0.2491	0.0125	0.2491	48.2055	0.1653	8437.69	22.48	35.437	AGM
AITR1392-PWC1-OHT2-A-MH2-ETW2-3	1	12.0090	1.5060	0.2483	0.0124	0.2483	48.3649	0.1649	8117.10	21.71	34.113	AGM
AITR1392-PWC1-OHT2-A-MH2-ETW2-4	1	12.0090	1.5070	0.2482	0.0124	0.2482	48.3844	0.1647	NT			
Minimum		12.0080	1.5060	0.2477	0.0124	0.2477	48.2055	0.1642	8117.1030	21.7070	34.113	
Maximum		12.0120	1.5090	0.2491	0.0125	0.2491	48.4941	0.1653	8437.6850	22.4921	35.437	
Average		12.0101	1.5074	0.2482	0.0124	0.2482	48.3964	0.1646	8312.4060	22.2152	34.903	
Standard Deviation		0.0016	0.0011	0.0005	0.0000	0.0005	0.0963	0.0004	135.7213	0.3322	0.548	
Coefficient of Variation (%)		0.01	0.07	0.19	0.19	0.19	0.20	0.21	1.63	1.50	1.57	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT3	MH	CTD				

Test Group: AITR1392-PWC1-OHT3-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 3 Condition: CTD #Plies: 15

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT3-A-MH1-CTD-1	1	12.0100	1.5000	0.1223	0.0082	0.2477	98.2011	0.0815	11456.91	62.45	64.455	LGM
AITR1392-PWC1-OHT3-A-MH1-CTD-2	1	12.0100	1.5050	0.1226	0.0082	0.2481	97.9608	0.0815	11263.24	61.04	63.155	LGM
AITR1392-PWC1-OHT3-A-MH1-CTD-3	1	12.0100	1.5050	0.1218	0.0081	0.2480	98.6043	0.0809	11649.84	63.55	65.323	LGM
AITR1392-PWC1-OHT3-A-MH1-CTD-4	1	12.0060	1.5030	0.1204	0.0080	0.2479	99.7176	0.0801	NT			
AITR1392-PWC1-OHT3-A-MH2-CTD-1	1	12.0070	1.5080	0.1232	0.0082	0.2518	97.4594	0.0817	12623.51	67.95	70.642	LGM
AITR1392-PWC1-OHT3-A-MH2-CTD-2	1	12.0060	1.5090	0.1228	0.0082	0.2515	97.7687	0.0814	11447.48	61.78	64.018	LGM
AITR1392-PWC1-OHT3-A-MH2-CTD-3	1	12.0050	1.5050	0.1224	0.0082	0.2527	98.0801	0.0813	12111.29	65.75	67.910	LGM
AITR1392-PWC1-OHT3-A-MH2-CTD-4	1	12.0060	1.5080	0.1231	0.0082	0.2528	97.5305	0.0816	NT			
AITR1392-PWC1-OHT3-E-MH1-CTD-1	5	12.0070	1.5090	0.1210	0.0081	0.2485	99.2314	0.0802	11547.05	63.24	64.575	LGM
AITR1392-PWC1-OHT3-E-MH1-CTD-2	5	12.0090	1.5090	0.1230	0.0082	0.2479	97.6341	0.0815	11914.70	64.19	66.631	LGM
AITR1392-PWC1-OHT3-E-MH1-CTD-3	5	12.0080	1.5090	0.1230	0.0082	0.2480	97.6260	0.0815	12191.92	65.69	68.181	LGM
AITR1392-PWC1-OHT3-E-MH1-CTD-4	5	12.0080	1.5080	0.1230	0.0082	0.2482	97.6260	0.0816	NT			
AITR1392-PWC1-OHT3-E-MH2-CTD-1	5	12.0080	1.5080	0.1230	0.0082	0.2480	97.6260	0.0816	12492.65	67.35	69.909	LGM
AITR1392-PWC1-OHT3-E-MH2-CTD-2	5	12.0070	1.5080	0.1210	0.0081	0.2480	99.2314	0.0802	11504.68	63.05	64.381	LGM
AITR1392-PWC1-OHT3-E-MH2-CTD-3	5	12.0080	1.5080	0.1210	0.0081	0.2482	99.2397	0.0802	11825.84	64.81	66.178	LGM
AITR1392-PWC1-OHT3-E-MH2-CTD-4	5	12.0060	1.5070	0.1200	0.0080	0.2482	100.0500	0.0796	NT			
AITR1392-PWC1-OHT3-D-MH1-CTD-1	4	12.0090	1.5070	0.1200	0.0080	0.2504	100.0750	0.0796	10514.61	58.14	58.879	LGM
AITR1392-PWC1-OHT3-D-MH1-CTD-2	4	12.0080	1.5070	0.1210	0.0081	0.2494	99.2397	0.0803	10302.16	56.50	57.689	LGM
AITR1392-PWC1-OHT3-D-MH1-CTD-3	4	12.0080	1.5070	0.1210	0.0081	0.2497	99.2397	0.0803	9944.23	54.53	55.685	LGM
AITR1392-PWC1-OHT3-D-MH1-CTD-4	4	12.0080	1.5060	0.1200	0.0080	0.2492	100.0667	0.0797	NT			
AITR1392-PWC1-OHT3-D-MH2-CTD-1	4	12.0090	1.5050	0.1230	0.0082	0.2521	97.6341	0.0817	10976.23	59.29	61.546	LGM
AITR1392-PWC1-OHT3-D-MH2-CTD-2	4	12.0090	1.5060	0.1230	0.0082	0.2517	97.6341	0.0817	11471.51	61.93	64.280	LGM
AITR1392-PWC1-OHT3-D-MH2-CTD-3	4	12.0090	1.5050	0.1220	0.0081	0.2513	98.4344	0.0811	9974.71	54.33	55.930	LGM
AITR1392-PWC1-OHT3-D-MH2-CTD-4	4	12.0090	1.5060	0.1210	0.0081	0.2509	99.2479	0.0803	NT			
Minimum		12.0050	1.5000	0.1200	0.0080	0.2477	97.4594	0.0796	9944.2340	54.3255	55.685	
Maximum		12.0100	1.5090	0.1232	0.0082	0.2528	100.0750	0.0817	12623.5090	67.9466	70.642	
Average		12.0079	1.5066	0.1219	0.0081	0.2496	98.5483	0.0809	11400.6972	61.9764	63.854	
Standard Deviation		0.0014	0.0021	0.0011	0.0001	0.0018	0.9256	0.0008	793.8722	4.0414	4.423	
Coefficient of Variation (%)		0.01	0.14	0.94	0.94	0.72	0.94	0.93	6.96	6.52	6.93	
No. Specimens		24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT3	MH	RTD				

Test Group: AITR1392-PWC1-OHT3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 3 Condition: RTD #Plies: 15

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT3-A-MH1-RTD-1	1	12.0090	1.5020	0.1212	0.0081	0.2475	99.0842	0.0807	12556.22	68.97	70.546	LGM
AITR1392-PWC1-OHT3-A-MH1-RTD-2	1	12.0090	1.5020	0.1214	0.0081	0.2480	98.9209	0.0808	12218.29	67.01	68.647	LGM
AITR1392-PWC1-OHT3-A-MH1-RTD-3	1	12.0090	1.5010	0.1201	0.0080	0.2476	99.9917	0.0800	11861.86	65.80	66.689	LGM
AITR1392-PWC1-OHT3-A-MH1-RTD-4	1	12.0090	1.5030	0.1213	0.0081	0.2473	99.0025	0.0807	NT			
AITR1392-PWC1-OHT3-A-MH2-RTD-1	1	12.0040	1.5070	0.1220	0.0081	0.2514	98.3934	0.0810	12810.23	69.68	71.734	LGM
AITR1392-PWC1-OHT3-A-MH2-RTD-2	1	12.0040	1.5070	0.1220	0.0081	0.2505	98.3934	0.0810	12104.69	65.84	67.783	LGM
AITR1392-PWC1-OHT3-A-MH2-RTD-3	1	12.0040	1.5070	0.1220	0.0081	0.2517	98.3934	0.0810	12330.84	67.07	69.050	LGM
AITR1392-PWC1-OHT3-A-MH2-RTD-4	1	12.0040	1.5070	0.1220	0.0081	0.2529	98.3934	0.0810	13125.61	71.39	73.500	LGM
Minimum		12.0040	1.5010	0.1201	0.0080	0.2473	98.3934	0.0800	11861.8600	65.8005	66.689	
Maximum		12.0090	1.5070	0.1220	0.0081	0.2529	99.9917	0.0810	13125.6090	71.3915	73.500	
Average		12.0065	1.5045	0.1215	0.0081	0.2496	98.8216	0.0808	12429.6764	67.9652	69.707	
Standard Deviation		0.0027	0.0027	0.0007	0.0000	0.0023	0.5624	0.0003	433.5210	2.1061	2.365	
Coefficient of Variation (%)		0.02	0.18	0.55	0.55	0.90	0.57	0.40	3.49	3.10	3.39	
No. Specimens		8	8	8	8	8	8	8	7	7	7	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	OHT3	MH	ETW2				

Test Group: AITR1392-PWC1-OHT3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Tension Layup 3 Condition: ETW2 #Plies: 15

Test Method: MP1117 (ASTMD5766)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHT3-A-MH1-ETW2-1	1	12.0120	1.5007	0.1227	0.0081	0.2476	97.8973	0.0818	12651.00	68.71	70.736	LGM
AITR1392-PWC1-OHT3-A-MH1-ETW2-2	1	12.0130	1.5043	0.1220	0.0081	0.2477	98.4672	0.0811	12857.00	70.05	72.124	LGM
AITR1392-PWC1-OHT3-A-MH1-ETW2-3	1	12.0120	1.5033	0.1225	0.0082	0.2479	98.0571	0.0815	13307.00	72.26	74.698	LGM
AITR1392-PWC1-OHT3-A-MH1-ETW2-4	1	12.0120	1.5037	0.1216	0.0081	0.2475	98.7558	0.0809	NT			
AITR1392-PWC1-OHT3-A-MH2-ETW2-1	1	12.0090	1.5090	0.1243	0.0083	0.2525	96.6130	0.0824	13205.14	70.40	73.847	LGM
AITR1392-PWC1-OHT3-A-MH2-ETW2-2	1	12.0080	1.5100	0.1230	0.0082	0.2520	97.6260	0.0815	13011.89	70.06	72.719	LGM
AITR1392-PWC1-OHT3-A-MH2-ETW2-3	1	12.0080	1.5090	0.1233	0.0082	0.2514	97.3885	0.0817	13308.85	71.53	74.427	LGM
AITR1392-PWC1-OHT3-A-MH2-ETW2-4	1	12.0090	1.5080	0.1229	0.0082	0.2519	97.7136	0.0815	NT			
Minimum		12.0080	1.5007	0.1216	#REF!	0.2475	96.6130	0.0809	12651.0000	68.7062	70.736	
Maximum		12.0130	1.5100	0.1243	#REF!	0.2525	98.7558	0.0824	13308.8470	72.2585	74.698	
Average		12.0104	1.5060	0.1228	#REF!	0.2498	97.8148	0.0815	13056.8125	70.5015	73.092	
Standard Deviation		0.0021	0.0034	0.0008	#REF!	0.0023	0.6599	0.0004	266.3619	1.2469	1.521	
Coefficient of Variation (%)		0.02	0.23	0.66	#REF!	0.92	0.67	0.55	2.04	1.77	2.08	
No. Specimens		8	8	8	7	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC1	MH	RTD						

Test Group: AITR1392-PWC1-OHC1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: RTD #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC1-A-MH1-RTD-1	1	12.0040	1.5060	0.1335	0.0083	0.2477	0.6284	5.871	6.0799	1.8554	7906.00	39.32	41.532	LGM
AITR1392-PWC1-OHC1-A-MH1-RTD-2	1	12.0035	1.5070	0.1230	0.0077	0.2473	0.6293	5.873	6.0938	2.0106	7267.00	39.20	38.150	LGM
AITR1392-PWC1-OHC1-A-MH1-RTD-3	1	12.0030	1.5070	0.1310	0.0082	0.2478	0.6287	5.872	6.0815	1.8916	7818.00	39.60	41.043	LGM
AITR1392-PWC1-OHC1-A-MH1-RTD-4	1	12.0030	1.5070	0.1315	0.0082	0.2478	0.6276	5.874	6.0815	1.8844	NT			
AITR1392-PWC1-OHC1-A-MH2-RTD-1	1	12.0040	1.5050	0.1290	0.0081	0.2498	0.6224	5.876	6.0248	1.9364	7567.00	38.98	39.778	LGM
AITR1392-PWC1-OHC1-A-MH2-RTD-2	1	12.0050	1.5050	0.1300	0.0081	0.2496	0.6252	5.877	6.0296	1.9200	7780.00	39.76	40.897	LGM
AITR1392-PWC1-OHC1-A-MH2-RTD-3	1	12.0040	1.5050	0.1280	0.0080	0.2495	0.6272	5.873	6.0321	1.9492	8063.00	41.86	42.385	LGM
AITR1392-PWC1-OHC1-A-MH2-RTD-4	1	12.0040	1.5060	0.1310	0.0082	0.2492	0.6257	5.875	6.0433	1.9023	NT			
AITR1392-PWC1-OHC1-E-MH1-RTD-1	5	12.0090	1.5100	0.1300	0.0081	0.2487	0.6280	5.875	6.0716	1.9131	8027.00	40.89	42.056	LGM
AITR1392-PWC1-OHC1-E-MH1-RTD-2	5	12.0090	1.5090	0.1290	0.0081	0.2481	0.6300	5.873	6.0822	1.9233	8340.00	42.84	43.725	LGM
AITR1392-PWC1-OHC1-E-MH1-RTD-3	5	12.0080	1.5090	0.1280	0.0080	0.2478	0.6310	5.874	6.0896	1.9359	8331.00	43.13	43.678	LGM
AITR1392-PWC1-OHC1-E-MH1-RTD-4	5	12.0080	1.5100	0.1280	0.0080	0.2475	0.6320	5.876	6.1010	1.9336	NT			
AITR1392-PWC1-OHC1-E-MH2-RTD-1	5	12.0080	1.5080	0.1310	0.0082	0.2483	0.6300	5.879	6.0733	1.8954	7910.00	40.04	41.498	LGM
AITR1392-PWC1-OHC1-E-MH2-RTD-2	5	12.0090	1.5080	0.1290	0.0081	0.2483	0.6290	5.874	6.0733	1.9248	8335.00	42.85	43.728	LGM
AITR1392-PWC1-OHC1-E-MH2-RTD-3	5	12.0090	1.5080	0.1300	0.0081	0.2482	0.6300	5.874	6.0757	1.9092	8200.00	41.83	43.020	LGM
AITR1392-PWC1-OHC1-E-MH2-RTD-4	5	12.0080	1.5060	0.1330	0.0083	0.2483	0.6280	5.873	6.0652	1.8669	NT			
AITR1392-PWC1-OHC1-D-MH1-RTD-1	4	12.0070	1.5080	0.1300	0.0081	0.2523	0.6250	5.875	5.9770	1.9408	7748.00	39.52	40.648	LGM
AITR1392-PWC1-OHC1-D-MH1-RTD-2	4	12.0080	1.5080	0.1310	0.0082	0.2512	0.6260	5.872	6.0032	1.9176	7750.00	39.23	40.659	LGM
AITR1392-PWC1-OHC1-D-MH1-RTD-3	4	12.0080	1.5080	0.1330	0.0083	0.2523	0.6270	5.874	5.9770	1.8970	8074.00	40.26	42.358	LGM
AITR1392-PWC1-OHC1-D-MH1-RTD-4	4	12.0080	1.5080	0.1310	0.0082	0.2488	0.6270	5.87	6.0611	1.8992	NT			
AITR1392-PWC1-OHC1-D-MH2-RTD-1	4	12.0100	1.5080	0.1310	0.0082	0.2489	0.6256	5.875	6.0587	1.9000	7784.00	39.40	40.837	LGM
AITR1392-PWC1-OHC1-D-MH2-RTD-2	4	12.0000	1.5080	0.1320	0.0083	0.2481	0.6254	5.87	6.0782	1.8795	7448.00	37.42	39.074	LGM
AITR1392-PWC1-OHC1-D-MH2-RTD-3	4	12.0080	1.5080	0.1330	0.0083	0.2483	0.6256	5.876	6.0733	1.8669	7858.00	39.18	41.225	LGM
AITR1392-PWC1-OHC1-D-MH2-RTD-4	4	11.9980	1.5080	0.1320	0.0083	0.2484	0.6255	5.869	6.0709	1.8818	NT			
Minimum		11.9980	1.5050	0.1230	0.0077	0.2473	0.6224	5.8690	5.9770	1.8554	7267.0000	37.4166	38.150	
Maximum		12.0100	1.5100	0.1335	0.0083	0.2523	0.6320	5.8790	6.1010	2.0106	8340.0000	43.1318	43.728	
Average		12.0061	1.5075	0.1303	0.0081	0.2488	0.6275	5.8738	6.0582	1.9098	7900.3333	40.2954	41.461	
Standard Deviation		0.0031	0.0014	0.0023	0.0001	0.0014	0.0023	0.0023	0.0343	0.0331	299.9533	1.5895	1.560	
Coefficient of Variation (%)		0.03	0.09	1.73	1.73	0.55	0.36	0.04	0.57	1.73	3.80	3.94	3.76	
No. Specimens		24	24	24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC1	MH	ETW						

Test Group: AITR1392-PWC1-OHC1-MH-ETW

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: ETW #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC1-A-MH1-ETW-1	1	12.0080	1.5053	0.1336	0.0084	0.2480	0.6291	5.874	6.0699	1.8563	6152.29	30.59	32.334	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW-2	1	12.0080	1.5063	0.1347	0.0084	0.2478	0.6292	5.875	6.0788	1.8396	6438.91	31.73	33.818	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW-3	1	12.0070	1.5053	0.1343	0.0084	0.2480	0.6297	5.876	6.0699	1.8462	6516.43	32.23	34.248	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW-4	1	12.0100	1.5053	0.1342	0.0084	0.2480	0.6292	5.877	6.0699	1.8484	NT			
AITR1392-PWC1-OHC1-A-MH2-ETW-1	1	12.0080	1.5070	0.1310	0.0082	0.2495	0.6258	5.877	6.0401	1.9046	6504.93	32.95	34.149	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW-2	1	12.0090	1.5070	0.1326	0.0083	0.2495	0.6277	5.873	6.0401	1.8816	6257.24	31.31	32.849	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW-3	1	12.0090	1.5070	0.1307	0.0082	0.2494	0.6251	5.876	6.0425	1.9082	6308.23	32.03	33.117	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW-4	1	12.0090	1.5080	0.1321	0.0083	0.2494	0.6276	5.872	6.0465	1.8880	NT			
Minimum		12.0070	1.5053	0.1307	0.0082	0.2478	0.6251	5.8720	6.0401	1.8396	6152.2900	30.5913	32.334	
Maximum		12.0100	1.5080	0.1347	0.0084	0.2495	0.6297	5.8770	6.0788	1.9082	6516.4300	32.9502	34.248	
Average		12.0085	1.5064	0.1329	0.0083	0.2487	0.6279	5.8750	6.0572	1.8716	6363.0050	31.8068	33.419	
Standard Deviation		0.0009	0.0010	0.0015	0.0001	0.0008	0.0017	0.0019	0.0163	0.0273	146.9904	0.8071	0.771	
Coefficient of Variation (%)		0.01	0.07	1.16	1.16	0.32	0.27	0.03	0.27	1.46	2.31	2.54	2.31	
No. Specimens		8	8	8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC1	MH	ETW2						

Test Group: AITR1392-PWC1-OHC1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC1-A-MH1-ETW2-1	1	12.0080	1.5063	0.1337	0.0084	0.2476	0.6290	5.877	6.0837	1.8519	5251.72	26.08	27.582	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW2-2	1	12.0060	1.5063	0.1332	0.0083	0.2478	0.6303	5.873	6.0788	1.8608	5824.66	29.04	30.592	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW2-3	1	12.0090	1.5057	0.1336	0.0084	0.2477	0.6278	5.873	6.0786	1.8540	5417.56	26.93	28.466	LGM
AITR1392-PWC1-OHC1-A-MH1-ETW2-4	1	12.0080	1.5047	0.1349	0.0084	0.2476	0.6286	5.872	6.0770	1.8359	NT			
AITR1392-PWC1-OHC1-A-MH2-ETW2-1	1	12.0090	1.5080	0.1306	0.0082	0.2493	0.6260	5.871	6.0489	1.9089	5790.63	29.40	30.379	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW2-2	1	12.0090	1.5070	0.1331	0.0083	0.2494	0.6260	5.875	6.0425	1.8738	5761.80	28.73	30.248	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW2-3	1	12.0080	1.5070	0.1321	0.0083	0.2500	0.6266	5.874	6.0280	1.8925	5647.52	28.37	29.648	LGM
AITR1392-PWC1-OHC1-A-MH2-ETW2-4	1	12.0090	1.5070	0.1310	0.0082	0.2492	0.6261	5.875	6.0474	1.9023	NT			
AITR1392-PWC1-OHC1-E-MH1-ETW2-1	5	12.0130	1.5120	0.1305	0.0082	0.2482	0.6330	5.876	6.0919	1.9019	5594.66	28.35	29.274	LGM
AITR1392-PWC1-OHC1-E-MH1-ETW2-2	5	12.0130	1.5120	0.1295	0.0081	0.2484	0.6320	5.873	6.0870	1.9181	5799.38	29.62	30.345	LGM
AITR1392-PWC1-OHC1-E-MH1-ETW2-3	5	12.0130	1.5120	0.1291	0.0081	0.2480	0.6330	5.874	6.0968	1.9210	5653.79	28.96	29.583	LGM
AITR1392-PWC1-OHC1-E-MH1-ETW2-4	5	12.0130	1.5110	0.1288	0.0081	0.2485	0.6250	5.867	6.0805	1.9293	NT			
AITR1392-PWC1-OHC1-E-MH2-ETW2-1	5	12.0120	1.5090	0.1303	0.0081	0.2483	0.6290	5.879	6.0773	1.9056	5753.17	29.26	30.163	LGM
AITR1392-PWC1-OHC1-E-MH2-ETW2-2	5	12.0120	1.5080	0.1291	0.0081	0.2482	0.6300	5.875	6.0757	1.9225	5613.17	28.83	29.448	LGM
AITR1392-PWC1-OHC1-E-MH2-ETW2-3	5	12.0120	1.5080	0.1283	0.0080	0.2481	0.6300	5.875	6.0782	1.9337	5514.09	28.50	28.928	LGM
AITR1392-PWC1-OHC1-E-MH2-ETW2-4	5	12.0120	1.5090	0.1283	0.0080	0.2486	0.6290	5.875	6.0700	1.9376	NT			
AITR1392-PWC1-OHC1-D-MH1-ETW2-1	4	12.0120	1.5110	0.1328	0.0083	0.2520	0.6250	5.872	5.9960	1.8976	5271.67	26.27	27.602	LGM
AITR1392-PWC1-OHC1-D-MH1-ETW2-2	4	12.0120	1.5100	0.1334	0.0083	0.2525	0.6240	5.876	5.9802	1.8928	5599.01	27.80	29.335	LGM
AITR1392-PWC1-OHC1-D-MH1-ETW2-3	4	12.0130	1.5100	0.1309	0.0082	0.2512	0.6240	5.872	6.0111	1.9190	5954.74	30.13	31.199	LGM
AITR1392-PWC1-OHC1-D-MH1-ETW2-4	4	12.0130	1.5100	0.1322	0.0083	0.2522	0.6240	5.875	5.9873	1.9077	NT			
AITR1392-PWC1-OHC1-D-MH2-ETW2-1	4	12.0040	1.5100	0.1319	0.0082	0.2484	0.6255	5.869	6.0789	1.8832	5393.74	27.08	28.260	LGM
AITR1392-PWC1-OHC1-D-MH2-ETW2-2	4	12.0130	1.5100	0.1318	0.0082	0.2487	0.6256	5.867	6.0716	1.8869	5472.14	27.50	28.670	LGM
AITR1392-PWC1-OHC1-D-MH2-ETW2-3	4	12.0060	1.5100	0.1328	0.0083	0.2477	0.6244	5.87	6.0961	1.8652	5235.96	26.11	27.433	LGM
AITR1392-PWC1-OHC1-D-MH2-ETW2-4	4	12.0150	1.5110	0.1318	0.0082	0.2482	0.6257	5.861	6.0878	1.8832	NT			
Minimum		12.0040	1.5047	0.1283	0.0080	0.2476	0.6240	5.8610	5.9802	1.8359	5235.9600	26.0765	27.433	
Maximum		12.0150	1.5120	0.1349	0.0084	0.2525	0.6330	5.8790	6.0968	1.9376	5954.7400	30.1263	31.199	
Average		12.0106	1.5090	0.1314	0.0082	0.2490	0.6275	5.8728	6.0605	1.8952	5586.0783	28.1640	29.286	
Standard Deviation		0.0029	0.0021	0.0019	0.0001	0.0015	0.0028	0.0039	0.0351	0.0276	212.1448	1.2481	1.112	
Coefficient of Variation (%)		0.02	0.14	1.43	1.43	0.60	0.45	0.07	0.58	1.46	3.80	4.43	3.80	
No. Specimens		24	24	24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC2	MH	RTD						

Test Group: AITR1392-PWC1-OHC2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 2 Condition: RTD #Plies: 20

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC2-A-MH1-RTD-1	1	12.0030	1.5080	0.1585	0.0079	0.2484	0.6290	5.878	6.0709	1.5672	9023.00	37.75	37.870	AGM
AITR1392-PWC1-OHC2-A-MH1-RTD-2	1	12.0030	1.5080	0.1575	0.0079	0.2480	0.6294	5.876	6.0806	1.5746	9029.00	38.02	37.895	AGM
AITR1392-PWC1-OHC2-A-MH1-RTD-3	1	12.0040	1.5085	0.1625	0.0081	0.2485	0.6290	5.871	6.0704	1.5292	9064.00	36.98	38.029	AGM
AITR1392-PWC1-OHC2-A-MH1-RTD-4	1	12.0010	1.4925	0.1605	0.0080	0.2482	0.6185	5.873	6.0133	1.5464	8970.00	37.45	38.038	AGM
AITR1392-PWC1-OHC2-A-MH2-RTD-1	1	12.0025	1.5085	0.1605	0.0080	0.2482	0.6290	5.874	6.0778	1.5464	9317.00	38.48	39.091	AGM
AITR1392-PWC1-OHC2-A-MH2-RTD-2	1	12.0020	1.5075	0.1595	0.0080	0.2479	0.6287	5.876	6.0811	1.5542	8944.00	37.20	37.551	AGM
AITR1392-PWC1-OHC2-A-MH2-RTD-3	1	12.0015	1.5075	0.1620	0.0081	0.2476	0.6294	5.874	6.0884	1.5284	9020.00	36.93	37.870	AGM
AITR1392-PWC1-OHC2-A-MH2-RTD-4	1	12.0025	1.5070	0.1620	0.0081	0.2476	0.6305	5.874	6.0864	1.5284	8695.00	35.62	36.517	AGM
Minimum		12.0010	1.4925	0.1575	0.0079	0.2476	0.6185	5.8710	6.0133	1.5284	8695.0000	35.6157	36.5173	
Maximum		12.0040	1.5085	0.1625	0.0081	0.2485	0.6305	5.8780	6.0884	1.5746	9317.0000	38.4818	39.0907	
Average		12.0024	1.5059	0.1604	0.0080	0.2481	0.6279	5.8745	6.0711	1.5469	9007.7500	37.3021	37.8576	
Standard Deviation		0.0009	0.0055	0.0018	0.0001	0.0003	0.0039	0.0021	0.0242	0.0179	170.2668	0.8634	0.7046	
Coefficient of Variation (%)		0.01	0.36	1.11	1.11	0.14	0.61	0.04	0.40	1.15	1.89	2.31	1.86	
No. Specimens		8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC2	MH	ETW2						

Test Group: AITR1392-PWC1-OHC2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 2 Condition: ETW2 #Plies: 20

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC2-A-MH1-ETW2-1	1	12.0090	1.5063	0.1623	0.0081	0.2480	0.6280	5.877	6.0739	1.5283	6315.41	25.84	26.535	LGM
AITR1392-PWC1-OHC2-A-MH1-ETW2-2	1	12.0100	1.5057	0.1629	0.0081	0.2483	0.6270	5.877	6.0639	1.5239	6148.51	25.06	25.845	LGM
AITR1392-PWC1-OHC2-A-MH1-ETW2-3	1	12.0120	1.5067	0.1628	0.0081	0.2483	0.6288	5.878	6.0679	1.5249	6253.85	25.49	26.271	LGM
AITR1392-PWC1-OHC2-A-MH1-ETW2-4	1	11.9940	1.5063	0.1637	0.0082	0.2480	0.6293	5.881	6.0739	1.5153	NT			
AITR1392-PWC1-OHC2-A-MH2-ETW2-1	1	12.0090	1.5073	0.1620	0.0081	0.2478	0.6287	5.873	6.0829	1.5293	6164.06	25.24	25.882	LGM
AITR1392-PWC1-OHC2-A-MH2-ETW2-2	1	12.0090	1.5063	0.1620	0.0081	0.2478	0.6281	5.876	6.0788	1.5293	6129.63	25.11	25.755	LGM
AITR1392-PWC1-OHC2-A-MH2-ETW2-3	1	12.0080	1.5053	0.1631	0.0082	0.2479	0.6285	5.873	6.0723	1.5199	6212.44	25.30	26.120	LGM
AITR1392-PWC1-OHC2-A-MH2-ETW2-4	1	12.0100	1.5053	0.1631	0.0082	0.2479	0.6277	5.874	6.0723	1.5196	NT			
AITR1392-PWC1-OHC2-E-MH1-ETW2-1	5	12.0120	1.5090	0.1622	0.0081	0.2480	0.6280	5.874	6.0847	1.5290	6060.64	24.76	25.420	LGM
AITR1392-PWC1-OHC2-E-MH1-ETW2-2	5	12.0120	1.5080	0.1646	0.0082	0.2486	0.6260	5.873	6.0660	1.5103	6388.72	25.74	26.814	LGM
AITR1392-PWC1-OHC2-E-MH1-ETW2-3	5	12.0120	1.5080	0.1635	0.0082	0.2481	0.6236	5.871	6.0782	1.5174	6482.07	26.29	27.205	LGM
AITR1392-PWC1-OHC2-E-MH1-ETW2-4	5	12.0120	1.5080	0.1639	0.0082	0.2480	0.6280	5.873	6.0806	1.5131	NT			
AITR1392-PWC1-OHC2-E-MH2-ETW2-1	5	12.0110	1.5080	0.1635	0.0082	0.2487	0.6270	5.875	6.0635	1.5211	6503.92	26.38	27.297	LGM
AITR1392-PWC1-OHC2-E-MH2-ETW2-2	5	12.0120	1.5090	0.1628	0.0081	0.2479	0.6280	5.876	6.0871	1.5227	6444.30	26.23	27.029	LGM
AITR1392-PWC1-OHC2-E-MH2-ETW2-3	5	12.0110	1.5080	0.1629	0.0081	0.2483	0.6270	5.875	6.0733	1.5242	6432.34	26.18	26.997	LGM
AITR1392-PWC1-OHC2-E-MH2-ETW2-4	5	12.0110	1.5080	0.1649	0.0082	0.2483	0.6270	5.875	6.0733	1.5058	NT			
AITR1392-PWC1-OHC2-D-MH1-ETW2-1	4	12.0110	1.5080	0.1613	0.0081	0.2499	0.6290	5.876	6.0344	1.5493	6063.69	24.93	25.449	LGM
AITR1392-PWC1-OHC2-D-MH1-ETW2-2	4	12.0100	1.5080	0.1623	0.0081	0.2500	0.6250	5.874	6.0320	1.5404	6312.38	25.79	26.493	LGM
AITR1392-PWC1-OHC2-D-MH1-ETW2-3	4	12.0100	1.5080	0.1621	0.0081	0.2499	0.6270	5.874	6.0344	1.5416	6130.40	25.08	25.729	LGM
AITR1392-PWC1-OHC2-D-MH1-ETW2-4	4	12.0100	1.5090	0.1619	0.0081	0.2498	0.6250	5.877	6.0408	1.5429	NT			
AITR1392-PWC1-OHC2-D-MH2-ETW2-1	4	12.0100	1.5080	0.1637	0.0082	0.2491	0.6290	5.884	6.0538	1.5217	6281.42	25.45	26.363	LGM
AITR1392-PWC1-OHC2-D-MH2-ETW2-2	4	12.0100	1.5080	0.1623	0.0081	0.2497	0.6290	5.877	6.0392	1.5385	6304.17	25.76	26.459	LGM
AITR1392-PWC1-OHC2-D-MH2-ETW2-3	4	12.0100	1.5080	0.1624	0.0081	0.2490	0.6290	5.877	6.0562	1.5333	6072.21	24.79	25.485	LGM
AITR1392-PWC1-OHC2-D-MH2-ETW2-4	4	12.0090	1.5090	0.1624	0.0081	0.2492	0.6290	5.871	6.0554	1.5345	NT			
Minimum		11.9940	1.5053	0.1613	0.0081	0.2478	0.6236	5.8710	6.0320	1.5058	6060.6400	24.7616	25.4198	
Maximum		12.0120	1.5090	0.1649	0.0082	0.2500	0.6293	5.8840	6.0871	1.5493	6503.9200	26.3789	27.2971	
Average		12.0098	1.5076	0.1629	0.0081	0.2486	0.6276	5.8755	6.0641	1.5265	6261.1200	25.5238	26.2861	
Standard Deviation		0.0036	0.0011	0.0009	0.0000	0.0008	0.0015	0.0029	0.0171	0.0109	147.2340	0.5264	0.6142	
Coefficient of Variation (%)		0.03	0.08	0.54	0.54	0.31	0.24	0.05	0.28	0.71	2.35	2.06	2.34	
No. Specimens		24	24	24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC3	MH	RTD						

Test Group: AITR1392-PWC1-OHC3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 3 Condition: RTD #Plies: 15

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC3-A-MH1-RTD-1	1	12.0060	1.5050	0.1210	0.0081	0.2496	0.6256	5.875	6.0296	2.0628	9138.00	50.18	51.238	LGM
AITR1392-PWC1-OHC3-A-MH1-RTD-2	1	12.0050	1.5050	0.1210	0.0081	0.2498	0.6260	5.876	6.0248	2.0645	7839.00	43.05	43.955	LGM
AITR1392-PWC1-OHC3-A-MH1-RTD-3	1	12.0060	1.5050	0.1230	0.0082	0.2503	0.6258	5.878	6.0128	2.0350	8453.00	45.66	47.398	LGM
AITR1392-PWC1-OHC3-A-MH1-RTD-4	1	12.0050	1.5050	0.1210	0.0081	0.2518	0.6264	5.876	5.9770	2.0810	8010.00	43.99	44.914	LGM
AITR1392-PWC1-OHC3-A-MH2-RTD-1	1	12.0035	1.5035	0.1195	0.0080	0.2505	0.6282	5.877	6.0020	2.0962	8054.00	44.83	45.205	LGM
AITR1392-PWC1-OHC3-A-MH2-RTD-2	1	12.0035	1.5040	0.1205	0.0080	0.2497	0.6284	5.877	6.0232	2.0722	7494.00	41.35	42.048	LGM
AITR1392-PWC1-OHC3-A-MH2-RTD-3	1	12.0040	1.5040	0.1215	0.0081	0.2497	0.6283	5.877	6.0232	2.0551	8051.00	44.06	45.173	LGM
AITR1392-PWC1-OHC3-A-MH2-RTD-4	1	12.0045	1.5035	0.1195	0.0080	0.2495	0.6286	5.877	6.0261	2.0879	8078.00	44.96	45.340	LGM
Minimum		12.0035	1.5035	0.1195	0.0080	0.2495	0.6256	5.8750	5.9770	2.0350	7494.0000	41.3503	42.048	
Maximum		12.0060	1.5050	0.1230	0.0082	0.2518	0.6286	5.8780	6.0296	2.0962	9138.0000	50.1798	51.238	
Average		12.0047	1.5044	0.1209	0.0081	0.2501	0.6272	5.8766	6.0148	2.0693	8139.6250	44.7590	45.659	
Standard Deviation		0.0010	0.0007	0.0011	0.0001	0.0008	0.0013	0.0009	0.0177	0.0195	483.7281	2.5604	2.704	
Coefficient of Variation (%)		0.01	0.05	0.93	0.93	0.31	0.21	0.02	0.29	0.94	5.94	5.72	5.92	
No. Specimens		8	8	8	8	8	8	8	8	8	8	8	8	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	OHC3	MH	ETW2						

Test Group: AITR1392-PWC1-OHC3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Open-Hole Compression Layup 3 Condition: ETW2 #Plies: 15

Test Method: MP1119 (ASTMD6484)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-OHC3-A-MH1-ETW2-1	1	12.0100	1.5080	0.1223	0.0082	0.2500	0.6260	5.88	6.0320	2.0442	5670.33	30.75	31.731	LGM
AITR1392-PWC1-OHC3-A-MH1-ETW2-2	1	12.0090	1.5080	0.1235	0.0082	0.2502	0.6264	5.878	6.0272	2.0259	5985.51	32.14	33.495	LGM
AITR1392-PWC1-OHC3-A-MH1-ETW2-3	1	12.0100	1.5070	0.1225	0.0082	0.2501	0.6309	5.879	6.0256	2.0416	6031.20	32.67	33.773	LGM
AITR1392-PWC1-OHC3-A-MH1-ETW2-4	1	12.0100	1.5080	0.1222	0.0081	0.2502	0.6264	5.88	6.0272	2.0475	NT			
AITR1392-PWC1-OHC3-A-MH2-ETW2-1	1	12.0080	1.5060	0.1222	0.0081	0.2520	0.6278	5.875	5.9762	2.0616	6206.59	33.72	34.778	LGM
AITR1392-PWC1-OHC3-A-MH2-ETW2-2	1	12.0090	1.5060	0.1211	0.0081	0.2506	0.6280	5.877	6.0096	2.0688	5359.98	29.38	30.034	LGM
AITR1392-PWC1-OHC3-A-MH2-ETW2-3	1	12.0080	1.5063	0.1215	0.0081	0.2510	0.6284	5.874	6.0013	2.0664	5979.37	32.68	33.498	LGM
AITR1392-PWC1-OHC3-A-MH2-ETW2-4	1	12.0080	1.5053	0.1201	0.0080	0.2506	0.6280	5.876	6.0069	2.0872	NT			
AITR1392-PWC1-OHC3-E-MH1-ETW2-1	5	12.0110	1.5070	0.1228	0.0082	0.2481	0.6280	5.879	6.0742	2.0204	5513.33	29.79	30.873	LGM
AITR1392-PWC1-OHC3-E-MH1-ETW2-2	5	12.0120	1.5070	0.1229	0.0082	0.2480	0.6290	5.881	6.0766	2.0179	5202.26	28.09	29.131	LGM
AITR1392-PWC1-OHC3-E-MH1-ETW2-3	5	12.0120	1.5070	0.1221	0.0081	0.2484	0.6270	5.88	6.0668	2.0344	6050.32	32.88	33.880	LGM
AITR1392-PWC1-OHC3-E-MH1-ETW2-4	5	12.0110	1.5060	0.1224	0.0082	0.2495	0.6280	5.879	6.0361	2.0384	NT			
AITR1392-PWC1-OHC3-E-MH2-ETW2-1	5	12.0110	1.5090	0.1201	0.0080	0.2483	0.6280	5.874	6.0773	2.0674	5785.32	31.92	32.353	LGM
AITR1392-PWC1-OHC3-E-MH2-ETW2-2	5	12.0120	1.5090	0.1224	0.0082	0.2483	0.6290	5.874	6.0773	2.0286	6009.81	32.54	33.609	LGM
AITR1392-PWC1-OHC3-E-MH2-ETW2-3	5	12.0120	1.5090	0.1221	0.0081	0.2481	0.6290	5.874	6.0822	2.0319	5671.64	30.78	31.718	LGM
AITR1392-PWC1-OHC3-E-MH2-ETW2-4	5	12.0120	1.5090	0.1210	0.0081	0.2482	0.6290	5.874	6.0798	2.0512	NT			
AITR1392-PWC1-OHC3-D-MH1-ETW2-1	4	12.0110	1.5080	0.1208	0.0081	0.2490	0.6290	5.876	6.0562	2.0613	5716.43	31.38	31.989	LGM
AITR1392-PWC1-OHC3-D-MH1-ETW2-2	4	12.0100	1.5080	0.1224	0.0082	0.2504	0.6280	5.884	6.0224	2.0458	5866.44	31.78	32.829	LGM
AITR1392-PWC1-OHC3-D-MH1-ETW2-3	4	12.0100	1.5080	0.1224	0.0082	0.2505	0.6330	5.883	6.0200	2.0466	5300.29	28.72	29.661	LGM
AITR1392-PWC1-OHC3-D-MH1-ETW2-4	4	12.0110	1.5090	0.1214	0.0081	0.2509	0.6260	5.879	6.0143	2.0667	NT			
AITR1392-PWC1-OHC3-D-MH2-ETW2-1	4	12.0110	1.5090	0.1225	0.0082	0.2481	0.6260	5.874	6.0822	2.0253	4855.97	26.27	27.156	LGM
AITR1392-PWC1-OHC3-D-MH2-ETW2-2	4	12.0110	1.5080	0.1223	0.0082	0.2479	0.6300	5.875	6.0831	2.0270	5026.01	27.25	28.126	LGM
AITR1392-PWC1-OHC3-D-MH2-ETW2-3	4	12.0110	1.5090	0.1231	0.0082	0.2479	0.6231	5.873	6.0871	2.0138	5922.15	31.88	33.119	LGM
AITR1392-PWC1-OHC3-D-MH2-ETW2-4	4	12.0120	1.5090	0.1221	0.0081	0.2486	0.6290	5.873	6.0700	2.0360	NT			
Minimum		12.0080	1.5053	0.1201	0.0080	0.2479	0.6231	5.8730	5.9762	2.0138	4855.9700	26.2694	27.156	
Maximum		12.0120	1.5090	0.1235	0.0082	0.2520	0.6330	5.8840	6.0871	2.0872	6206.5900	33.7162	34.778	
Average		12.0105	1.5077	0.1220	0.0081	0.2494	0.6280	5.8771	6.0463	2.0440	5675.1639	30.8121	31.764	
Standard Deviation		0.0013	0.0012	0.0009	0.0001	0.0013	0.0019	0.0032	0.0330	0.0191	386.8730	2.1179	2.169	
Coefficient of Variation (%)		0.01	0.08	0.72	0.72	0.50	0.31	0.06	0.55	0.94	6.82	6.87	6.83	
No. Specimens		24	24	24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT1	MH	CTD				

Test Group: AITR1392-PWC1-FHT1-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 1 Condition: CTD #Plies: 16

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT1-A-MH1-CTD-1	1	12.0050	1.5080	0.1322	0.0083	0.2506	90.8094	0.0877	10612.13	53.23	55.674	LGM
AITR1392-PWC1-FHT1-A-MH1-CTD-2	1	12.0080	1.5070	0.1320	0.0083	0.2521	90.9697	0.0876	10728.86	53.93	56.324	LGM
AITR1392-PWC1-FHT1-A-MH1-CTD-3	1	12.0060	1.5080	0.1327	0.0083	0.2512	90.4748	0.0880	11296.63	56.45	59.265	LGM
AITR1392-PWC1-FHT1-A-MH1-CTD-4	1	12.0080	1.5080	0.1322	0.0083	0.2500	90.8321	0.0877	NT			
AITR1392-PWC1-FHT1-A-MH2-CTD-1	1	12.0070	1.5080	0.1310	0.0082	0.2511	91.6565	0.0869	10255.02	51.91	53.801	LGM
AITR1392-PWC1-FHT1-A-MH2-CTD-2	1	12.0060	1.5080	0.1310	0.0082	0.2514	91.6489	0.0869	10588.96	53.60	55.553	LGM
AITR1392-PWC1-FHT1-A-MH2-CTD-3	1	12.0070	1.5090	0.1315	0.0082	0.2514	91.3080	0.0871	11174.23	56.31	58.584	LGM
AITR1392-PWC1-FHT1-A-MH2-CTD-4	1	12.0060	1.5080	0.1309	0.0082	0.2509	91.7189	0.0868	NT			
AITR1392-PWC1-FHT1-E-MH1-CTD-1	5	12.0100	1.5060	0.1330	0.0083	0.2506	90.3008	0.0883	9846.88	49.16	51.728	LGM
AITR1392-PWC1-FHT1-E-MH1-CTD-2	5	12.0090	1.5070	0.1330	0.0083	0.2505	90.2932	0.0883	9879.05	49.29	51.863	LGM
AITR1392-PWC1-FHT1-E-MH1-CTD-3	5	12.0100	1.5050	0.1320	0.0083	0.2524	90.9848	0.0877	9941.75	50.04	52.261	LGM
AITR1392-PWC1-FHT1-E-MH1-CTD-4	5	12.0100	1.5030	0.1330	0.0083	0.2501	90.3008	0.0885	NT			
AITR1392-PWC1-FHT1-E-MH2-CTD-1	5	12.0080	1.5080	0.1310	0.0082	0.2500	91.6641	0.0869	10273.83	52.01	53.899	LGM
AITR1392-PWC1-FHT1-E-MH2-CTD-2	5	12.0080	1.5090	0.1310	0.0082	0.2502	91.6641	0.0868	10025.76	50.72	52.563	LGM
AITR1392-PWC1-FHT1-E-MH2-CTD-3	5	12.0080	1.5080	0.1330	0.0083	0.2500	90.2857	0.0882	10582.66	52.76	55.520	LGM
AITR1392-PWC1-FHT1-E-MH2-CTD-4	5	12.0080	1.5090	0.1330	0.0083	0.2500	90.2857	0.0881	NT			
AITR1392-PWC1-FHT1-D-MH1-CTD-1	4	12.0100	1.5100	0.1330	0.0083	0.2505	90.3008	0.0881	9961.64	49.60	52.192	LGM
AITR1392-PWC1-FHT1-D-MH1-CTD-2	4	12.0100	1.5090	0.1320	0.0083	0.2506	90.9848	0.0875	9845.98	49.43	51.621	LGM
AITR1392-PWC1-FHT1-D-MH1-CTD-3	4	12.0100	1.5100	0.1330	0.0083	0.2507	90.3008	0.0881	10162.25	50.60	53.243	LGM
AITR1392-PWC1-FHT1-D-MH1-CTD-4	4	12.0100	1.5100	0.1330	0.0083	0.2508	90.3008	0.0881	NT			
AITR1392-PWC1-FHT1-D-MH2-CTD-1	4	12.0080	1.5090	0.1330	0.0083	0.2502	90.2857	0.0881	9477.07	47.22	49.686	LGM
AITR1392-PWC1-FHT1-D-MH2-CTD-2	4	11.9980	1.5090	0.1330	0.0083	0.2507	90.2105	0.0881	9561.65	47.64	50.130	LGM
AITR1392-PWC1-FHT1-D-MH2-CTD-3	4	12.0100	1.5080	0.1320	0.0083	0.2505	90.9848	0.0875	9160.87	46.02	48.061	LGM
AITR1392-PWC1-FHT1-D-MH2-CTD-4	4	11.9990	1.5090	0.1320	0.0083	0.2505	90.9015	0.0875	NT			
Minimum		11.9980	1.5030	0.1309	0.0082	0.2500	90.2105	0.0868	9160.8720	46.0216	48.061	
Maximum		12.0100	1.5100	0.1330	0.0083	0.2524	91.7189	0.0885	11296.6300	56.4516	59.265	
Average		12.0075	1.5080	0.1322	0.0083	0.2507	90.8111	0.0877	10187.5114	51.1081	53.443	
Standard Deviation		0.0032	0.0016	0.0008	0.0001	0.0006	0.5493	0.0005	564.7943	2.9232	2.964	
Coefficient of Variation (%)		0.03	0.11	0.61	0.61	0.25	0.60	0.62	5.54	5.72	5.55	
No. Specimens		24	24	24	24	24	24	24	18	18	18	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT1	MH	RTD				

Test Group: AITR1392-PWC1-FHT1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 1 Condition: RTD #Plies: 16

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT1-A-MH1-RTD-1	1	12.0050	1.5080	0.1320	0.0083	0.2502	90.9470	0.0875	10864.48	54.58	56.998	LGM
AITR1392-PWC1-FHT1-A-MH1-RTD-2	1	12.0050	1.5070	0.1327	0.0083	0.2501	90.4672	0.0881	11064.26	55.33	58.085	LGM
AITR1392-PWC1-FHT1-A-MH1-RTD-3	1	12.0050	1.5070	0.1333	0.0083	0.2514	90.0600	0.0885	10842.75	53.98	56.922	LGM
AITR1392-PWC1-FHT1-A-MH1-RTD-4	1	12.0050	1.5070	0.1323	0.0083	0.2530	90.7407	0.0878	NT			
AITR1392-PWC1-FHT1-A-MH2-RTD-1	1	12.0070	1.5090	0.1316	0.0082	0.2518	91.2386	0.0872	11007.41	55.43	57.710	LGM
AITR1392-PWC1-FHT1-A-MH2-RTD-2	1	12.0070	1.5080	0.1313	0.0082	0.2509	91.4471	0.0871	10825.43	54.67	56.793	LGM
AITR1392-PWC1-FHT1-A-MH2-RTD-3	1	12.0070	1.5090	0.1316	0.0082	0.2517	91.2386	0.0872	11179.46	56.30	58.612	LGM
AITR1392-PWC1-FHT1-A-MH2-RTD-4	1	12.0070	1.5080	0.1319	0.0082	0.2510	91.0311	0.0875	NT			
Minimum		12.0050	1.5070	0.1313	0.0082	0.2501	90.0600	0.0871	10825.4310	53.9754	56.793	
Maximum		12.0070	1.5090	0.1333	0.0083	0.2530	91.4471	0.0885	11179.4610	56.2958	58.612	
Average		12.0060	1.5079	0.1321	0.0083	0.2513	90.8963	0.0876	10963.9667	55.0469	57.520	
Standard Deviation		0.0011	0.0008	0.0007	0.0000	0.0009	0.4576	0.0005	142.9461	0.8111	0.736	
Coefficient of Variation (%)		0.01	0.06	0.50	0.50	0.37	0.50	0.54	1.30	1.47	1.28	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT2	MH	CTD				

Test Group: AITR1392-PWC1-FHT2-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 2 Condition: CTD #Plies: 20

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT2-A-MH1-CTD-1	1	12.0060	1.5090	0.1645	0.0082	0.2503	72.9848	0.1090	11754.57	47.35	49.302	AGM
AITR1392-PWC1-FHT2-A-MH1-CTD-2	1	12.0030	1.5090	0.1647	0.0082	0.2503	72.8780	0.1091	11700.56	47.08	49.075	AGM
AITR1392-PWC1-FHT2-A-MH1-CTD-3	1	12.0040	1.5100	0.1646	0.0082	0.2506	72.9283	0.1090	11586.40	46.62	48.564	AGM
AITR1392-PWC1-FHT2-A-MH1-CTD-4	1	12.0050	1.5090	0.1650	0.0083	0.2507	72.7576	0.1093	NT			
AITR1392-PWC1-FHT2-A-MH2-CTD-1	1	12.0030	1.4930	0.1656	0.0083	0.2502	72.4819	0.1109	11128.99	45.01	47.178	AGM
AITR1392-PWC1-FHT2-A-MH2-CTD-2	1	12.0040	1.5060	0.1633	0.0082	0.2504	73.5089	0.1084	11521.15	46.85	48.419	AGM
AITR1392-PWC1-FHT2-A-MH2-CTD-3	1	12.0040	1.4930	0.1632	0.0082	0.2511	73.5539	0.1093	11205.47	45.99	47.502	AGM
AITR1392-PWC1-FHT2-A-MH2-CTD-4	1	12.0020	1.4930	0.1648	0.0082	0.2522	72.8277	0.1104	NT			
Minimum		12.0020	1.4930	0.1632	0.0082	0.2502	72.4819	0.1084	11128.9860	45.0127	47.178	
Maximum		12.0060	1.5100	0.1656	0.0083	0.2522	73.5539	0.1109	11754.5720	47.3535	49.302	
Average		12.0039	1.5028	0.1645	0.0082	0.2507	72.9901	0.1094	11482.8558	46.4829	48.340	
Standard Deviation		0.0012	0.0082	0.0008	0.0000	0.0007	0.3669	0.0008	259.0671	0.8566	0.845	
Coefficient of Variation (%)		0.01	0.54	0.50	0.50	0.26	0.50	0.74	2.26	1.84	1.75	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT2	MH	RTD				

Test Group: AITR1392-PWC1-FHT2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 2 Condition: RTD #Plies: 20

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT2-A-MH1-RTD-1	1	12.0070	1.5080	0.1638	0.0082	0.2501	73.3028	0.1086	10613.87	42.97	44.547	AGM
AITR1392-PWC1-FHT2-A-MH1-RTD-2	1	12.0070	1.5090	0.1641	0.0082	0.2504	73.1688	0.1087	10550.24	42.61	44.250	AGM
AITR1392-PWC1-FHT2-A-MH1-RTD-3	1	12.0070	1.5080	0.1625	0.0081	0.2500	73.8892	0.1078	10499.37	42.85	44.066	AGM
AITR1392-PWC1-FHT2-A-MH1-RTD-4	1					0.2509			NT			
AITR1392-PWC1-FHT2-A-MH2-RTD-1	1	12.0060	1.5060	0.1641	0.0082	0.2500	73.1627	0.1090	10669.81	43.17	44.841	AGM
AITR1392-PWC1-FHT2-A-MH2-RTD-2	1	12.0060	1.5060	0.1636	0.0082	0.2512	73.3863	0.1086	10659.70	43.26	44.798	AGM
AITR1392-PWC1-FHT2-A-MH2-RTD-3	1	12.0070	1.5050	0.1630	0.0082	0.2512	73.6626	0.1083	10541.56	42.97	44.331	AGM
AITR1392-PWC1-FHT2-A-MH2-RTD-4	1	11.9920	1.4930	0.1632	0.0082	0.2502	73.4804	0.1093	NT			
Minimum		11.9920	1.4930	0.1625	0.0081	0.2500	73.1627	0.1078	10499.3670	42.6054	44.066	
Maximum		12.0070	1.5090	0.1641	0.0082	0.2512	73.8892	0.1093	10669.8130	43.2650	44.841	
Average		12.0046	1.5050	0.1635	0.0082	0.2505	73.4361	0.1086	10589.0917	42.9719	44.472	
Standard Deviation		0.0056	0.0055	0.0006	0.0000	0.0005	0.2662	0.0005	69.1862	0.2354	0.310	
Coefficient of Variation (%)		0.05	0.36	0.37	0.37	0.21	0.36	0.45	0.65	0.55	0.70	
No. Specimens		7	7	7	7	8	7	7	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT2	MH	ETW2				

Test Group: AITR1392-PWC1-FHT2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 2 Condition: ETW2 #Plies: 20

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT2-A-MH1-ETW2-1	1	12.0090	1.5093	0.1644	0.0082	0.2511	73.0623	0.1089	8453.77	34.08	35.449	AGM
AITR1392-PWC1-FHT2-A-MH1-ETW2-2	1	12.0090	1.5073	0.1629	0.0081	0.2505	73.7201	0.1081	8672.06	35.32	36.413	AGM
AITR1392-PWC1-FHT2-A-MH1-ETW2-3	1	12.0090	1.5087	0.1638	0.0082	0.2503	73.3001	0.1086	8613.65	34.85	36.136	AGM
AITR1392-PWC1-FHT2-A-MH1-ETW2-4	1	12.0080	1.5073	0.1641	0.0082	0.2503	73.1600	0.1089	NT			
AITR1392-PWC1-FHT2-A-MH2-ETW2-1	1	12.0080	1.5040	0.1613	0.0081	0.2508	74.4451	0.1072	8497.97	35.03	35.761	AGM
AITR1392-PWC1-FHT2-A-MH2-ETW2-2	1	12.0080	1.4930	0.1633	0.0082	0.2515	73.5484	0.1094	8461.21	34.71	35.869	AGM
AITR1392-PWC1-FHT2-A-MH2-ETW2-3	1	12.0100	1.5050	0.1657	0.0083	0.2502	72.4950	0.1101	8664.46	34.75	36.437	AGM
AITR1392-PWC1-FHT2-A-MH2-ETW2-4	1	12.0080	1.4917	0.1608	0.0080	0.2513	74.6921	0.1078	NT			
Minimum		12.0080	1.4917	0.1608	0.0080	0.2502	72.4950	0.1072	8453.7690	34.0762	35.449	
Maximum		12.0100	1.5093	0.1657	0.0083	0.2515	74.6921	0.1101	8672.0620	35.3177	36.437	
Average		12.0086	1.5033	0.1633	0.0082	0.2508	73.5529	0.1086	8560.5198	34.7892	36.011	
Standard Deviation		0.0007	0.0070	0.0016	0.0001	0.0005	0.7270	0.0009	101.2307	0.4138	0.389	
Coefficient of Variation (%)		0.01	0.47	0.99	0.99	0.20	0.99	0.83	1.18	1.19	1.08	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT3	MH	CTD				

Test Group: AITR1392-PWC1-FHT3-MH-CTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 3 Condition: CTD #Plies: 15

Test Method: MP1118 (ASTMD6742)

ACG, Inc.
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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT3-A-MH1-CTD-1	1	12.0070	1.5090	0.1224	0.0082	0.2500	98.0964	0.0811	12642.87	68.45	70.703	LGM
AITR1392-PWC1-FHT3-A-MH1-CTD-2	1	12.0070	1.5100	0.1221	0.0081	0.2530	98.3374	0.0809	11681.16	63.36	65.282	LGM
AITR1392-PWC1-FHT3-A-MH1-CTD-3	1	12.0030	1.5090	0.1230	0.0082	0.2500	97.5854	0.0815	12483.46	67.26	69.812	LGM
AITR1392-PWC1-FHT3-A-MH1-CTD-4	1	12.0070	1.5080	0.1219	0.0081	0.2510	98.4988	0.0808	NT			
AITR1392-PWC1-FHT3-A-MH2-CTD-1	1	12.0070	1.5060	0.1223	0.0082	0.2504	98.1766	0.0812	12983.35	70.49	72.752	LGM
AITR1392-PWC1-FHT3-A-MH2-CTD-2	1	12.0050	1.5070	0.1228	0.0082	0.2503	97.7606	0.0815	12874.28	69.57	72.093	LGM
AITR1392-PWC1-FHT3-A-MH2-CTD-3	1	12.0070	1.5070	0.1227	0.0082	0.2506	97.8566	0.0814	11900.80	64.36	66.641	LGM
AITR1392-PWC1-FHT3-A-MH2-CTD-4	1	12.0080	1.5070	0.1222	0.0081	0.2503	98.2651	0.0811	NT			
Minimum		12.0030	1.5060	0.1219	0.0081	0.2500	97.5854	0.0808	11681.1590	63.3568	65.282	
Maximum		12.0080	1.5100	0.1230	0.0082	0.2530	98.4988	0.0815	12983.3470	70.4913	72.752	
Average		12.0064	1.5079	0.1224	0.0082	0.2507	98.0721	0.0812	12427.6533	67.2474	69.547	
Standard Deviation		0.0016	0.0014	0.0004	0.0000	0.0010	0.3121	0.0003	527.7365	2.8575	2.993	
Coefficient of Variation (%)		0.01	0.09	0.31	0.31	0.39	0.32	0.33	4.25	4.25	4.30	
No. Specimens		8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition				
	AITR		1392	PWC1	FHT3	MH	RTD				

Test Group: AITR1392-PWC1-FHT3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Tension Layup 3 Condition: RTD #Plies: 15

Test Method: MP1118 (ASTMD6742)

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Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHT3-A-MH1-RTD-1	1	12.0080	1.5080	0.1226	0.0082	0.2515	97.9445	0.0813	11869.17	64.20	66.420	LGM
AITR1392-PWC1-FHT3-A-MH1-RTD-2	1	12.0080	1.5090	0.1226	0.0082	0.2519	97.9445	0.0812	11881.98	64.23	66.448	LGM
AITR1392-PWC1-FHT3-A-MH1-RTD-3	1	12.0080	1.5090	0.1226	0.0082	0.2530	97.9445	0.0812	12255.82	66.25	68.539	LGM
AITR1392-PWC1-FHT3-A-MH1-RTD-4	1	12.0070	1.5080	0.1212	0.0081	0.2506	99.0677	0.0804	NT			
AITR1392-PWC1-FHT3-A-MH2-RTD-1	1	12.0060	1.5070	0.1215	0.0081	0.2505	98.8148	0.0806	12572.57	68.66	70.403	LGM
AITR1392-PWC1-FHT3-A-MH2-RTD-2	1	12.0060	1.5070	0.1218	0.0081	0.2503	98.5714	0.0808	12909.10	70.33	72.288	LGM
AITR1392-PWC1-FHT3-A-MH2-RTD-3	1	12.0060	1.5060	0.1210	0.0081	0.2503	99.2231	0.0803	12671.46	69.54	71.004	LGM
AITR1392-PWC1-FHT3-A-MH2-RTD-4	1					0.2542			NT			
Minimum		12.0060	1.5060	0.1210	0.0081	0.2503	97.9445	0.0803	11869.1680	64.1990	66.420	
Maximum		12.0080	1.5090	0.1226	0.0082	0.2542	99.2231	0.0813	12909.1030	70.3292	72.288	
Average		12.0070	1.5077	0.1219	0.0081	0.2515	98.5015	0.0809	12360.0170	67.2004	69.184	
Standard Deviation		0.0010	0.0011	0.0007	0.0000	0.0014	0.5590	0.0004	429.8799	2.6893	2.448	
Coefficient of Variation (%)		0.01	0.07	0.57	0.57	0.57	0.57	0.52	3.48	4.00	3.54	
No. Specimens		7	7	7	7	8	7	7	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC1	MH	RTD						

Test Group: AITR1392-PWC1-FHC1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 1 Condition: RTD #Plies: 16

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC1-A-MH1-RTD-1	1	12.0040	1.5080	0.1335	0.0083	0.2510	0.6290	5.873	6.0080	1.8801	12488.37	62.03	65.518	LGF
AITR1392-PWC1-FHC1-A-MH1-RTD-2	1	12.0050	1.5070	0.1319	0.0082	0.2500	0.6272	5.874	6.0280	1.8954	NT			
AITR1392-PWC1-FHC1-A-MH1-RTD-3	1	12.0060	1.5080	0.1312	0.0082	0.2506	0.6280	5.879	6.0176	1.9101	13230.97	66.87	69.413	LGF
AITR1392-PWC1-FHC1-A-MH1-RTD-4	1	12.0070	1.5060	0.1320	0.0083	0.2513	0.6286	5.876	5.9928	1.9038	11868.27	59.70	62.347	LGF
AITR1392-PWC1-FHC1-A-MH2-RTD-1	1	12.0070	1.5070	0.1320	0.0083	0.2510	0.6262	5.874	6.0040	1.9015	NT			
AITR1392-PWC1-FHC1-A-MH2-RTD-2	1	12.0070	1.5080	0.1310	0.0082	0.2508	0.6264	5.874	6.0128	1.9145	NT			
AITR1392-PWC1-FHC1-A-MH2-RTD-3	1	12.0070	1.5080	0.1316	0.0082	0.2516	0.6261	5.878	5.9936	1.9119	13506.04	68.06	70.856	LGF
AITR1392-PWC1-FHC1-A-MH2-RTD-4	1	12.0070	1.5080	0.1314	0.0082	0.2513	0.6260	5.873	6.0008	1.9125	NT			
Minimum		12.0040	1.5060	0.1310	0.0082	0.2500	0.6260	5.8730	5.9928	1.8801	11868.2700	59.7019	62.347	
Maximum		12.0070	1.5080	0.1335	0.0083	0.2516	0.6290	5.8790	6.0280	1.9145	13506.0400	68.0567	70.856	
Average		12.0063	1.5075	0.1318	0.0082	0.2510	0.6272	5.8751	6.0072	1.9037	12773.4125	64.1664	67.034	
Standard Deviation		0.0012	0.0008	0.0008	0.0000	0.0005	0.0012	0.0023	0.0120	0.0115	740.8630	3.9559	3.853	
Coefficient of Variation (%)		0.01	0.05	0.59	0.59	0.20	0.19	0.04	0.20	0.61	5.80	6.17	5.75	
No. Specimens		8	8	8	8	8	8	8	8	8	4	4	4	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC1	MH	ETW2						

Test Group: AITR1392-PWC1-FHC1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC1-A-MH1-ETW2-1	1	12.0060	1.5090	0.1325	0.0083	0.2503	0.6293	5.878	6.0288	1.8891	FM			LWT
AITR1392-PWC1-FHC1-A-MH1-ETW2-2	1	12.0060	1.5080	0.1328	0.0083	0.2502	0.6286	5.873	6.0272	1.8840	7846.00	39.18	41.162	MGF
AITR1392-PWC1-FHC1-A-MH1-ETW2-3	1	12.0070	1.5070	0.1336	0.0083	0.2503	0.6281	5.874	6.0208	1.8742	FM			LAT
AITR1392-PWC1-FHC1-A-MH1-ETW2-4	1	12.0070	1.5070	0.1337	0.0084	0.2505	0.6285	5.874	6.0160	1.8743	7810.00	38.78	41.001	AGM
AITR1392-PWC1-FHC1-A-MH2-ETW2-1	1	12.0080	1.5060	0.1352	0.0084	0.2517	0.6261	5.875	5.9833	1.8624	8222.00	40.40	43.192	LMM
AITR1392-PWC1-FHC1-A-MH2-ETW2-2	1	12.0090	1.5080	0.1340	0.0084	0.2503	0.6261	5.875	6.0248	1.8679	8328.00	41.21	43.691	LGF
AITR1392-PWC1-FHC1-A-MH2-ETW2-3	1	12.0090	1.5080	0.1334	0.0083	0.2508	0.6261	5.872	6.0128	1.8801	8354.00	41.53	43.827	LGF
AITR1392-PWC1-FHC1-A-MH2-ETW2-4	1	12.0080	1.5080	0.1331	0.0083	0.2516	0.6261	5.874	5.9936	1.8910	7542.00	37.59	39.567	MGF
AITR1392-PWC1-FHC1-E-MH1-ETW2-1	5	12.0120	1.5080	0.1312	0.0082	0.2504	0.6310	5.868	6.0224	1.9085	7795.87	39.40	40.899	LGF
AITR1392-PWC1-FHC1-E-MH1-ETW2-2	5	12.0110	1.5090	0.1312	0.0082	0.2503	0.6290	5.867	6.0288	1.9078	NT			
AITR1392-PWC1-FHC1-E-MH1-ETW2-3	5	12.0120	1.5090	0.1308	0.0082	0.2502	0.6280	5.867	6.0312	1.9128	NT			
AITR1392-PWC1-FHC1-E-MH1-ETW2-4	5	12.0120	1.5090	0.1309	0.0082	0.2506	0.6280	5.865	6.0215	1.9144	NT			
AITR1392-PWC1-FHC1-E-MH2-ETW2-1	5	12.0100	1.5080	0.1340	0.0084	0.2501	0.6280	5.875	6.0296	1.8664	FM			LWB
AITR1392-PWC1-FHC1-E-MH2-ETW2-2	5	12.0100	1.5090	0.1338	0.0084	0.2500	0.6280	5.874	6.0360	1.8685	8499.00	42.09	44.559	MGF
AITR1392-PWC1-FHC1-E-MH2-ETW2-3	5	12.0100	1.5080	0.1338	0.0084	0.2501	0.6270	5.874	6.0296	1.8692	9488.00	47.02	49.777	LGF
AITR1392-PWC1-FHC1-E-MH2-ETW2-4	5	12.0100	1.5090	0.1342	0.0084	0.2500	0.6280	5.873	6.0360	1.8636	8075.00	39.89	42.336	LGM
AITR1392-PWC1-FHC1-D-MH1-ETW2-1	4	12.0160	1.5080	0.1307	0.0082	0.2506	0.6280	5.877	6.0176	1.9174	7029.00	35.66	36.876	LGF
AITR1392-PWC1-FHC1-D-MH1-ETW2-2	4	12.0150	1.5080	0.1316	0.0082	0.2507	0.6290	5.877	6.0152	1.9050	7649.00	38.54	40.129	LGM
AITR1392-PWC1-FHC1-D-MH1-ETW2-3	4	12.0160	1.5050	0.1312	0.0082	0.2508	0.6250	5.878	6.0008	1.9116	FM			LWT
AITR1392-PWC1-FHC1-D-MH1-ETW2-4	4	12.0150	1.5080	0.1318	0.0082	0.2508	0.6290	5.877	6.0128	1.9029	7158.00	36.01	37.553	LGF
AITR1392-PWC1-FHC1-D-MH2-ETW2-1	4	12.0090	1.5075	0.1321	0.0083	0.2506	0.6290	5.866	6.0156	1.8978	7385.00	37.10	38.757	LGM
AITR1392-PWC1-FHC1-D-MH2-ETW2-2	4	12.0100	1.5080	0.1337	0.0084	0.2506	0.6290	5.865	6.0176	1.8743	7441.00	36.91	39.038	LGF
AITR1392-PWC1-FHC1-D-MH2-ETW2-3	4	12.0100	1.5080	0.1338	0.0084	0.2506	0.6290	5.866	6.0176	1.8729	FM			LAT
AITR1392-PWC1-FHC1-D-MH2-ETW2-4	4	12.0080	1.5090	0.1339	0.0084	0.2502	0.6290	5.865	6.0312	1.8686	7383.00	36.54	38.708	LGM
Minimum		12.0060	1.5050	0.1307	0.0082	0.2500	0.6250	5.8650	5.9833	1.8624	7029.0000	35.6629	36.876	
Maximum		12.0160	1.5090	0.1352	0.0084	0.2517	0.6310	5.8780	6.0360	1.9174	9488.0000	47.0237	49.777	
Average		12.0103	1.5080	0.1328	0.0083	0.2505	0.6280	5.8720	6.0196	1.8869	7875.3044	39.2410	41.317	
Standard Deviation		0.0029	0.0010	0.0013	0.0001	0.0004	0.0014	0.0046	0.0128	0.0189	614.2649	2.8705	3.223	
Coefficient of Variation (%)		0.02	0.07	0.99	0.99	0.17	0.22	0.08	0.21	1.00	7.80	7.32	7.80	
No. Specimens		24	24	24	24	24	24	24	24	24	16	16	16	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC2	MH	RTD						

Test Group: AITR1392-PWC1-FHC2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 2 Condition: RTD #Plies: 20

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC2-A-MH1-RTD-1	1	12.0060	1.5090	0.1635	0.0082	0.2502	0.6278	5.876	6.0312	1.5303	11888.00	48.18	49.861	AGM
AITR1392-PWC1-FHC2-A-MH1-RTD-2	1	12.0060	1.5080	0.1633	0.0082	0.2500	0.6267	5.876	6.0320	1.5309	10769.00	43.73	45.198	AGF
AITR1392-PWC1-FHC2-A-MH1-RTD-3	1	12.0070	1.5090	0.1653	0.0083	0.2528	0.6250	5.874	5.9691	1.5293	NT			
AITR1392-PWC1-FHC2-A-MH1-RTD-4	1	12.0070	1.5080	0.1634	0.0082	0.2502	0.6287	5.876	6.0272	1.5312	NT			
AITR1392-PWC1-FHC2-A-MH2-RTD-1	1	12.0020	1.5070	0.1619	0.0081	0.2508	0.6286	5.874	6.0088	1.5491	10867.00	44.54	45.639	AGF
AITR1392-PWC1-FHC2-A-MH2-RTD-2	1	12.0040	1.5070	0.1644	0.0082	0.2504	0.6276	5.874	6.0184	1.5231	11123.00	44.90	46.714	AGF
AITR1392-PWC1-FHC2-A-MH2-RTD-3	1	12.0090	1.5080	0.1649	0.0082	0.2500	0.6290	5.876	6.0320	1.5161	10940.00	43.99	45.915	AGM
AITR1392-PWC1-FHC2-A-MH2-RTD-4	1	12.0090	1.5070	0.1647	0.0082	0.2508	0.6301	5.877	6.0088	1.5228	10831.00	43.64	45.488	AGF
Minimum		12.0020	1.5070	0.1619	0.0081	0.2500	0.6250	5.8740	5.9691	1.5161	10769.0000	43.6377	45.198	
Maximum		12.0090	1.5090	0.1653	0.0083	0.2528	0.6301	5.8770	6.0320	1.5491	11888.0000	48.1839	49.861	
Average		12.0063	1.5079	0.1639	0.0082	0.2507	0.6279	5.8754	6.0159	1.5291	11069.6667	44.8304	46.469	
Standard Deviation		0.0024	0.0008	0.0011	0.0001	0.0009	0.0016	0.0012	0.0213	0.0097	418.9901	1.7126	1.740	
Coefficient of Variation (%)		0.02	0.06	0.68	0.68	0.37	0.25	0.02	0.35	0.63	3.79	3.82	3.74	
No. Specimens		8	8	8	8	8	8	8	8	8	6	6	6	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC2	MH	ETW2						

Test Group: AITR1392-PWC1-FHC2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 2 Condition: ETW2 #Plies: 20

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC2-A-MH1-ETW2-1	1	12.0090	1.5090	0.1632	0.0082	0.2500	0.6276	5.875	6.0360	1.5319	7358.00	29.88	30.861	AGM
AITR1392-PWC1-FHC2-A-MH1-ETW2-2	1	12.0080	1.5090	0.1633	0.0082	0.2509	0.6284	5.875	6.0143	1.5366	7665.00	31.11	32.149	AGM
AITR1392-PWC1-FHC2-A-MH1-ETW2-3	1	12.0090	1.5090	0.1644	0.0082	0.2502	0.6265	5.876	6.0312	1.5219	8635.00	34.81	36.217	AGF
AITR1392-PWC1-FHC2-A-MH1-ETW2-4	1	12.0090	1.5090	0.1648	0.0082	0.2515	0.6280	5.877	6.0000	1.5266	8077.00	32.49	33.877	AGF
AITR1392-PWC1-FHC2-A-MH2-ETW2-1	1	12.0070	1.5080	0.1664	0.0083	0.2503	0.6301	5.877	6.0248	1.5042	7415.00	29.55	31.121	AGF
AITR1392-PWC1-FHC2-A-MH2-ETW2-2	1	12.0060	1.5080	0.1654	0.0083	0.2524	0.6287	5.872	5.9746	1.5265	7904.00	31.70	33.173	AGF
AITR1392-PWC1-FHC2-A-MH2-ETW2-3	1	12.0020	1.5085	0.1661	0.0083	0.2503	0.6281	5.871	6.0268	1.5069	8351.00	33.33	35.038	AGF
AITR1392-PWC1-FHC2-A-MH2-ETW2-4	1	12.0050	1.5080	0.1690	0.0085	0.2509	0.6292	5.87	6.0104	1.4846	8205.00	32.20	34.437	AGF
AITR1392-PWC1-FHC2-E-MH1-ETW2-1	5	12.0110	1.5060	0.1674	0.0084	0.2501	0.6290	5.872	6.0216	1.4940	8369.60	33.20	35.174	AGF
AITR1392-PWC1-FHC2-E-MH1-ETW2-2	5	12.0120	1.5060	0.1628	0.0081	0.2503	0.6290	5.866	6.0168	1.5375	7910.08	32.26	33.243	AGF
AITR1392-PWC1-FHC2-E-MH1-ETW2-3	5	12.0110	1.5060	0.1665	0.0083	0.2500	0.6300	5.872	6.0240	1.5015	7946.74	31.69	33.397	LGF
AITR1392-PWC1-FHC2-E-MH1-ETW2-4	5	12.0110	1.5060	0.1636	0.0082	0.2507	0.6280	5.871	6.0072	1.5324	NT			
AITR1392-PWC1-FHC2-E-MH2-ETW2-1	5	12.0110	1.5080	0.1643	0.0082	0.2500	0.6280	5.874	6.0320	1.5221	6936.00	28.00	29.111	AGF
AITR1392-PWC1-FHC2-E-MH2-ETW2-2	5	12.0110	1.5070	0.1653	0.0083	0.2500	0.6280	5.874	6.0280	1.5124	7390.00	29.67	31.037	AGF
AITR1392-PWC1-FHC2-E-MH2-ETW2-3	5	12.0110	1.5075	0.1655	0.0083	0.2500	0.6280	5.874	6.0300	1.5110	8229.00	32.99	34.549	MGF
AITR1392-PWC1-FHC2-E-MH2-ETW2-4	5					0.2500	0.6280	5.874			NT			
AITR1392-PWC1-FHC2-D-MH1-ETW2-1	4	12.0150	1.5080	0.1614	0.0081	0.2506	0.6280	5.875	6.0176	1.5527	8211.18	33.74	34.463	AGF
AITR1392-PWC1-FHC2-D-MH1-ETW2-2	4	12.0100	1.5070	0.1633	0.0082	0.2507	0.6280	5.874	6.0112	1.5352	7991.40	32.47	33.562	LGF
AITR1392-PWC1-FHC2-D-MH1-ETW2-3	4	12.0140	1.5080	0.1630	0.0082	0.2507	0.6270	5.875	6.0152	1.5380	NT			
AITR1392-PWC1-FHC2-D-MH1-ETW2-4	4	12.0150	1.5090	0.1596	0.0080	0.2507	0.6270	5.877	6.0191	1.5708	NT			
AITR1392-PWC1-FHC2-D-MH2-ETW2-1	4	12.0110	1.5080	0.1646	0.0082	0.2500	0.6290	5.872	6.0320	1.5188	7381.00	29.74	30.978	LGM
AITR1392-PWC1-FHC2-D-MH2-ETW2-2	4	12.0120	1.5070	0.1630	0.0082	0.2500	0.6290	5.872	6.0280	1.5337	8723.00	35.51	36.635	LGF
AITR1392-PWC1-FHC2-D-MH2-ETW2-3	4	12.0110	1.5080	0.1616	0.0081	0.2500	0.6300	5.874	6.0320	1.5470	7816.00	32.07	32.804	LGF
AITR1392-PWC1-FHC2-D-MH2-ETW2-4	4	12.0110	1.5090	0.1622	0.0081	0.2500	0.6300	5.875	6.0360	1.5413	6818.00	27.86	28.596	MGM
Minimum		12.0020	1.5060	0.1596	0.0080	0.2500	0.6265	5.8660	5.9746	1.4846	6818.0000	27.8559	28.596	
Maximum		12.0150	1.5090	0.1690	0.0085	0.2524	0.6301	5.8770	6.0360	1.5708	8723.0000	35.5112	36.635	
Average		12.0101	1.5078	0.1642	0.0082	0.2504	0.6284	5.8735	6.0204	1.5255	7866.6000	31.7129	33.021	
Standard Deviation		0.0030	0.0011	0.0021	0.0001	0.0006	0.0010	0.0025	0.0139	0.0198	522.1415	2.0718	2.197	
Coefficient of Variation (%)		0.03	0.07	1.29	1.29	0.23	0.16	0.04	0.23	1.30	6.64	6.53	6.65	
No. Specimens		23	23	23	23	24	24	24	23	23	20	20	20	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC3	MH	RTD						

Test Group: AITR1392-PWC1-FHC3-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 3 Condition: RTD #Plies: 15

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC3-A-MH1-RTD-1	1	12.0060	1.5060	0.1137	0.0076	0.2562	0.6260	5.874	5.8782	2.2533	9705.00	56.68	54.382	LGM
AITR1392-PWC1-FHC3-A-MH1-RTD-2	1	12.0060	1.5060	0.1134	0.0076	0.2523	0.6250	5.875	5.9691	2.2249	9978.00	58.43	55.911	LGF
AITR1392-PWC1-FHC3-A-MH1-RTD-3	1	12.0060	1.5050	0.1133	0.0076	0.2526	0.6250	5.875	5.9580	2.2295	10232.00	60.01	57.373	LGF
AITR1392-PWC1-FHC3-A-MH1-RTD-4	1					0.2539	0.6270	5.874			NT			
AITR1392-PWC1-FHC3-A-MH2-RTD-1	1	12.0070	1.5070	0.1128	0.0075	0.2526	0.6263	5.874	5.9660	2.2394	9384.00	55.20	52.548	LGM
AITR1392-PWC1-FHC3-A-MH2-RTD-2	1	12.0070	1.5060	0.1134	0.0076	0.2530	0.6263	5.874	5.9526	2.2310	8967.00	52.51	50.246	LGF
AITR1392-PWC1-FHC3-A-MH2-RTD-3	1	12.0070	1.5060	0.1148	0.0077	0.2530	0.6252	5.879	5.9526	2.2038	10646.00	61.58	59.654	LGM
AITR1392-PWC1-FHC3-A-MH2-RTD-4	1	12.0070	1.5060	0.1132	0.0075	0.2504	0.6256	5.877	6.0144	2.2120	10897.00	63.92	61.061	LGF
Minimum		12.0060	1.5050	0.1128	0.0075	0.2504	0.6250	5.8740	5.8782	2.2038	8967.0000	52.5060	50.246	
Maximum		12.0070	1.5070	0.1148	0.0077	0.2562	0.6270	5.8790	6.0144	2.2533	10897.0000	63.9198	61.061	
Average		12.0066	1.5060	0.1135	0.0076	0.2530	0.6258	5.8753	5.9558	2.2277	9972.7143	58.3308	55.882	
Standard Deviation		0.0005	0.0006	0.0006	0.0000	0.0016	0.0007	0.0018	0.0403	0.0165	683.6899	3.8952	3.838	
Coefficient of Variation (%)		0.00	0.04	0.55	0.55	0.64	0.12	0.03	0.68	0.74	6.86	6.68	6.87	
No. Specimens		7	7	7	7	8	8	8	7	7	7	7	7	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	FHC3	MH	ETW2						

Test Group: AITR1392-PWC1-FHC3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Filled-Hole Compression Layup 3 Condition: ETW2 #Plies: 15

Test Method: MP1119 (ASTMD6742)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Length, in	Width, in	Thickness, in	Cured Ply Thickness:	Diameter	Hole Edge-Side (f)	Hole Edge-End (g)	Width/ Diameter	Diameter/ Thickness	Ultimate Load, lb	Ultimate Strength, ksi	norm	Failure Mode
AITR1392-PWC1-FHC3-A-MH1-ETW2-1	1	12.0040	1.5070	0.1144	0.0076	0.2527	0.6255	5.872	5.9636	2.2089	7117.00	41.28	39.853	LGF
AITR1392-PWC1-FHC3-A-MH1-ETW2-2	1	12.0010	1.5060	0.1147	0.0076	0.2528	0.6262	5.873	5.9573	2.2040	6398.00	37.04	35.851	LGM
AITR1392-PWC1-FHC3-A-MH1-ETW2-3	1	12.0070	1.5050	0.1142	0.0076	0.2522	0.6274	5.873	5.9675	2.2084	8137.00	47.34	45.626	LGF
AITR1392-PWC1-FHC3-A-MH1-ETW2-4	1	12.0050	1.5070	0.1153	0.0077	0.2529	0.6258	5.876	5.9589	2.1934	7184.00	41.35	40.229	LGM
AITR1392-PWC1-FHC3-A-MH2-ETW2-1	1	12.0090	1.5070	0.1138	0.0076	0.2525	0.6257	5.876	5.9683	2.2198	6298.00	36.74	35.267	LGM
AITR1392-PWC1-FHC3-A-MH2-ETW2-2	1	12.0090	1.5090	0.1134	0.0076	0.2526	0.6260	5.875	5.9739	2.2269	7741.00	45.22	43.290	LGM
AITR1392-PWC1-FHC3-A-MH2-ETW2-3	1	12.0090	1.5080	0.1150	0.0077	0.2528	0.6250	5.877	5.9652	2.1983	7530.00	43.42	42.138	LGM
AITR1392-PWC1-FHC3-A-MH2-ETW2-4	1	12.0100	1.5070	0.1147	0.0076	0.2530	0.6256	5.876	5.9565	2.2054	6476.00	37.46	36.264	LGM
AITR1392-PWC1-FHC3-E-MH1-ETW2-1	5	12.0120	1.5050	0.1230	0.0082	0.2502	0.6300	5.87	6.0152	2.0341	8048.00	43.48	45.127	LGF
AITR1392-PWC1-FHC3-E-MH1-ETW2-2	5	12.0110	1.5050	0.1215	0.0081	0.2501	0.6300	5.876	6.0176	2.0584	8732.00	47.75	48.962	LGM
AITR1392-PWC1-FHC3-E-MH1-ETW2-3	5	12.0120	1.5060	0.1216	0.0081	0.2502	0.6280	5.873	6.0192	2.0576	7514.00	41.03	42.104	LGF
AITR1392-PWC1-FHC3-E-MH1-ETW2-4	5	12.0120	1.5000	0.1223	0.0082	0.2507	0.6280	5.874	5.9832	2.0499	7262.00	39.59	40.855	LGM
AITR1392-PWC1-FHC3-E-MH2-ETW2-1	5	11.9930	1.5060	0.1234	0.0082	0.2500	0.6270	5.875	6.0240	2.0268	7371.00	39.68	41.303	LGF
AITR1392-PWC1-FHC3-E-MH2-ETW2-2	5	12.0150	1.5070	0.1227	0.0082	0.2500	0.6280	5.876	6.0280	2.0383	8837.00	47.81	49.485	LGM
AITR1392-PWC1-FHC3-E-MH2-ETW2-3	5	12.0110	1.5070	0.1232	0.0082	0.2500	0.6280	5.875	6.0280	2.0292	8040.00	43.30	45.022	LGM
AITR1392-PWC1-FHC3-E-MH2-ETW2-4	5	12.0150	1.5070	0.1234	0.0082	0.2500	0.6270	5.876	6.0280	2.0259	8006.00	43.05	44.832	LGF
AITR1392-PWC1-FHC3-D-MH1-ETW2-1	4	12.0150	1.5070	0.1224	0.0082	0.2504	0.6280	5.877	6.0184	2.0458	7954.00	43.12	44.540	LGM
AITR1392-PWC1-FHC3-D-MH1-ETW2-2	4	12.0160	1.5070	0.1223	0.0082	0.2505	0.6280	5.876	6.0160	2.0482	7448.00	40.41	41.707	LGF
AITR1392-PWC1-FHC3-D-MH1-ETW2-3	4	12.0160	1.4980	0.1215	0.0081	0.2505	0.6200	5.871	5.9800	2.0617	8888.00	48.83	50.070	LGF
AITR1392-PWC1-FHC3-D-MH1-ETW2-4	4	12.0160	1.5080	0.1225	0.0082	0.2506	0.6280	5.877	6.0176	2.0457	8253.00	44.68	46.184	LGF
AITR1392-PWC1-FHC3-D-MH2-ETW2-1	4	12.0120	1.5080	0.1218	0.0081	0.2510	0.6320	5.868	6.0080	2.0608	NT			
AITR1392-PWC1-FHC3-D-MH2-ETW2-2	4	12.0120	1.5080	0.1225	0.0082	0.2500	0.6300	5.87	6.0320	2.0408	NT			
AITR1392-PWC1-FHC3-D-MH2-ETW2-3	4	12.0120	1.5080	0.1208	0.0081	0.2506	0.6320	5.869	6.0176	2.0745	NT			
AITR1392-PWC1-FHC3-D-MH2-ETW2-4	4	12.0120	1.5090	0.1217	0.0081	0.2503	0.6330	5.871	6.0288	2.0567	NT			
Minimum		11.9930	1.4980	0.1134	0.0076	0.2500	0.6200	5.8680	5.9565	2.0259	6298.0000	36.7399	35.267	
Maximum		12.0160	1.5090	0.1234	0.0082	0.2530	0.6330	5.8770	6.0320	2.2269	8888.0000	48.8333	50.070	
Average		12.0103	1.5063	0.1197	0.0080	0.2511	0.6277	5.8738	5.9989	2.1008	7661.7000	42.6293	42.935	
Standard Deviation		0.0053	0.0025	0.0038	0.0003	0.0012	0.0027	0.0028	0.0282	0.0786	754.8206	3.6166	4.252	
Coefficient of Variation (%)		0.04	0.17	3.21	3.21	0.47	0.43	0.05	0.47	3.74	9.85	8.48	9.90	
No. Specimens		24	24	24	24	24	24	24	24	24	20	20	20	

Notes:
NT=Not Tested or Excluded
NR=No Result
NA=Not Applicable
FM=Failure Mode Unacceptable

D-MH2 data & Report lost by Instron malfunction

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition
	AITR		1392	PWC1		PB1	MH	RTD

Test Group: AITR1392-PWC1-PB1-MH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 1 Condition: RTD #Plies: 16

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB1-A-MH1-RTD-1	1	1.5030	0.1290	0.0081	0.2512	0.7520	0.6271	0.6264	2.9936	5.983	1.947	109.79	112.046	119.61	122.072	93.79	95.717	99.92	101.973	B1I
AITR1392-PWC1-PB1-A-MH1-RTD-2	1	1.5050	0.1300	0.0081	0.2525	0.7503	0.6269	0.6240	2.9713	5.960	1.942	110.32	113.462	120.94	124.389	64.58	66.414	86.73	89.200	B1I
AITR1392-PWC1-PB1-A-MH1-RTD-3	1	1.5060	0.1340	0.0084	0.2501	0.7511	0.6264	0.6260	3.0030	6.022	1.866	103.91	110.154	115.98	122.957	80.04	84.854	91.55	97.050	B1I
AITR1392-PWC1-PB1-A-MH1-RTD-4	1	1.5060	0.1330	0.0083	0.2502	0.7519	0.6264	0.6268	3.0052	6.019	1.881	111.93	117.771	118.01	124.173	79.05	83.180	91.58	96.365	B1I
AITR1392-PWC1-PB1-A-MH2-RTD-1	1	1.5080	0.1290	0.0081	0.2509	0.7505	0.6263	0.6250	2.9910	6.010	1.945	126.48	129.080	126.49	129.092	70.45	71.903	87.41	89.208	B1I
AITR1392-PWC1-PB1-A-MH2-RTD-2	1	1.5090	0.1280	0.0080	0.2510	0.7515	0.6270	0.6260	2.9940	6.012	1.961	142.43	144.231	142.43	144.233	116.49	117.963	126.10	127.700	B1I
AITR1392-PWC1-PB1-A-MH2-RTD-3	1	1.5090	0.1290	0.0081	0.2500	0.7513	0.6266	0.6263	3.0052	6.036	1.938	137.24	140.060	137.24	140.063	79.37	81.005	97.01	99.002	B1I
AITR1392-PWC1-PB1-A-MH2-RTD-4	1	1.5100	0.1300	0.0081	0.2503	0.7507	0.6265	0.6255	2.9990	6.033	1.925	133.80	137.614	133.81	137.620	113.87	117.109	125.29	128.857	B1I
AITR1392-PWC1-PB1-E-MH1-RTD-1	5	1.5050	0.1310	0.0082	0.2503	0.7517	0.6258	0.6265	3.0030	6.013	1.911	119.45	123.800	133.95	138.821	94.52	97.959	109.92	113.918	B1I
AITR1392-PWC1-PB1-E-MH1-RTD-2	5	1.5050	0.1320	0.0083	0.2501	0.7526	0.6266	0.6275	3.0090	6.018	1.895	121.08	126.439	132.61	138.489	88.94	92.876	100.00	104.434	B1I
AITR1392-PWC1-PB1-E-MH1-RTD-3	5	1.5060	0.1310	0.0082	0.2509	0.7528	0.6283	0.6273	3.0002	6.002	1.915	129.56	134.279	134.02	138.899	111.55	115.614	122.59	127.053	B1I
AITR1392-PWC1-PB1-E-MH1-RTD-4	5	1.5060	0.1310	0.0082	0.2500	0.7518	0.6278	0.6268	3.0072	6.024	1.908	134.44	139.327	133.31	138.165	94.03	97.452	103.30	107.054	B1I
AITR1392-PWC1-PB1-E-MH2-RTD-1	5	1.5080	0.1290	0.0081	0.2511	0.7523	0.6270	0.6267	2.9958	6.006	1.947	138.86	141.716	138.86	141.718	102.76	104.872	118.09	120.521	B1I
AITR1392-PWC1-PB1-E-MH2-RTD-2	5	1.5080	0.1310	0.0082	0.2530	0.7539	0.6265	0.6274	2.9798	5.960	1.931	122.49	126.945	129.68	134.400	104.92	108.736	113.34	117.466	B1I
AITR1392-PWC1-PB1-E-MH2-RTD-3	5	1.5080	0.1310	0.0082	0.2501	0.7511	0.6267	0.6260	3.0030	6.030	1.909	129.48	134.187	132.89	137.730	101.11	104.785	115.96	120.181	B1I
AITR1392-PWC1-PB1-E-MH2-RTD-4	5	1.5080	0.1300	0.0081	0.2517	0.7522	0.6272	0.6263	2.9883	5.991	1.936	119.55	122.959	131.78	135.534	73.04	75.123	85.48	87.918	B1I
AITR1392-PWC1-PB1-D-MH1-RTD-1	4	1.5090	0.1340	0.0084	0.2501	0.7511	0.6270	0.6260	3.0030	6.034	1.866	113.26	120.066	127.50	135.167	86.58	91.783	102.82	108.999	B1I
AITR1392-PWC1-PB1-D-MH1-RTD-2	4	1.5090	0.1320	0.0083	0.2510	0.7525	0.6270	0.6270	2.9980	6.012	1.902	122.60	128.027	123.23	128.694	89.87	93.854	107.39	112.147	B1I
AITR1392-PWC1-PB1-D-MH1-RTD-3	4	1.5100	0.1320	0.0083	0.2512	0.7526	0.6270	0.6270	2.9960	6.011	1.903	113.08	118.092	124.28	129.788	92.14	96.220	105.29	109.957	B1I
AITR1392-PWC1-PB1-D-MH1-RTD-4	4	1.5090	0.1320	0.0083	0.2508	0.7527	0.6273	0.6273	3.0012	6.017	1.900	124.31	129.816	128.80	134.506	102.81	107.366	111.86	116.814	B1I
AITR1392-PWC1-PB1-D-MH2-RTD-1	4	1.5100	0.1330	0.0083	0.2501	0.7516	0.6265	0.6265	3.0050	6.038	1.880	114.53	120.511	125.54	132.099	84.76	89.182	95.00	99.959	B1I
AITR1392-PWC1-PB1-D-MH2-RTD-2	4	1.5100	0.1350	0.0084	0.2512	0.7527	0.6271	0.6271	2.9964	6.011	1.861	118.48	126.537	118.95	127.048	92.49	98.783	110.65	118.178	B1I
AITR1392-PWC1-PB1-D-MH2-RTD-3	4	1.5100	0.1310	0.0082	0.2506	0.7523	0.6270	0.6270	3.0020	6.026	1.913	130.07	134.807	139.18	144.242	97.05	100.582	110.79	114.818	B1I
AITR1392-PWC1-PB1-D-MH2-RTD-4	4	1.5110	0.1350	0.0084	0.2514	0.7532	0.6263	0.6275	2.9960	6.010	1.862	114.46	122.251	125.46	133.996	80.06	85.503	91.07	97.263	B1I
Minimum		1.5030	0.1280		0.2500	0.7503	0.6258	0.6240	2.9713	5.9604	1.8607	103.9060	110.154	115.9835	122.072	64.5750	66.414	85.4830	87.918	
Maximum		1.5110	0.1350		0.2530	0.7539	0.6283	0.6275	3.0090	6.0376	1.9609	142.4280	144.231	142.4303	144.242	116.4880	117.963	126.1040	128.857	
Average		1.5078	0.1313		0.2508	0.7519	0.6268	0.6265	2.9978	6.0116	1.9103	122.5657	127.257	128.9410	133.912	91.4271	94.951	104.5471	108.585	
Standard Deviation		0.0021	0.0019		0.0008	0.0009	0.0005	0.0008	0.0087	0.0205	0.0298	10.2850	9.603	7.2518	6.583	13.6069	13.772	12.2771	12.395	
Coefficient of Variation (%)		0.14	1.48		0.31	0.12	0.08	0.13	0.29	0.34	1.56	8.39	7.55	5.62	4.92	14.88	14.50	11.74	11.41	
No. Specimens		24	24		24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

FORM MP1120 (ASTMD5961)

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition											
	AITR		1392	PWC1		PB1	MH	ETW2											

Test Group: AITR1392-PWC1-PB1-MH-ETW2

Material: MTM45-1/CF0525-36%RW Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 1 Condition: ETW2 #Plies: 16

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB1-A-MH1-ETW2-1	1	1.5070	0.1357	0.0085	0.2508	0.7525	0.6264	0.6271	3.0004	6.009	1.848	80.14	86.036	104.84	112.551	79.45	85.292	87.27	93.687	B1I
AITR1392-PWC1-PB1-A-MH1-ETW2-2	1	1.5070	0.1342	0.0084	0.2506	0.7453	0.6271	0.6200	2.9741	6.014	1.867	85.15	90.405	101.49	107.748	83.75	88.920	95.61	101.508	B1I
AITR1392-PWC1-PB1-A-MH1-ETW2-3	1	1.5070	0.1380	0.0086	0.2500	0.7521	0.6263	0.6271	3.0084	6.028	1.812	86.55	94.492	98.93	108.006	81.63	89.124	84.70	92.468	B1I
AITR1392-PWC1-PB1-A-MH1-ETW2-4	1	1.5060	0.1370	0.0086	0.2505	0.7519	0.6275	0.6266	3.0014	6.012	1.828	84.59	91.678	101.67	110.191	81.52	88.361	84.51	91.597	B1I
AITR1392-PWC1-PB1-A-MH2-ETW2-1	1	1.5110	0.1340	0.0084	0.2510	0.7521	0.6261	0.6266	2.9964	6.020	1.873	84.11	89.169	102.55	108.711	81.27	86.159	85.39	90.527	B1I
AITR1392-PWC1-PB1-A-MH2-ETW2-2	1	1.5090	0.1310	0.0082	0.2508	0.7523	0.6256	0.6269	2.9996	6.017	1.915	85.21	88.314	104.16	107.946	74.18	76.874	85.89	89.019	B1I
AITR1392-PWC1-PB1-A-MH2-ETW2-3	1	1.5110	0.1314	0.0082	0.2501	0.7511	0.6262	0.6260	3.0030	6.042	1.903	95.94	99.739	111.28	115.682	79.63	82.782	95.94	99.739	B1I
AITR1392-PWC1-PB1-A-MH2-ETW2-4	1	1.5100	0.1319	0.0082	0.2503	0.7512	0.6256	0.6260	3.0010	6.033	1.898	94.47	98.583	104.92	109.489	70.75	73.829	88.84	92.704	B1I
AITR1392-PWC1-PB1-E-MH1-ETW2-1	5	1.5070	0.1328	0.0083	0.2507	0.7521	0.6267	0.6267	2.9998	6.011	1.888	77.11	81.010	103.72	108.967	59.84	62.869	76.45	80.316	B1I
AITR1392-PWC1-PB1-E-MH1-ETW2-2	5	1.5070	0.1342	0.0084	0.2513	0.7521	0.6267	0.6264	2.9926	5.997	1.873	77.74	82.537	102.95	109.305	72.62	77.096	77.32	82.087	B1I
AITR1392-PWC1-PB1-E-MH1-ETW2-3	5	1.5060	0.1316	0.0082	0.2510	0.7519	0.6270	0.6264	2.9956	6.000	1.907	91.81	95.583	101.24	105.401	58.70	61.115	70.15	73.038	B1I
AITR1392-PWC1-PB1-E-MH1-ETW2-4	5	1.5070	0.1343	0.0084	0.2509	0.7519	0.6270	0.6264	2.9966	6.006	1.868	86.78	92.206	101.20	107.524	74.80	79.478	79.70	84.686	B1I
AITR1392-PWC1-PB1-E-MH2-ETW2-1	5	1.5080	0.1326	0.0083	0.2504	0.7518	0.6270	0.6266	3.0024	6.022	1.888	89.55	93.947	99.57	104.453	59.12	62.024	73.15	76.735	B1I
AITR1392-PWC1-PB1-E-MH2-ETW2-2	5	1.5090	0.1325	0.0083	0.2501	0.7516	0.6267	0.6265	3.0050	6.034	1.888	89.20	93.509	106.67	111.822	66.85	70.074	84.61	88.691	B1I
AITR1392-PWC1-PB1-E-MH2-ETW2-3	5	1.5080	0.1335	0.0083	0.2512	0.7524	0.6265	0.6268	2.9952	6.003	1.882	83.84	88.553	100.70	106.357	50.22	53.043	71.45	75.468	B1I
AITR1392-PWC1-PB1-E-MH2-ETW2-4	5	1.5090	0.1315	0.0082	0.2506	0.7519	0.6268	0.6266	3.0004	6.022	1.906	79.97	83.200	104.36	108.569	68.64	71.411	79.28	82.481	B1I
AITR1392-PWC1-PB1-D-MH1-ETW2-1	4	1.5090	0.1330	0.0083	0.2515	0.7528	0.6246	0.6270	2.9930	6.000	1.891	72.20	75.989	89.99	94.717	58.80	61.887	66.63	70.121	B1I
AITR1392-PWC1-PB1-D-MH1-ETW2-2	4	1.5093	0.1311	0.0082	0.2500	0.7514	0.6275	0.6264	3.0056	6.037	1.906	79.08	82.039	92.46	95.918	49.51	51.367	63.54	65.920	B1I
AITR1392-PWC1-PB1-D-MH1-ETW2-3	4	1.5092	0.1310	0.0082	0.2504	0.7496	0.6270	0.6244	2.9936	6.027	1.912	83.36	86.379	92.99	96.365	49.41	51.202	63.46	65.765	B1I
AITR1392-PWC1-PB1-D-MH1-ETW2-4	4	1.5103	0.1305	0.0082	0.2505	0.7509	0.6276	0.6256	2.9974	6.029	1.919	82.06	84.734	93.29	96.326	56.99	58.841	68.77	71.011	B1I
AITR1392-PWC1-PB1-D-MH2-ETW2-1	4	1.5073	0.1314	0.0082	0.2518	0.7512	0.6264	0.6253	2.9833	5.986	1.917	80.40	83.568	87.36	90.802	61.88	64.321	67.34	69.990	B1I
AITR1392-PWC1-PB1-D-MH2-ETW2-2	4	1.5080	0.1320	0.0082	0.2517	0.7514	0.6270	0.6255	2.9851	5.991	1.907	90.55	94.547	90.55	94.547	56.09	58.562	71.59	74.756	B1I
AITR1392-PWC1-PB1-D-MH2-ETW2-3	4	1.5082	0.1338	0.0084	0.2505	0.7515	0.6268	0.6262	2.9998	6.021	1.872	73.39	77.706	88.23	93.421	71.09	75.267	72.23	76.477	B1I
AITR1392-PWC1-PB1-D-MH2-ETW2-4	4	1.5082	0.1339	0.0084	0.2503	0.7520	0.6268	0.6268	3.0042	6.025	1.869	85.08	90.136	94.12	99.722	69.40	73.526	76.61	81.164	B1I
Minimum		1.5060	0.1305		0.2500	0.7453	0.6246	0.6200	2.9741	5.9860	1.8116	72.2000	75.989	87.3578	90.802	49.4100	51.202	63.4640	65.765	
Maximum		1.5110	0.1380		0.2518	0.7528	0.6276	0.6271	3.0084	6.0416	1.9193	95.9440	99.739	111.2797	115.682	83.7520	89.124	95.9440	101.508	
Average		1.5083	0.1330		0.2507	0.7514	0.6266	0.6261	2.9973	6.0161	1.8848	84.0950	88.502	99.1340	104.356	67.3390	70.976	77.9343	82.081	
Standard Deviation		0.0014	0.0019		0.0005	0.0015	0.0007	0.0014	0.0077	0.0149	0.0275	6.0556	6.323	6.4263	7.103	11.0257	12.293	9.4258	10.400	
Coefficient of Variation (%)		0.10	1.45		0.20	0.19	0.11	0.23	0.26	0.25	1.46	7.20	7.14	6.48	6.81	16.37	17.32	12.09	12.67	
No. Specimens		24	24		24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

FORM MP1120 (ASTMD5961)

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition
	AITR		1392	PWC1		PB2	MH	RTD

Test Group: AITR1392-PWC1-PB2-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 2 Condition: RTD #Plies: 20

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB2-A-MH1-RTD-1	1	1.5080	0.1620	0.0081	0.2500	0.7510	0.6250	0.6260	3.0040	6.032	1.543	105.40	108.064	109.21	111.975	80.21	82.236	86.04	88.213	B1I
AITR1392-PWC1-PB2-A-MH1-RTD-2	1	1.5080	0.1585	0.0079	0.2504	0.7515	0.6261	0.6263	3.0012	6.022	1.580	109.82	110.166	119.15	119.530	81.80	82.062	88.24	88.521	B1I
AITR1392-PWC1-PB2-A-MH1-RTD-3	1	1.5090	0.1585	0.0079	0.2508	0.7519	0.6267	0.6265	2.9980	6.017	1.582	113.59	113.946	121.83	122.217	86.37	86.643	91.06	91.348	B1I
AITR1392-PWC1-PB2-A-MH1-RTD-4	1	1.5080	0.1590	0.0080	0.2503	0.7517	0.6250	0.6265	3.0030	6.025	1.574	102.49	103.139	118.55	119.300	73.16	73.626	80.84	81.354	B1I
AITR1392-PWC1-PB2-A-MH2-RTD-1	1	1.5070	0.1580	0.0079	0.2500	0.7515	0.6270	0.6265	3.0060	6.028	1.582	97.09	97.093	110.33	110.329	GE		GE		B1I
AITR1392-PWC1-PB2-A-MH2-RTD-2	1	1.5060	0.1535	0.0077	0.2501	0.7507	0.6277	0.6256	3.0014	6.022	1.629	117.67	114.318	130.63	126.911	90.81	88.224	94.30	91.616	B1I
AITR1392-PWC1-PB2-A-MH2-RTD-3	1	1.5060	0.1585	0.0079	0.2505	0.7517	0.6267	0.6264	3.0006	6.012	1.580	116.43	116.802	119.51	119.887	83.73	83.991	90.15	90.435	B1I
AITR1392-PWC1-PB2-A-MH2-RTD-4	1	1.5070	0.1600	0.0080	0.2504	0.7523	0.6263	0.6271	3.0044	6.018	1.565	115.26	116.722	115.27	116.725	GE		GE		B1I
Minimum		1.5060	0.1535		0.2500	0.7507	0.6250	0.6256	2.9980	6.0120	1.5432	97.0930	97.093	109.2099	110.329	73.1630	73.626	80.8420	81.354	
Maximum		1.5090	0.1620		0.2508	0.7523	0.6277	0.6271	3.0060	6.0320	1.6293	117.6690	116.802	130.6318	126.911	90.8100	88.224	94.3020	91.616	
Average		1.5074	0.1585		0.2503	0.7515	0.6263	0.6264	3.0023	6.0220	1.5796	109.7188	110.031	118.0598	118.359	82.6795	82.797	88.4385	88.581	
Standard Deviation		0.0011	0.0024		0.0003	0.0005	0.0009	0.0004	0.0025	0.0064	0.0241	7.4101	7.001	6.7792	5.352	5.9712	5.111	4.6412	3.813	
Coefficient of Variation (%)		0.07	1.51		0.11	0.07	0.15	0.07	0.08	0.11	1.52	6.75	6.36	5.74	4.52	7.22	6.17	5.25	4.30	
No. Specimens		8	8		8	8	8	8	8	8	8	8	8	8	8	6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

FORM MP1120 (ASTMD5961)

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition
	AITR		1392	PWC1		PB2	MH	ETW2

Test Group: AITR1392-PWC1-PB2-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 2 Condition: ETW2 #Plies: 20

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB2-A-MH1-ETW2-1	1	1.5058	0.1671	0.0084	0.2504	0.7529	0.6258	0.6277	3.0068	6.014	1.498	97.10	102.706	97.10	102.706	72.32	76.489	80.06	84.674	B1I
AITR1392-PWC1-PB2-A-MH1-ETW2-2	1	1.5033	0.1635	0.0082	0.2506	0.7519	0.6255	0.6266	3.0004	5.999	1.533	91.24	94.394	91.24	94.394	66.85	69.159	76.51	79.161	B1I
AITR1392-PWC1-PB2-A-MH1-ETW2-3	1	1.5051	0.1639	0.0082	0.2506	0.7513	0.6250	0.6260	2.9980	6.006	1.529	88.90	92.221	88.90	92.221	72.23	74.923	80.78	83.793	B1I
AITR1392-PWC1-PB2-A-MH1-ETW2-4	1	1.5062	0.1636	0.0082	0.2501	0.7523	0.6264	0.6272	3.0078	6.022	1.529	81.50	84.377	81.50	84.377	50.92	52.717	75.04	77.688	B1I
AITR1392-PWC1-PB2-A-MH2-ETW2-1	1	1.5043	0.1656	0.0083	0.2503	0.7503	0.6262	0.6251	2.9974	6.010	1.511	88.22	92.482	88.22	92.482	62.76	65.792	78.46	82.254	B1I
AITR1392-PWC1-PB2-A-MH2-ETW2-2	1	1.5047	0.1651	0.0083	0.2512	0.7518	0.6270	0.6262	2.9928	5.990	1.521	94.07	98.302	94.07	98.302	76.33	79.769	83.18	86.929	B1I
AITR1392-PWC1-PB2-A-MH2-ETW2-3	1	1.5034	0.1648	0.0082	0.2500	0.7518	0.6264	0.6268	3.0072	6.014	1.517	94.27	98.323	94.27	98.323	53.19	55.477	74.10	77.289	B1I
AITR1392-PWC1-PB2-A-MH2-ETW2-4	1	1.5043	0.1663	0.0083	0.2502	0.7518	0.6272	0.6267	3.0048	6.012	1.505	90.53	95.288	90.53	95.288	63.28	66.601	74.94	78.873	B1I
AITR1392-PWC1-PB2-E-MH1-ETW2-1	5	1.5082	0.1665	0.0083	0.2504	0.7513	0.6267	0.6261	3.0004	6.023	1.504	91.63	96.574	91.63	96.574	59.32	62.527	71.75	75.624	B1I
AITR1392-PWC1-PB2-E-MH1-ETW2-2	5	1.5077	0.1675	0.0084	0.2501	0.7511	0.6246	0.6260	3.0030	6.029	1.494	83.16	88.136	83.16	88.136	66.67	70.662	75.84	80.373	B1I
AITR1392-PWC1-PB2-E-MH1-ETW2-3	5	1.5082	0.1691	0.0085	0.2511	0.7519	0.6260	0.6263	2.9942	6.006	1.485	85.86	91.862	85.86	91.862	67.11	71.799	77.48	82.900	B1I
AITR1392-PWC1-PB2-E-MH1-ETW2-4	5	1.5080	0.1690	0.0084	0.2502	0.7491	0.6233	0.6240	2.9940	6.027	1.481	87.10	93.158	87.10	93.158	64.13	68.584	70.41	75.301	B1I
AITR1392-PWC1-PB2-E-MH2-ETW2-1	5	1.5032	0.1633	0.0082	0.2500	0.7550	0.6270	0.6300	3.0200	6.013	1.531	95.16	98.328	95.16	98.328	67.63	69.884	76.82	79.376	B1I
AITR1392-PWC1-PB2-E-MH2-ETW2-2	5	1.5045	0.1637	0.0082	0.2500	0.7495	0.6230	0.6245	2.9980	6.018	1.527	86.45	89.589	86.45	89.589	72.18	74.802	79.67	82.556	B1I
AITR1392-PWC1-PB2-E-MH2-ETW2-3	5	1.5037	0.1641	0.0082	0.2504	0.7492	0.6240	0.6240	2.9920	6.005	1.526	84.43	87.677	84.43	87.677	59.87	62.177	70.00	72.693	B1I
AITR1392-PWC1-PB2-E-MH2-ETW2-4	5	1.5041	0.1686	0.0084	0.2502	0.7537	0.6274	0.6286	3.0124	6.012	1.484	80.39	85.773	80.39	85.773	58.81	62.745	69.43	74.084	B1I
AITR1392-PWC1-PB2-D-MH1-ETW2-1	4	1.5034	0.1637	0.0082	0.2505	0.7523	0.6270	0.6270	3.0030	6.002	1.530	85.34	88.416	85.34	88.416	44.79	46.408	61.21	63.416	B1I
AITR1392-PWC1-PB2-D-MH1-ETW2-2	4	1.5043	0.1629	0.0081	0.2502	0.7521	0.6264	0.6270	3.0060	6.013	1.536	83.38	85.938	83.38	85.938	53.26	54.895	69.81	71.957	B1I
AITR1392-PWC1-PB2-D-MH1-ETW2-3	4	1.5034	0.1646	0.0082	0.2510	0.7518	0.6270	0.6263	2.9952	5.990	1.525	84.47	88.015	84.47	88.015	60.43	62.967	68.14	71.001	B1I
AITR1392-PWC1-PB2-D-MH1-ETW2-4	4	1.5035	0.1640	0.0082	0.2506	0.7518	0.6263	0.6265	3.0000	6.000	1.529	85.27	88.482	85.27	88.482	48.12	49.929	59.26	61.490	B1I
AITR1392-PWC1-PB2-D-MH2-ETW2-1	4	1.5055	0.1630	0.0082	0.2520	0.7520	0.6244	0.6260	2.9841	5.974	1.546	81.18	83.744	81.18	83.744	44.90	46.323	60.12	62.018	B1I
AITR1392-PWC1-PB2-D-MH2-ETW2-2	4	1.5051	0.1618	0.0081	0.2516	0.7521	0.6271	0.6263	2.9893	5.982	1.555	87.63	89.753	87.63	89.753	47.57	48.724	56.96	58.338	B1I
AITR1392-PWC1-PB2-D-MH2-ETW2-3	4	1.5067	0.1612	0.0081	0.2501	0.7514	0.6260	0.6263	3.0042	6.024	1.552	91.01	92.845	91.01	92.845	64.91	66.217	72.37	73.828	B1I
AITR1392-PWC1-PB2-D-MH2-ETW2-4	4	1.5069	0.1634	0.0082	0.2502	0.7506	0.6260	0.6255	3.0000	6.023	1.531	78.87	81.561	78.87	81.561	42.16	43.601	56.97	58.910	B1I
Minimum		1.5032	0.1612		0.2500	0.7491	0.6230	0.6240	2.9841	5.9743	1.4806	78.8740	81.561	78.8740	81.561	42.1640	43.601	56.9560	58.338	
Maximum		1.5082	0.1691		0.2520	0.7550	0.6274	0.6300	3.0200	6.0285	1.5547	97.1030	102.706	97.1030	102.706	76.3310	79.769	83.1820	86.929	
Average		1.5052	0.1648		0.2505	0.7516	0.6259	0.6264	3.0005	6.0086	1.5199	87.3805	91.164	87.3805	91.164	59.9886	62.632	71.6366	74.772	
Standard Deviation		0.0017	0.0022		0.0005	0.0013	0.0012	0.0013	0.0078	0.0142	0.0207	4.9495	5.331	4.9495	5.331	9.8364	10.547	7.7465	8.423	
Coefficient of Variation (%)		0.11	1.32		0.21	0.17	0.20	0.21	0.26	0.24	1.36	5.66	5.85	5.66	5.85	16.40	16.84	10.81	11.27	
No. Specimens		24	24		24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

FORM MP1120 (ASTMD5961)

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition
	AITR		1392	PWC1		PB3	MH	RTD

Test Group: AITR1392-PWC1-PB3-MH-RTD

Material: MTM45-1/CF0525-36%RW Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 3 Condition: RTD #Plies: 15

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB3-A-MH1-RTD-1	1	1.4990	0.1215	0.0081	0.2511	0.7512	0.6254	0.6256	2.9914	5.970	2.067	88.94	91.196	98.50	100.990	59.09	60.590	77.29	79.247	B1I
AITR1392-PWC1-PB3-A-MH1-RTD-2	1	1.4950	0.1190	0.0079	0.2506	0.7513	0.6222	0.6260	2.9980	5.966	2.106	86.69	87.053	113.54	114.022	64.67	64.942	79.60	79.937	B1I
AITR1392-PWC1-PB3-A-MH1-RTD-3	1	1.4950	0.1210	0.0081	0.2508	0.7516	0.6199	0.6262	2.9968	5.961	2.073	98.49	100.572	98.49	100.573	GE		GE		B1I
AITR1392-PWC1-PB3-A-MH1-RTD-4	1	1.4990	0.1215	0.0081	0.2526	0.7523	0.6258	0.6260	2.9782	5.934	2.079	67.63	69.340	108.18	110.914	GE		GE		B1I
AITR1392-PWC1-PB3-A-MH2-RTD-1	1	1.5110	0.1240	0.0083	0.2500	0.7500	0.6262	0.6250	3.0000	6.044	2.016	78.02	81.639	112.03	117.232	73.06	76.447	80.04	83.754	B1I
AITR1392-PWC1-PB3-A-MH2-RTD-2	1	1.5100	0.1240	0.0083	0.2503	0.7519	0.6256	0.6267	3.0038	6.033	2.019	77.99	81.613	110.19	115.305	68.45	71.625	79.64	83.341	B1I
AITR1392-PWC1-PB3-A-MH2-RTD-3	1	1.5110	0.1240	0.0083	0.2500	0.7506	0.6261	0.6256	3.0024	6.044	2.016	88.56	92.667	115.58	120.945	72.30	75.653	84.63	88.558	B1I
AITR1392-PWC1-PB3-A-MH2-RTD-4	1	1.5100	0.1250	0.0083	0.2500	0.7515	0.6257	0.6265	3.0060	6.040	2.000	91.42	96.431	108.29	114.228	70.90	74.787	79.41	83.761	B1I
Minimum		1.4950	0.1190		0.2500	0.7500	0.6199	0.6250	2.9782	5.9343	2.0000	67.6280	69.340	98.4947	100.573	59.0940	60.590	77.2900	79.247	
Maximum		1.5110	0.1250		0.2526	0.7523	0.6262	0.6267	3.0060	6.0440	2.1059	98.4940	100.572	115.5806	120.945	73.0560	76.447	84.6300	88.558	
Average		1.5038	0.1225		0.2507	0.7513	0.6246	0.6260	2.9971	5.9989	2.0469	84.7173	87.564	108.1001	111.776	68.0770	70.674	80.1015	83.099	
Standard Deviation		0.0074	0.0021		0.0009	0.0007	0.0023	0.0005	0.0089	0.0455	0.0387	9.6608	9.928	6.4358	7.367	5.3480	6.488	2.4232	3.334	
Coefficient of Variation (%)		0.49	1.68		0.35	0.10	0.37	0.09	0.30	0.76	1.89	11.40	11.34	5.95	6.59	7.86	9.18	3.03	4.01	
No. Specimens		8	8		8	8	8	8	8	8	8	8	8	8	8	6	6	6	6	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

FORM MP1120 (ASTMD5961)

Input:	Test Plan Prefix		Test Plan #	Material		Test	Cure Cycle	Condition
	AITR		1392	PWC1		PB3	MH	ETW2

Test Group: AITR1392-PWC1-PB3-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Single Shear Pin Bearing Layup 3 Condition: ETW2 #Plies: 15

Test Method: MP1120 (ASTMD5961)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	Width, in.	Thickness, in.	Cured Ply Thickness:	Diameter	Hole Center-End (e)	Hole Edge-Side (g)	Hole Edge-End (f)	Hole-Edge/ Diameter (e/D)	Width/ Diameter	Diameter/ Thickness	Strength, ksi Initial Peak	norm	Ultimate	norm	2% Offset	norm	4% Offset	norm	Failure Mode
AITR1392-PWC1-PB3-A-MH1-ETW2-1	1	1.4992	0.1273	0.0085	0.2508	0.7514	0.6238	0.6260	2.9960	5.978	1.970	73.21	78.659	86.72	93.170	44.01	47.281	59.97	64.433	B1I
AITR1392-PWC1-PB3-A-MH1-ETW2-2	1	1.4990	0.1257	0.0084	0.2510	0.7450	0.6198	0.6195	2.9681	5.972	1.996	NT								
AITR1392-PWC1-PB3-A-MH1-ETW2-3	1	1.4989	0.1261	0.0084	0.2508	0.7456	0.6254	0.6202	2.9729	5.976	1.989	70.37	74.864	86.98	92.531	51.52	54.805	55.36	58.896	B1I
AITR1392-PWC1-PB3-A-MH1-ETW2-4	1	1.4987	0.1266	0.0084	0.2517	0.7455	0.6215	0.6196	2.9617	5.954	1.988	75.12	80.242	82.64	88.277	52.23	55.795	57.56	61.482	B1I
AITR1392-PWC1-PB3-A-MH2-ETW2-1	1	1.5071	0.1226	0.0082	0.2501	0.7517	0.6267	0.6266	3.0054	6.026	2.040	85.88	88.868	92.97	96.198	58.61	60.642	68.14	70.503	B1I
AITR1392-PWC1-PB3-A-MH2-ETW2-2	1	1.5053	0.1230	0.0082	0.2500	0.7518	0.6264	0.6268	3.0072	6.021	2.033	71.59	74.299	88.40	91.747	50.37	52.272	62.02	64.364	B1I
AITR1392-PWC1-PB3-A-MH2-ETW2-3	1	1.5077	0.1234	0.0082	0.2501	0.7517	0.6257	0.6266	3.0054	6.029	2.027	77.16	80.355	94.52	98.425	49.84	51.901	61.16	63.684	B1I
AITR1392-PWC1-PB3-A-MH2-ETW2-4	1	1.5080	0.1229	0.0082	0.2501	0.7487	0.6260	0.6236	2.9934	6.030	2.035	77.72	80.592	94.69	98.189	53.90	55.892	69.22	71.780	B1I
AITR1392-PWC1-PB3-E-MH1-ETW2-1	5	1.5073	0.1246	0.0083	0.2500	0.7520	0.6264	0.6270	3.0080	6.029	2.007	78.51	82.526	83.10	87.359	42.95	45.148	50.86	53.464	B1I
AITR1392-PWC1-PB3-E-MH1-ETW2-2	5	1.5077	0.1231	0.0082	0.2501	0.7516	0.6267	0.6265	3.0050	6.028	2.033	75.76	78.669	93.00	96.569	47.17	48.979	57.04	59.233	B1I
AITR1392-PWC1-PB3-E-MH1-ETW2-3	5	1.5072	0.1226	0.0082	0.2500	0.7517	0.6267	0.6267	3.0068	6.029	2.040	77.60	80.263	77.61	80.270	45.55	47.117	57.51	59.479	B1I
AITR1392-PWC1-PB3-E-MH1-ETW2-4	5	1.5072	0.1231	0.0082	0.2500	0.7516	0.6270	0.6266	3.0064	6.029	2.030	62.46	64.906	88.81	92.287	54.03	56.138	62.46	64.906	B1I
AITR1392-PWC1-PB3-E-MH2-ETW2-1	5	1.5048	0.1235	0.0082	0.2507	0.7516	0.6287	0.6262	2.9978	6.002	2.030	70.08	73.022	96.62	100.680	57.12	59.520	69.72	72.650	B1I
AITR1392-PWC1-PB3-E-MH2-ETW2-2	5	1.5062	0.1241	0.0083	0.2521	0.7566	0.6302	0.6305	3.0010	5.975	2.032	65.78	68.870	81.78	85.627	55.29	57.886	64.09	67.095	B1I
AITR1392-PWC1-PB3-E-MH2-ETW2-3	5	1.5049	0.1237	0.0082	0.2504	0.7555	0.6309	0.6303	3.0172	6.010	2.024	72.70	75.886	89.33	93.252	57.63	60.158	60.04	62.672	B1I
AITR1392-PWC1-PB3-E-MH2-ETW2-4	5	1.5049	0.1219	0.0081	0.2511	0.7581	0.6265	0.6325	3.0189	5.993	2.061	69.44	71.399	86.45	88.892	56.45	58.050	69.44	71.399	B1I
AITR1392-PWC1-PB3-D-MH1-ETW2-1	4	1.4987	0.1205	0.0080	0.2504	0.7517	0.6269	0.6265	3.0020	5.985	2.078	78.64	79.954	78.66	79.973	57.63	58.595	68.75	69.902	B1I
AITR1392-PWC1-PB3-D-MH1-ETW2-2	4	1.4989	0.1220	0.0081	0.2508	0.7498	0.6255	0.6244	2.9896	5.977	2.055	75.30	77.529	89.34	91.993	48.39	49.826	56.97	58.661	B1I
AITR1392-PWC1-PB3-D-MH1-ETW2-3	4	1.4983	0.1234	0.0082	0.2504	0.7512	0.6255	0.6260	3.0000	5.983	2.029	76.08	79.237	86.37	89.949	53.56	55.779	64.18	66.844	B1I
AITR1392-PWC1-PB3-D-MH1-ETW2-4	4	1.4985	0.1229	0.0082	0.2500	0.7504	0.6251	0.6254	3.0016	5.994	2.035	65.72	68.137	95.99	99.511	65.19	67.583	62.89	65.199	B1I
AITR1392-PWC1-PB3-D-MH2-ETW2-1	4	1.5059	0.1221	0.0081	0.2502	0.7513	0.6267	0.6262	3.0028	6.019	2.049	73.08	75.319	85.67	88.301	50.24	51.781	65.23	67.233	B1I
AITR1392-PWC1-PB3-D-MH2-ETW2-2	4	1.5054	0.1225	0.0082	0.2505	0.7508	0.6240	0.6255	2.9970	6.009	2.045	74.47	76.959	79.63	82.300	44.40	45.885	55.71	57.573	B1I
AITR1392-PWC1-PB3-D-MH2-ETW2-3	4	1.5053	0.1221	0.0081	0.2506	0.7517	0.6257	0.6264	2.9996	6.007	2.053	84.08	86.613	92.38	95.164	59.67	61.464	63.31	65.220	B1I
AITR1392-PWC1-PB3-D-MH2-ETW2-4	4	1.5063	0.1239	0.0083	0.2505	0.7510	0.6256	0.6257	2.9978	6.013	2.022	71.50	74.749	85.46	89.340	47.08	49.223	64.81	67.749	B1I
Minimum		1.4983	0.1205		0.2500	0.7450	0.6198	0.6195	2.9617	5.9542	1.9699	62.4640	64.906	77.6067	79.973	42.9490	45.148	50.8600	53.464	
Maximum		1.5080	0.1273		0.2521	0.7581	0.6309	0.6325	3.0189	6.0296	2.0783	85.8840	88.868	96.6170	100.680	65.1900	67.583	69.7180	72.650	
Average		1.5038	0.1235		0.2505	0.7511	0.6260	0.6259	2.9984	6.0029	2.0292	74.0103	77.040	87.7005	91.304	52.2961	54.423	62.0182	64.540	
Standard Deviation		0.0038	0.0016		0.0005	0.0030	0.0023	0.0030	0.0137	0.0232	0.0247	5.5013	5.591	5.5297	5.796	5.7254	5.764	5.1638	5.068	
Coefficient of Variation (%)		0.25	1.30		0.22	0.40	0.37	0.48	0.46	0.39	1.22	7.43	7.26	6.31	6.35	10.95	10.59	8.33	7.85	
No. Specimens		24	24		24	24	24	24	24	24	24	23	23	23	23	23	23	23	23	

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable
GE=Gage Error

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	ILT1	MH	RTD						

Test Group: AITR1392-PWC1-ILT1-MH-RTD

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Interlaminar Tension Layup 1 Condition: RTD #Plies: 20

Test Method: MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Specimen ID	Batch	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**						Failure	Normalized	
		Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, ksi	Mode	CPT	σ_r, ksi
AITR1392-PWC1-ILT1-A-MH1-RTD-1	1	0.1973	1.000	0.2500	0.4473	90.0000	1.0268	35.5169	0.269	304.000	188.37	4.2818	ILT	0.0099	3.4283
AITR1392-PWC1-ILT1-A-MH1-RTD-2	1	0.1830	1.009	0.2500	0.4330	90.0000	0.9479	32.3134	0.328	441.000	240.69	5.9964	ILT	0.0092	5.1772
AITR1392-PWC1-ILT1-A-MH1-RTD-3	1	0.1713	1.010	0.2500	0.4213	90.0000	0.9757	34.3287	0.283	334.000	193.25	5.2130	ILT	0.0086	4.8073
AITR1392-PWC1-ILT1-A-MH1-RTD-4	1	0.1757	1.010	0.2500	0.4257	90.0000	0.9070	30.4865	0.358	519.000	265.88	6.9597	ILT RT	0.0088	6.2597
AITR1392-PWC1-ILT1-A-MH1-RTD-5	1	0.2222	1.010	0.2500	0.4722	90.0000	1.0192	33.9804	0.312	372.000	220.32	4.3296	ILT	0.0111	3.0791
AITR1392-PWC1-ILT1-A-MH1-RTD-6	1	0.2060	1.010	0.2500	0.4560	90.0000	0.9784	32.7300	0.330	424.000	238.22	5.1374	ILT	0.0103	3.9403
AITR1392-PWC1-ILT1-A-MH1-RTD-7	1	0.1933	1.010	0.2500	0.4433	90.0000	1.0078	34.8087	0.282	334.000	199.49	4.6491	ILT	0.0097	3.7994
AITR1392-PWC1-ILT1-A-MH1-RTD-8	1														
Minimum		0.1713	1.0000	0.2500	0.4213	90.0000	0.9070	30.4865	0.2691	304.0000	188.37	4.28		0.01	3.08
Maximum		0.2222	1.0097	0.2500	0.4722	90.0000	1.0268	35.5169	0.3582	519.0000	265.88	6.96		0.01	6.26
Average		0.1927	1.0082	0.2500	0.4427	90.0000	0.9804	33.4521	0.3089	389.7143	220.89	5.22		0.01	4.36
Standard Deviation		0.0178	0.0036	0.0000	0.0178	0.0000	0.0426	1.7207	0.0320	75.7071	28.86	0.97		0.00	1.12
Coefficient of Variation (%)		9.25	0.36	0.00	4.03	0.00	4.34	5.14	10.37	19.43	13.06	18.55		9.25	25.63
No. Specimens		7	7	7	7	7	7	7	7	7	7	7		7	7

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Input:	Test Plan Prefix		Test Plan #	Material	Test	Cure Cycle	Condition						
	AITR		1392	PWC1	ILT1	MH	ETW2						

Test Group: AITR1392-PWC1-ILT1-MH-ETW2

Material: **MTM45-1/CF0525-36%RW** Normalization: NA Cured Ply Thickness: 0.0079

Test Type: Interlaminar Tension Layup 1 Condition: ETW2 #Plies: 20

Test Method: MP1122 (ASTMD6415)

ACG, Inc.
Material & Process
Laboratory Report

Normalized

Specimen ID	Batch	ASTM D6415 Spec. Dimensions*					Ultimate (peak)**						Failure		
		Thick, In.	Width, in.	r_{inner}, in	r_{outer}, in	$Angle_i$, Deg	d_y, in	Φ, deg	Δ, in	P, lb	CBS, in-lb/in	σ_r, ksi	Mode	CPT	σ_r, ksi
AITR1392-PWC1-ILT1-A-MH1-ETW2-1	1	0.2128	1.010	0.2500	0.4628	90.0000	1.0998	38.0642	0.218	232.000	157.63	3.2659	ILT	0.0106	2.4245
AITR1392-PWC1-ILT1-A-MH1-ETW2-2	1	0.1785	1.010	0.2500	0.4285	90.0000	1.0331	36.7033	0.236	263.000	165.90	4.2594	ILT	0.0089	3.7703
AITR1392-PWC1-ILT1-A-MH1-ETW2-3	1	0.1815	1.011	0.2500	0.4315	90.0000	1.0458	37.1317	0.228	251.000	161.00	4.0513	ILT	0.0091	3.5267
AITR1392-PWC1-ILT1-A-MH1-ETW2-4	1	0.2060	1.010	0.2500	0.4560	90.0000	1.1037	38.5289	0.204	214.000	147.15	3.1734	ILT	0.0103	2.4340
AITR1392-PWC1-ILT1-A-MH1-ETW2-5	1	0.1885	1.011	0.2500	0.4385	90.0000	1.0509	37.0333	0.233	250.000	160.70	3.8623	ILT	0.0094	3.2374
AITR1392-PWC1-ILT1-A-MH1-ETW2-6	1	0.1692	1.011	0.2500	0.4192	90.0000	1.0279	36.9122	0.228	267.000	168.42	4.6133	ILT	0.0085	4.3088
AITR1392-PWC1-ILT1-A-MH1-ETW2-7	1	0.2138	1.010	0.2500	0.4638	90.0000	1.1018	38.1058	0.217	226.000	153.85	3.1693	ILT	0.0107	2.3418
AITR1392-PWC1-ILT1-A-MH1-ETW2-8	1														
Minimum		0.1692	1.0102	0.2500	0.4192	90.0000	1.0279	36.7033	0.2044	214.0000	147.15	3.17		0.01	2.34
Maximum		0.2138	1.0110	0.2500	0.4638	90.0000	1.1037	38.5289	0.2361	267.0000	168.42	4.61		0.01	4.31
Average		0.1929	1.0105	0.2500	0.4429	90.0000	1.0661	37.4971	0.2235	243.2857	159.24	3.77		0.01	3.15
Standard Deviation		0.0179	0.0003	0.0000	0.0179	0.0000	0.0342	0.7162	0.0109	19.7460	7.21	0.58		0.00	0.77
Coefficient of Variation (%)		9.29	0.03	0.00	4.05	0.00	3.21	1.91	4.87	8.12	4.53	15.35		9.29	24.49
No. Specimens		7	7	7	7	7	7	7	7	7	7	7		7	7

Notes:
NT=Not Tested
NR=No Result
NA=Not Applicable

Laminate Compression After Impact Properties (CAI) Summary

normalizing t_{ply} [in]
0.0079

Specimen Number	ACG Code	ACG Batch #	ACG Cure Cycle	Prepreg Lot #	Cure Cycle Batch #	Measured Impact Energy (in-lbf)	Strength [ksi]	Avg. Specimen Thickn. [in]	# Plies in Laminate	Failure Mode		Avg. t_{ply} [in]	$Strength_{norm}$ [ksi]
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-1	A	MH1	1	3	249.210	31.746	0.171	20	LDM		0.009	34.351
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-2	A	MH1	1	3	248.980	31.865	0.166	20	LDM		0.008	33.522
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-3	A	MH1	1	3	249.240	31.709	0.169	20	LDM		0.008	33.853
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-4	A	MH1	1	3	249.300	32.520	0.167	20	LDM		0.008	34.317
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-5	A	MH1	1	3	248.740	31.331	0.172	20	LDM		0.009	34.041
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-6	A	MH1	1	3	249.190	34.959	0.162	20	LGM		0.008	35.763
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-7	A	MH1	1	3	249.300	31.919	0.172	20	LGM		0.009	34.758
CKKA111A	AITR1392-PWC1-CAI1-A-MH-RTD-8	A	MH1	1	3	249.050	34.978	0.158	20	LDM		0.008	34.878
							32.63				**$Average_{norm}$**	**0.00841**	**34.44**
							1.48				**Standard $Dev._{norm}$**		**0.70**
							4.54				**Coeff. of $Var.\ [\%]_{norm}$**		**2.03**
							31.33				**Min.**	**0.0081**	**33.52**
							34.98				**Max.**	**0.0086**	**35.76**
							8				**Number of Spec.**		**8**